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AUSTRALIA

Australia's most reliable after market outboard motor parts supplier

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PARTS CATALOGUE VERSION 3

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All packages are sent on an overnight service of your choice where possible. We use Toll Priority, Startrack , Australia Post, Couriers Please and Fastway. **NOTE:** All of these services have up to 5.30pm the following working day to deliver. Please allow a suitable timeframe before contacting us. Tracking details can be provided to trace your item on the internet or by phone. At times, we are required to increase the size of the satchel or numbers of satchels due to either weight or size. Larger or heavier items will be sent general post unless advised to send overnight.
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NOW THERE IS A CHOICE



AN ALTERNATE TRIM MOTOR RANGE AT REDUCED PRICES

HONDA MERCURY OMC SUZUKI TOHATSU YAMAHA

(Application guide follows)

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JOHNSON / EVINRUDE TRIM & TILT APPLICATION GUIDE

OMC	Year	Replaces	PART NO:
35 JET	1992-97	6242, 435532	VE437801
50/ 60/ 70 HP	1997-98	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
60/ 65 HP	1986-90	6220, 391264, 393259, 393988, 395840, 435548, 434795, 983019, 983446, 985237	VE394176
60/65 HP	1991-93	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237, 6241, 434495, 434496, 438531, 5005374, 5005376	VE394176 VE438529 (TTL Models)
60/70 HP	1994-1996 1999-2000	6241,434495,434496,438541,5005374,5005376	VE438529
70/75 HP	1981-1993	6220,391264,393259,393988,395840,434795,435548,983019,983446 985237,6241,434495,434496,438531,5005374,5005376	VE394176 VE438529
70HP	1999	6241,434495,434496,438531,5005374,5005376	VE438529
75/ 90 HP Evinrude E-Tec	2004-2012	6238, 438786, 439937	VE5005254 (04-07)
75/90/115 HP FFI	2000	6238,438786,439937	VE5005254
75/90/115HP	2003	6238,438786,439937	VE5005254
85HP JET	1994-2000	6220,391264,393259,393988,395840,434795,435548,983019, 983,446,985237 6241,434495,434496,438531,5005374,5005376	VE391476 (94-95) VE438529 (96-00)
85 HP	1994-97	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
85-115 HP	1982-90	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
85-115 HP	1991-96	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237, 6241, 434495, 434496, 438531, 5005374, 5005376	VE394176 VE438529
90/ 100/ 115 HP	1994-98	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
90/115 HP 60° V4	1997-2000	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
90/100/115 HP 60° V4	2003-06	6238, 438786, 439937	VE5005254
90/ 115 HP FFI	1999	6238, 438786, 439937	VE5005254
115 HP/ 130 HP E-Tec	2007-12	6238, 438786, 439937	VE5005254
115 HP/ 130 HP E-Tec	2007-12	6238, 438786, 439937	VE5005254
100 HP Commercial	1998-00	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
105 HP JET	1997-00	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
120-140 HP	1985-90	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
120-140 HP 125ESX	1991-93	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
125 HP	1991-93	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
130 HP	1994,1997-99	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
120/ 125/ 140 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
135 HP	2000	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
135 HP Evinrude	2003-06	6238, 438786, 439937	VE5005254
135 HP FFI	2000-02	6238, 438786, 439937	VE5005254
140 HP	1982-84	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
150-235 HP	1982-1985	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
150/155/175 HP	1986-91	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
150/ 175 HP	1992-00	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
150/ 175 HP	2003	6238, 438786, 439937	VE5005254

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150/175 HP FFI	1997-99	6238, 438786, 439937	VE5005254
150/ 175 60° V6	2003	6238, 438786, 439937	VE5005254
150/ 175 HP 60° V6 EVINRUDE	2004-06	6238, 438786, 439937	VE5005254
150/ 175 HP 60° V6 JOHNSON	2004-06	6238, 438786, 439937	VE5005254
150/ 175 HP Evinrude E-Tec	2007-12	6238, 438786, 439937	VE5005254
185-300 HP	1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
185-225 HP	1991-93	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
185/200 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
200-225 HP	1995-98	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
200-300 HP	1986-89	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
200/ 225/ 250 HP	1995-00	6241, 434495, 434496, 438531, 5005374, 5005376	VE438529
200/ 225/ 250 HP	2003-04	6238, 438786, 439937	VE5005254
200/ 225 HP FFI	1999	6238, 438786, 439937	VE5005254
200/ 225/ 250 HP FFI	2000	6238, 438786, 439937	VE5005254
250/ 300 HP	1991-93	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
200/ 225/ 250 Direct Injection	2004-05	6238, 438786, 439937	VE5005254
200/ 225/ 250/ 300 HP Evinrude E-Tec	2005-12	6238, 438786, 439937	VE5005254
1.6L , 1.8L, 2.0L V4 SEADRIVE	1983-90	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
2.5L, 2.7L, 3.0L V6 SEADRIVE	1983-90	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176
3.6L, 4.0L V8 SEADRIVE	1987-90	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	VE394176

JOHNSON/EVINRUDE TRIM MOTORS



Trim Motor
3 Bolt 2 Wire
Part No: VE394176



Trim Motor
4 Bolt 2 Wire
Part No: VE437801



Trim Motor
4 Bolt 2 Wire
Part No: VE438529



E TEC Trim Motor
4 Bolt 2 Wire
Part No: VE5005254

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YAMAHA TRIM MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
30, 40, F25 F30, F40, FT25	1998-13 2001-13	65W-43880-01, 67C-43880-00, 67C-43880-01	**VE65W-43880-00**
40, 50 F50, FT50 F60 F70 FT60	2001-13 2001-06 2002-06 2011-13 2003-07	6259, 62Y-43880-01, 62Y-43880-02, CS3-43880-00, 69W-43880-09	**VE62Y-43880-00**
40, 50 55 60, 70, 90 75 80 85	1992-94 1995-00 1992-13 1995-06 1992-96 1993-06	6260	**VE6H1-43880-02**
40, 50 F40, F50 FT50	1995-01 1995-00 1999	6266, 62X-43880-01, 62X-43880-09	**VE62X-43880-00**
F50, F60, FT60 FT50	2005-15 2005-07	6C5-43880-01	**VE6C5-43880-00**
115, 130, 150, 175, 200 F100 F115, FL115 F150, FL150 F175 F200, F225, F250 LZ150 LZ200 Z150, Z175, Z200 Z250, Z300	1997-13 2002-04 2000-13 2004-11 2014 2012-13 2002-07 2002-10 2002-13 2004-07	6240, 64E-43880-00, 64E-43880-03, 64E-43880-04, 67H-43880-00, 67H-43880-01, 67H-43880-04 68V-43880-00, 68V-43880-01, 68V-43880-03	**VE64E-43880-01**
F200, F225, FL200, FL225 F250, FL250 F300, FL300 LZ250, LZ300, Z250, Z300	2002-13 2007-13 2011-13 2003-07	6263, 69J-43880-01	**VE69J-43880-00**

YAMAHA TRIM MOTORS



Trim Motor
4 Bolt 2 Wire
Part No: VE65W-43880-00



Trim Motor
3 Bolt 2 Wire (37mm Shaft)
Part No: VE62Y-43880-00



Trim Motor
3 Bolt 2 Wire
Part No: VE6H1-43880-02



Trim Motor
3 Bolt 2 Wire (7mm Shaft)
Part No: VE62X-43880-00



Trim Motor
3 Bolt 2 Wire (30mm Shaft)
Part No:VE6C5-43880-00



Trim Motor
4 Bolt 2 Wire
Part No: VE64E-43880-01



Trim Motor
3 Bolt 2 Wire
Part No: VE69J-43880-00

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MERCURY TRIM MOTORS



2 Wire
Replaces: 809885A1, 809885T2, 813447, 809885A2, 811674, 893907A02
Part No: VEAPI PT 496

SUZUKI TRIM MOTORS



TRIM MOTOR
60-300 HP 4-Stroke 4 Bolt 2 Wire
Replaces: 38100-90J00, 38100-90J10, 38100-90J11,38100-92J00, 38100-92J01, 38100-92J02, 38100-92J10, 38100-92J11, 38100-92J12, 38100-93J00,38100-93J01,38100-93J02, 38100-93J03, 38100-96J00, 38100-96J01,
38100-96J10, 38100-96J11
Part No: VE438529

TOHATSU TRIM MOTORS



Trim Motor
4 Bolt 2 Wire
97-Up M60B-M140A2 Replaces: 3E0-77180-0 **Part No: VE438529**

HONDA TRIM MOTORS



Trim Motor
BF75-90 97-06
BF115 99-06, BF130 99-04
With Showa Trim Units

70.5mm Base
Replaces 36120-ZW1-702, 36120-ZW1-703

Part No: VE438529



Trim Motor
2 Wire
BP35-50 1992-02
Replaces 36120-ZV5-821

Part No: VE437801

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OMC (JOHNSON & EVINRUDE)

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2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 9.9 HP & 15 HP (1974-1992)
Johnson / Evinrude Outboards

These engines use ø 2.1875" pistons
9.9 HP 1974 – 1992
15 HP 1974 – 1992

Pistons for above engines



PISTON KIT

397487 STD
396574 .030 O/S

325296 WRIST PIN
325262 CIR CLIP

All pistons come with rings, pin and retainers

RINGS

386279 STD
386280 .030 O/S

All rings come 2 to a set

*NOTE: 397487 Replaces 386012,387660,391526,391190,393851,5006670
396574 Replaces 5006662

2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 9.9 HP & 15 HP (1993 ONWARDS)
Johnson / Evinrude Outboards

These engines use ø 2.375" pistons
9.9 HP 1993 – Current
15 HP 1993 – Current

Pistons for above engines



PISTON KIT

436901 STD
436903 .020 O/S

325296 WRIST PIN
325262 CIR CLIP

All pistons come with rings, pin and retainers

RINGS

435218 STD
436360 .020 O/S

All rings come 2 to a set

FOUR STROKE PISTONS for 2-Cyl 9.9 and 15 HP (1995-2002) 65mm Bore Size

PART NO: 437777 .030 O/S Piston Kits Avail Until Sold

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2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 20 HP, 25 HP, 30 HP, 35 HP
Johnson / Evinrude Outboards

These engines use ø 3.000" pistons

20HP – 1985-05 30HP – 1984-05
25HP – 1981-05 35HP – 1981-94

Pistons for above engines



PISTON KIT

392621 STD **320954** WRIST PIN
396576 .030 O/S **317831** CIR CLIP

All pistons come with rings, pin and retainers

RINGS

396377 STD
396379 .030 O/S

All rings come 2 to a set

2-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2-Cylinder 40HP – 60HP
Johnson / Evinrude Outboards

These engines use ø 3.1875" pistons

28HP 1996 – 1997 (JET) 35HP 1986-88, 1990-00
40HP 1984 – 2005 50HP 1981 – 2005
45HP 1986 - 1997 55HP 1980 – 2000 (COMM)
48HP 1987 – 1996 60HP 1980 – 1985

Pistons for above engines



PISTON KIT

391798 STD **396581** .030 O/S
24112 .020 O/S **100-100-07K** .040 O/S
322188 WRIST PIN **317831** CIR CLIP

All pistons come with rings, pin and retainers

RINGS

391170 STD **391416** .030 O/S
24320 .020 O/S
All rings come 2 to a set

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3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP, 75HP (1976-1988)
Johnson / Evinrude Outboards

These engines use ø 3.000" pistons

60HP 1986 – 1988 65HP 1984 – 1986
70HP 1976 – 1986 75HP 1976 – 1985

Pistons for above engines

PISTON KIT

387284 STD **396583** .030 O/S
387285 .020 O/S **100-104-07K** .040 O/S
320954 WRIST PIN **317831** CIR CLIP

All pistons come with rings, pin and retainers

RINGS

396377 STD **396379** .030 O/S
396378 .020 O/S

All rings come 2 to a set



3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP (1986-1994)
Johnson / Evinrude Outboards

These engines use ø 3.1875" pistons with Traditional (triangular) rings

60HP 1989 – 1994
65HP 1987 – 1994
70HP 1986 – 1994

Pistons for above engines

PISTON KIT

437411 STD **437412** .030 O/S
23780 .020 O/S **100-120-07K** .040 O/S
322188 WRIST PIN **317831** CIR CLIP

All pistons come with rings, pin and retainers

Top ring Is 2.3 mm thick. Bottom ring is 1.6 mm thick

RINGS

391170 STD **391416** .030 O/S
24320 .020 O/S

All rings come 2 to a set



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3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP (1994-2001)
Johnson / Evinrude Outboards

These engines use ø 3.1875" pistons with Keystone (rectangular) rings

60HP 1994 – 2001
65HP 1994 – 2001
70HP 1994 – 2001

Pistons for above engines

PISTON KIT

5006694 STD
5006695 .030 O/S
5006707 .020 O/S
100-120-07K .040 O/S
322188 WRIST PIN
326765 CIR CLIP

All pistons come with rings, pin and retainers



Rings are all 2mm thick

RINGS

436972 STD
436973 .030 O/S
24550 .020 O/S

All rings come 2 to a set

V4 90° & V6 90° CROSSFLOW PISTONS

Crossflow Pistons for 90 ° V4 & V6
Johnson / Evinrude Outboards

These engines use ø 3.500" pistons

85HP	90 ° V4	79 – 80, 91-93	140HP	90 ° V4	1977 – 1984
88HP	90 ° V4	1987 – 1993	150HP	90 ° V6	1978 – 1991
90HP	90 ° V4	1981 – 1995	175HP	90 ° V6	1977 – 1985
100HP	90 ° V4	1984 – 1994	185HP	90 ° V6	1984 – 1985
110HP	90 ° V4	1986 – 1990	200HP	90 ° V6	1976 – 1983
115HP	90 ° V4	1973 – 1995	235HP	90 ° V6	1978 – 1979
135HP	90 ° V4	1974 – 1976			

Pistons for above engines

PISTON KIT

393271 STD
396588 .030 O/S
438999 .020 O/S
438998 .040 O/S
327861 WRIST PIN
317831 CIR CLIP



RINGS

394930 STD
439001 .020 O/S
396504 .030 O/S
439002 .040 O/S

All rings come 2 to a set

438999 Replaces: 396503, 439001

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V6 90° CROSSFLOW PISTONS

Crossflow Pistons for 90 ° V6
Johnson / Evinrude Outboards

These engines use ø 3.625" pistons

175HP	90 ° V6	1986 – 1991
235HP	90 ° V6	1980 – 1985

Pistons for above engines
PISTON KIT

392455 STD **396587** .030 O/S
439012 .020 O/S
327861 WRIST PIN **317831** CIR CLIP

All pistons come with rings, pin and retainers



RINGS
390509 STD **390510** .030 O/S
439014 .020 O/S

All rings come 2 to a set

V4 60° & V6 60° LOOPCHARGED PISTONS

Loopcharged Pistons for 60 ° V4 & V6
Johnson / Evinrude Outboards with Carburetors

These engines use ø 3.600" pistons

90HP	60 ° V4	1995 – newer with Carburetors
115HP	60 ° V4	1995 – newer with Carburetors
150HP	60 ° V6	1991 – newer with Carburetors
175HP	60 ° V6	1991 – newer with Carburetors

Pistons for above engines
PISTON KIT

PORT	**STARBOARD**	
436242 STD	**436243** STD	**327861** WRIST PIN
439025 .020 O/S	**344065** .020 O/S	**317831** CIR CLIP
439519 .030 O/S	**439521** .030 O/S	
100-130-07PK .040 O/S	**100-130-07SK** .040 O/S	



RINGS
436353 STD **436354** .030 O/S
439014 .020 O/ S

All rings come 2 to a set

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V4 60° & V6 60° LOOPCHARGED PISTONS

Loopcharged Pistons for 60 ° V4 & V6
Johnson / Evinrude Outboards with Fuel Injection

These engines use ø 3.600" pistons with a dish in the piston top

75HP	60 ° V4	2000-newer with Fuel Injection
90HP	60 ° V4	2000-newer with Fuel Injection
115HP	60 ° V4	2000-newer with Fuel Injection
150HP	60 ° V6	2000-newer with Fuel Injection
175HP	60 ° V6	2000-newer with Fuel Injection

Pistons for above engines
PISTON KIT

PORT	STARBOARD	
5000812 STD	**5000813** STD	**327861** WRIST PIN
24460 .020 O/S	**24470** .020 O/S	**317831** CIR CLIP
5000814.030 O/S	**5000815** .030 O/S	

All pistons come with rings, pin and retainers



RINGS

436353 STD **436354** .030 O/S
439014 .020 O/S

All rings come 2 to a set

V4 90° / V6 90° / V8 LOOPCHARGED PISTONS

Loopcharged Pistons for 90 ° V4/V6/V8
Johnson / Evinrude Outboards

These 1985 - 1987 engines use ø 3.500" pistons

120HP	90 ° V4	1985 – 1987	225HP	90 ° V6	1986 – 1987
140HP	90 ° V4	1985 – 1987	275HP	90 ° V8	1985 – 1987
200HP	90 ° V6	1986 – 1987	300HP	90 ° V8	1985 – 1987

Pistons for above engines
PISTON KIT

PORT	STARBOARD	
393566 STD	**391481** STD	**326764** WRIST PIN
23820 .020 O/S	**23830** .020 O/S	**326765** CIR CLIP
393612 .030 O/S	**391653** .030 O/S	
100-115-07PK .040 O/S	**100-115-07SK** .040 O/S	

All pistons come with rings, pin and retainers



RINGS

394930 STD **396504** .030 O/S
439001 .020 O/S

All rings come 2 to a set

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V4 90° / V6 90° / V8 LOOPCHARGED PISTONS

LOOPCHARGED Pistons for 90 ° V4/V6/V8
Johnson / Evinrude Outboards

These 1988 and newer engines use ø 3.6875" pistons

120HP	90 ° V4	1988 – 1994	225HP	90 ° V6	1988 – 1992
140HP	90 ° V4	1988 – 1994	250HP	90 ° V8	1991 – 1998
200HP	90 ° V6	1988 – 1992	300HP	90 ° V8	1988 – 1995

Pistons for above engines
PISTON KIT

PORT	STARBOARD	
432969 STD	**432970** STD	**326764** WRIST PIN
24070 .020 O/S	**24120** .020 O/S	**326765** CIR CLIP
433003 .030 O/S	**433004** .030 O/S	
100-135-07PK .040 O/S	**100-135-07SK** .040 O/S	

All pistons come with rings, pin and retainers



RINGS

431870 STD **431844** .030 O/S
24270 .020 O/S **(UNTIL SOLD THEN NLA)**

All rings come 2 to a set

V6 90° LOOPCHARGED PISTONS

LOOPCHARGED Pistons for 90 ° V6
Johnson / Evinrude Outboards

These 1993 and newer engines use ø 3.6875" pistons with finger ports

200HP	90 ° V6	1993 – 2001 with Carburetors
225HP	90 ° V6	1993 – 2001 with Carburetors

Pistons for above engines
PISTON KIT

PORT	STARBOARD	
436860 STD	**436859** STD	**326764** WRIST PIN
439011 .020 O/S	**439013** .020 O/S	**326765** CIR CLIP
436862 .030 O/S	**436861** .030 O/S	
100-125-07PK .040 O/S	**100-125-07SK** .040 O/S	

All pistons come with rings, pin and retainers



RINGS

436254 STD
439538 .020 O/S

All rings come 2 to a set

PISTON/WRIST/GUDGEON PINS	322188, 327861, 320954, 326764, 325296
CIRCLIPS	326765, 325262

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O.M.C (JOHNSON-EVINRUDE) SLEEVES – UNTIL SOLD

Model		Sleeve description	Cylinder I.D	1/16" Wall O.D.	3/32" Wall O.D	1/8" Wall O.D	Sleeve Length
40 H.P. 2 Cylinder 737cc (45C.I)	1985 - 04	Straight sleeve, with ports cut in, non-bridged exhaust port.	**3-3/16"**	**N/A**	**N/A**	L-012-OB O.D 3.453"	5.585"
50 H.P. 2 Cylinder 55 H.P. 2 Cylinder 737cc (45C.I)	1985 - 04	Straight sleeve, with ports cut in, non-bridged exhaust port.	**3-3/16"**	**N/A**	**N/A**	L-012-OB O.D 3.453"	5.585"
55 H.P. 2 Cylinder 737cc (45C.I)	1981 - 93	Straight sleeve, with ports cut in, non-bridged exhaust port.	**3-3/16"**	**N/A**	**N/A**	L-012-OB O.D 3.453"	5.585"
60 H.P. 2 Cylinder	1980 - 85	Straight sleeve, with ports cut in, non-bridged exhaust port.	**3-3/16"**	**N/A**	**N/A**	L-012-OB O.D 3.453"	5.585"
60 H.P. 3 Cylinder 70 H.P. 3 Cylinder 920cc (56C.I)	1987 -93 1986- 92	Straight sleeve, with ports cut in, **bridged** exhaust port.	**3-3/16"**	**N/A**	**N/A**	L-057-OB O.D 3.444"	4.545"
90 H.P. V-4 100 H.P. V-4 115 H.P. V-4 1726cc (105C.I)	1995 - 04 1995 - 00 1995 - 04	Straight sleeve, with ports cut in. Carb-injection.	**3.600"**	Port (L.) STBD (R.)	**N/A**	**N/A**	5.060"
90 H.P. Ficht 60° V-4 115 H.P. Ficht 60° V-4 1726cc (105C.I) **RING TO DISCUSS BEFORE ORDERING**		Straight sleeve with ports cut in. Top of exhaust to top of sleeve 1.600". Same as LA-189-OB / LA-190-OB except of exhaust height	**3.600"**	Port (L.) STBD (R.)	LA-133-OB O.D 3.800" **RING TO DISCUSS**	**N/A**	5.060"
120 H.P. V-4	1985 - 89	Straight sleeve, with ports cut in, bridged exhaust port, 1.770" height from top	**3-1/2"**	**N/A**	**N/A**	L-026-OB O.D 3.875"	5.992"
140 H.P. V-4	1985- 91						
120 H.P. V-4 140 H.P. V-4 (122 C.I.)	1988-94 1988-94	Straight sleeve, with ports cut in, bridged exhaust port.	**3.685"**	**N/A**	**N/A**	L-058-OB O.D 3.875" (0.95" Wall)	5.230"

Always wait until sleeve arrives before commencing any machine work. Never assume that the stated model & year of the cylinder are correct. Always check if sleeve ports match cylinder ports.

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O.M.C (JOHNSON-EVINRUDE) SLEEVES – UNTIL SOLD

Model		Sleeve description	Cylinder I.D	1/16" Wall O.D.	3/32" Wall O.D	1/8" Wall O.D	Sleeve Length
120 H.P. V-4 140 H.P. V-4	1988-94 1988-94	Flanged sleeve, O.D. + .020 with ports cut in, same as L-058-OB, bridged exhaust port.	**3.685"**	**N/A**	**N/A**	FL-082-OB O.D 3.905"	5.225"
150 H.P. V-6 2589cc (158 C.I)	1992-04	Straight sleeve, with ports cut in, exhaust port height from top of sleeve to top of exhaust 1.710". Carb injection.	**3.600"**	Port (L.) STBD (R.)	LA-117-OB LA-118-OB O.D 3.800"	**N/A**	5.060"
150 H.P. V-6 XP-150 V-6 GT-150 V-6 175 H.P. V-6 185 H.P. V-6 Cross-Flow	1980-81 1988-91 1988-89 1976-on 1984-on	Straight sleeve, no ports cut in	**3-1/2"**	**N/A**	LA-20-OB O.D 3-11/16"	**N/A**	5-1/2"
150 H.P. Eagle Series 175 H.P. V-6 2589cc (158 C.I)	1991-04	Straight sleeve, with ports cut in, exhaust port height from top of sleeve to top of exhaust 1.610". Carb injection.	**3.600"**	Port (L.) STBD (R.)	LA-084-OB LA-116-OB O.D 3.800"	**N/A**	5.060"
200 H.P. V-6	1976-84	Straight sleeve, no ports cut in.	**3-1/2"**	**N/A**	LA-20-OB O.D 3-11/16"	**N/A**	5-1/2"
200 H.P. V-6	1985-87	Straight sleeve, with ports cut in, bridged exhaust port 1.770" height from top.	**3-1/2"**	**N/A**	**N/A**	L-026-OB O.D 3.875"	5.992"
200 H.P. V-6 225 H.P. V-6 3000cc (183C.I.)	1993-00 1993-00	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 each side). Carb injection.	**3.685"**	**N/A**	LA-119-OB O.D 3-11/ 16""	**N/A**	5.230"
250 H.P. V-8 4000cc(244C.I.)	1991-92	Straight sleeve, bridged exhaust.	**3.685"**	**N/A**	**N/A**	L-058-OB O.D 3.875"	5.230"
250 H.P. V-8 4000cc(244C.I.)	1993-95	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 per side).	**3.685"**	**N/A**	LA-119-OB O.D 3.875"	**N/A**	5.230"
300 H.P. V-8 4000cc(244C.I.)	1993-95	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 per side).	**3.685"**	**N/A**	LA-119-OB O.D 3.875"	**N/A**	5.230"

L.A. SLEEVE AMERICAN MADE

<u>Always</u> wait until sleeve arrives before commencing any machine work. Never assume that the stated model & year of the cylinder are correct. Always check if sleeve ports match cylinder ports.

Note: Victory Parts Australia will not be responsible for any applications.

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 V4 Looper & Crossflow Wrist Pin Bearing Fits All 3/4” Pins **Part No: WP13-1**	 Wrist Pin Bearing V4-V6 90° Loopers Replaces: 391480 **Part No: 434844**	 Drive Shaft/Wrist Pin Bearing 9.9 – 15 HP 74-90 **Part No: 386014**	No Washers  Wrist Pin Bearing 9.9 – 15 HP 81-87 **Part No: WP36**
 Caged Wrist Pin Bearing Fits all 3/4” Pins Loopers & Crossflow, 60° & FFI **Part No: 395627C**	 Wrist Pin Bearing 5/8” to 3/4" W/P Conversion Kit **Part No: WP15-1**	 Wrist Pin Bearing 18-125 HP 5/8” Pin **Part No: 378251**	 Big End Rod Bearing Ø .8125 Journal Size 9.9 – 15 H.P (1974-Current) **Part No: 395401**
 Crossflow Rod Bearing 2, 3, 4, 6, cyl Needles Only (18) **Part No: 387142**	 Big End Rod Bearing 2 & 3 cyl Replaces: 437088 **Part No: 388344**	 Big End Rod Bearing V4-V6 Crossflow & 60° **Part No: 387787**	 Big End Rod Bearing V4, V6, V8 90° loopers **Part No: 396041**
 Upper Main 9.9-15 HP **Part No: 386008**	 Upper Main 2 & 3 cyl **Part No: 390900**	 Upper Main 2 & 3 cyl **Part No: 398529**	
 Upper Main V4, V6, V8 Looper & X-flow **Part No: 385822**	 Upper Main 20, 25, 30 HP **Part No: 393896**		

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Split Sleeve, 2-3 cyl 40-75 Early V4 XF 1964-72 **Part No: 310433**	Rollers & Retainer Up to 140 HP, 2 & 3 Cyl, V4 **Part No: 378252**	Centre Main 2-3 cyl 40-75 HP Includes (310433 & 378252) **Part No: 321K**
		
Centre Main V4,V6,V8 Crossflow, looper & 60° Includes (320499 & 387041) **Part No: 322K**	Lower Main 2 cyl 9.9-15HP **Part No: 385173**	Lower Main 2 cyl 18-35HP **Part No: 330854**
		
Lower Main 2-3 cyl 40-75 HP **Part No: 377139**	Lower Main V4-V6 Crossflow **Part No: 385503**	
		
Lower Main 60° V4-V6 **Part No: 433503B**	Lower Main V4-V6-V8 Looper **Part No: 390641**	

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2 Cyl 25-35 HP 1985-Up
3 Cyl 70 HP 1974-85
3Cyl 60 HP up to 1988
Part No: 387283



3 Cyl 70 HP 1986-Up
3 Cyl 60 HP 1989-Up
Part No: 394462



2 Cyl 35-55 HP
1977 – Up
Part No: 395861



ORDER IN ONLY
V4 / V6 / V8 Looper
1994 & Earlier
New style 3/8" Bolts
Part No: 394488



60 ° Ficht and Crossflow
Replaces: 392591
Part No: 5005510



ORDER IN ONLY

V4 / V6 / V8 Looper
1995 & up
New style 3/8" Bolts
Part No: 435355



ORDER IN ONLY

3.3L Ficht
Part No: 5000643



Torque Spec.

30 Ft. Lb.

Conrod Bolts
Crossflow & 60° Eagle Ficht FFI
Fits 2,3,4,6 Cyl
Part No: 308186



5/16" Bolt
Torque
Spec.

42 Ft. Lb.

Conrod Bolts 90°
Fits 4, 6 & 8 Cyl Looper
Part No: 330081



Conrod Bolts
9.9-15 HP 81-87
Use w/ WP-36
Wrist Pin Bearings
Part No: 304610



Powerhead Mounting Bolts

Stainless Steel

Fits All V-4 Loopers
6 x 5-1/2" Bolts (3/8" x 16)
2 x 1-1/2" Bolts (5/16" x 18)
2 x 1-1/4" Bolts (5/16" x 18

3 x Nuts (5/16" x 24)
7 x 5/16" Lock Washer
6 x 3/8" Lock Washer
Part No: 357



Powerhead Mounting Bolts

Stainless Steal
Fits 60° V-4/V-6 Eagle and Ficht FFI
6 x 2-1/2" Bolts (3/8" x 16)
4 x 1-1/2" Bolts (1/4" x
1 x ¾" Bolt (1/4" x)

1 x 1" Bolt (1/4" x)
6 x 3/8" Lock Washer
4 x 1/4" Lock Washer
Part No: 358



3/8" Bolt

Torque Spec.

Conrod Bolts 90°
Fits 4, 6 & 8 Cyl
Looper & ficht 3.3L
Part No: 346044

Stainless Bolts are perfect to replace lower bearing cover and Powerhead bolts.

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Lower Bearing Cover Bolts
Crossflow Only
4 Bolts with "O" rings
Stainless Steel
Part No: 317763



Lower Bearing Cover Bolts
Looper Only
4 Bolts with O rings
Stainless Steel
Part No: 332590



Lower Bearing Cap Bolts
8 x bolts
8 x Washers
Crossflow and Looper
Part No: 309924



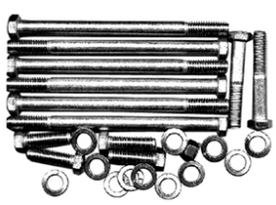
Powerhead Mounting Bolts
Stainless Steel
Fits V4 & V6 X-Flow 1979 & Later
6 x 5-1/4" bolts (5/16" x 18)
2 x 1" bolts (5/16" x 18)
4 5/16" nuts (5/16" x24 Lock nut)
9 x 5/16" Lock washer
Part No: 350



Powerhead Mounting Bolts
Stainless Steel
Fits 2 Cyl 1974-85 & 3 Cyl 1974-93
6 x 3-1/4" bolts (5/16" x 18)
6 x 5/16" Lock Washer
1 Nut (5/16" x 24)
Part No: 351



Powerhead Mounting Bolts
Stainless Steel
Fits 40 & 50 HP 1974-85
8 x 3-1/4" bolts (5/16" x 18)
8 x 5/16" Lock Washer
1 Nut (5/16" x 24)
Part No: 352



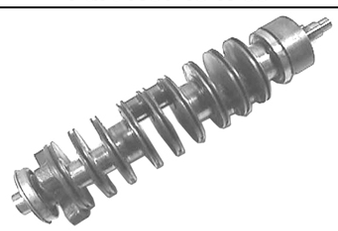
Powerhead Mounting Bolts
Stainless Steel
Fits All V-6 Loopers
6 x 5-1/2" Bolts (3/8" x 16)
2 x 2-1/4" Bolts (3/8" x 16)
4 x 1-1/4" Bolts (3/8" x 16)
2 x 1-1/4" Bolts (5/16" x 18)
3 x Nuts (5/16" x 24)
5 x 5/16" Lock Washer
12 x 3/8" Lock Washer
Part No: 353



Powerhead Mounting Bolts
Stainless Steel
Fits 1986 & Later 3 Cyl
6 x 3-3/4" Bolts (3-3/8"x18)
6 x 3/8" Lock Washer
1 Nut (5/16" x 24)
Part No: 354

Stainless Bolts are perfect to replace lower bearing cover and Powerhead bolts.

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 **CHECK AVAILABILITY** **3 Cyl Crank** Fine Spline 60-70 HP 1989-92 **Part No: 334665**	 **CHECK AVAILABILITY** **3 Cyl Crank** 60-70 HP 1993-98 **Part No: 338957**	 **CHECK AVAILABILITY** **3 Cyl Crank** 60-70 HP 1999-Up **Part No: 5000538**
 **CHECK AVAILABILITY** **3 Cyl Crank (4 Spline)** 70 HP - Up to 1985 60 HP - Up to 1986 **Part No: 328788**	 **CHECK AVAILABILITY** **OMC V4 Looper Crank** 1985-91 **Part No: 328582**	 **CHECK AVAILABILITY** **OMC V6 Looper & FFI Crank** **Part No: 434771**
 **CHECK AVAILABILITY** **V4 Crossflow** Up to 1992 **Part No: 396255**	 **CHECK AVAILABILITY** **V4 Crossflow** 1992 – Up **Part No: 434769**	 **CHECK AVAILABILITY** **OMC V4 60° Crank** All years **Part No: 439568**
 **CHECK AVAILABILITY** **OMC V4 Looper Crank** 1992 – Up **Part No: 434772**	 **CHECK AVAILABILITY** **OMC V6 60° Crank** 92-Up **Part No: 438930**	 **CHECK AVAILABILITY** **OMC V6 Crossflow** **Part No: 396256**
Fly Wheel Key **Part No: 307480** 		

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OMC CRANKSHAFT SEAL KITS

MODEL	CYL	Part No:
9.9, 10, 14, 15 HP 1976 – 1992, 1993-1999	2	1734
20, 25, 30 HP 1985 – 97 Except D model	2	1823
35 HP 1979 – 84	2	1731
35 HP 1985 – 97	2	1823
40 HP 1960 – 80	2	1732
40HP 1983-89	2	1732
40 HP 1985-05 (DOUBLE LIPPED SEAL)	2	1732-1
45 HP 1985 – 92 Comm	2	1732-1
45 SS 1987 – 90	2	1732-1
48 HP 1987 – 90	2	1732-1
50 HP 1971 – 89	2	1732
50HP 1986-2004 (DOUBLE LIPPED SEAL)	2/3	1732-1
55 HP 1977 – 97	2	1732
60 HP 1970 – 85	2	1732
60 HP 1986 – 97	3	1732-1
65 HP 1972 – 92	3	1732-1
70 HP 1974 – 85	3	1732
70 HP 1986 – 97	3	1732-1
75 HP 1975 – 89	3	1732
85 HP 1973 – 95	4	1733
88 HP 1987 – 92	4	1733-1
88 HP 1992 – 96	4	1733-3
90 HP 1981 – 91	4	1733-2
90 HP 1992 – 97	4	1733-3
90 HP 60° / Ficht FFI V-4 1995 – 00	4	1777
100 HP 1979 – 91	4	1733-2
100 HP 1992 – Up	4	1733-3
110 HP 1986 – 90	4	1733-2
115 HP 1973 – 77	4	1733
115 HP 1978 – 91	4	1733-2
115 HP 1992 – 99	4	1733-3
115 HP 60° / Ficht FFI V-4 1995 – 00	4	1777
120 HP 1985 – 87 SB	4	1776
120 HP 1988 – 94 BB	4	1776
130 HP 1995 – 00	4	1776
135, 140 HP 1973 – 76	4	1733
135 HP Ficht FFI	4	1777
140 HP 1978 – 84	4	1733-1

MODEL	CYL	Part No:
140 HP 1985 – 87 SB	4	1776
140 HP 1988 – 94 BB	4	1776
150, 155 HP 1978 – 92 Crossflow	6	1733-2
150 HP 60° 1991 - 92	6	1777-1
150 HP 60° / Ficht FFI 1993 – 00	6	1777
175 HP 1977 – 83 SB	6	1733-1
175 HP 1986 – 91 BB	6	1733-2
175 HP 60° 1991	6	1777-1
175 HP 60° / Ficht FFI 1992 – 00	6	1777
185 HP 1985	6	1733-2
200 HP 1976 – 83 SB	6	1733
200 HP 1985 – 87 SB	6	1776
200 HP 1988 – 92 BB	6	1776
200 HP 1993 – UP BB	6	1776
200 HP Ficht FFI 1999 - 2001	6	1776
225 HP 1985 – 87 SB	6	1776
225 HP 1988 – 92 BB	6	1776
225 HP 1993 – Up BB	6	1776
225 HP Ficht FFI 1999 – UP	6	1776
235 HP 1978 – 79 SB Crossflow	6	1733-1
235 HP 1980 – 85 BB	6	1733
225 HP – 250 HP 3.3L 2000 – 2004	6	1776
250 HP 2000 Carb Only	6	1776
250 HP 1990 – 93 BB	8	1776
275 HP 1985 – 87 SB	8	1776
300 HP 1985 – 87 SB	8	1776
300 HP 1990 – 93 BB	8	1776
1.6L 1983 – 90	4	1733
1.8L 1987	4	1776
2.0L 1988 – 90	4	1776
2.5L 1982 – 85	6	1733-1
2.6L 1982 – 86 BB Crossflow	6	1733-1
2.7L 1987	6	1776
3.0L 1988 – 90	6	1776
3.6L 1985 – 87 SB Looper	8	1776
4.0L 1990 – 97 BB Looper	8	1776

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 Crank Seal Kit **Part No: 1733-2**	 Crank Seal Kit **Part No: 1733-1**	 Crank Seal Kit **Part No: 1734**
 Crank Seal Kit **Part No: 1733-3**	 Crank Seal Kit **Part No: 1777-1**	 Crank Seal Kit **Part No: 1823**
 Crank Seal Kit **Part No: 1777**	 Crank Seal Kit **Part No: 1776**	 Crank Seal Kit **Part No: 1731**
 Crank Seal Kit **Part No: 1732**	 Crank Seal Kit **Part No: 1732-1**	 Crank Seal Kit **Part No: 1733**

REFER TO OMC CRANKSHAFT SEAL KIT TABLE FOR APPLICATION

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JOHNSON / EVINRUDE

IGNITION SYSTEM APPLICATIONS

HP	Year	Point Sets	Condenser
1.5, 2	1968 - 90	580148	580321
3	1952 - 68	580148	580321
4	1965 - 76	580148	580321
4	1981 - 90	580148	580321
4.5	1981	581207	581419
5	1965 - 68	580148	580321
5.5	1954 - 64	580148	580321
6	1965 - 76	580148	580321
7.5	1956 - 58	580148	580321
9.5	1964 - 73	580148	580321
9.5	1974 - 76	581207	581419
9.9	1974 - 76	580290	581419
10	1954 - 63	580148	580321
15	1956	581207	581419
15	1974 - 76	580148	580321
18	1957 - 61	580148	580321
18	1962 - 73	580148	581419
20	1962 - 73	580148	581419
25	1955	580148	580321
25	1974 - 76	580148	581419
28	1962 - 64	580148	581419
30	1956	580148	580321
33	1965 - 70	580148	581419
35	1958 - 59	580148	580321
35	1976	580148	581419
40	1960 - 61	581207	580321
40	1962 - 73	580148	581419
40	1974 - 76	580148	581419
40C	1981 - 83	581207	581419
45	1958 - 59	580290 #	580256
50	1958 - 59	580290 #	580256
60	1964 - 67	580290 #	580256
75	1960 - 65	580290 #	580256
80	1966 - 67	580290 #	580256
90	1964 - 75	580290 #	580256
100	1966	580290 #	580256



Part No: 580148



Part No: 580321



Part No: 581207



Part No: 580290
 # AVAILABLE UNTIL SOLD OUT
THEN NLA



Part No: 580256



Part No: 581419

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Under flywheel Coil
Replaces: 580416
Part No: 584477



Fits on screw type packs
3/4/6 Cyl Coil
Part No: 582160



For points ignition
External Coil
Part No: 581407



Fits most applications
Assorted Primary
Wires Coil Kit
Part No: 584561



Direct Replacement
Late Model
Plug in Coil
Part No: 582508



Plug in coil
Siamese Coil
Part No: 583740



Internal Coil
Some point ignition system
CHECK FOR RIGHT APPLICATION
Part No: 581130



Spark Plug Wire
Sold per metre
Part No: 510883



Coil Primary Wire
Part No: 124



Spark Plug Boot Kit
Replaces: 581027
Part No: 663-82370-01



Dielectric Grease
5 oz / 148mm
Part No: 991-9706

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 Starter Solenoid Replaces: 586180 **Part No: 582708**	 Starter Solenoid Late Model E-Tech Replaces: 586774 **Part No: SW590**	 Starter Solenoid E-Tech 2010-Up 15-300 Hp **Part No: 587020**	 Starter Solenoid 10hp 2012 & Up Replaces: 5041087 **Part No: 68N-81940-00**
 Trim/ Tilt Solenoid **Isolated Base** Various 75 – 235 HP **Part No: 581528**	 Trim/ Tilt Solenoid **Grounded Base** Various 75 – 235 HP **Part No: 586842**	 Trim/Tilt Relay E-TEC Various Motors 25-300HP **Part No: 586767**	 Trim / Tilt Relay **Part No: 584416**
 Tilt/ Trim Solenoid 1974 – 77 9.9 – 15 HP **Part No: 378444**	 4 Wire Rectifier **Part No: 581778**	 3 Wire Rectifier **Part No: 583408**	
 Warning Horn **Part No: 585992**	 Temp Sender 40-300 HP 1992-1995 **Part No: 584592**	 20 amp Fuse **Part No: 510884**	
 Temperature Sensor 40-225 HP 1996-Up **Part No: 585184**		 Temp Switch Cover Nut **Part No: 329562**	

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 **V4** 4 x 320mm Plug Wire Set **Part No: 931-4922 Kit**	 **V6** 4 x 320mm, 2 x 380mm Plug Wire Set **Part No: 931-4921 Kit**	 Spark Plug Wire Fitting **Part No: 510364**

 Ignition Coil Terminal Pack of 10 **Part No: 512256**	 Ignition Coil Terminal Boot Pack of 10 **Part No: 512478**	 Amphenol Pins, Female Pack of 20 **Part No: 581656**	 Amphenol Pins, Male Pack of 20 **Part No: 511469**
 96-Up Female Pin Terminals **Part No: 514680**	 96-Up Male Pin Terminals **Part No: 514679**	 Ignition Switch Fits all push to choke Up to 1995 Replaces: 584600 **Part No: 393301**	 Ignition Switch Plug in connections 1996-Up Replaces: 175974 **Part No: 5005801**
 Universal Stop Switch **Part No: 6A0-82550-01**	 Stop Switch Cap **Part No: 689-8257Y-00**	 Universal Emergency Cut out Switch **Part No: VP50530**	 Lanyard Kit **Part No: VP7190**
 Battery Isolator Switch 4 POSITION **Part No: VP23122**	 Battery Cable 8Ft Black **Part No: 941-0608-B** Battery Cable 8Ft Red **Part No: 941-0608-R**	 Battery Isolator Switch **Part No: VP53087**	 Lock Plate / Holder Replaces; 703-48425-00 **Part No: 16899T**

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OMC STARTER MOTOR APPLICATION CHART

HP	YEAR	REPLACES	NOTES	PART NO:	BENDIX
9.9 – 15	93-Up	586274, 584613, 778995	10 Tooth Drive Gear	5361	N/A
9.9 – 15	79-92	386430, 584613, 586276, 763454	10 Tooth Drive Gear	5369	DV369
9.9 – 15 4 stroke	95-01	584608, 586275, 5368	10 Tooth Drive Gear	N/A	N/A
18 – 40	80-2001	174942, 175019, 385401, 386591, 392133, 585061, 586278, 321646	11 Tooth Drive Gear	5376	DV376 #
20 - 35 2-Cyl	87-93	583473, 585059, 585459, 778991	9 Tooth Drive Gear	5390	DV390
20 - 35 3-Cyl	97-2001	586277, 584818, 778996	10 Tooth Drive Gear	5398	N/A
25, 40, 50 2-Cyl 48 - 50	89-Up 90-UP	583482, 585056, 586279	9 Tooth Drive Gear	5389	DV370
40, 50, 75, 90 E-TEC MODLES	All	586768, 587045	9 Tooth Drive Gear	5358	N/A
55 – 75 3-Cyl 70	84-2000 1979-Up	383691, 384777, 386657, 391735, 585050, 585058, 585197, 586281, 384781	9 Tooth Drive Gear	5370	DV370 # DVK70 *
50 – 60 2-Cyl 35 2 -Cyl 40 2-Cyl	84-96 86-87 Pre 89	384163, 387684, 389275, 585063, 586280, 778993	9 Tooth Drive Gear	5371	DV370#
85 – 125	69-72	383575, 384914	Large 10 Tooth Drive Gear	5372X	DV372X
85 - 140 V4 X-Flow	84-Up	385529, 389954, 585051, 585057, 585196, 586283, 385949	Small 10 Tooth Drive Gear O.D. 1.211”	5372	DV372 # DVK72 *
120 – 140 V4 Looper	85-Up	393570, 585060, 586285, 778994	10 Tooth Drive Gear	5386	N/A
150 – 235 V6 X-Flow	76-92	387094, 395207, 585062, 586288, 778992, 387683	8 Tooth Drive Gear	5373	DV380
90 – 115 60° V4 & EFI	95-99	584980, 586284	Motor only, gear reduction starter	5399	DV517 #
150-175 60° V6 & EFI V4 90-135 HP	91-Up 2000-Up	432925, 438878 586287, 586286	Motor only, gear reduction starter **BRUSH HOLDER ASSY**	5363	DV517 (9T) DV518 (10T) **SR363**
V6-V8 Looper & 200-225 HP EFI	85-2004	391511, 396235, 397023, 584799, 586289, 586411, 586731, 586897, 586890, 586957	10 Tooth Drive Gear	5387	DV387
90, 115, 140 4 Stroke Johnson / Suzuki	01-2014	5033799, 31100-90J01	9 Tooth Drive Gear	31100-90J00	N/A

#	1 Piece Drive Assembly
*	2 Piece Drive Assembly

NOTE

When ordering drive assemblies for OMC starters,
Be aware that some OMC outboard starters use a
2-piece drive assembly. Older OMC starters use a
1-piece drive assembly. Order the correct drive.
THEY ARE NOT INTERCHANGEABLE

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 Starter Motor **Part No: 5361**	 Starter Motor **Part No: 5369**	 Starter Motor **Part No: 5376**
 Starter Motor **Part No: 5390**	 Starter Motor **Part No: 5398**	 Starter Motor **Part No: 5389**

 Starter Motor **Part No: 5372**	 Starter Motor **Part No: 5370**	 Starter Motor **Part No: 5371**	 Starter Motor **Part No: 5386**
 Starter Motor **Part No: 5363**	 Starter Motor **Part No: 5387**	 Starter Motor **Part No: 5399**	 Starter Motor **Part No: 5358**

 Starter Motor **Part No: 31100-90J00**	 Starter Motor **Part No: 5373**	 Starter Motor **Part No: 5372X**

REFER TO STARTER MOTOR TABLE FOR APPLICATIONS

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 Two piece Drive Kit 9 tooth **Part No: DVK70**	 Jack Shaft Assembly 9 tooth for 5363 & 5399 starter **Part No: 434517**	 Two piece Drive Kit Small (OD 1.211") 10 tooth drive **Part No: DVK72**	 Jack Shaft Assembly 10 tooth for 5363 Starter **Part No: 5004595**	 Starter Motor Brush Holder **Part No: 61787** Brush Holding Tool **Part No: SR107**
 Brush Kit Replacement Brushers Fits: Most American made permanent magnet outboard starts **Part No: 385952**	 Prestolite Repair Kit 2-brush outboard starters **Part No: SR102**	 Prestolite Repair Kit 4-brush outboard starters **Part No: SR104**	 Available until sold and then no longer available Replacement brushes for most small outboards **Part No: BK899**	
 Rewind Spring 9.9-15hp Replaces: 338534 **Part No: 318944**	 Rewind Spring 6-35hp **Part No: 336681**	 Rewind Spring 18-30hp **Part No: 395460**		
 Rewind Starter Pinion **Part No: 318940**	 Starter Pawl **Part No: 330525**	 Starter Spring **Part No: 330527**		
 Remote Control Handle Cover **Part No: 336242**	 Shell **Part No: 334153**	 Retaining Ring **Part No: 203470**		

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JOHNSON / EVINRUDE TRIM & TILT APPLICATION GUIDE

OMC	Year	Replaces	PART NO:
25/ 35 HP 3 Cyl	1996-2000	6242, 435532	437801
25/ 30 HP E-Tec	2009-2012	6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	6247
Variety 35-75	1972-1985	172588, 173944, 173946, MOTOR NLA (END CAP ONLY)	TR228
35/ 40/ 50 HP	1986-1988	6208, 172850, 173564	173596
25/ 40/ 50 HP	1989-1995	6243	433226
35 JET	1992-1997	6242, 435532	437801
40/ 50 HP	1988	6208, 172850, 173564	173596
40/ 48/ 50 HP	1990-2005	6242, 435532	437801
40/50/55 E-Tec	2004-2012	6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	6247
45/55 HP	1988-1990	6208, 172850, 173564	173596
50/55 HP	1977-1985	6208, 172850, 173564	173596
50/60 HP TTL	1997-1998	6244, 437666	435548
50/ 60/ 70 HP	1997-1998	6241, 434495, 434496, 438531, 5005374, 5005376	438529
60 HP 65 HP	1980-1985 1984-1985	6208, 172850, 173564	173596
60/ 65 HP	1986-1990	6220, 391264, 393259, 393988, 395840, 435548, 434795, 983019, 983446, 985237	394176
60/65 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 438529 (TTL Models)
60 HP Evinrude E-Tec	2005-2012	6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	6247
60/ 70 HP	1994-1996, 1999-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
70 / 75 HP	1977-1980	6206, 582048, 582155, 584107, 984356	387277
70 / 75 HP	1981-1993	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 438529 (TTL Models 92-93)
70 HP	1999	6241, 434495, 434496, 438531, 5005374, 5005376	438529
75/ 90 HP Evinrude E-Tec	2004-2012	6238, 438786, 439937 6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	5005254 (04-07) 6247(05-12)
75/ 90/ 115 HP FFI	2000	6238, 438786, 439937	5005254
75/ 90/ 115 HP	2003	6238, 438786, 439937	5005254
80 HP JET	1994-2000	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 (94-95) 438529 (96-00)
85 HP	1994-1997	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
Most 75-135 HP	1973-1980	6216, 172543	382715
Various 2,3,4 cyl	1974-1990	6208, 172850, 173564, 172655	173596
85-115 HP	1978-1981	6206, 582048, 582155, 584107, 984356	387277
85-115 HP	1982-1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
85-115 HP	1991-1996	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	*394176 *438529
90/ 100/ 115 HP	1994-1998	6241, 434495, 434496, 438531, 5005374, 5005376 6244, 437666	438529 435548 (1997 Only)
90/115 HP 60° V4	1997-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
90/100/115 HP 60° V4	2003-2006	6238, 438786, 439937	5005254
90/ 115 HP FFI	1999	6238, 438786, 439937	5005254
115 HP/ 130 HP E-Tec	2007-2012	6238, 438786, 439937 6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	*5005254 *6247

***NOTE: PART NO'S: 394176 (3 RAM) 6247 (SINGLE RAM) 438529 (2 RAM) 5005254 (3 RAM)**

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OMC	Year	Replaces	PART NO:
115 HP/ 130 HP E-Tec	2007-2012	6238, 438786, 439937 6248, 5005441, 5005831, 5006319, 5005817, 5005838, 5005822	*5005254 *6247
100 HP Commercial	1997	6244, 437666	435548
100 HP Commercial	1998-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
105 HP JET	1997-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
120-140 HP	1985-1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
120-140 HP 125ESX	1991-1993	6241, 434495, 434496, 438531, 5005374, 5005376	438529
125 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
130 HP	1994, 1997-1999	6241, 434495, 434496, 438531, 5005374, 5005376	438529
120/ 125/ 140 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	438529
135 HP	2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
135 HP Evinrude	2003-2006	6238, 438786, 439937	5005254
135 HP FFI	2000-2002	6238, 438786, 439937	5005254
140 HP	1982-1984	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
150-235 HP	1977-1981	6206, 582048, 582155, 584107, 984356	387277
150-235 HP	1982-1985	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
150/155/175 HP	1986-1991	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
150/ 175 HP	1992-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
150/ 175 HP	2003	6238, 438786, 439937	5005254
150/175 HP FFI	1997-1999	6238, 438786, 439937	5005254
150/ 175 60° V6	2003	6238, 438786, 439937	5005254
150/ 175 HP 60° V6 EVINRUDE	2004-2006	6238, 438786, 439937	5005254
150/ 175 HP 60° V6 JOHNSON	2004-2006	6238, 438786, 439937	5005254
150/ 175 HP Evinrude E-Tec	2007-2012	6238, 438786, 439937	5005254
185-300 HP	1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
185-225 HP	1991-1993	6241, 434495, 434496, 438531, 5005374, 5005376	438529
185/200 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200-225 HP	1995-1998	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200-300 HP	1986-1989	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
200/ 225/ 250 HP	1995-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200/ 225/ 250 HP	2003-2004	6238, 438786, 439937	5005254
200/ 225 HP FFI	1999	6238, 438786, 439937	5005254
200/ 225/ 250 HP FFI	2000	6238, 438786, 439937	5005254
250/ 300 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
200/ 225/ 250 Direct Injection	2004-2005	6238, 438786, 439937	5005254
200/ 225/ 250/ 300 HP Evinrude E-Tec	2005-2012	6238, 438786, 439937	5005254
250/ 300 HP	1994-1998	6244, 437666	435548
1.6L , 1.8L, 2.0L V4 SEADRIVE	1983-1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
2.5L, 2.7L, 3.0L V6 SEADRIVE	1983-1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176
3.6L, 4.0L V8 SEADRIVE	1987-1990	6220, 391264, 393259, 393988, 395840, 434795, 435548, 983019, 983446, 985237	394176

***NOTE: PART NO'S: 394176 (3 RAM) 6247 (SINGLE RAM) 438529 (2 RAM) 5005254 (3 RAM)**

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 Trim Motor 3 Wire Bolts: Engine to Trim Motor Motor and Reservoir only **Part No: 173596**	 Trim Motor 3 Bolt 3 wire **Part No: 387277**	 Trim Motor 4 Bolt 2 Wire **Part No: 433226**
 Trim Motor 4 Bolt 2 Wire **Part No: 437801**	 Trim Motor 3 Wire Bolts: Trim Motor to Engine Motor and Reservoir only **Part No: 382715**	 Trim Motor 3 Bolt 2 Wire **Part No: 394176**
 Trim Motor 4 Bolt 2 Wire **Part No: 438529**	 End Cap for 172588/173944/173946 **Part No: TR228**	 E TEC Trim Motor SINGLE RAM 4 Bolt 2 Wire **Part No: 6247**

Refer to OMC Trim Motor Table for Applications

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E TEC Trim Motor
3 RAM SYSTEM 4 Bolt 2 Wire
Part No: 5005254



Trim Motor
3 Bolt 2 Wire
Part No: 435548

Refer to OMC Trim Motor Table for Applications



Wiring Harness ONLY
With 2 relays
Converts 2 Wire Trim motors for use on older 3 wire systems
Part No: 8268



Universal Trim Box
Wiring Harness & 2 Relays
Part No: 8268K



Universal T/T Switch
Dash Mounted
Part No: 174652



Trim & Tilt Switch Assy
Part No: 703-82563-02



Tilt Assist Cable
Part No: 436202



Quad Ring
Part No: 328227



O-Ring
Part No: 319662



Wiper
Part No: 122494



O-Ring
Part No: 321715

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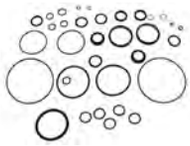
 Tilt Rod Seal **Part No: 335148**	 Wiper **Part No: 335154**	 Back Up Ring **Part No: 335155**	 Trim Manifold Bushing **Part No: 332434**	 Tilt Rod Bush **Part No: 332436**

Trim/ Tilt



O Ring Kit
25-50 HP
1996-98 (Some 1999)
Part No: 435567

Trim & Manifold



Various 50-300 HP
83-97
Manifold O-Ring Kit
Part No: 393942

Trim/ Tilt



Repair Kit
Fast Strike
60-225 HP 1991-93
Part No: 434519

Tilt



O-Ring Kit
35-60 HP 1986-89
85-135 HP 1974-1977
Replaces: 172575 OE **Part No: 174520**

Tilt



O-Ring Kit
60-235 HP 1982-88
NON SHOWA ** SEE NOTE
Part No: 174003

Tilt



O-Ring Kit
Various
50-235 HP 1978-97
SHOWA ** SEE NOTE
Part No: 390007



ETEC TRIM / TILT Cap Seal Kit
¾" SINGLE RAM
75, 90, 115, 130 HP
2005 - UP
To suit Complete Hydraulic Assy No's:
5005756, 5007776, 5008949
Part No: LG0612

TILT Cap W/Seals



SHOWA

70-300 HP
1978-UP
Replaces: 390006
Part No: 63P438



End Cap
Tips
(4 Piece)
Part No: 437951

**** SHOWA REFERS TO TILT RAM ONLY – PIG TAIL ON RAM IS NON SHOWA – GROOVE ON BOTTOM OF RAM IS SHOWA ****

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Johnson/ Evinrude Electrical Application Guide

HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
4		77-80	2	583380	584840	-	583387	584561
4		77-84	2	583380	584840	-	583387	584477
4	Manual Start	85	2	582285	584840	-	583387	582508
4	RDH	89	2	583656*	584840	-	583387	582508
4	CHECK MODEL	93	2	583656*	584840	581778	583387	583740
4	CHECK MODEL	93	2	583656*	584840	-	583387	582508
4	Comm	94-96	2	582285	584840	-	583387	582508
4	Deluxe	95	2	582285	584840	-	583387	582508
4.5		85	2	582285	584840	-	583387	582508
5	Elect Start	85	2	582285	584840	581778	583387	582508
5	Manual Start	85	2	582285	584840	-	583387	582508
5	DR,RC,RL,BA	89-90	2	583656*	584840	581778	583387	582508
5		91-92	2	583656*	584840	-	583387	582508
5		93-97	2	582285	584840	-	583387	583740
5	DR	98	2	582285	584840	-	583387	583740
6		77-84	2	583380	584840	-	583387	584561
6	Manual Start	85	2	582285	584840	-	583387	582508
6	Elect Start	85	2	582285	584840	581778	583387	582508
6		89-90	2	583656*	584840	581778	583387	582508
6		91-92	2	583656*	584840	-	583387	583740
6		94-00	2	582285	584840	581778	583387	583740
6	4 STROKE	2000	2	-	-	-	583387	582508
8		84	2	-	584840	581778	583387	582508
8	Manual Start	85	2	582285	584840	-	583387	582508
8	Elect Start	85	2	-	584840	581778	583387	582508
8		89-90	2	583656*	584840	581778	583387	582508
8		91-92	2	583656*	584840	-	583387	583740
8	Comm	94-01	2	582285	584840	-	583387	583740
8	DR/RE/RL/SR	94-97	2	582285	584840	-	583387	583740
8	4 Stroke, El. St.	95	2	-	-	584890	IN PACK	-
8	RE/RL/RS/RV/RX	98-03	2	582285	584840	-	583387	583740
9.9	Manual Start	77-82	2	583380	584840	-	583387	584561
9.9	Elect Start	77-83	2	583380	585087	581778	IN STATOR	584561
9.9	Manual Start	83-84	2	583380	584840	581778	583387	584561
9.9	Elect Start	84	2	583380	584840	581778	583387	584561
9.9	Elect Start	85	2	582285	584840	581778	583387	582508
9.9	Manual Start	85-87	2	582285	584840	-	583387	584561
9.9		88	2	582285	584840	581778	583387	582508
9.9		89-92	2	583656*	584840	581778	583387	583740
9.9		93	2	582285	585087	581778	IN STATOR	583740
9.9		94	2	582285	584840	581778	583387	583740
9.9	Manual Start	95	2	582285	584840	581778	583387	583740
9.9	Elect Start	95	2	582285	585087	581778	IN STATOR	583740
9.9	4 Stroke	95-01	2	-	-	584890	IN PACK	-
9.9	Manual Start	96-05	2	582285	584840	581778	-	583740
9.9	Elect Start	96-05	2	582285	585087	581778	IN STATOR	583740
10		74-76	2	-	-	-	-	581407
10		85-88	2	582285	584840	581778	583387	582508
10	Comm	89-90	2	583656*	584840	581778	583387	582508
10	Comm	94	2	582285	584840	581778	583387	582508
10	4-Stroke	96-98	2	-	-	584890	IN PACK	
11	Comm	87	2	582285	584840	581778	583387	582508
14		88	2	582285	584840	581778	583387	582508
14		89-90	2	583656*	584840	581778	583387	582508
15		74-76	2	-	-	-	-	581407
15	Manual Start	77-82	2	583380	584840	581778	583387	582508
15	Elect Start	77-83	2	583380	585087	581778	IN STATOR	582508

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
15	Sail	83	2	583380	584840	581778	583387	582508
15	Manual Start	83-84	2	583380	584840	581778	583387	582508
15	Elect Start	84	2	583380	584840	581778	583387	584561
15		85-88	2	582285	584840	581778	583387	582508
15		89-91	2	583656*	584840	581778	583387	582508
15		92	2	583656*	584840	581778	583387	583740
15		93	2	582285	585087	-	IN STATOR	583740
15		94	2	582285	584840	-	-	583740
15	Elect Start	95	2	582285	585087	-	IN STATOR	583740
15	BA,	95-05	2	582285	584840	-	583387	583740
15	Manual Start	95-05	2	582285	584840	-	-	583740
15	Elect Start	96-97	2	582285	585087	-	IN STATOR	583740
15	Comm	00-05	2	582285	584840	-	-	583740
18		73	2	-	-	-	-	581130
18	Jet,25JRE	95-97	2	585074	584840	-	583387	583740
20		73	2	-	-	-	-	581130
20	Elect Start	77-81	2	583380	585087	581778	IN STATOR	584561
20	Manual Start	77-84	2	583380	584840	-	583387	584561
20	Elect Start	82-84	2	583380	584840	581778	583387	584561
20	Manual Start	85-88	2	582285	584840	-	583387	582508
20	Elect Start	85-88	2	582285	584840	581778	583387	582508
20	Manual / Elec Start	89-92	2	583656*	584840	581778	583387	582508
20	EE,EL,IE,SE	92	2	583656*	584840	581778	583387	582508
20	Elect Start	93-95	2	585074	584840	581778	583387	582508
20	Manual Start	93-97	2	585074	584840	-	583387	582508
20	Elect Start	96-97	2	585074	584840	581778	583387	582508
20	Jet	00-05	2	585074	584840	-	583387	582508
25		73-76	2	-	-	-	-	581130
25	Elect Start	77	2	583380	585087	581778	IN STATOR	584561
25	Manual Start	77-84	2	583380	584840	-	-	584561
25	Elect Start	78-81	2	583380	585087	581778	IN STATOR	584561
25	Comm	82	2	583380	584840	-	583387	584561
25	Elect Start	82-84	2	583380	584840	581778	583387	584561
25	Comm	83-84	2	-	584840	-	583387	584561
25	Manual Start	85-88	2	582285	584840	-	583387	582508
25	Elect Start	85-88	2	582285	584840	581778	583387	582508
25	Comm	85-88	2	-	584840	581778	583387	582508
25	DR, DE, DT	89	2	583656*	584840	581778	583387	582508
25	Comm	89-90	2	583656*	584840	581778	583387	582508
25	EE,EL,IE,SE	89-91	2	583656*	584840	581778	583387	582508
25	Manual Start	89-92	2	583656*	584840	581778	583387	582508
25	TE, TTL, TL	90-91	2	583656*	584840	581778	583387	582508
25	Comm	91	2	583656*	584840	581778	583387	582508
25	TL,M,El, EE,	92	2	583656*	584840	581778	583387	583740
25	TL,J, TTL, TE(J) EI	92	2	175316	584560	585001	175386	583740
25	Comm	92-97	2	-	584840	-	-	582508
25	Elect Start	93-95	2	585074	584840	581778	583387	582508
25	D, TL, Elect. St.	93-95	2	585074	584840	-	-	582508
25	Manual Start, TE	93-97	2	585074	584840	581778	583387	582508
25	Comm	94	2	585074	584840	581778	583387	582508
25	SIK,SIL,SIT	94-95	3	585189 **	584560	585001	-	582508
25	Comm	95	2	-	584840	-	583387	582508
25	H25FP Comm	95-97	2	582285	584840	-	583387	582508
25	TNT	96	3	586472	-	584890	-	-
25	Manual Start	96	2	585074	584840	-	583387	582508
25	Elect Start	96	2	585074	584840	581778	583387	582508
25	Elect Start	96-97	3	586472	-	584890	584824	

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
25	Manual Start	97	2	585074	584840	-	583387	582508
25	Comm	97	2	585074	584840	-	583387	582508
25	TEL/TNT	97-01	3	586472	-	584890	-	-
25	Elect Start 2STK	97-05	2	585074	584840	581778	583387	582508
25	Comm	99-05	2	-	584840	-	583387	582508
25	ELAN	00-01	3	586472	-	584890	584824	-
25	TE	00-05	2	585074	584840	581778	583387	582508
25	Manual Start	00-05	2	585074	584840	-	583387	582508
25	E, EL, PL. TEL	2000	3	586472	-	584890	584824	-
28	Elect Start	85-87	2	582285	584840	581778	583387	582508
28	Manual Start	86-88	2	582285	584840	-	583387	582508
28		88	2	582285	584840	581778	583387	582508
28	Manual Start	89	2	583656*	584840	581778	583387	582508
28	Elect Start	89-91	2	583656*	584840	581778	583387	582508
28	Manual Start	91	2	583656*	584840	581778	583387	582508
28	SPL	92	2	583656*	584840	581778	583387	582508
28		93-95	2	585074	584840	581778	583387	582508
28	JET, 40JRE	95-98	2	585074	584840	-	583387	583740
28	ES	96	2	585074	584840	581778	583387	582508
30	Manual Start	84	2	583380	584840	-	583387	584561
30	Elect Start	84	2	583380	584840	581778	583387	584561
30	Manual Start	85	2	582285	584840	-	583387	582508
30	Elect Start	85-88	2	582285	584840	581778	583387	582508
30	Manual Start	88	2	582285	584840	-	583387	582508
30	Elect Start	89-91	2	583656*	584840	581778	583387	582508
30	Manual Start	89-92	2	583656*	584840	581778	583387	582508
30	TE	92	2	583656*	584840	-	583387	582508
30	EE, EL, IE, SE	92	2	583656*	584840	581778	583387	582508
30	Elect Start	93-95	2	585074	584840	581778	583387	582508
30	Manual Start	93-97	2	585074	584840	-	583387	582508
30	TE	93-97	2	585074	584840	581778	583387	582508
30	Elect Start	96-05	2	585074	584840	581778	583387	582508
30	JET	00-05	2	582285	584840	-	583387	582508
30	Manual Start	00-05	2	585074	584840	-	583387	582508
35	Elect Start	77-81	2	583380	585087	581778	IN STATOR	584561
35	Manual Start	77-84	2	583380	584840	-	583387	584561
35	Elect Start	82-84	2	583380	584840	581778	583387	584561
35	Manual Start	85-88	2	582285	584840	-	583387	582508
35	Elect Start	85-88	2	582285	584840	581778	583387	582508
35	Elect Start	89-91	2	583656*	584840	581778	583387	582508
35	Manual Start	89-92	2	583656*	584840	581778	583387	582508
35	TE	92	2	583656*	584840	581778	583387	582508
35	JET, TL, M, TE,TTL El & Man	92	2	583656*	584840	581778	583387	583740
35	JET, TL, J. El. St.	92-93	2	175316	584560	585001	175386	583740
35	JET, EL, TL	93-95	2	585074	584840	585001	583387	583740
35	JET, TE, TTL, M	93-95	2	175316	584560	585001	175386	583740
35	Manual Start	93-97	2	585074	584840	581778	583387	582508
35		95	2	175316	584560	585001	175386	583740
35	JET, EL, TL, TTL	96	2	175316	584560	585001	175386	583740
35	Elect Start, TEL, TNT	96-97	3	586472	-	584890	584824	-
35	JET,	97	2	585074	584840	-	583387	583740
35	JET, Elect. St.	97	2	175316	584560	585001	175386	583740
35	E, EL, PL, TEL	2000	3	586472	-	584890	584824	-

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
40		74	2	-	-	-	-	581407
40	Comm	83-84	2	583380	584840	-	583387	584561
40	Manual Start	84	2	583380	584840	-	583387	584561
40	Elect Start	84	2	583380	584840	581778	583387	584561
40	Manual & Elec Start	85	2	582285	584840	581778	583387	582508
40	Comm, El. Str.	85	2	582285	584840	581778	583387	582508
40	Comm, Man. St.	85	2	582285	584840	-	583387	582508
40	Comm	86	2	582285	584840	-	583387	582508
40		86-88	2	582285	584840	581778	583387	582508
40	BA,EC,EL,RC,RL,TE,TL,TTL	89	2	583656*	584840	581778	583387	583740
40	Comm	90	2	583656*	584840	-	583387	583740
40	TL, TE, TTL	90-91	2	583656*	584840	581778	583387	583740
40		92	2	583656*	584840	581778	583387	583740
40	TE, TTL, J	92	2	175316	584560	585001	175386	583740
40	EL, TL, (J)	92-94	2	175316	584560	585001	175386	583740
40	Manual Start	93	2	585074	584840	-	583387	583740
40	TE, TTL	93-95	2	175316	584560	585001	175386	583740
40	Comm	93-97	2	582285	584840	-	583387	583740
40	Manual Start	94-96	2	585074	584840	581778	583387	583740
40	TE,TL,Elct	95	2	175316	584560	585001	175386	583740
40	EL, TL, TTL, TE	96	2	175316	584560	585001	175386	583740
40	Manual Start	97	2	585074	584840	-	583387	583740
40	Elect Start	97	2	175316	584560	585001	175386	583740
40	JPL	99	3	585189 **	584560	585001	584804	583740
40	Manual Start	00-05	2	585074	584840	-	583387	583740
40	2 Strk. Elect Start	00-05	2	175316	584560	585001	175386	583740
45	Comm	85-86	2	582285	584840	-	583387	582508
45	Comm	87	2	582285	584840	581778	583387	582508
45	SS	88	2	582285	584840	581778	583387	582508
45		88	2	582285	584840	-	583387	582508
45	SS	89-90	2	582285	584840	-	583387	582508
45	Comm, Man & Elec St.	89-90	2	583656*	584840	581778	583387	582508
45	Comm, El. Str.	91	2	583656*	584840	581778	583387	583740
45	Comm, Mn. St.	91	2	583656*	584840	581778	583387	582508
45	Comm	92-00	2	582285	584840	-	583387	583740
48	SPL	87	2	582285	584840	581778	583387	582508
48		88	2	582285	584840	581778	583387	582508
48		89-90	2	583656*	584840	581778	583387	582508
48		91-93	2	583656*	584840	581778	583387	583740
48		94-95	2	585074	584840	-	-	583740
48	ES	96	2	585074	584840	-	-	583740
50		71	2	581397	581232	583408	-	582160
50	Elect Start	72	2	581397	581232	583408	-	582160
50	Manual Start	72	2	581397	-	-	-	582160
50		73-75	2	581397	581232	583408	-	582160
50	Manual Start	79-82	2	583380	584840	-	583387	584561
50	Elect Start	79-83	2	583380	585087	581778	IN STATOR	584561
50	Manual Start	84	2	583380	584840	-	583387	584561
50	Elect Start	84	2	583380	584840	581778	583387	584561
50	Manual & Elec Start	85	2	582285	584840	581778	583387	582508
50		86-88	2	582285	584840	581778	583387	582508
50	BE, TE, TL, RN	89-90	2	583656*	584840	581778	583387	582508
50	TE, TTL, TL	90-91	2	583656*	584840	581778	583387	583740
50		92	2	583656*	584840	581778	583387	583740
50	TE, J	92	2	175316	584560	585001	175386	583740
50	El/TL	93	2	585074	584840	585001	583387	583740
50	TE/TTL/EL/TL	93-94	2	175316	584560	585001	175386	583740

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
50	Manual Start	95	2	585074	584840	-	583387	583740
50	DT/JL/EL/TL/TTL	95	3	585189 **	584560	585001	584804	582508
50	TE/TL/TLL,Elec.St	95	2	175316	584560	585001	175386	583740
50	DT/JL/EL/TL	95-98	3	585189 **	584560	585001	584804	582508
50	TTL	96	3	585189 **	584560	585001	584804	582508
50	EL/TL/TTL/TE	96	2	175316	584560	585001	175386	583740
50	TTL	97	3	585189 **	584560	585001	584804	582508
50	Elect Start	97-99	2	175316	584560	585001	175386	583740
50	Manual Start	99	2	585074	584840	-	583387	583740
50	2 Str, Elect Start	00-05	2	175316	584560	585001	175386	583740
55		76-77	2	581397	581232	583408	-	582160
55		78	2	583380	585087	581778	IN STATOR	584561
55	Manual Start	79-82	2	583380	584840	-	583387	584561
55	Elect Start	79-83	2	583380	585087	581778	IN STATOR	584561
55	Comm	82	2	583380	584840	-	583387	582508
55	Comm	83-84	2	-	584840	-	583387	584561
55	Comm	85	2	-	584840	-	583387	582508
55	Comm	86	2	582285	584840	-	583387	582508
55	Comm	87	2	582285	584840	581778	583387	582508
55		88	2	582285	584840	-	583387	582508
55	Comm, Man & El. Str.	89-91	2	583656*	584840	581778	583387	582508
55	Comm	92-95	2	-	584840	581778	583387	583740
55	Comm, Mn. St.	93-00	2	-	584840	581778	583387	583740
55	Comm, El. Str.	96-97	2	-	584840	581778	583387	583740
60	VX	67	3	-	-	583408	POINTS	-
60		70-71	3	389549	-	583408	POINTS	-
60	Elect Start	79-84	2	583380	585087	581778	583387	584561
60	Manual Start	79-84	2	583380	584840	583408	583387	584561
60	Manual Start	85	2	582285	584840	-	583387	582508
60	Elect Start	85	2	582285	584840	581778	583387	582508
60	Manual / Elec Start	85	3	582285	584840	583408	584558	-
60	EL/TL	86-87	3	582115	583724	583408	584558	582508
60	TTL	88	3	582115	583724	583408	584558	582508
60	EL/TL	88	3	582115	583724	583408	584558	582508
60		89	3	583748	584766	583408	584558	582508
60	TTL	89	3	583748	584766	-	584558	582508
60	SST	89-90	3	582115	583724	583408	584558	582508
60	EL/TL	90	3	583748	584766	583408	584558	582508
60	TTL	90-91	3	583748	584766	583408	584558	582508
60	EL/TL/TX	91	3	583748	584766	583408	584558	582508
60	EL/TL/TX	92	3	583748	584560	585001	584558	582508
60	TTL	92	3	583748	584560	585001	584558	582508
60	EL/TL/TX	93-94	3	585189 **	584560	585001	584804	582508
60	TTL	93-97	3	585189 **	584560	585001	584804	582508
60	DT/JL/EL/TL	95-96	3	585189 **	584560	585001	584804	582508
60		97-01	3	585189 **	584560	585001	584804	582508
65		68	3	389549	-	-	POINTS	-
65	Comm Elec Start	84	3	582556	583724	-	584558	584561
65	Comm Man Start	84	3	582556	584766	583408	584558	584561
65	Comm	85-88	3	-	583724	-	584558	582508
65		89	3	583748	584766	583408	584558	582508
65	Comm,Elec.Strt	89-91	3	583748	584766	583408	584558	582508
65	Comm,Man.Strt	89-95	3	583748	584766	583408	584558	582508
65	Comm,Elec.Strt	90	3	583748	584766	-	584558	582508
65	Comm,Elec.Strt.	92	3	583748	584560	585001	584558	582508
65	Comm,Man.Strt.	92-95	3	583748	584766	583408	584558	582508

***583110 & 582811 MOTOR WITH 2 PACKS** **#583101 MOTOR WITH 1 PACK**

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
65	Comm,Elect Start	93-94	3	585189 **	584560	585001	584804	582508
65	Comm W/O VRO	95	3	583748	584766	585001	584558	582508
65	Jet	95	4	-	583536	584204	583379	582508
65	Comm W/VRO	95	3	585189 **	584560	585001	584804	582508
65	Comm	96-99	3	583748	584560	585001	584558	582508
70		73-78	3	582057	581235	583408	-	582160 (74-75)
70		79-84	3	582556	583724	583408	584558	584561
70		85	3	-	583724	583408	584558	582508
70	EL/TL	86-87	3	582115	583724	583408	584558	582508
70		88	3	582115	583724	583408	584558	582508
70		89-90	3	583748	584766	583408	584558	582508
70	EL/TL/TX	91	3	583748	584766	583408	584558	582508
70	TTL	91	3	583748	584766	583408	584558	582508
70	EL/TL/TX	92	3	583748	584560	585001	584558	582508
70	TTL	92	3	583748	584560	585001	584558	582508
70	EL/TL/TX	93-94	3	585189 **	584560	585001	584804	582508
70	TTL	93-95	3	585189 **	584560	585001	584804	582508
70	TTL C & S	94	3	585189 **	584560	585001	584804	582508
70	DT/JL/EL/TL	95-96	3	585189 **	584560	585001	584804	582508
70	RNLB	96	3	585189 **	584560	585001	584804	582508
70		97-01	3	585189 **	584560	585001	584804	582508
75		75-78	3	582057	581235	583408	-	-
75		79-84	3	582556	583724	583408	584558	-
75		85	3	582115	583724	583408	584558	582508
75	EC	86-87	3	582115	583724	583408	584558	582508
75		88	3	582115	583724	583408	584558	582508
80	Spedifour/ Starflite	67	4	-	-	583408	-	-
80	Jet 10 AMP	92-94	4	584028	583536	584204	583379	582508
80	Jet Tiller	95	4	584028	583536	584204	583379	582508
80	Jet 10 AMP	96	4	584028	583536	584204	583379	582508
80	Jet	2000	4	586292	584849	586048	586343	-
85	S/Four V4S	68	4	-	-	583408	-	-
85	V4S Speedi 4, V4A	68	4	389549	-	-	POINTS	-
85		69-72	4	-	-	583408	-	-
85		69-72	4	389549	-	-	POINTS	-
85		70-72	4	582056	-	-	POINTS	-
85	6 Amp	73-77	4	582056	581225	583408	-	582160
85	12 Amp	73-77	4	582056	-	583408	-	582160
85		78-80	4	582125	583672	583408	583376	584561
85	TTL	91	4	584028	583536	583408	583379	582508
85	TTL	92-95	4	584028	583536	584204	583379	582508
85	TTL W/O Trim	94	4	584028	583536	583408	583379	582508
85	TTL W/Trim 10 AMP	94	4	584028	583536	584204	583379	582508
85	JET 115 JLE	97	4	-	583536	584204	583379	582508
88		87	4	583110 *	583672	583408	583376	582508
88		88	4	583101 #	583536	583408	583379	582508
88	W/O Trim	89-91	4	584028	583536	583408	583379	582508
88	W/Trim 10 AMP	89-91	4	584028	583536	584204	583379	582508
88		92-93	4	584028	583536	583408	583379	582508
88	W/O Trim	94	4	584028	583536	583408	583379	582508
88	W/Trim 10 AMP	94	4	584028	583536	584204	583379	582508
88	TS W/20 IN	94-95	4	584028	583536	583408	583379	582508
88	TS W/25 IN	94-95	4	584028	583536	584204	583379	582508
88	MS	95-96	4	584028	583536	583408	583379	582508
88	TS W/20 IN	96	4	584028	583536	583408	583379	582508
88	TS W/25 IN	96	4	584028	583536	584204	583379	582508
90	35 Amp	81-82	4	582125	583672	583268	583376	584561

***583110 & 582811 MOTOR WITH 2 PACKS** **#583101 MOTOR WITH 1 PACK**

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
90	6 Amp	81-83	4	582125	583672	583408	583376	584561
90	10 Amp	83	4	582125	583672	-	583376	584561
90	6 Amp	84	4	582125	583672	583408	583376	584561
90	10 Amp	84	4	582125	583672	584204	583376	584561
90	W/O Trim	85	4	582811 *	583672	583408	583376	582508
90	W/Trim	85	4	582811 *	583672	583268	583376	582508
90	W/O Trim	86-87	4	583110 *	583672	583408	583376	582508
90	W/Trim & Tilt	86-87	4	583110 *	583672	583268	583376	582508
90	W/O Trim	88	4	583101 #	583536	583408	583379	582508
90	W/Trim	88	4	-	-	584204	-	-
90	W/O Trim	89-90	4	584028	583536	583408	583379	582508
90	W/Trim	89-90	4	584028	583536	584204	583379	582508
90		91-93	4	584028	583536	584204	583379	582508
90	W/O Trim	94	4	584028	583536	583408	583379	582508
90	W/Trim	94	4	584028	583536	584204	583379	582508
90	JE TurboJet	94	4	584028	583536	584204	583379	582508
90	TurboJet / JLE	95	4	584028	583536	584204	583379	582508
90	EL/EX/SL,60 Deg	95	4	586292	584849	N/A	586343	583740
90	60 Deg Looper	96-06	4	586292	584849	586048	586343	583740
90	20 IN	96-97	4	584028	583536	583408	583379	582508
90	25 IN	96-97	4	584028	583536	584204	583379	582508
100		65-66	4	**UNTIL**	**SOLD ->**	**380076**	POINTS	-
100	W/ALTN	68	4	-	-	583408	-	-
100		71	4	389549	-	-	POINTS	-
100		71-72	4	-	-	583408	-	-
100		79-80		582125	583672	583408	583376	584561
100	Comm	84	4	582125	583672	583268	583376	584561
100	Comm	85	4	582811 *	583672	583268	583376	582508
100	Comm	86	4	583110 *	583672	583268	583376	582508
100	Comm	87	4	583110 *	583672	583408	583376	582508
100	Comm	88	4	583101 #	583536	584204	583379	582508
100	Comm	89	4	584028	583536	584204	583379	582508
100	Comm,W/O Trim	90	4	584028	583536	583408	583379	582508
100	Comm,W/Trim	90	4	584028	583536	584204	583379	582508
100		90-93	4	584028	583536	584204	583379	582508
100	Comm	91-93	4	584028	583536	584204	583379	582508
100	W/O Trim	94	4	-	583536	583408	583379	582508
100	W/Trim	94	4	-	583536	584204	583379	582508
100	Comm WM	94	4	584028	583536	584204	583379	582508
100	Comm WT	94	4	584028	583536	584204	583379	582508
100	Comm WT/WL	95	4	584028	583536	584204	583379	582508
100	Comm	96-97	4	-	583536	584204	583379	582508
100	Comm	00-06	4	586292	584849	586048	586343	583740
105	Jet	94	6	584910 **	584981	439561	586343	582508
105	Jet	00-06	6	584910 **	584981	586048	586343	582508
105	Comm,Man.Start, WE, WP	00-06	4	586292	584849	586048	586343	583740
110	TLCDF,W/O Trim	86	4	582811 *	583672	583408	583376	582508
110	TLCDF W/Trim	86	4	582811 *	583672	583268	583376	582508
110	W/O Trim	86-87	4	583110 *	583672	583408	583376	582508
110	W/Trim	86-87	4	583110 *	583672	583268	583376	582508
110		88	4	583101 #	583536	583408	583379	582508
110	W/O Trim	89	4	584028	583536	583408	583379	582508
110	W/Trim	89	4	584028	583536	584204	583379	582508
112	20 IN	94-96	4	584028	583536	583408	583379	582508
112	25 IN	94-96	4	584028	583536	584204	583379	582508
115		69-70	4	-	-	583408	-	-
115	6 & 12 Amp	73	4	582056	581225	583408	-	582160

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
115	6 & 12 Amp	74-76	4	582056	581225	583408	-	582160
115	6 & 12 Amp	77	4	582056	581225	583408	-	582160
115		78-83	4	582125	583672	583408	583376	584561
115	6 Amp	84	4	582125	583672	583408	583376	584561
115	10 Amp	84	4	582125	583672	584204	583376	584561
115	35 Amp	84-87	4	582125	-	583268	583376	584561
115	W/O Trim	85	4	582811 *	583672	583408	583376	582508
115	W/Trim	85	4	582811 *	583672	584204	583376	582508
115	W/O Trim	90	4	584028	583536	583408	583379	582508
115	W/Trim	90	4	584028	583536	584204	583379	582508
115	W/O Trim, W/Trim	91-94	4	584028	583536	584204	583379	582508
115	60 Deg.	95-06	4	586292	584849	586048	586343	583740
115		95-96	4	584028	583536	584204	583379	582508
115	TurboJet	96-98	4	584028	583536	584204	583379	582508
115	20 IN	97-98	4	584028	583536	583408	583379	582508
115	25 IN	97-98	4	584028	583536	584204	583379	582508
120	35 Amp	84-87	4	582125	-	583268	583376	582508
120		1985	4	583072	583669	584205	583379	582508
120		86-87	4	583101	583669	584205	583379	582508
120	LOOPER	88-90	4	584041	583410	584205	583508	582508
120	35 Amp	88-95	4	584041	584288	586000	583508	582508
120	10 Amp	92-94	4	584041	583410	584205	583508	582508
125	Comm,Elec.St	89-95	4	584041	583410	584205	583508	582508
125	Comm,Man,St	96-98	4	-	-	-	583379	582508
125		91-94	4	584041	583410	584205	583508	582508
130	35 Amp	88-95	4	584041	584288	586000	583508	582508
130		94-00	4	584041	583410	584205	583508	582508
130	35 Amp	96-00	4	584041	584288	583268	583508	582508
135	12 Amp	73-76	4	582056	-	583408	-	582160
135	6 Amp	73-76	4	582056	581225	583408	-	582160
135		2001	4	584041	583410	584205	583508	582508
140	6 Amp	77	4	582056	581225	583408	-	582160
140	12 Amp	77	4	582056	-	583408	-	582160
140		78-83	4	582125	583672	583408	583376	584561
140	6 Amp	84	4	582125	583672	583408	583376	584561
140	10 Amp	84	4	582125	583672	584204	583376	584561
140	35 Amp	84-87	4	582125	-	583268	583376	584561
140		85	4	583072	583669	584205	583379	584561
140		86-87	4	583101	583669	584205	583379	582508
140	LOOPER	88-95	4	584041	583410	584205	583508	582508
140	35 Amp	88-95	4	584041	584288	586000	583508	582508
150		78	6	582057	-	583408	-	-
150		79-83	6	582556	583672	583268	583377	584561
150	TL/TX	84	6	582556	583672	583268	583377	584561
150	AN/ST,10 Amp	84	6	582556	583672	583268	583377	584561
150	AN/ST, 35 Amp	84	6	582556	583668	583268	583377	584561
150	TL/TX, ST 10 AMP	85	6	582651	583672	583268	583377	582508
150	ST, 35 Amp	85	6	582651	583668	583268	583377	582508
150	TL/TX 10 Amp	86-87	6	582651	583672	583268	583377	582508
150	ST, 35 Amp	86-87	6	582651	583668	583268	583377	582508
150		88	6	582651	583668	583268	583377	582508
150		89-91	6	583865 **	583837	584204	-	582508
150	SL/ST	89-92	6	583865 **	584292	583268	583853	582508
150	GL/EL/EX/NX 60O	91	6	584910 **	584981	439561	586343	582508
150	60 DEG	92-00	6	584910 **	584981	586048	586343	583740
150		92-93	6	584910 **	584981	439561	586343	583740

***583110 & 582811 MOTOR WITH 2 PACKS**

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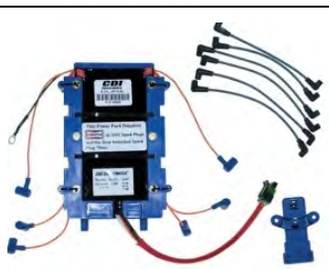
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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
150	Comm,W/O VRO,	93	6	584910 **	584981	439561	586343	583740
150	Quiet Rider	93-94	6	-	584981	-	586343	583740
150	W/O VRO, W/ VRO	94	6	584910 **	584981	439561	586343	583740
150		95	6	584910 **	584981	439561	586343	583740
150	Comm,W/O VRO,	95	6	584910 **	584981	439561	586343	583740
150		96-06	6	584910 **	584981	586048	586343	583740
150	Comm	00-06	6	584910 **	584981	586048	586343	583740
155	Comm, 35 Amp	84	6	582556	583668	583268	583377	584561
155	Comm	85	6	582651	583668	583268	583377	582508
155	Comm	86-88	6	-	583668	583268	583377	582508
155	Comm, 35 Amp	89-90	6	583865 **	584292	583268	583853	582508
155	Comm, 10 Amp	89-90	6	-	583837	584204	-	582508
155	Comm	91	6	583865 **	584292	583268	583853	582508
155	Comm	92	6	583865 **	584292	583268	583853	582508
155	Turbojet	95	6	-	583536	584204	583379	-
175		77-78	6	582057	-	584204	153-3408	-
175		79-83	6	582556	583672	583268	583377	582508
175	TL/TX	85	6	582651	583668	583268	583377	582508
175	TL/TX	86-87	6	-	583668	583268	583377	582508
175	TL/TX/ST	88	6	-	583668	583268	583377	582508
175	-	89-90	6	583865 **	584292	583268	583853	582508
175	GL/EL/EX/NX/TX	91-93	6	584910 **	584981	439561	586343	583740
175	105 Jet	92-95	6	584910 **	584981	439561	586343	583740
175	Quiet Rider	93-94	6	-	584981	439561	586343	583740
175	W/O VRO, W/VRO	94-95	6	584910 **	584981	439561	586343	583740
175	GL/EL/EX/NX/TX	96-05	6	584910 **	584981	586048	586343	583740
185		77-78	6	582057	-	-	-	-
185		79-84	6	582556	583672	583268	583377	584561
185	TL/TX	85	6	582651	583668	583268	583377	582508
185		90-92	6	586217 **	584287	586000	583533	582508
185		93-94	6	586212 **	584643	583271	583533	582508
200		76-78	6	582057	583672	583408	-	-
200		79-83	6	582556	583672	583268	583377	584561
200		86-87	6	-	583670	586000	583048	582508
200		88-92	6	586217 **	584287	586000	583533	582508
200		93-00	6	586212 **	584643	586271	583533	582508
225	Crossflow	86-87	6	-	583670	583268	583048	582508
225	Looper	88-92	6	586217 **	584287	586000	583533	582508
225		93-00	6	586212 **	584643	586271	583533	582508
235		78	6	582057	-	-	-	-
235	ST.PORT/STBD,10 Amp	79-84	6	582556	583672	583268	583377	584561
235	ST.PORT/STBD,35 Amp	84	6	582556	583668	583268	583377	584561
235	TL/TX	85	6	582651	583668	583268	583377	582508
235	ST, 10 Amp	85	6	582115	583672	583268	583377	582508
250		91-92	8	-	584287	586000	-	582508
250		93-95	8	-	584643	586271	-	582508
250		97	8	-	584643	586271	-	582508
250		2000	6	586212 **	584643	586271	583533	582508
275		85	8	583072	583670	586000	-	582508
275	3.6L	86-87	8	583101	583670	586000	-	582508
275		88-89	8	-	584287	586000	-	582508
300	3.6L	85	8	583072	583670	586000	-	582508
300	3.6L	86-87	8	583101	583670	586000	-	582508
300		88-92	8	-	584287	586000	-	582508
300		93-95	8	-	584643	586271	-	582508

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 Power Pack 4 -60HP **Part No: 583380**	 Power Pack 2 Cyl Replaces: 584783 **Part No: 582285**	 Power Pack 3/6 Cyl **Part No: 582556**	 Power Pack 3/6 Cyl **Part No: 582115**
 Power Pack 60-70 HP **Part No: 583748**	 Power Pack 3/6 Cyl **Part No: 582651**	 Power Pack 4/8 Cyl (No rev limiter) Dual Pack Application **Part No: 582125**	 Power Pack 2 Cyl **Part No: 581397**
 Power Pack 3/6 Cyl **Part No: 582057**	 Power Pack 4 Cyl **Part No: 582056**	 Power Pack 20-50 HP **Part No: 175316**	 Power Pack 90-110 HP 1986-87 (Motors with 2 packs) **Part No: 583110 ***
 Power Pack 3/6 Cyl **MUST USE ONLY QL77JC4 PLUGS** **Part No: 585189 ****	 Power Pack 3 Cyl 25-35 HP 00-01 **Part No: 586472**	 Power Pack 2 Cyl **Part No: 585074**	 Bullet Connectors 10 Male, 10 Female with shields **Part No: 911-9783**

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 Power Pack 4/8 Cyl **Part No: 584028**	 Old Style Connectors Power Pack 4/8 Cyl V4Single Pack Application **Part No: 583072**	 New Style Connectors Power Pack 4/8 Cyl **Part No: 583101 #**	 Power Pack 4-Cyl Optical 60° 90-115 HP 1995-06 **MUST USE ONLY QL78YC PLUGS** **Part No: 586292**
 Power Pack 105-175 HP 91-06 **MUST USE ONLY QL78YC PLUGS** **Part No: 584910 ****	 Power Pack V-4 Looper **MUST USE ONLY QL77JC4 PLUGS** **Part No: 584041 ****	 Power Pack 6-Cyl Loopcharged 1988-92 185, 200, 225 HP **MUST USE ONLY QL77JC4 PLUGS** **Part No: 586217 ****	 Power Pack V6 **MUST USE ONLY QL77JC4 PLUGS** **Part No: 583865 ****
 Power Pack 200-250 HP 93-00 V-6 Looper **MUST USE ONLY QL77JC4 PLUGS** **Part No: 586212 ****	 Power Pack Kit 60° V4 Kit contains power pack, optical eye and plug wires **MUST USE ONLY QL78YC PLUGS** **Part No: 586292K1 ****	 Power Pack Kit V6 Kit contains power pack, optical eye and plug wires **MUST USE ONLY QL78YC PLUGS** **Part No: 436367**	 Power Pack 4/8 Cyl (2 Pack Motors) No Rev Limiter **Part No: 582811 ***
 Power Pack Motorola Amp W/Coil **Part No: 389549**	 CD2 Conversion Kit Replaces: 583664, 583665, 584894, 584329, 584331, 584347, 584486, 584489, 583663, 584488, 583667 **Part No: 583656**	 Stator Coil Replaces: 581670, 584504, 585073, 5000611 **Part No: 584840**	

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 Stator 9.9-60 HP **Part No: 585087**	 Stator 35 Amp 185-300 HP Looper 88-95 **Part No: 584287**	 Stator 2 Cyl **Part No: 581232**	 Stator 3 Cyl Part No: **581235**
 Stator 4 Cyl **Part No: 581225**	 Stator 9 Amp 120-140 HP 1988 – UP **Part No: 583410**	 Stator 9 Amp 85-115 HP **Part No: 583536**	 Stator Replaces: 583117 **Part No: 583670**
 Stator 35 Amp 150-235 HP Crossflow **Part No: 583668**	 Stator 120-140 HP 9 Amp **Part No: 583669**	 Stator 9 Amp 4 & 6 Cyl Cross Flow **Part No: 583672**	 Stator 9 Amp 2, 3, 4 Cyl **Part No: 583724**
 Stator 9 Amp 150 HP **Part No: 583837**	 Stator V4 **Part No: 584288**	 Stator 35 Amp 150-175 HP Crossflow **Part No: 584292**	 Stator 2 & 3 Cyl 40-70 HP **Part No: 584560**
 Stator 60° Optical V4 **Part No: 584849**	 Stator 60-70 HP 89-95 **Part No: 584786**	 Stator 25/35 HP Elan **Part No: 584821**	 Stator 35 Amp 185-300 HP Looper **Part No: 584643**	 Stator 60° V6 150-175 91 & Later Carby Model Only **Part No: 584981**

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Universal Reg/Rect Kit 12V
Regulated to 13.8V
COL For use on Outboards with under flywheel lighting coil
Instructions Included
Part No: RR007CK



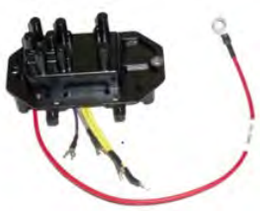
Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White, Red, Black(Earth)
All approx. 150mm long
Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Rectifier 3 Wire
2 Yellow/ 1 Red
Part No: 583408



Rectifier 4 Wire
3 Yellow/ 1 Red
Part No: 581778



35 Amp Reg/ Rect
V6 Looper
Part No: 586000



35 Amp Reg/ Rect
60° V6 150-175 HP
Part No: 439561



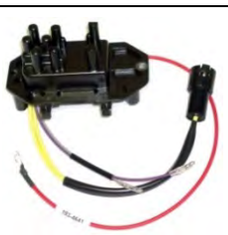
10 Amp Reg/ Rect
4 & 6 Cyl Crossflow
Replaces: 585195
Part No: 584204



10 Amp Reg/ Rect
4 Cyl Looper
Replaces: 586475
Part No: 584205



Regulator
35-70 HP 92 – UP
Part No: 585001



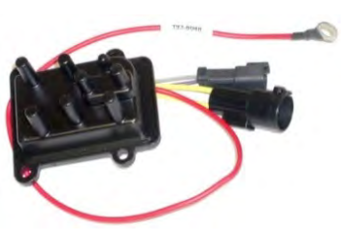
Includes Gasket
35 Amp Reg/ Rect
V6 Looper 93 & Up
Part No: 586271



35 Amp Reg/ Rect
90-235 HP Crossflow 84-90
Part No: 583268



Reg/ Rect
Part No: 584890



35 Amp Reg/ Rect
60° V4/V6
Replaces: 586075
Part No: 586048

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 **UNTIL SOLD** Reg/ Rect **Part No: 380076**	 Trigger **Part No: 583387**	 Trigger **Part No: 583048**	 Trigger V4 Crossflow **Part No: 583376**
 Trigger V6 Crossflow 79-88 **Part No: 583377**	 Trigger V4 Looper **Part No: 583379**	 Trigger **Part No: 583508**	
 Trigger V6-Looper 88-00 **Part No: 583533**	 Trigger 150-175HP V6 89-91 **Part No: 583853**	 Trigger 3 Cyl Replaces: 583378 **Part No: 584558**	 Trigger **Part No: 175386**
 Trigger **Part No: 584804**	 Trigger/ Sensor Assy 3 Cyl 96-01 25-35 HP **Part No: 584824**	 Joint Link Kit **Part No: 395448**	 Optical Eye V4 / V6 60° **Part No: 586343**
 Encoder 60° V6 **Part No: 513917**	 Encoder 60° V4 **Part No: 513788**	 Bullet Connectors 10 Male, 10 Female with shields **Part No: 911-9783**	

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POWERHEAD GASKET KITS APPLICATIONS

Model	Year	Part No
2-Cylinder		
2 Colt, Junior	1985-88	N/A
2 Colt, Junior	1989-90	N/A
4	1978-82	N/A
2.5,4, 4.5,Ultra,Excel4	1983-87	N/A
2.5,4, 4.5, Ultra or Excel4	1988-90	N/A
3, 4	1991-UP	N/A
5, 6	1984-90	N/A
5, 6, 8	1991-01	433419
6	1972-79	N/A
6, 7.5	1981-83	N/A
8	1980-83	N/A
8	1984-90	N/A
9.9, 15	1974-92	394546
9.9, 15	1993-07	436358
18	1970-73	N/A
25	1973-76	N/A
25	1977-78	N/A
20, 25, 28, 30	1979-05	433941
35	1979-96	433941
40	1970-71	N/A
40 Comm	1983-86	N/A
40, 45, 48, 55	1980-UP	393433
50	1971-01	393433
55	1976-01	393433
60	1980-85	393433
3-Cylinder		
50	1995-98	398047
60	1986-88	385416
60	1989-01	398047
65 Use 313413 HD Head Gasket	1972-73	385416
65	1984-86	398047
65	1987-UP	385416
70	1974-85	385416
70	1986-UP	398047
75-90 ETEC	2004-UP	5005931
V4 Crossflow		
85 (318662 Head Gasket Genuine Only–Check Avail)	1973-77	388602
115,135,140 (Use 318358 Head Gaskets- Avail)	1973-77	388602
85	1978	N/A
88, 90, 110, 115, 140	1979-UP	389556

Model	Year	Part No
V4 90° Loopcharged		
120-140	1985-87	396750
120-140	1988-94	432570
130	1995-UP	432570
V4 60° Loopcharged		
90-115 V4 60°	1995-UP	437779
90-115 FFI	1998-UP	5000400
V6 90° Crossflow		
150	1978-91	391988
155	1984-92	391988
175	1977-85	391988
175	1986-91	434381
185	1984-85	391988
200	1976-83	391988
235	1978-79	391988
235	1980-85	434381
235	1983-85	N/A
V6 60° Loopcharged		
150-175 V6 60°	1991-06	437155
150-175 FFI	1997-06	439202
V6 90° Loopcharged		
200, 225	1986-87	398172
200, 225	1988-UP	432571
V8		
275, 3.6L	1985-87	N/A
250, 275, 300 Special	1988-UP	N/A
200-250 FFI	2001	N/A

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SIDE GEAR SHIFT, SMALL BORE 2.1875”

Gasket Set
9.9-15 HP (74-92)
Part No: 394546



FRONT GEAR SHIFT, BIG BORE 2.375”

Gasket Set
9.9-15 HP (93-Current)
Part No: 436358



Gasket Set
20-30 HP C/flow (90-Current)
Part No: 433941



Gasket Set
40-60 HP, 2 Cyl Loopcharged
(88-UP) Seals & O-Ring not Inc
Part No: 393433



BIG BORE 3.187”

Gasket Set
60-70 HP, 3 Cyl (86-Current)
Replaces: 438904
Part No: 398047



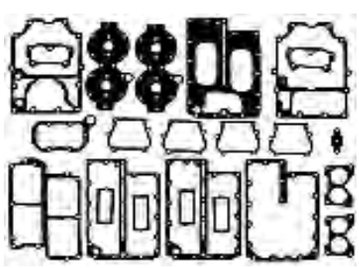
SMALL BORE 3”

Gasket Set

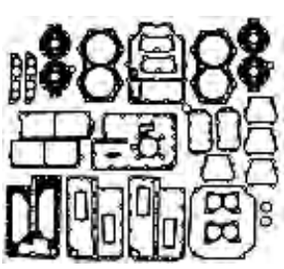
VARIOUS 60-75 HP, 3 Cyl
(72-88)
Replaces: 439084
Part No: 385416



Gasket Set
Etec 75-90 HP, 3 Cyl
2004-Up
Part No: 5005931



Gasket Set
90° V4 Crossflow (73-77)
(Does not include Head Gaskets)
115/140HP Gaskets **Part No: 318358**
85 HP Head Gaskets N/A
Replaces: 386110
Part No: 388602



Gasket Set
90° V4 Crossflow
(78-94)
Replaces: 391300, 439085
Part No: 389556



BORE SIZE 3.5”

Gasket Set
90° V4 L/Charged
120-140 HP (85-87)
Part No: 396750



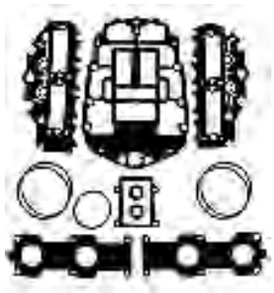
Gasket Set
60° V4 L/Charged
Carb 90-115 HP (95-Up)
Replaces: 439559
Part No: 437779

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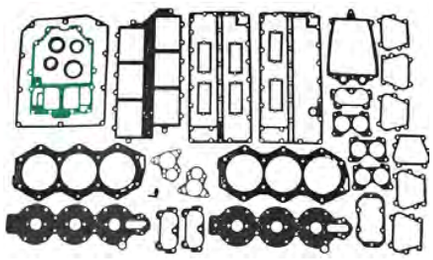


BORE SIZE: 3.6875

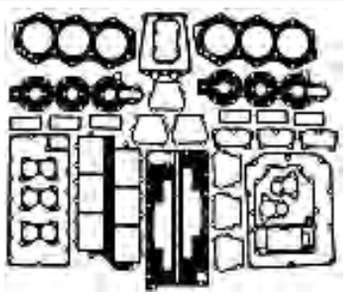
Gasket Set
90° V4 L/Charged
120-140 HP (88-99)
Part No: 432570



Gasket Set
60° V4 Loopcharged
EFI 90-115 HP (98-Up)
Part No: 5000400



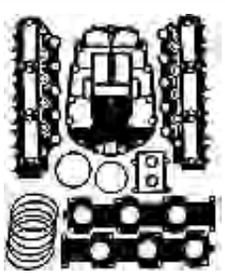
Gasket Set
V6 Crossflow All
(Except 175HP 86-91 & 235 HP 80-85)
(78-91)
Part No: 391988



Gasket Set
V6 Crossflow 175-235 HP (86-91) 235hp (80-85)
Part No: 434381



Gasket Set
60° V6 Loopcharged, Carb 150-170 HP (91-99)
Part No: 437155



Gasket Set
V6 Fitch FFI 150-175 HP
Part No: 439202



Gasket Set
90° V6 Loopcharged
Carb 200,225 HP
(86-87)
Part No: 398172



Gasket Set
90° V6 Loopcharged Big Bore & 3Litre FFI Early
Replaces: 436891, 437725, 436947
Part No: 432571

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HEAD GASKET APPLICATIONS

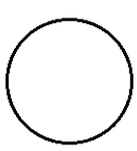
1974 and Later Models

Model	Year	PART No.
2 Colt, Junior	1969-90	313782
2-3.3 HP	REFER IMAGE	27-95299001
4	1968-80	203130
2.5,3,4,4.5, Ultra, Excel 4	1986-01	332010
6 (145cc)	1959-79	329103
6, 7.5, 8 (164cc)	1980-01	325273
9.9, 15 (216cc)	1974-92	330818
9.9, 15 (255cc)	1993-01	338222
18	1959-73	322332
25	1969-76	322332
25 (361cc)	1974-76	N/A
25 (521cc)	1977-78	319633
35 (521cc)	1976-78	319633
20, 25, 28, 30, 35 (521cc)	1979-01	329419
40, 40 Comm. (719cc)	1968-86	307069
50 (680cc)	1971-75	315539
40, 45, 48, 50, 55, 60 (737cc)	1976-01	327795
60 3-Cyl (814cc)	1986-89	313413
60 3-Cyl (913cc)	1974-85	313413
65 3-Cyl	1984-86	313413
65 3-Cyl	1987-01	329836
70 3 Cyl	1974-85	313413
70 3-Cyl	1986-01	329836
75 3-Cyl (814cc)	1975-88	313413
75 3-Cyl (814cc) Low Octane	1975-78	N/A
85 V4 Crossflow	1974-78	N/A
115, 135, 140 V4 Crossflow	1973-78	318358
85, 88, 90, 100, 110, 115 V4 Crossflow	1978-98	318358
90, 115 60 degrees FFI Model	1995-UP	335523*

Model	Year	PART No.
135, 140 V4 Crossflow	1973-84	318358
120, 140 V4 Loopcharged	1985-87	328623
120, 130, 140 V4 L/charged 2L	1988-01	340115
150,155,175,185,200 C/flow	1976-91	320745
175 V6 Crossflow	1986-91	335361
150, 175 60° FFI	1992-UP	335523*
200, 225 V6 Loopcharged	1986-87	331211
200, 225 Loopcharged V6 3L	1988-93	333670
200, 225, 250 V6 L/charged 3L	1994-01	333670
235 V6 Crossflow	1978-80	320745
235 V6 Crossflow	1981-85	335361
2.6 XP-GT V6 Crossflow	1983-85	335361
275, 3.6L V8 Loopcharged	1985-87	N/A
250, 275, 300 V8 L/charged 4L	1988-93	N/A
300 V8 Loopcharged 4L	1993-94	N/A

Fast Moving Gaskets For Older Models

5, 5.5, 6	1959-73	329103
9.5	1969-73	N/A
33	1965-70	N/A
40	1960-73	307069
50, 60, 65	1958-68	N/A
55, 60, 65	1968-73	313413
60, 65	1970-73	N/A
75, 80, 85, 90, 100, 115	1960-70	306048
125	1971-72	N/A
115, 135	1973	318358



Head O-Ring
Sold Separately
Part No: 335523



Exhaust Seal BB
V6 Crossflow
Part No: 336429



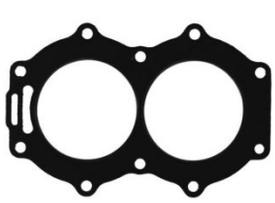
Part No:
GASKET GOO



Loctite 518 Gasket Sealant
Red 50ml Tube
Part No: 518

* = Head O-ring not head gasket

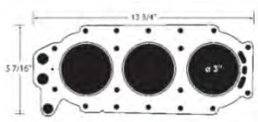
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 Head Gasket 2 HP 1 Cyl **Part No: 313782**	 Head Gasket 2-3 HP 1991-2001 Replaces: 115496, 767616 **Part No: 27-95299001**	 Head Gasket 4 HP 2 Cyl **Part No: 203130**	 Head Gasket 2.5, 3, 4, 4.5 HP 2 Cyl (86-01) **Part No: 332010**
 Head Gasket 6 HP 2 Cyl **Part No: 329103**	 Head Gasket 6, 7.5, 8 HP 2 Cyl (80-98) **Part No: 325273**	 Head Gasket 9.9, 15 HP (85-92) **Part No: 330818**	 Head Gasket 9.9, 15 HP (93-99) **Part No: 338222**
 Head Gasket 25, 35 HP 2 Cyl (76-78) **Part No: 319633**	 Head Gasket 20, 25, 28, 30, 35 HP (79-2000) **Part No: 329419**	 Head Gasket 40 HP 2 Cyl Crossflow (60-86) **Part No: 307069**	 Head Gasket 50 HP, 2-Cyl (1971-75) **Part No: 315539**
 Head Gasket 35-60 HP (1981-89) Replaces: 335359 **Part No: 327795**		 Head Gasket 18 HP 59-73 25 HP 69-76 **Part No: 322332**	

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Head Gasket
3 Cyl
Loopcharged
With a 3.000"
Piston
(68-89)
Part No: 313413





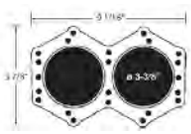
Head Gasket
3 Cyl Loopcharged
(86-2001)
With a 3.1875"
Piston
Part No: 329836





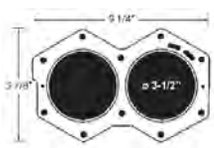
Head Gasket
90° V4 Crossflow
(68-72)
With a 3.375"
Piston

Part No: 306048





Head Gasket
90° V4 Crossflow
(73-94)
With a 3.500"
Piston
Replaces: 332819
Part No: 318358





Head Gasket
90° V4
Loopcharged
With a 3.500 Piston
Part No: 328623



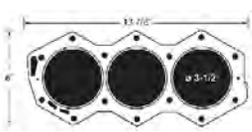


Head Gasket
90° V4
Loopcharged
With a 3.6875"
Piston
Part No: 340115



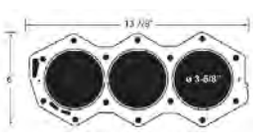


Head Gasket
90° V6 Crossflow
(76-91)
With a 3.500"
Piston
Replaces: 335360
Part No: 320745





Head Gasket
90° V6 Crossflow
(80-91)
With a 3.625"
Piston
Replaces: 325647
Part No: 335361





Head Gasket
90° V6
Loopcharged
With a 3.6875"
Piston
(88-92)
Part No: 333670





Head Gasket
90° V6
Loopcharged
With a 3.5000"
Piston
(85-87)
Part No: 331211

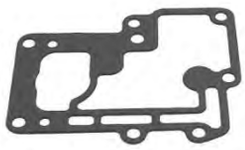
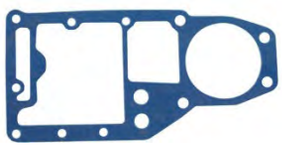
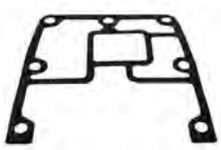
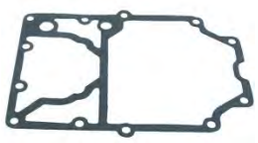
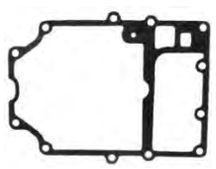
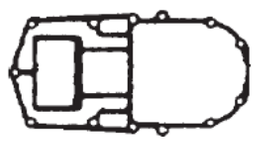
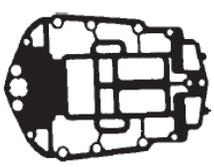
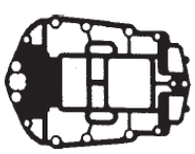
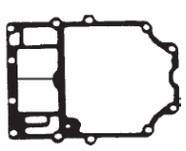
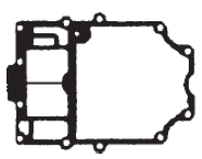
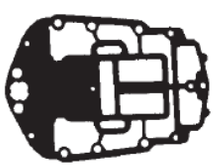
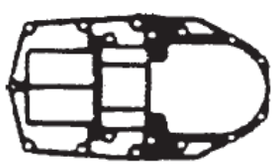
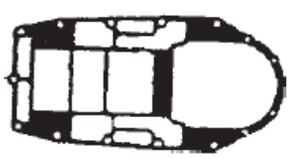




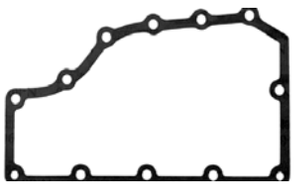
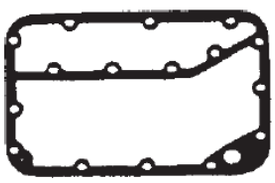
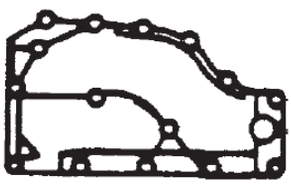
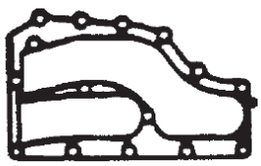
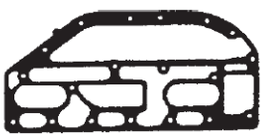
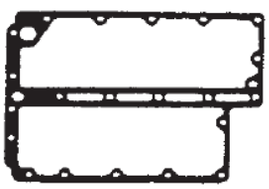
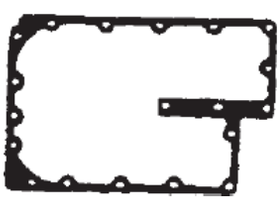
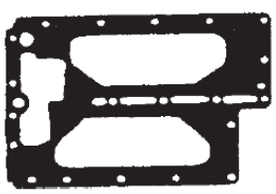
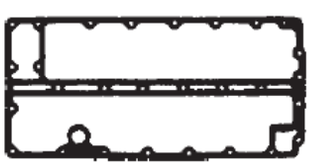
Head Gasket
90° V6
Loopcharged
With a 3.6875"
Piston
(94-2001)
Replaces: 345257
Part No: 333670



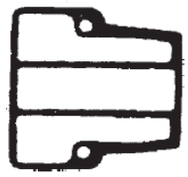
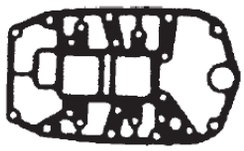
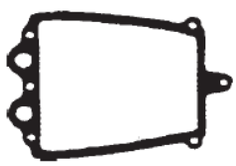
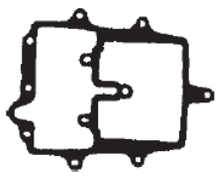
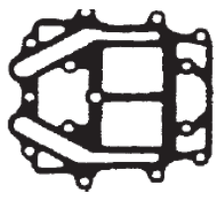
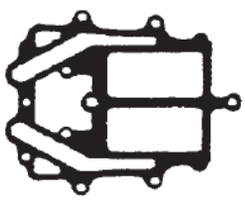
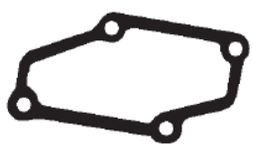
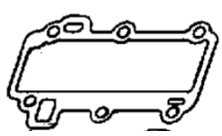
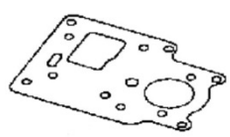
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 Powerhead Mounting Gasket 5, 5.5, 6 HP **Part No: 313065**	 Powerhead Mounting Gasket 9.9, 15 HP (74-Up) **Part No: 325721**	 Powerhead Mounting Gasket 25, 35 HP (76-78) **Part No: 319710**	 Powerhead Mounting Gasket 2 Cyl, 25, 35 HP (79-Up) **Part No: 330621**
 Powerhead Mounting Gasket 28, 33, 40 HP **Part No: 319348**	 Powerhead Mounting Gasket 2 Cyl Loopcharged/ETEC Replaces: 351018 **Part No: 326468**	 Powerhead 3 Cyl Mounting Gasket Replaces: 313763 **Part No: 328618**	
 Powerhead Mounting Gasket 3 Cyl 60, 70 HP **Part No: 329828**	 Powerhead Mounting Gasket 90° V4 Crossflow (73-77) **Part No: 318373**	 Powerhead Mounting Gasket 90° V4 C/flow (78-97) 90-140 HP Replaces: 342513 **Part No: 321727**	 Powerhead Mounting Gasket 90° V4 Loopcharged 120-140 HP **Part No: 328590**
 Powerhead Mounting Gasket 60° V4 1997 90-115 HP Replaces: 339601 **Part No: 343853**	 Powerhead Mounting Gasket 60 ° V4 (1998-Up) **Part No: 344386**	 Powerhead Mounting Gasket 90 ° V6 Crossflow **Part No: 323214**	 Powerhead Mounting Gasket 90 ° V6 Loopcharged **Part No: 335503**
 Powerhead Mounting Gasket 60 ° V6 **Part No: 335419**	 Powerhead Mounting Gasket 90 ° V6 Loopcharged **Part No: 333879**	 Powerhead Mounting Gasket 90 ° V8 Crossflow (73-77) **Part No: 329975**	

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 Powerhead Exhaust Gasket 3, 4 HP **Part No: 203171**	 Powerhead Exhaust Gasket 9.9, 15 HP **Part No: 318925**	 Powerhead Exhaust Gasket 25, 35 HP Replaces: 324263 **Part No: 324323**	 Powerhead Exhaust Gasket 40-60 HP **Part No: 325211**
 Powerhead Exhaust Gasket 2 Cyl Crossflow **Part No: 326264**	 Powerhead Exhaust Gasket 2 Cyl Crossflow **Part No: 304762**	 Powerhead Exhaust Gasket 2 Cyl Loopcharged **Part No: 315869**	 Powerhead Exhaust Gasket 2 Cyl Loopcharged **Part No: 315868**
 SMALL BORE 3” Powerhead Exhaust Gasket 3 Cyl **Part No: 331917**	 SMALL BORE 3” Powerhead Exhaust Gasket 3 Cyl **Part No: 331916**	 BIG BORE 3.187” Powerhead Exhaust Gasket 3 Cyl 60, 70 HP Replaces: 329833 **Part No: 343863**	 Powerhead Exhaust Gasket 90 ° V4 C/flow **Part No: 317914**
 Powerhead Exhaust Gasket 90 ° V4 C/flow **Part No: 317955**	 Powerhead Exhaust Gasket 90 ° V4 C/flow **Part No: 323469**	 Powerhead Exhaust Gasket 90 ° V4 C/flow **Part No: 318156**	 Powerhead Exhaust Gasket 90 ° V6 Crossflow, 235HP **Part No: 393561**
 Powerhead Exhaust Gasket 90 ° V6 Crossflow **Part No: 321435**	 Powerhead Exhaust Gasket 90 ° V6 Crossflow **Part No: 336430**	 Powerhead Exhaust Gasket 90 ° V6 Crossflow **Part No: 321182**	

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 Exhaust Relief Cover 2 Cyl Loopcharged **Part No: 329826**	 Intermediate Housing Exhaust 2 Cyl Loopcharged **Part No: 328283**	 Intermediate Housing Exhaust 3 Cyl (72-85) **Part No: 331016**	 Intermediate Housing Exhaust 3 Cyl 60, 70 HP (86-Up) **Part No: 336308**
 Intermediate Housing Exhaust 90 ° V4 Crossflow **Part No: 323459**	 Intermediate Housing Exhaust 90 ° V4, V6 Crossflow **Part No: 323222**	 Intermediate Housing Exhaust 90 ° V6 Crossflow **Part No: 331585**	 Intermediate Housing Exhaust 90 ° V6 Crossflow **Part No: 324516**
 Exhaust Hsg Gasket **Part No: 305586**	 Intermediate Housing Exhaust 90 ° V6 Crossflow **Part No: 323292**	 Intermediate Housing Exhaust 90 ° V6 Loopcharged **Part No: 333564**	
 Exhaust Hsg Gasket **Part No: 324611**	 Exhaust Cover Gasket **Part No: 306201**	 In & Out Exh Gasket Replaces: 329080 **Part No: 325271**	 **D/shaft Hsg Gasket** **Part No: 336117**
 Thermo & Water Jacket 2 Cyl Crossflow **Part No: 318917**	 Thermo & Water Jacket 9.9, 15 HP **Part No: 329920**	 Water Jacket 25, 35 HP **Part No: 319665**	 Water Jacket 25, 35 HP **Part No: 327674**

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Water Jacket
2 Cyl Loopcharged
Part No: 318962



Water Jacket
50, 55 HP
Part No: 315538



Water Jacket
3 Cyl
Part No: 318609



Water Jacket
V4
Part No: 318335



Water Jacket
V6
Part No: 321028



Reed Plate
9.9, 15 HP
Part No: 318924



Reed Plate Gasket
9.9, 15 HP
Part No: 325260



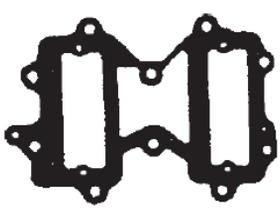
Reed Plate Gasket
25, 35 HP
Part No: 326260



Intake Manifold Gasket
2 Cyl Loopcharged
Part No: 315578



Reed Plate Gasket
25, 35 HP
Part No: 321479



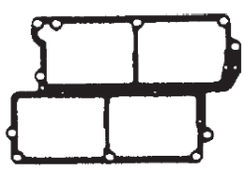
Intake Manifold
Gasket
2 Cyl Loopcharged
Part No: 335633



Carby to Manifold
Gasket
Part No: 317305



Carby to Manifold
Gasket
Part No: 326926

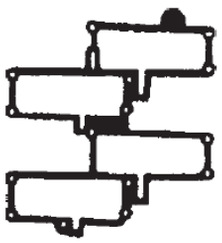


Intake Manifold
Gasket
90 ° V4 Crossflow
Part No: 319174

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Loctite 518 Gasket Sealant Red 50ml Tube
Part No: 518



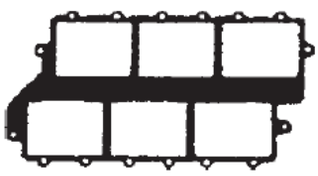
Intake Manifold Gasket
90 ° V4/ V6 Loopcharged
Part No: 328622



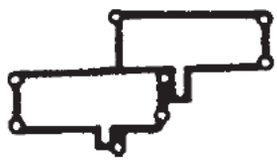
Port Intake Manifold Gasket
60 ° V4
Part No: 336388



Starboard Intake Manifold Gasket
60 ° V4
Part No: 336389



Intake Manifold Gasket
90 ° V6 Crossflow
Part No: 329718



Intake Manifold Gasket
90 ° V6 Loopcharged
Replaces: 341476
Part No: 331532



Port Intake Manifold Gasket
60 ° V6
Part No: 336226



Starboard Intake Manifold Gasket
60 ° V6
Part No: 336227

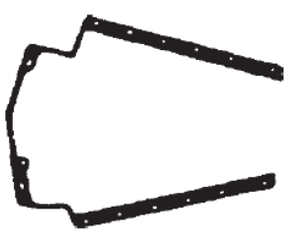
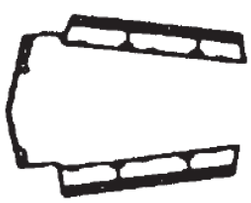
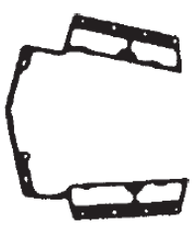


Throttle Body To Manifold
Part No: 332319

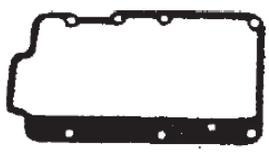
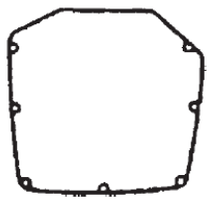
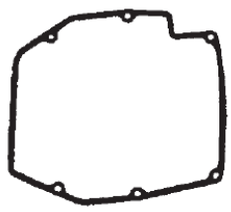
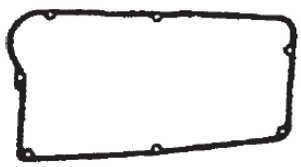
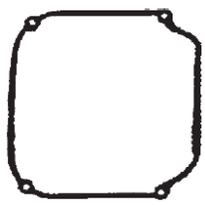
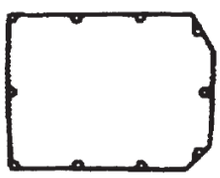


Throttle Body Gasket
Part No: 344526

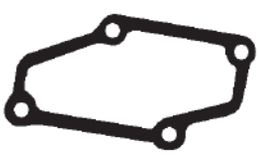
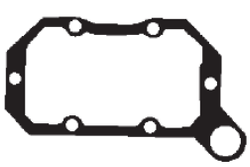
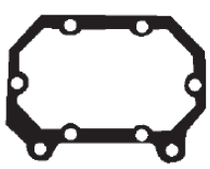
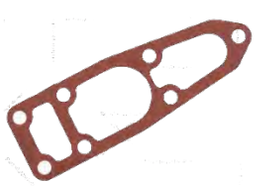
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 Transfer Port Cover Gasket 9.9, 15 HP **Part No: 319332**	 Transfer Port Cover Gasket 25, 35 HP **Part No: 319661**	 Transfer Port Cover Gasket 90 ° V4 **Part No: 307133**
 Cover to Base Gasket V6 **Part No: 327236**	 Cover to Base Gasket V6 **Part No: 331598**	 Cover to Base Gasket V4 **Part No: 331101**
 Reed Box Gasket 90 ° V4/ V6 Crossflow **Part No: 321907**	 Reed Box Gasket 90 ° V4/ V6 Loopcharged **Part No: 332266**	 Reed Box Gasket 90 ° V4/ V6 Loopcharged **Part No: 328626**

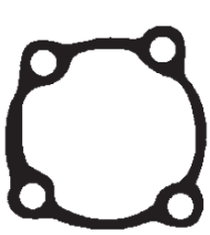
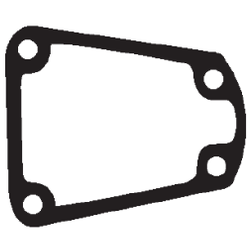
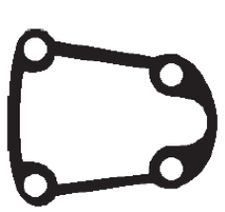
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 Air Silencer Gasket **Part No: 330698**	 Air Silencer Gasket **Part No: 330909**	 Air Silencer Gasket **Part No: 320679**
 Air Silencer Gasket 70, 75 HP **Part No: 314322**	 Air Silencer Gasket 3 Cyl **Part No: 321794**	 Air Silencer Gasket V4 **Part No: 321722**
 Air Silencer Gasket V6 **Part No: 321183**	 Air Silencer Gasket 20, 35 HP **Part No: 323338**	 Air Silencer Gasket Replaces: 330910 **Part No: 321497**
 Air Silencer Gasket 70, 75 HP **Part No: 314115**	 Air Silencer Gasket Replaces: 386573 **Part No: 319771**	 Air Silencer Gasket **Part No: 328604**
 Air Silencer Gasket **Part No: 336821**	 Air Silencer Gasket 3 Cyl **Part No: 333008**	

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 Carb to Manifold Gasket Replaces: 338282 **Part No: 318932**	 Carb to Manifold Gasket **Part No: 325092**	 Carb To Manifold Gasket **Part No: 327707**	 Carb to Manifold Gasket **Part No: 315052**
 Seal – Exhaust Housing V4-V6 Small **Part No: 320936**	 Seal – Exhaust Housing V4-V6 Large **Part No: 320961**	 Seal – Exhaust Housing 60-70 HP **Part No: 324937**	 Reg Mount Gasket 60 ° V4/ V6 **Part No: 342291**
 Water Passage Cover Gasket **Part No: 333564**	 Water Passage Cover Gasket V4/ V6 Replaces: 322858 **Part No: 317951**	 Water Passage Cover Gasket V4/ V6 **Part No: 317951**	 Reg Mount Gasket 90 ° V4/ V6 **Part No: 344472**
 Gasket **Part No: 303339**	 Gasket Impeller Housing 20/ 25 HP **Part No: 329390**	 Gasket **Part No: 325040**	 Gearcase Cover Gasket **Part No: 324637**
 Gasket **Part No: 323311**	 Gasket **Part No: 323312**	 Gasket **Part No: 324901**	 Gasket **Part No: 325399**

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 Gasket **Part No: 324449**	 Gasket **Part No: 325535**	 Gasket **Part No: 319586**	 Gasket **Part No: 336530**
 Gasket **Part No: 325537**	 Gasket **Part No: 309204**	 Gasket V4/ V6/ V8 **Part No: 338484**	 Shift Rod Cover **Part No: 304023**
 Lower Gearcase **Part No: 324449**	 V4 Solenoid Cover **Part No: 314876**	 Gasket **Part No: 314082**	 Shift Cover Gasket **Part No: 324670**
 Thermostat Cover Gasket 6-8 HP **Part No: 329076**	 Thermostat Seal 5, 6, 8, 10, 15 HP (1991-2001) **Part No: 336947**	 Thermostat Cover Gasket 2-Cyl Crossflow **Part No: 311145**	 Thermostat Cover Gasket 2-Cyl Crossflow **Part No: 308328**

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 Thermostat Cover Gasket 2 & 3 Cyl Loopcharged 90 ° V4 Loopcharged 40, 60, 70 HP **Part No: 329830**	 Thermostat Cover Gasket 3-Cyl 49 Cubic Inch(1985-1988) **Part No: 332108**	 Old V4 Thermostat Cover Gasket **Part No: 318394**

 Thermostat Valve Body **Part No: 321693**	 Thermostat Cover Gasket 90 ° V4 Crossflow **Part No: 332369**	 Thermostat Cover Gasket 90 ° V6 Crossflow **Part No: 321184**	 Thermostat Cover Gasket 90 ° V6 Loopcharged **Part No: 337068**
 Thermo Gasket **Part No: 333719**	 Thermostat Gasket RUBBER GROMMET 2-Cyl Crossflow 9.9-25 HP 90 ° V6 Crossflow Thermostat **Part No: 27-62386**	 Thermostat Gasket RUBBER 2-Cyl Crossflow 8-30 HP Thermostat **Part No: 329319**	 Thermostat Gasket CORK 3-Cyl Thermostat **Part No: 313416**
 Thermostat Gasket RUBBER 3-Cyl Thermostat **Part No: 332130**	 Thermostat Gasket RUBBER 60 ° V4, V6 Thermostat **Part No: 339044**	 Thermostat Gasket CORK 90 ° V4 Crossflow Thermostat **Part No: 321932**	 Thermostat Gasket POP OFF SEAT **Part No: 335981**

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Thermostat 60 °
3-Cyl (1985 & Before)
Part No: 396987 (Plastic)
Part No: 396987M (Metal)



Thermostat 60 °
3-Cyl 86-93,
V4, V6 1985-94
Replaces: 394409
Part No: 434137



Lower Flow 56 °
V6 90 °Offshore Models
Stainless Steel
Replaces: 436174
Part No: 437090



Higher Flow
STAINLESS 56 °
90 ° V6 200-250 Ficht
Replaces: 895338,
833072004, F97068-2
Part No: 5001036



Thermostat Start Kit
3-Cyl 60-75 HP
Metal
Part No: 396987 K



Thermostat Kit 60 °
6-55 HP, 90 ° V4,
90 ° V6 Crossflow Replaces:
393659, 437414, 434841,
833072, 833072003
Part No: 5005440K



Thermostat Kit
60 ° for V4 Crossflow
Part No: 13270



Thermostat Kit
(2 Kits per engine)
60 ° for V6 Crossflow
Part No: 13280



Vernatherm 40 °
85-135 HP 1971-77
Part No: 384719



Vernatherm 60 °
Replaces: 434671, 394411
Part No: 436195



Thermostat 60 °
SALT SHAKER
Part No: 435491



Thermostat
6-55 HP
Part No: 433379



Thermostat 60 °
4-Stroke 80-300 HP
Replaces: 5033721
Part No: 67F-12411-00

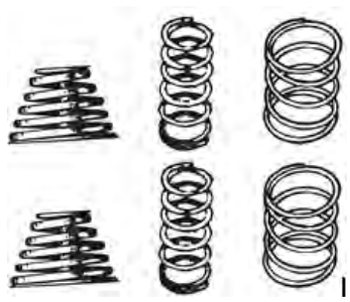


Thermostat 60 °
4-Stroke 10-70 HP
Replaces: 5031758
Part No: 17670-94402

Thermostat Conversion Guide	
143 Degrees Fahrenheit = 60 Degrees Celsius (61.6) 120 Degrees Fahrenheit = 50 Degrees Celsius (48.9)	133 = 56.11 130 = 54.44 105 = 40.55

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 Thermostat Sleeve 1997 90-175 HP **Part No: 343105**	 Thermostat Sleeve 2-Cyl, 3-Cyl & V4 Loopcharged **Part No: 336178**	 Thermostat Sleeve 90 ° V6 Loopcharged **Part No: 337533**	 Thermostat Washer **Part No: 336185**
 Diaphragm **Part No: 394408**	**CHECK SPRING IS CORRECT**  **RECESSED** 60 ° Thermostat Cap Some E-Tec Motors SOLD INDIVIDUALLY **Part No: 338632**	 **NON RECESSED** Thermostat Cap Ficht V4-V6 SOLD INDIVIDUALLY **Part No: 332944**	 Thermostat Cover 200-300 HP E-TEC **Part No: 344771**	 Thermostat Cover **Part No: 321690**
 Thermostat Cover **Part No: 343141**	 Thermostat Seat **Part No: 320880**	 Spring Retainer for V6 Crossflow **Part No: 321220**	 Thermostat Rubber Gasket Replaces: 310058, 339299 **Part No: 27-62386**	 Thermostat Cover **Part No: 338234**

Springs	
Part No: 342421	
Part No: 343115	
Part No: 343020	
Part No: 337067	
Part No: 336211	
Part No: 333858	
Part No: 338174	
Part No: 317245	
Part No: 336179	
Part No: 343977	

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 Thermo Seal **Part No: 335981**	 Grommet For V4 Crossflow **Part No: 321692**	 Valve Cup V4/ V6 Loopcharged **Part No: 330273**	 Thermostat Cup **Part No: 336183**	 Pressure Relief Valve **Part No: 335493**
 Valve For V4 Crossflow **Part No: 318395**	 Valve For V6 Crossflow **Part No: 321027**	 Valve Grommet Replaces: 332979 **Part No: 316132**	 Thermostat Hose Kit V4 Crossflow **Part No: VP097**	 Pressure Relief Valve **Part No: 397958**
 Valve 8-300 HP 1993-97 **Part No: 321221**	 Valve Diaphragm 2, 3-Cyl V4 Loopcharged Replaces: 437352, Diaphragm 336184 & Cup 336183 **Part No: 435957**	 Tell Tale Nipple **Part No: 321885**	 Water Deflector Hose **Part No: 322411**	
 Elbow For ¼ Hose 9.9-15 (1978-95), 20-35 HP (1978-80) 3-Cyl, V4 (1978-UP), V6 (1978-92) 40-60 2 Cyl, (1978-90), (1978-91) **Part No: 321886**	 Elbow For 5/16 Hose 60/ 70 HP (1988-Up) **Part No: 126776**	 Elbow For 3/8 Hose V6 (1987-90) Loopcharged & V8 (1986-91) With Power Steering Replaces: 22-99664-1 **Part No: 331894**	 Tell Tale Nipple **Part No: 336597**	 Tell Tale Nipple **Part No: 326712**

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 Cover Gasket **Part No: 340616**	 Cover Gasket **Part No: 341501**	 Cover Gasket **Part No: 334043**	 Gasket **Part No: 334353**
 Housing to Tank Gasket **Part No: 125530**	 Fuel Tank Gasket **Part No: 302557**	 Gasket **Part No: 335070**	 Gasket **Part No: 338883**
 Gasket **Part No: 343512**	 Gasket **Part No: 307583**	 Gasket **Part No: 338886**	 Gasket **Part No: 338813**
 Fuel Bowl **Part No: 338882**	 Float Bowl **Part No: 338878**	 Fuel Bowl **Part No: 338880**	 Needle Retainer **Part No: 315232**
 Plug Washer Carb Screw **Part No: 317477**	 Carburettor Bowl **Part No: 338884**	 Nozzle & Float Bowl Gasket Kit **Part No: 34831**	
 Seal **Part No: 332253**	 Seal **Part No: 344046**	 Seal **Part No: 343613**	 Seal **Part No: 335076**

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JOHNSON / EVINRUDE

Carburettor Service Kit/ Needles and Seat Applications

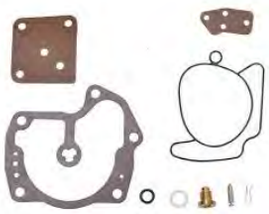
HP	YEAR	CARBY KIT	N/SEAT
1.5	70-90	439071	396522
2	70-90	439071	396522
2, 2.3	95-99	N/A	N/A
2-3	00-02	N/A	N/A
3	52-67	439071	396521
3	68	439071	396522
3.3	95-99	N/A	N/A
3.5	02	N/A	N/A
4	65-78	439071	396522
4	VARIOUS 79-93	398453	396522
4.5	82-84, 87	398453	396522
5	65-67	439071	396522
5	68	N/A	396521
5	84-85	398453	396522
5.5	54-67	439071	396522
6	54-79	439071	396522
6	68	N/A	396521
6	84-85	398453	396522
6	86-UP	439073	396522
7.5	55-58	439071	396522
8	84-85	439071	396522
8	89-UP	439073	N/A
9.9	74-88	398453	396522
9.9	89-UP	439073	396522
10	VARIOUS	398453	396522
14	VARIOUS	398453	396522
15	55-56	439071	396522
15	74-88	398453	396522
15-20	89-UP	439073	396522
18	57-68	439071	396522
20	57-68	439071	396520
20	69-98	396701	396521
25	69-99	396701	396521
25	91-95	435677	396522
28	62-64	N/A	396521
28	76-96	396701	396521
28	92-93	435677	396522
30	56	N/A	396521
30	76-99	396701	396521
30	91-93	435677	396522
33	65-70	N/A	396521
35	76-95	396701	396521
35	91-93	435677	396522
40	71-97	396701	396521
40	93	396701	396521
45	71-97	396701	396521
45	92	435677	396522
48	87-96	396701	396521
48	92-95	435677	396522
50	58-59	N/A	396521
50	71-98	396701	396521
50	93	435677	396522
55	68-69, 71-99	396701	396521

HP	YEAR	CARBY KIT	N/SEAT
55	92	435677	396522
60	64-67	N/A	396521
60	70-99	396701	396521
60	92-93	435677	396522
65	72-99	396701	396521
65	92-93	435677	396522
70	72-98	396701	396521
70	92-93	435677	396522
75	60-63	N/A	396521
75	75-88	396701	396521
80	66-67	N/A	396521
85	68	N/A	396521
85	69-70, 91-93	434888	396522
V4	69-79	434888	396522
V4	83-84	434888	396522
88/90	85-95	434888	396522
90	81-82, 83	434888	396522
90	95-01	435442	396522
100	71, 80,85-95	434888	396522
100	72, 79	N/A	396521
100/105	98-01	435442	396522
110	85-90	434888	396522
115	69, 80-95	434888	396522
115	70, 73-79	N/A	396521
V6	79-90	434888	396522
115	83	434888	396522
115	96-01	435442	396522
120	85-90, 93	435677	396522
125	71-72	N/A	396521
125	93	435677	396522
125C	89-95	435677	396522
130	2000/2001	437327	396522
135	73-76	434888	396521
140	77, 80-84	434888	396521
140	78-79	N/A	396521
140	85-91, 93	435677	396522
150	79-90	434888	396522
150	92-01	435442	396522
155	84-83	434888	396522
175	77-91	434888	396522
175	92-01	435442	396522
185	84	434888	396522
185	89-93	435442	396522
200	76-83	434888	396522
200	86-90	435677	396522
200	92-93	435442	396522
200	2000/2001	437327	396522
225	86-90,92-93	435442	396522
225	2000/2001	437327	396522
250	91-93	435442	396522
250	2000/2001	437327	396522
275/3.6L	85-88	435442	396522
300	88,91-93	435442	396522

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Carburettor Service Kit
W/O Float
Part No: 439071



Carburettor Service Kit
W/O Float
Part No: 437327



Carburettor Service Kit
Replaces: 389786, 390139, 439072
Part No: 398453



Carburettor Service Kit
Replaces: 431897
Part No: 439073



Carburettor Service Kit
Replaces: 439076
Part No: 434888



Carburettor Service Kit
Replaces: 392061
Part No: 396701



Carburettor Service Kit
W/O Float
Replaces: 439078, 439079,
398557, 434439, 435676
Part No: 435677



Carburettor Service Kit
Replaces: 438996
Part No: 435442



Needle & Seats
Replaces: 379313
Part No: 396522



Needle & Seats
Part No: 396521



Needle & Seats
Part No: 396520



Cam & Screw Assy
Part No: 396740



Carby Float
Part No: 382363



Float & Arm Assy
Part No: 396514



Shaft Roll Pin
Part No: 303261



Cam Follower
Part No: 323327



Cam Follower
Rollers
Part No:
323328 & 432639

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FUEL PUMP KITS

Model	Year	Part No	
2.5	1987-88	393088	 Fuel Pump Kit **Part No: 393088**
4	1981-Up	393088	
4.0 Deluxe	1992-93	393088	
4.5	1981-Up	393088	
5	1985-93	393088	
6	1977-Up	393088	
6.5	1989-90	393088	
7.5	1982-83	393088	
8	1984-93	393088	
9.9, 15	1981	393103	
9.9, 15	1982-Up	393088	
9.9 Electric & 15	1987-89	398514	 Fuel Pump Kit **Part No: 393103**
9.9 Electric & 15	1990-UP	438616	
10, 14	1989-90	393088	
14	1988	393088	
20, 25	1977-86	393103	
20, 30	1990-Up	438616	
20, 25, 30	1987	398514	
20, 25, 30	1988-89	432962	
20, 25, 30 Rope	1990	432962	
20, 25, 30 Remote	1990	432962	
20, 35 Rope	1989	432962	
25 Comm	1982	393103	 Fuel Pump Kit Replaces: 433519 **Part No: 438616**
25 Comm	1988-90	432962	
28	1987	398514	
30, 35	1972-86	393103	
40	1987	398514	
40	1990-Up	438616	
40	1970-78	393103	
40, 50	1988-89	432962	
45, 48, 50	1989	432962	
45, 48, 50	1990-Up	438616	
45, 55	1985-87	398514	

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FUEL PUMP KITS

Model	Year	Part No
45, 55 Comm	1989-90	398514
48	1987	398514
48	1988	432962
48, 50	1990	432962
50	1987	398514
50, 60	1982-84	393103
55	1983	393103
55 Comm	1984	393103
55-75	1970-78	393103
60	1988	398514
65	1985-87	393103
65	1990	398514



Fuel Pump Kit
Part No: 432962

65 Comm	1984	393103
65 Comm	1988-89	398514
70, 75	1982-84	393103
70	1990	398514
85	1978-83	393103
88	1987	398514
88, 90, 110	1988-89	398514
88, 90, 100, 115	1990	398514
88, 100, 125	1990-Up	438616
90, 115	1978-83	393103
90, 115, 140	1982	393103
100, 125 Comm	1989-90	398514
V4 140	1978-83	393103
150, 175, 200	1982	393103
V6 150, 175	1983	393103
155 Comm	1989-90	398514
V6 235	1983	393103
2.6	1984	398514
3	1991-93	393088



Fuel Pump Kit
Part No: 398514

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Fuel Pump Gasket
Replaces: 338877
Part No: 338876



Fuel Pump Mounting Gasket
Part No: 303615



Fuel Pump Gasket
Part No: 338879



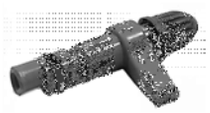
Fuel Pump Screw Gasket
Part No: 303630



Check Valve
Sold 1 per pack
Part No: 335334



Fuel Pump Cap
Part No: 329972



Valve assembly
W/Cap
40-300 HP
Part No: 175158



Solenoid Cover Gasket
40-300 HP
Part No: 341297



Primer Solenoid Cover
W/O Gasket
Replaces: 437228
40-300 HP
Part No: 341071



Fuel Manifold
Part No: 395540



Fuel Pump Cap
W/ O-Rings
Replaces: 335335
Part No: 433518



Various 4, 6, 8, 9.9, 15 & 25 HP
Up to Current Model
Part No: 397839



VRO Fuel Pump
4 Wire
Fits Various 2, 3, 4, 6, 8 Cyl
93-Up
Part No: 5007420



Fuel Pump Nipple
5/16”
Part No: 343576



Fuel Pump
Various 9.9-15 HP V4, V6 Most Non VRO
Block mounted fuel pumps
Replaces: 382354, 398338, 432451, 438556, 438562
Part Nos:
433387 - Under 40HP 1/4"
433387L - 40HP & UP 5/16"



Fuel Pump
EXTERNAL PULSE LINE 9.9-70 HP
Some V4 motors
Can replace VRO pumps with an external pulse.
Replaces: 438555, 5005462
Part Nos:
433386 - Under 40HP 1/4"
433386L - 40HP & UP 5/16"



High Pressure Fuel Pump
Replaces
5031399
5032617
5033702
Part No: 6AW-13907-00

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 Fuel Filter Replaces: 5032323, 5030702, 15410-60C00 **Part No: 15410-87J10**	 Fuel Filter Replaces: 15410-98500 **Part No: 5032238**	 Fuel Filter 40-50 HP 4-Stroke Replaces: 5031400 **Part No: 15410-87J00**
 Fuel Filter 200-225HP 4-Stroke 04-06 Replaces: 5034985 **Part No: 15440-93J00**	 Fuel Filter 4 Stroke V6 Replaces: 5065695 **Part No: 35-888289T2**	 Fuel Filter E-Tec 40-200 HP Replaces: 5007335, 5007326 **Part No: 5005266**
 Inline Mini Fuel Filter 5mm 3/16 **Part No: VP191**	 Fuel Filter 90-175 HP **Part No: 433190**	 Fuel Filter Nut **Part No: 335112**

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Primer Bulb and Hose
Hose 5/16" 8mm
Part No: 6Y1-24306-01

Primer Bulb



For 1/4" Hose 6mm
Part No: 6YL-24360-63

For 5/16" Hose 8mm
Part No: 6Y1-24360-02

For 3/8" Hose 10mm
Part No: 174511

Fuel Hose – Sold per Metre



4mm
Part No: VP1004

1/4 (6mm)
Part No: VP1006

5/16 (8mm)
Part No: 116-315-0560

3/8 (10mm)
Part No: 116-3154-1000



5/16" Fuel Connector
Replaces: 174508
Standard
Part No: VP3031



5/16" Fuel Connector
Deluxe
Part No: VP3031 Deluxe



3/8" Fuel Line Connector
Part No: VP3033



Tank Connector
Part No: VP3065

Tails





1/8" x 5/16"
Part No: P30502

1/4" x 5/16"
Part No: P30504

1/4" x 3/8 "
Part No: P30604

Elbow Tail
1/4" x 5/16"
Part No: P3433

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Inline Fuel Filter
5/16” Hose 8mm
Replaces 398327
Part No: 35-816296-1
1/4” Hose 6mm
Part No: 35-16494
3/8” Hose 10mm
Part No: 398319



Filter
Fits OMC Style Head
Replaces: 502905, 802426Q, 35-8M0061975
Part No: 174144



Filter Kit (Alloy Head)
Includes 5/16” Tails
Part No: 35-60494A4



Filter Kit (S/S Head)
Includes 5/16” Tails
Part No: VPS35-60494A4



Fuel Filter For FFL
Replaces: 5009676
Part No: 502906



Alloy Filter Adapter
Part No: 89876A3



S/S Filter Adapter
Part No: VP25010



Fuel Hose tie Strap
(Pkt 100)
Part No: 320107

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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRCK35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRCK5535-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring



Filter
Replaces: VPS3213, 35-809097
Part No: VPR35-60494



Filter / Clear Bowl
Part No: VPRK35-60494



Mini Racor Kit
Part No: VP3350



Mini Racor Filter
Part No: VP3355



Oil Filter
10-15 HP
Part No: 434839



4 Stroke Oil Filter
25-80 HP
Replaces: 5030716, 16510-82703
Part No: 16510-92J00



CAV Fuel Filter
Replaces R2132P
Part No: 522



Oil Filter
Various 75-250hp
Replaces: 5010769
Part No: 5004958

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JOHNSON / EVINRUDE WATER PUMP KIT APPLICATIONS

Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
1.5 – 15 HP							
1	1968-70	382221	**(With Metal Hsg) OD: 47mm, ID: 11mm, Height: 14mm**				
1.5	1968-70	387361			**PLASTIC**		
2	1971-79	382221	**(With Metal Hsg) OD: 47mm, ID: 11mm, Height: 14mm**				
2	1971-88	387361			**PLASTIC**		
2-3 **BEHIND**	1991-01	47-95289 2					
3, 4 (3 Blade)	1987-97	433935		324641			431785
3, 4 (3 Blade)	1998-Up	433935		324641			
4 4.5	CALL FOR CORRECT APPLICATIONS ON ALL 4/4.5 HP MOTORS DUE TO VARIOUS OPTIONS. PLEASE HAVE THE MODEL NUMBER AVAILABLE.						
5	1965-68	434424	203132				
5	1984-98	389576	324640	324641		396644	12065
5 4-stroke	1998-Up	389576	324640	324641		396644	12065
5.5	1956-64	434424	203132				
6	1979	**387361****		324641	****PLASTIC**	**CONVERSION KIT TO PLASTIC HSG**	763758
6	1965-79	**434424****	203132		****METAL**		763758
6	1984-99	389576	324640	324641		396644	12065
6 4-stroke	1998-01	389576	324640	324641		396644	12065
7.5	1954-58	434424	203132				
7.5	1980-83	389576	324640	324641		396644	12065
8	1984-01	389576	324640	324641		396644	12065
8	1996-00	386084	318995	324097	435390	391698	394711
8 4-stroke	1995-98	386084	318995	324097	435390	391698	394711
8 4-stroke	1999-00	389576	324640	324641		396644	12065
9.5	1964-73	377178					
9.9 2-stroke	1974-01	386084	318995	324097	435390	391698	394711
9.9 4-stroke	1995-01	386084	318995	324097	435390	391698	394711
10	1956-63	375638					
10	1984-01	386084	318995	324097	435390	391698	394711
10 4-stroke	1999-01	386084	318995	324097	435390	391698	394711
15	1953-56	375638					
15 2-stroke	1974-01	386084	318995	324097	435390	391698	394711
15 4-stroke	1995-01	386084	318995	324097	435390	391698	394711
2-Cylinder							
18	1957-73	375638					
18	1997-98	395289	329391	328751	330560	395271	395270
20	1966-67	375638					
20 Thru-Prop	1985-99	395289	328755	328751	393632	393509	393630
25	1969-78	375638					
25	1977	378891					
25	1975-78	395289		328751			382468
25 Above Prop	1979-05	395289	329391	328751	330560	395271	395270
25/30 Thru-Prop	1985-05	395289	328755	328751	393632	393509	393630
25 4 stroke	2000-Up	17461-96301				17400-96351	
28	1962-64	378891					
28	1986-95	395289	329391	328751	330560	395271	395270
30	1956	378891					
30 4 stroke	2000-Up	17461-96301				17400-96351	
33	1965-70	378891					
35	1957-58	378891					
35	1958-59	377230					
35	1976-77	378891					

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Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
35	1977-78	395289		328751			382468
35 **(4 BOLT HOLE HSG)**	1978-01	396809	320981	12814	384087		439077
35 **(6 BOLT HOLE HSG)**	1979-96	395289	328755	328751	393632	393509	393630
40	1960-70	377230					
40	1971-73	378891					
40	1974-76	Conversion Kit Only. Original Impeller 386165					391741
40	1981-87	Conversion Kit Only. Original Impeller 386165					391741
40	1984-88	396809	320981	12814	384087		439077
40	1989-05	432941	341038	12815	438544		438592
40 4 Stroke	2000-06	17461-96301				17400-96351	
40 Comm	1993-94	432941	320981	12815	438544		438592
40	1995-05	396725	341038	12815			
45 Comm	1986-94	396809	320981	12814	384087		439077
45 Comm	1995-05	396725	341038	12815			
48	1987-88	396809	320981	12814	384087		439077
48	1989-98	432941	341038	12815	438544		438592
40-50 ETEC	ALL YEARS	396725	341038	12815		432956	
50	1971-78	377230	320981	12814	384087		389133
50	1979-85	389589	320981	12814	384087		439077
50	1986-88	396809	320981	12814	384087		439077
50	1989-05	432941	341038	12815	438544		438592
50	1995-98	396725	341038	12815	438543	432956	436957
50 4 stroke	2000-06	17461-96301				17400-96351	
55 Comm	1986-94	396809	320981	12814	384087		439077
55	1995-05	396725	341038	12815			
60	1980-85	389589	320981	12814	384087		
60	1986-88	396725	341038	12815	438543		
60-65 ETEC	ALL YEARS	396725	341038	12815		432956	
3-Cylinder							
25, 35	1995-01	395289	328755	328751	339720		437907
55	1968-69	382547					
60	1970-71	382547					
60	1989-09	396725	341038	12815	438543	432956	436957
60 4-Stroke	1998-Up	17461-87E00				17400-87E03	
65	1972-73	382547					
65	1979-09	396725	341038	12815	438543	432956	436957
70	1974-78	382547	341038	12815	438543	389143	438579
70-90 ETEC	2000-Up	435821			435990	395060	434421
70	1979-09	396725	341038	12815	438543	432956	436957
70 4-Stroke	1998-Up	17461-87E00				17400-87E03	
75	1974-78	382547	341038	12815	438543	389143	438579
75	1979-88	396725	341038	12815	438543	432956	436957
75	1995-09	435821	338485	338486	435990	395060	5001595
V4							
All V4	1958-68	377992					
85	1969-72	385072					
85	1973-77	389642					
85 25” Shaft	1977	389642	338485	338486	435990		395073
85	1978	389642	338485	338486	435990		395073
85	1979-80	435821	338485	338486	435990	395060	434421
85	1993-95	435821	338485	338486	435990	395060	434421
90	1981-99	435821	338485	338486	435990	395060	434421
90 20” Shaft	1995-03	435821	338485	338486	435990	395060	434421
90 25” Shaft	1995-09	435821	338485	338486	435990	395060	5001595
90 4 Stroke	2000-06	17461-94511					
100	1969-72	385072					
100	1979-80	435821	338485	338486	435990		434421

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Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
100	1984-97	435821	338485	338486	435990	395060	434421
100 20"Shaft	1998-05	435821	338485	338486	435990	395060	434421
100 25" Shaft	1998-05	435821	338485	338486	435959	395060	5001595
105	1998-01	435821	338485	338486	435959	395060	5001595
115	1973-77	389642					
115 25" Shaft	1977	389642	338485	338486	435990		395073
115	1978	389642	338485	338486	435990		395073
115	1979-99	435821	338485	338486	435990	395060	434421
115 20" Shaft	1995-06	435821	338485	338486	435990	395060	434421
115 25" Shaft	1995-09	435821	338485	338486	435959	395060	5001595
115 4 Stroke	2000-06	17461-94511					
120 20" Shaft	1985-94	435821	338485	338486	435990	395060	434421
120 25" Shaft	1985-94	435821	338485	338486	435959	395060	5001595
125	1971-72	389642					
130 20" Shaft	1995-99	435821	338485	338486	435990	395060	434421
130 25" Shaft	1995-98	435821	338485	338486	435959	395060	5001595
135	1973-76	389642					
135 20" Shaft	2000-06	435821	338485	338486	435990	395060	434421
135 25" Shaft	2000-06	435821	338485	338486	435959	395060	5001595
140	1977-78	389642	338485	338486	435990	435447	395073
140	1979-84	435821	338485	338486	435990	395060	434421
140 20" Shaft	1985-94	435821	338485	338486	435990	395060	434421
140 25" Shaft	1985-94	435821	338485	338486	435959	395060	5001595
140 4 Stroke	2000-06	17461-94511					
V6/V8							
150	1978	389642	338485	338486	435990		395073
150	1979-99	435821	338485	338486	435990	395060	434421
150 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
150 25" Shaft	1993-09	435821	338485	338486	435959	395060	5001595
175	1977-78	389642	338485	338486	435990	435447	395073
175	1979-99	435821	338485	338486	435990	395060	434421
175 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
175 25" Shaft	1993-09	435821	338485	338486	435959	395060	5001595
185	1984-92	435821	338485	338486	435990	395060	434421
185 20" Shaft	1993-94	435821	338485	338486	435990	395060	434421
185 25" Shaft	1993-94	435821	338485	338486	435959	395060	5001595
200	1976-78	389642	338485	338486	435990	435447	395073
200	1979-00	435821	338485	338486	435990	395060	434421
200 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
200 25" 30"	1993-09	435821	338485	338486	435959	395060	5001595
200 4 stroke	2004-06	17461-93J00					
225	1986-00	435821	338485	338486	435990	395060	434421
225 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
225 25" 30"	1993-09	435821	338485	338486	435959	395060	5001595
225 4 stroke	2004-06	17461-93J00					
235	1978	389642	338485	338486	435990	435447	395073
235	1979-85	435821	338485	338486	435990	395060	434421
250 20" Shaft	2006	435821	338485	338486	435990	395060	434421
250 25" 30"	2006-09	435821	338485	338486	435959	395060	5001595
250	1991-92	435821	338485	338486	435990	395060	434421
250 25" Shaft	1993-00	435821	338485	338486	435990	395060	434421
250 20" 30"	1993-98	435821	338485	338486	435959	395060	5001595
275	1985-88	435821	338485	338486	435990	395060	434421
300	1985-92	435821	338485	338486	435990	395060	434421
300 20" Shaft	1993-95	435821	338485	338486	435990	395060	434421
300 25" 30"	1993-95	435821	338485	338486	435959	395060	5001595
300	2008-09	435821	338485	338486	435959	395060	5001595

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WATER PUMP IMPELLERS 15 HP & BELOW

Water Pump Impeller Identification
15 HP & Below

These water pump impellers can be divided into two distinct groups.
High volume water pumps use long vane impellers (old style).
High pressure water pumps use short van impellers (new style).

(1952-1982) See Water Pumps Application Guide for Models:
Outside Ø: 2.50"
Inside Ø: .425"



Key – Pin 
Part No: 300611

Part No: 434424

(1968-1990) See Water Pumps Application Guide for Models:
Outside Ø: 1.50"
Inside Ø: .440"



Key – Pin
Not Available

Part No: 387361

(1956-1963) See Water Pumps Application Guide for Models:
Outside Ø: 2.50"
Inside Ø: .500"



Key – Pin 
Part No: 300611

Part No: 375638

(1980-1990) See Water Pumps Application Guide for Models:
Outside Ø: 1.50"
Inside Ø: .440"



Key – Pin
Part No: 300611



Replaces: 436137
Part No: 389576



(1964-1973) 9.5 HP
Thru-Cavitation Plate Exhaust
Outside Ø: 2.50"
Inside Ø: .550"

Part No: 377178

Key – Pin 
Part No: 300611



(1974-Up) 9.9, 15 HP
Thru-Prop Exhaust
Outside Ø: 1.50"
Inside Ø: .500"

Part No: 386084
Key – Pin 
Part No: 300611



Various 4,5,6 & 8 HP

Key
Part No: 331130

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WATER PUMP IMPELLERS 18-40 HP 2-CYLINDER CROSSFLOW

Water Pump Impeller Identification
18-40 HP

The Johnson / Evinrude 2-Cylinder Crossflow engine has used two different styles of Gearcases. Until the 1980 model all gearcases were a two-piece design and had Thru-cavitation plate exhaust. This Gearcase was in production until 1997. A one-piece Gearcase with thru-prop exhaust was introduced in 1980 and in production until 2005.

(1957-78) 18, 20, 25 HP
Outside Ø: 2.750”
Inside Ø: .50”
Fits Two-Piece Gearcase w/
Thru-Cavitation Plate Exhaust
Key – STAINLESS STEEL HALF-MOON
Replaces: 308928
Part No: 90280-04M04



Part No: 375638

(1979-2005) 20-35 HP
Outside Ø: 1.975”
Inside Ø: .625”
Fits One-Piece Gearcase w/ Thru-Prop Exhaust.
Fits two-piece Gearcase w/ Thru-Cavitation Plate Exhaust
Impeller includes:
Key – Plastic Wedge
Part No: 344470



Part No: 395289

(1958-1970) 35, 40 HP
Outside Ø: 2.750”
Inside Ø: .625”
Height: .875”
Fits 2-Piece Gearcase w/ Thru-Cav Plate Exhaust
Key – STAINLESS STEEL HALF-MOON
Replaces: 308928
Part No: 90280-04M04



Part No: 377230

(1971-73) 40 HP
Outside Ø: 2.750”
Inside Ø: .625”
Height: .50”
Fits Two-Piece Gearcase w/ Thru-Cavitation Plate Exhaust
Key – STAINLESS STEEL HALF-MOON
Replaces: 308928
Part No: 90280-04M04
Replaces: 775521
Part No: 378891



(1974-1976) 40 HP, (1981-1987) 40HP
Outside Ø: 2.00”
Inside Ø: .690”
Fits Two-Piece Gearcase w/Thru-Cavitation Plate Exhaust
Key – STAINLESS STEEL HALF-MOON
Replaces: 308928
Part No: 90280-04M04



Part No: 390286

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WATER PUMP IMPELLERS V4/V6/V8

Water Pump Impeller Identification
V4/V6/V8

There have been only four different water pump impellers used in the 1958-2006 V4, V6 and V8 Johnson / Evinrude 2-Stroke outboard motors.

The 1958-1968 V4 engines are identified by the thru-cavitation plate exhaust gear housings. The impeller number is: **Part No: 377992**

The 1969-1972 V4 engines are identified by the thru-prop exhaust gear housings with electric / hydraulic shift. They are shifted electronically with an electric shift control box (only one mechanical cable running to the engine, a throttle cable). The impeller number is: **Part No: 385072**

1973-1978 V4 and V6 engines use an impeller that fits on a .875 inch diameter shaft and is held in place with a half-moon key. The impeller number is: **Part No: 389642**

1979-2006 V4, V6 and V8 engines use an impeller that fits on a .875 inch diameter shaft and held in place with a white plastic wedge key. The impeller number is: **Part No: 435821**

(1958-1968) V4

Outside Ø: 4.20”
Inside Ø: .750”
Key – STAINLESS STEEL HALF-MOON

Replaces: 308928
Part No: 90280-04M04

Part No: 377992



(1973-1978) V4,
(1976-1978) V6

Outside Ø: 3.500”
Inside Ø: .875”
Key – STAINLESS STEEL HALF-MOON

Replaces: 308928
Part No: 90280-04M04
Replaces: 777212
Part No: 389642



(1969-1972) V4

Outside Ø: 3.500”
Inside Ø: .750”

Key – STAINLESS STEEL HALF-MOON

Replaces: 308928
Part No: 90280-04M04

Part No: 385072



(1979-2006) V4/V6/V8

Outside Ø: 3.500”
Inside Ø: .875”

Key – White Plastic Wedge
Part No: 331107
Replaces: 5001593
Part No: 435821



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WATER PUMP IMPELLERS 2 & 3-CYLINDER LOOPCHARGED

Water Pump Impeller Identification
2 & 3-Cylinder Loopcharged

There are four different sized lower gear housings used on these outboards:

- 1968-1994 small diameter gear housing utilizing a small 6 vane water pump impeller and a small water pump housing.
- 1968-2005 large diameter gear housing utilizing a large 6 vane water pump impeller and a large water pump housing.
- 1989-2005 40, 45, 48, 50 HP 2-Cylinder, small diameter gear housing utilizing a large 3 vane water pump impeller and a large water pump housing.
- 1996-2001 25, 30 and 35 HP 3-Cylinder, small diameter gear housing utilizing a small 6 vane water pump impeller and small water pump housing.

(1971-78) small Ø lower gear hsg.
Outside Ø: 2.750"
Inside Ø: .625"

Key – STAINLESS STEEL
HALF-MOON
Replaces: 308928
Part No: 90280-04M04

Part No: 377230

Small 6 Vane



(1979-85) Small Ø lower gear hsg.
Outside Ø: 2.750"
Inside Ø: .625"

KEY – PIN 
Replaces: 300771
OEM: 323950

Part No: 389589

Small 6 Vane



1984-94) Small Ø lower gear hsg.
Outside Ø: 2.750"**Inside Ø:** .625"

KEY – PLASTIC WEDGE
Replaces: 330619
OEM: 344470

Part No: 396809

Small 6 Vane



(1989-05) 2-Cyl, 40, 45, 48, 50 HP
Small Ø lower gear hsg.
Outside Ø: 3.600"
Inside Ø: .750"


KEY – PLASTIC WEDGE
OEM: 334897
Replaces: 437059
Part No: 432941

Large 3 Vane



1996-2001) 3-Cyl, 25, 30, 35 HP
Small Ø lower gear hsg.
Outside Ø: 1.975"
Inside Ø: .625"

KEY – PLASTIC WEDGE
Replaces: 330619
OEM: 344470
Replaces: 5008185
Part No: 395289

Small 6 Vane



(1968-78) Large Ø lower gear hsg.
Outside Ø: 3.600"
Inside Ø: .750"

Key – STAINLESS STEEL
HALF-MOON
Replaces: 308928
Part No: 90280-04M04
Replaces: **765431**
Part No: 382547

Large 6 Vane



(1979-2001) Large Ø
Lower gear hsg.
Outside Ø: 3.600"
Inside Ø: .750"

Part No: 396725

Large 6 Vane






KEY – BLACK PLASTIC WEDGE
OEM: 334897

KEY – WHITE PLASTIC WEDGE
OEM: 331901

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WATER PUMP WEAR PLATES

 Wear Plate **Part No: 203132**	 Wear Plate **Part No: 324640**	 Wear Plate **Part No: 318995**	 Wear Plate **Part No: 328755**
 Wear Plate **Part No: 329391**	 Wear Plate Small **Part No: 320981**	 Wear Plate Replaces: 319275 **Part No: 341038**	 Wear Plate **Part No: 338485**

WATER PUMP CUPS

 Pump Cup **Part No: 324641**	 Pump Cup **Part No: 324097**	 Pump Cup **Part No: 328751**	 Pump Cup Replaces: 320775+320776 **Part No: 12814**
 Pump Cup Replaces: 340619 **Part No: 12815**	 Pump Cup **Part No: 338486**	**Pump Cup & Plate Assembly**  Plate: 338485 Cup: 338486 **Part No: 435027**	

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JOHNSON / EVINRUDE

WATER PUMP HOUSINGS



Pump Housing
W/ Brass Bushing
20, 25, 35 HP W/ Thru-Prop Exhaust
Part No: 393632



Pump Housing
8, 9.9, 15 HP
Part No: 435390



Pump Housing
18, 25, 28 HP W/ Thru-Cavitation Plate Exhaust
Part No: 330560



Pump Housing
2-Cylinder Loopcharged
Part No: 438544



Pump Housing
2-Cylinder Loopcharged
Part No: 384087



Pump Housing
3-Cylinder
Part No: 339720



Pump Housing
2-Cyl Loopcharged, 3-Cyl
Part No: 438543



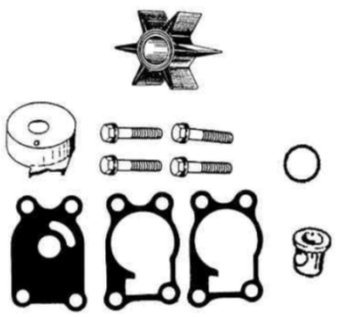
Pump Housing
V4, V6, V8 – 20”
Part No:
435990



Pump Housing
V4, V6 & V8 – 25 “ & 30”
Part No: 435959

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WATER PUMP KITS NO HOUSING



Fits (1980-Up) 4, 4.5, 5, 6, 7.5 and 8 HP 2-Stroke
Part No: 396644



Fits (74-Up) 9.9, 15 HP
Fits (94-Up) 9.9, 15 HP 4-Stroke
Part No: 391698



25hp 75-78
35hp 77-78
Part No: 382468



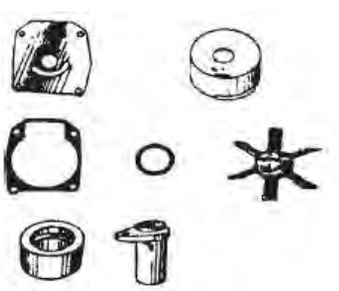
Fits (1979-1998) 18, 25 and 28 HP 2-Cyl Crossflow engines with Thru-cavitation plate exhaust and two-piece Gearcase
Part No: 395271



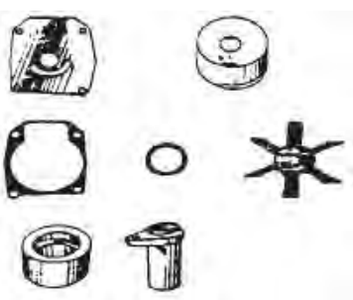
Fits (1980-2005) 20-35 HP 2-Cyl, Crossflow engines with thru-prop exhaust and one-piece Gearcase
Part No: 393509



3, 4 hp 1987-1997
Part No: 431785



Fits 60 HP (89-UP), 60 HP 4 Stroke (98-Up)
65 HP (79-Up), 70 HP (79-Up), 70 HP 4 Stroke (78-Up)
75 HP (79-88)
Replaces: 492955
Part No: 432956



Fits (1974-1978) 70 and 75 HP 3-Cyl Loopcharged engines with the large Gearcase. Large water pump with half-moon key impeller
Part No: 389143



4 Stroke
200-225 HP
Replaces: 5035036
Part No: 17400-93J00

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Water Pump Kit Complete (With Housing)
15 HP & Below



Fits (1979-UP) with V4/V6/V8 engines with 20" shaft
Impeller 435821
Part No: 395060



Fits (1977-1978) V4 engines with mechanical/hydraulic shift
Fits (1976-1978) V6 engines with mechanical/hydraulic shift
Half-moon key Impeller 389642
Part No: 435447



Fits (1980-Up) 4, 4.5, 5, 6, 7.5 and 8 HP 2-Stroke outboards
Part No: 12065



Conversion Water Pump Kit
From Metal to Plastic Housing
Part No: 763758



Fits (1974-Up) 9.9, 15 HP
Fits (1994-UP) 9.9, 15 HP 4-Stroke
Part No: 394711

Water Pump Kit Complete (With Housing)
18-40 HP 2-Cylinder Crossflow



Fits (1979-1998) 18, 25 and 28 2-Cyl, Crossflow engines with thru-cavitation plate exhaust and two-piece Gearcase.
Part No: 395270

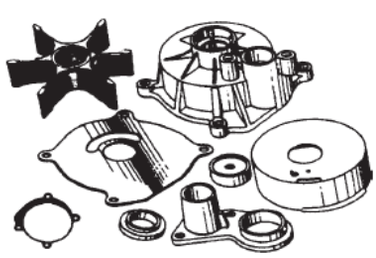


Fits (1980-2005) 20-35 HP 2-Cyl Crossflow engines with thru-prop exhaust and one-piece Gearcase.
Part No: 393630



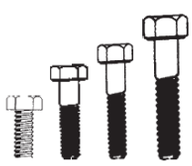
Fits (1974-1976) 40 2-Cyl Crossflow engines
Fits (1981-1987) 40 Comm 2-Cyl Crossflow engines with thru-cavitation plate exhaust and two-piece Gearcase. Half-moon key
Part No: 391741

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Water Pump Kit Complete (With Housing) 2 & 3 Cylinder Loopcharged		
 Fits (1971-1978) 2-Cyl and 3-Cyl Loopcharged engines with the small Gearcase. Small water pump and half-moon key impeller. **Part No: 389133**	 Fits (1996-2001) 25, 30 and 35 HP 3-Cyl Loopcharged engines. **Part No: 437907**	 Fits 60 HP (89-Up), 60 HP 4-stroke (98-Up), 65HP (79-Up), 70 HP (79-Up), 70 HP 4-stroke (78-Up) & 75 HP (79-88) Large Gearcase, Large W/Pump Cup with Plastic wedge key **Part No: 436957**
 Fits (1974-1978) 70 and 75 HP 3-Cyl Loopcharged engines with the large Gearcase. Large water pump with half-moon key impeller. **Part No: 438579**	 Fits (1984-1994) 2-Cyl, and 3-Cyl Loopcharged engines with the small Gearcase. Small water pump with plastic wedge key impeller. Replaces: 396932 **Part No: 439077**	 Fits (1989-2005) 40, 45, 48 and 50 HP 2-Cyl Loopcharged engines w/ small Gearcase. Large water pump with the three vane impeller. **Part No: 438592**
Water Pump Kit Complete (With Housing) V4/V6/V8		
 Fits (1977-1978) V4 engines with mechanical/hydraulic shift. Fit (1976-1978) V6 engines with mechanical/hydraulic shift Half-moon key impeller **Part No: 395073**	 Fits (1979-2006) with V4/V6/V8 engines with 20” shaft. Plastic wedge key impeller. **Part No: 434421**	 Fits (1979-2006) with V4/V6/V8 engines with 25” and 30” shaft. Plastic wedge key impeller **Part No: 5001595**

****GENUINE IMPELLERS ALSO AVAILABLE FOR YOUR CONVENIENCE****

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 Seal/O'Ring **Part No: 324981**	 Seal Replaces: 321120 **Part No: 331353**	 Seal **Part No: 315788**	 Seal **Part No: 328753**	 Pump Seal **Part No: 319085**
 O-Ring OMC V4/V6 W/Pump **Part No: 332000**	 O-Ring OMC V4/V6 W/Pump **Part No: 321120**	 Spaghetti Seal Sold Per Meter **Part No: 309044**	 Shift Rod Connector Bolts NOT included **Part No: 303794**	 Shift Rod Connector Screw **Part No: 304024**
 Tube Guide **Part No: 338893**	 Tube Guide **Part No: 319276**	 Tube Guide **Part No: 43023**	 Tube Guide **Part No: 43023-2**	 Grommet **Part No: 314008**
 Grommet **Part No: 340811**	 Gearcase Seal **Part No: 305762**	 Grommet **Part No: 341732**	 Grommet **Part No: 315837**	 Spacer **Part No: 326692**
 Grommet **Part No: 320943**	 Shift Rod Keeper **Part No: 325625**	 Imp Hsg Spacer **Part No: 326693**	 Grommet **Part No: 330426**	
 Grommet **Part No: 333758**	 Grommet **Part No: 302497**	 Grommet **Part No: 327035**	 Grommet **Part No: 324045**	 Grommet **Part No: 321008**
 Filler Screw No Magnet **Part No: 307551**	 Drain Screw With Magnet **Part No: 318544**	 Gearcase Drain Bung Washer 5 Pack Replaces: 311598 **Part No: 12-20260 (NYLON)**	 Bung Washer 4-Stroke 40/50/60/ 70/115/140 HP **Part No: 5030071**	
Screw 	Screw ¼ -20 x 1 **Part No: 302325** Screw #10-24 x 1/2 **Part No: 306643** Screw ¼-20 x 1-7/8 **Part No: 323626** Screw ¼-20 x 1-1/8 **Part No: 324334**		Screw ¼-20 x 1-1/8 **Part No: 331979** Screw ¼-20 x 2 **Part No: 331980** Screw ¼-20 x ½ **Part No: 908158** Screw ¼-20 x 1 **Part No: 909533**	

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GEARCASE SEAL KITS APPLICATIONS

Models	Year	Seal Kit
5.5	1955-67	N/A
6	1955-67	N/A
6	1967-68	N/A
6	1968-79	87617
7.5	1955-67	N/A
9.5 B Suffix	1958-67	N/A
9.5 M Suffix	1967-73	N/A
9.9/ 15	1974-Up	396350
10	1958-67	N/A
18	1958-65	87606
20	1966-73	87606
20	1981-82	87619
20	1985-Up	396351
25	1955-59	N/A
25	1969-78	87606
25	1979-82	87619
25	1984	396352
25-30	1985-Up	396351
25 Comm	1985-UP	396352
28	1962-70	N/A
28	1985-Up	396352
30	1955-59	N/A
30	1976-95	396351
33	1962-70	N/A
35	1955-59	N/A
35	1977-92	396351
40 Manual Shift	1960-73	N/A
40 Elect Shift	1962-70	N/A
40	1976-88	396355
40-60 2 Cyl Looper	1975-2005	369349
40	1989-Up	433550
48	1976-88	396355
48	1989, 92-93	433550
50	1971-74	N/A
50	1976-88	396355
50	1989-Up	433550
55	1968-69	N/A
55	1976-88	396355
60 Elect	1960-68	N/A
60 2-Cyl	1976-88	396355
60 3 Cyl Looper	1975-2001	369349
60 3-Cyl	1978-01	396349
65 Elect	1960-68	N/A
65	1978-01	396349
70	1978-01	396349
75 Elect	1960-68	N/A
75	1978-01	396349
75 Small Gearcase	1976-88	396355
V4	1978-Up	396354
85 Elect	1968	N/A
85 Large Prop Shaft	1971-72	N/A
85 Small Prop Shaft	1969-71	N/A
85 V4	1973-Up	396354
85	1991-Up	396354
88	1958-Up	396354
90 Elect	1964-65	N/A
90 V4	1973-Up	396354
90	1985-Up	396354
100 Large Prop Shaft	1971-72	N/A
100 V4	1973-Up	396354
100 Comm	1984-Up	396354
100	1991-Up	396354
110 V4	1973-Up	396354
110	1985-Up	396354
115 Small Prop Shaft	1969-71	N/A
115 V4	1973-Up	396354
115	1985-Up	396354
120	1985-Up	396354
120	1993-Up	396354
125 Large Prop Shaft	1971-72	N/A
125	1991-Up	396354
125 Comm	1991-Up	396354
135 V4	1973-Up	396354
140 V4	1973-Up	396354
140	1985-Up	396354
150 V6	1978-Up	396354*
150	1991-Up	396354*
155 Comm	1984-Up	396354*
175 V6	1977-Up	396354*
175	1991-Up	396354*
185	1991-Up	396354*
200 V6	1976-Up	396354 *
200	1991-Up	396354 *
V6	1979-Up	396354*
225	1991-Up	396354 *
235 V6	1977-Up	396354 *
V8	1985-Up	396354*
250 V8	1991-Up	396354 *
300 V8	1991-Up	396354 *

* NOT SUITABLE FOR M2 LARGE GEARBOX

OMC SEA DRIVE

Model	Year	Seal Kit
1.6 L	1985-90	396354*
1.8 L	1987	396354 *
2.0 L	1988-90	396354*
2.5 L	1984-85	396354*
2.6 L	1984-86	396354*
2.7 L	1987	396354*
3.0 L	1988-90	396354*
3.6 L	1987	396354*
4.0 L	1989-90	396354*

*NOT SUITABLE FOR M2 LARGE GEARBOX

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Gear Case Seal Kit
6 HP Plate Exhaust
Two-piece Gearcase Cavitation
Part No: 87617



Gear Case Seal Kit
9.9, 15 HP (1974-Up)
9.9, 15 HP 4-Stroke (1974-Up)
Part No: 396350



Gear Case Seal Kit
18 HP Plate Exhaust
Two-piece Gearcase Cavitation
(1958-1965)
Part No: 87606



Gear Case Seal Kit
20 HP, 25 HP Plate Exhaust
Two-Piece Gearcase Cavitation
(1979-1982)
Part No: 87619



Gear Case Seal Kit
25 HP, 28 HP Plate Exhaust
Two-piece Gearcase Cavitation
(1985-Up)
Part No: 396352



Gear Case Seal Kit
2 Cyl Crossflow
20, 35, 30, 35 HP
Thru-Prop Exhaust
Part No: 396351



Gear Case Seal Kit
Small Housing
2 Cyl Loopcharged 40-60 HP
3 Cyl Loopcharged 60-75 HP
Part No: 396355



Gear Case Seal Kit
Large Housing
2 Cyl Loopcharged 40-60 HP
3 Cyl Loopcharged 60-75 HP
40-65 HP ETEC
Replaces: 5000309
Part No: 396349



Gear Case Seal Kit
V4/V6/V8 (1978-UP)
Engines with a Mechanical Shift
Replaces: 5000411, 439141, 5006373, 396353
Part No: 396354



Gear Case Seal Kit
Small Housing
40, 48, 50 HP 2 Cyl
Loopcharged (1989-2005)
Part No: 433550

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 Exhaust Seal 2 & 3 Cyl 35-75 HP **Part No: 324937**	 Exhaust Seal V4 & V6 **Part No: 320961**	 Exhaust Seal V4 & V6 **Part No: 320936**

 Rubber Mount **Part No: 321469**	 Rubber Mount Replaces 304800 **Part No: 331812**	 Rubber Mount **Part No: 325974**	 Rubber Mount **Part No: 434632**

 Mount Assy **Part No: 436469**	 Mount Assy **Part No: 437894**	 Conical Washer, Stern Bracket **Part No: 301983**

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GEAR SET APPLICATIONS 2 & 3-Cyl & V4

HP	Year	Complete Gear Set with Clutch	Clutch
2 & 3-Cyl Loopcharged			
25D Small Gearcase	1989-99	22660	332491
35 (AR, AE & AT Only) Small G/C	1975-88	22680	319895
40 Small Gearcase	1975-88	22680	319895
40 Small Gearcase	1989-05	22660	332491
48 Small Gearcase	1975-88	22680	319895
48 Small Gearcase	1989-05	22660	332491
50 Small Gearcase	1975-88	22680	319895
50 Small Gearcase	1989-05	22660	332491
50 (S CYD Model) Large Gearcase	1986-06	22670	318303
55 Electric Start Small Gearcase	1975-88	22680	319895
60 Electric Start Small Gearcase	1975-88	22680	319895
60 (3-Cyl, 20” Model) Large Gearcase	1975-01	22670	318303
65 Comm Large Gearcase	1975-01	22670	318303
70 E Model Large Gearcase	1975-01	22670	318303
70 20” Model Large Gearcase	1975-01	22670	318303
75 20” Model Large Gearcase	1975-01	22670	318303
V4			
85	1977	N/A	323664
85	1978-80 1991-95	22630	323664
88	1987-96	22630	323664
90	1981-97	22630	323664
90 V4 60°2.25:1 “O” Gearcase	1995-99	22650	N/A
100	1979-80	22630	323664
100	1989-90	22630	323664
100 2:25:1 “O” Gearcase	1991	22650	337774
100 Comm (S Prefix Only)	1989-90	22630	323664
100 Comm 2.25:1 “O” Gearcase	1987, 92, 93	22650	337774
100 Comm D 2.25:1 “O” Gearcase	1994-99	22650	N/A
100 Comm (EJ Models) 2.25:1 “O” G/C	1989	22650	337774
100 Comm (2Pcs. D/Shaft) 2.25:1 “O” G/C	1990	22650	337774
110	1986-89	22630	323664
112	1994-96	22630	323664
115	1977	22630	323664
115	1990-97	22630	323664
115 V4 60° 2.25:1 “O” Gearcase	1995-99	22650	337774
120	1986-92	22630	323664
120 2.25:1 “O” Gearcase	1990	22650	337774
120 TL, TX	1993	22630	323664
120 TX 2.25:1 “O” Gearcase	1993	22650	337774

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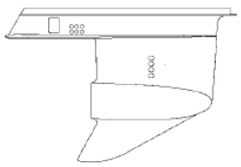
GEAR SET APPLICATIONS V6

HP	Year	Complete Gear Set with Clutch	Clutch
V4			
125 Comm (ESX Prefix Only)	1989-90	22630	323664
125 Comm 2.25:1 “O” Gearcase	1989-92	22650	337774
125 Comm E, R 2.25:1 “O” Gearcase	1993-96	22650	337774
125 ESX (F Suffix) 2.25:1 “O” Gearcase	1993	22650	337774
125 ESX (S Suffix Only)	1993	22630	323664
130 2.25:1 “O” Gearcase	1997	22650	337774
140	1978-84	22630	323664
140	1986-87	22630	323664
140 TL	1988-94	22630	323664
140 TX 2.25:1 “O” Gearcase	1988-90	22650	337774
150 Mechanical/Hydraulic Shift	1978	N/A	337774
150	1979-87	22666*	337774
150	1988-90	22666*	337774
150	1991-97	22666*	337774
150 Comm.	1993-95	22666*	337774
150 Comm.	1989-90	22666*	337774
155 Comm. WTA	1989	22650	337774
155 Comm. WTP	1989	22666*	337774
175 Mechanical/Hydraulic Shift	1977-78	N/A	337774
175	1979-87	22666*	337774
175	1988-90	22666*	337774
175	1991-97	22666*	337774
185	1984-85	22666*	337774
185	1990	22666*	337774
185	1991-94	22666*	337774
200 Mechanical/Hydraulic Shift	1976-78	N/A	337774
200	1979-83	22666*	337774
200	1986-87	22666*	337774
200	1988-90	22666*	337774
200	1991-97	22666*	337774
200 Comm	1990-91	22666*	337774
225	1986-87	22666*	337774
225	1988-90	22666*	337774
225	1991-97	22666*	337774
235 Mechanical/Hydraulic Shift	1978	N/A	337774
235	1979/85	22666*	337774
1.6L Comm.	1988	22650	337774

***22666 GEAR SET DOES NOT COME WITH A CLUTCH.**
ORDER CLUTCH Part No: 337774 SEPERATELY

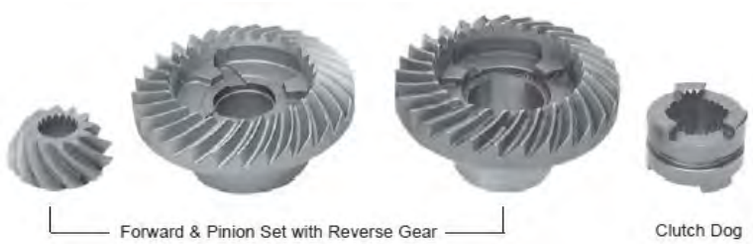
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2-Cyl. Loopcharged 40-60 HP (1975-1988)
3-Cyl. Loopcharged 60-75 HP (1975-1988)
with small Gear housing – "Old" Style



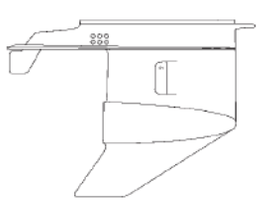
* The 2-Cylinder and 3-Cylinder Loopcharged engines were available with a large or small gear housing

2.42:1 Ratio
.41 Ratio



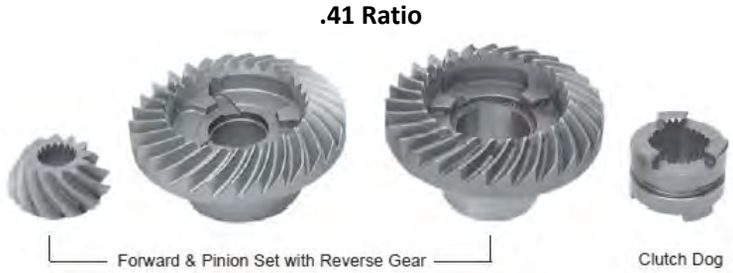
COMPLETE GEAR SET Forward/Pinion/Reverse 12/29 Teeth Comes with the Clutch	**Part No: 22680**
CLUTCH	**Part No: 319895**

2-Cylinder Loopcharged
40-50 HP (1989-2005) with
Small* Gear Housing – "New" Style



*The 2-Cylinder Loopcharged engines were available with a large or small gear housing.

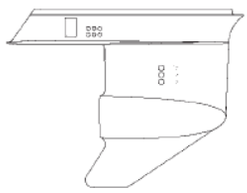
2.42:1 Ratio
.41 Ratio



COMPLETE GEAR SET Forward/Pinion/Reverse 12/29 Teeth Comes with the clutch	**Part No: 22660**
CLUTCH	**Part No: 332491**

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2-Cyl. Loopcharged 40-60 HP (1986-2006)
3-Cyl. Loopcharged 60-75 HP (1975-2001)
with Large* Gear housing



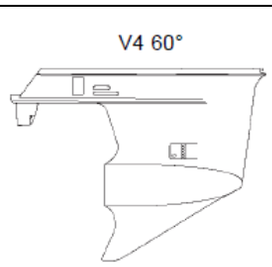
*The 2-Cylinder and 3-Cylinder Loopcharged engines were Available with large or small gear housing.

2.42:1 Ratio
.41 Ratio



COMPLETE GEAR SET Forward/Pinion/Reverse 12/29 Teeth Comes with the clutch	**Part No: 22670**
CLUTCH	**Part No: 318303**

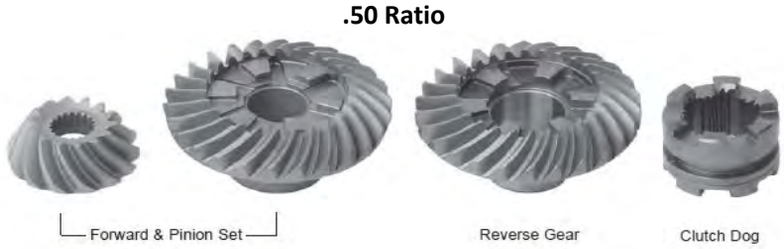
V4 60° & V4 90° Replacement
Gears for The Small* Gear Housing



These gear sets are an exact copy of the gears used in the 1978-2006 V4 Johnson / Evinrude outboards with the small gear housing.

*The V4 engines were available with large or small gear housing.

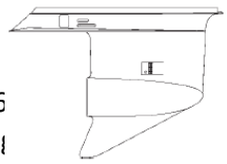
2:1 Ratio
.50 Ratio



COMPLETE GEAR SET Forward/Pinion/Reverse 13/26 Teeth Comes with the clutch	**Part No: 22630**
FORWARD AND PINION SET	**Part No: 436746**
CLUTCH	**Part No: 323664**

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V4 60° & 90° Replacement Gears for the Large* "O" Type Gear Housing

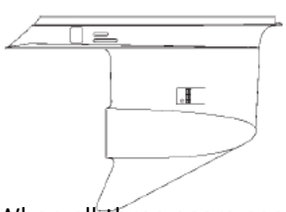


These gear sets are an exact copy of the gears used in the 1978-2006 V4 Johnson / Evinrude Outboards with the large "O" type gear housing
* The V4 engines were available with a large or small gear housing

2.25:1 Ratio
.44 Ratio



COMPLETE GEAR SET Forward/Pinion/Reverse 12/27 Teeth Comes with the Clutch	**Part No: 22650**
FORWARD AND PINION SET	**Part No: 435123**
CLUTCH	**Part No: 337774**



V6 90° HEAVY DUTY Replacement Gears for the "O" Type Gear Housing

When all three gears need to be replace in your V6 Johnson / Evinrude Outboard the installation of the new **Part No: 22666** Heavy-duty gear set is highly recommended. The heavy-duty gear sets can be used with all V6 outboards from 1979-2006 with the "O" type gear housing. It is recommended that the new clutch **Part No: 337774** also be installed with the heavy-duty gears.



IMPORTANT NOTE:

The new heavy-duty Part No. 22666 gears will not interchange with the standard gears.

✓ **STRONGER**

OEM gear sets are machined from 8620 forged steel. The GLM gear set is machined from higher alloy forged steel. The stronger teeth and higher alloy steel results in a gear that is 50% stronger than any other comparable gear set. These durable gears are capable or operating with up to 300 horsepower.

✓ **MORE DURABLE**

The new GLM gear set has fewer, larger, and stronger teeth. The pinion gear has 12 teeth and the forward and reverse gears have 22 teeth. The original OEM gear set has 14 teeth on the pinion and 26 teeth on the forward and reverse gears.

✓ **QUIETER**

During the gear machining process, an additional pass is made over each tooth for a finer surface. This makes the gear operation especially quiet.

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LOWER HOUSING BEARINGS APPLICATIONS

HP / Gcs Type	Year	Drive Shaft Brg./Race	Pinion Bearing	P.Shaft Needle Bearing	Roller Bearing Reverse	Roller Bearing Forward	Thrust Brg./Race Reverse	Thrust Brg/Race Forward
2-Cylinder Loopcharged (1975-1985) 40-60 HP								
40 All	1984-1985	385175	386766	386765	386764	-	-	-
50 All	1975-1985	385175	386766	386765	386764	-	-	-
55 All	1976-1985	385175	386766	386765	386764	-	-	-
60 All	1980-1985	385175	386766	386765	386764	-	-	-
2-Cylinder Loopcharged (1975-1985) 40-60 HP								
40 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
40 Small New	1989-2000	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
45 Small New	1989-1997	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
45 Large	1987-1997	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
48 Small New	1989-1996	398901/333771	386766	386765	386764	382407	397537/332514	397538/333725
48 Large	1987-1996	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
50 Small Old	1986-1988	385175	382343	386765	386764	-	-	-
50 Small New	1989-2005	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
50 Large	1986-2005	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
55 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
55 Small New	1989-2005	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
55 Large	1986-2005	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
60 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
60 Large	1986-1988	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
3-Cylinder Loopcharged (1973-2001) 65-75 HP								
65 Large	1973	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
65 Large	1984-2001	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
70 Small	1974-2001	385175	386766	379504	386764	-	-	-
75 Small	1979-1985	385175	386766	386765	386764	-	-	-
75 Large	1975-1988	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
V4 Gearcase (1978-1983)								
85 All	1978-1980	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
90 All	1981-1983	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
100 All	1980	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
115 All	1978-1983	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
V4 Gearcase (1984-Up)								
80 Small	1991-1999	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
80 "O" Type	1991-1999	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
90 Small	1984-2003	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
90 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
90 "O" Type	1991-2003	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
100 Small	1984-2005	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
100 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669

Roller Bearing Forward
40, 48 & 50 HP Small New
Part No: 432264

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LOWER HOUSING BEARINGS APPLICATIONS

HP / Gcs Type	Year	Drive Shaft Brg./Race	Pinion Bearing	P.Shaft Needle Bearing	Roller Bearing Reverse	Roller Bearing Forward	Thrust Brg./Race Reverse	Thrust Brg/Race Forward
V4 Gearcase (1984-Up) Continued								
100 "O" Type	1991-2005	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
115 Small	1984-Up	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
115 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
115 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
120 "O" Type	1985-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
120 "O" Type	1991-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
125 "O" Type	1989-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
125 "O" Type	1991-1998	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
130 Small	1995-2000	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
130 "O" Type	1995-2000	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
135 Small	2001-Up	387656/327656	384195	379504	382407	382407	382408/314731	389042/327669
135 "O" Type	2001-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
135 "M" Type	2002-Up	387656/327656	387817	379504	382407	389039	389042	389042/327669
140 Small	1984	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
140 "O" Type	1985-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
140 "O" Type	1991-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
V6 Gearcase (1979-1990)								
150 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
155 All	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
175 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
185 All	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
200 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
225 All	1986-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
235 All	1979-1985	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
V6 Gearcase (1991-Up)								
150 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
150 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042	389042/327669
175 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042	389042/327669
175 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
185 "O" Type	1993-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
200 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
200 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042	389042/327669
225 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
225 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042	389042/327669

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LOWER DRIVE SHAFT IDENTIFICATION

V6 60°
Small Gearcase
Length: 9-7/16”
Pinion Bearing Journal Ø: 1-1/8”
Pinion Gear Splines: 6

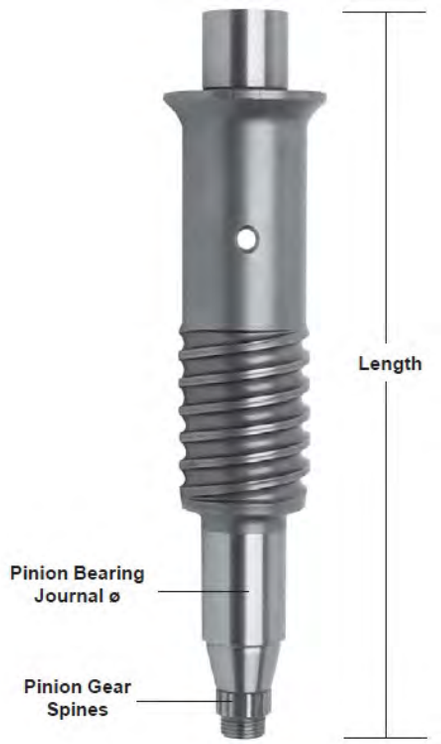
Part No: 346004

“O” Type
Large Gearcase
Length: 9-1/2”
Pinion Bearing Journal Ø: 1-1/8”
Pinion Gear Splines: 19

Part No: 345905

“M” Type
Large Gearcase
Length: 9-1/2”
Pinion Bearing Journal Ø: 1-1/8”
Pinion Gear Splines: 20

Part No: 347371



V4/V6 TWO-PIECE DRIVE SHAFT APPLICATIONS – LOWER SHAFT

Model	Year	Gearcase Type	PART NO:
V4 All Crossflow	1978-1997	Small (V4 90°)	N/A
V4 All Crossflow	1984-1997	“O” Type	**345905**
V4 90° Loopcharged	1985-1998	“O” Type	**345905**
V4 60°	1995-2006	Small (V4 60°)	**346004**
V4 60°	1995-2006	“O” Type	**345905**
V6 90°	1978-2006	“O” Type	**345905**
V6 60°	1991-2006	“O” Type	**345905**
V6	2002-2006	“M” Type	**347371**

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DRIVE SHAFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED

Small Gearcase "Old" Style

40-60HP 2-Cyl Loopcharged (1975-1988)
60-75HP 3-Cyl Loopcharged (1975-1988)

 Bearing HSG. ASSY **Part No: 387067**	 Drive Shaft Bearing Replaces: 31-32575A1 **Part No: 385175**	 Pinion Bearing **Part No: 386766**	 Pinion Nut **Part No: 313339**

Small Gearcase "New" Style

40-50HP 2-Cyl Loopcharged (1989-2006)

 Bearing, D.S. **Part No: 398874**	 Bearing HSG. ASSY **Part No: 435274**	 Thrust Washer **Part No: 333771**	 Thrust Bearing **Part No: 398901**

 Pinion Bearing **Part No: 382343**	 Pinion Nut Replaces: 11-55910 **Part No: 313339**

Large Gearcase

40-60HP 2-Cyl Loopcharged (1986-2006)
60-75HP 3-Cyl Loopcharged (1975-2001)

 Bearing HSG. ASSY **Part No: 385087**	 Bearing HSG. ASSY **Part No: 435519**	 Thrust Washer **Part No: 317230**	 Thrust Bearing **Part No: 385068**

 Pinion Bearing **Part No: 382343**	 Pinion Nut **Part No: 313339**	Shim 0.003" **Part No: 323889** Shim 0.004" **Part No: 323890** Shim 0.005" **Part No: 317232**	

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DRIVE SHAFT COMPONENTS – V4 & V6

V4 60° & V4 90° Small Gearcase

V4 60° (1995-2006)
V4 90° (1978-1998)



LOWER D.S – V4 60°
Part No: 346004



BEARING HSG & SEAL
Part No: 439476



PINION BEARING
Part No: 384195



THRUST WASHER
Part No: 327656



RETAINER
Part No: 338504



PIN
Part No: 311538



PINION NUT
Replaces: 314730
Part No: 11-35921

SHIM 0.003”
Part No: 323362

SHIM 0.004”
Part Number: 323361

SHIM 0.005”
Part Number: 314745





THRUST BEARING
Part No: 387656

V4 & V6 “O” & “M” Type Large Gearcase

“O” Type (1978-2006)
“M” Type (2002-2006)



LOWER D.S “O” Type
Part No: 345905



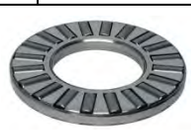
BEARING HSG & SEAL
Part No: 439476



PINION BEARING
Replaces: 31-42647A1
Part No: 387817



THRUST WASHER
Part No: **327656**



THRUST BEARING
Part No: 387656



RETAINER
Part No: 338504



PIN
Part No: 311538



PINION NUT
Replaces: 314730
Part No: 11-35921

SHIM 0.003”
Part No: 323362

SHIM 0.004”
Part No: 323361

SHIM 0.005”
Part No: 314745

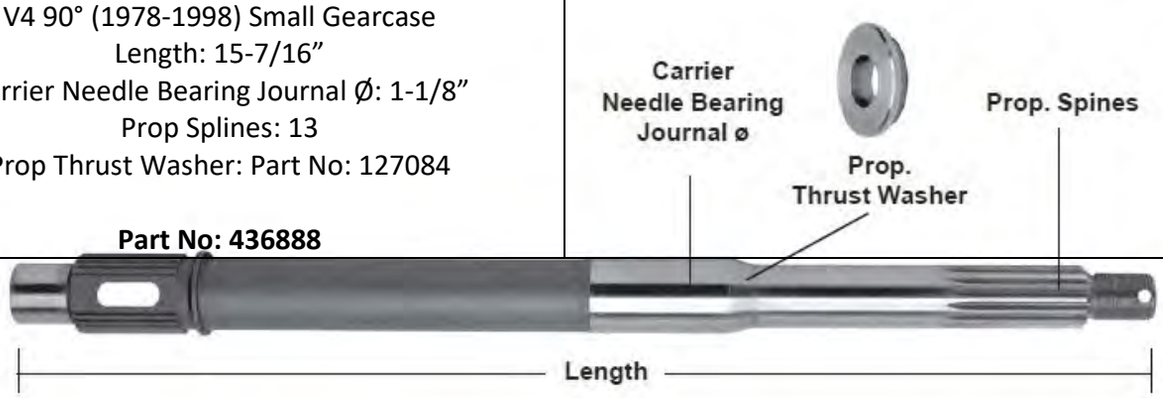


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PROP SHAFT IDENTIFICATION

2-Cyl Loopcharged (1989-2005) Small Gearcase Length: 13-13/32” Carrier Needle Bearing Journal Ø: 1.0” Prop Splines: 13 Prop Thrust Washer: Part No. 320305 **Part No: 439138**	“O” Type (1979-1990) Large Gearcase Length: 17-27/32” Carrier Needle Bearing Journal Ø: 1-3/16” Prop Splines: 15 Prop Thrust Washer: Part No. 333592 **Part No: 395209**

V4 60° (1995-2006) Small Gearcase Length: 16-9/16”
Carrier Needle Bearing Journal Ø: 1-1/8” Prop Splines: 13
Prop Thrust Washer: Part No: 127084
Replaces: 5006310
Part No: 436834

2 & 3-Cyl Loopcharged (1975-2006) Large Gearcase Length: 14-29/64” Carrier Needle Bearing Journal Ø: 1-1/8” Prop Splines: 13 Prop Thrust Washer: Part No: 127084 **UNTIL SOLD** **Part No: 439185**	“O” Type (1991-2006), “M” Type (2001-2006) Large Gearcase Length: 17-7/8” Carrier Needle Bearing Journal Ø: 1-1/4” Prop Splines: 15 Prop Thrust Washer: Part No: 126870 **Part No: 5004765**
V4 90° (1978-1998) Small Gearcase Length: 15-7/16” Carrier Needle Bearing Journal Ø: 1-1/8” Prop Splines: 13 Prop Thrust Washer: Part No: 127084 **Part No: 436888**	

PROP SHAFT APPLICATIONS

Model	Year	Gearcase Type	Prop Shaft Part No.
2 & 3-Cyl Loopcharged	1975-1988	Small	N/A
2-Cyl Loopcharged	1989-2006	Small	439138
2 & 3-Cyl Loopcharged	1975-2006	Large	439185
V4 All Crossflow	1978-1998	Small (V4 90°)	436888
V4 90° All	1984-1990	“O” Type	395209
V4 90° All	1991-1998	“O” Type	5004765
V4 60°	1995-2006	Small (V4 60°)	436834
V4 60°	1995-2006	“O” Type	5004765
V6 90°	1978-1990	“O” Type	395209
V6 90°	1991-2006	“O” Type	5004765
V6 60°	1991-2006	“O” Type	5004765
V6	2002-2006	“M” Type	5004765

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6-55hp 1968-1979 Prop Drive Pin **Part No: 307949** 

PROP SHAFT COMPONENTS – 2-CYL. LOOPCHARGED (1989-2006)

40-50HP Small Gearcase



PROP SHAFT BEARING
Part No: 386765



REVERSE GEAR BEARING
Part No: 386764



THRUST WASHER REVERSE GEAR
Part No: 332514



THRUST BEARING REVERSE GEAR
Part No: 397537



THRUST BEARING FORWARD GEAR
Part No: 397538



THRUST WASHER FORWARD GEAR
Part No: 333725



FORWARD GEAR BEARING
Part No: 382407



FORWARD GEAR BEARING
Part No: 432264



BEARING CARRIER W/ BEARINGS & SEALS
Part No: 432276



PROP SHAFT SEAL
Part No: 321467



O-RING FOR BEARING CARRIER
Replaces: 307853
Part No: 91301-216-000

PROP SHAFT
Part No: 439138



PROP SHAFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-1988)

Small Gearcase



PROP SHAFT BEARING
Part No: 386765



REVERSE GEAR BEARING
Part No: 386764



O-RING FOR BEARING CARRIER
Part No: 320303



PROP SHAFT SEAL
Part No: 321467

PROP SHAFT
Part No: 386659
UNTIL SOLD THEN NLA



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PROP SHAFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-2006)

Large Gearcase



PROP SHAFT BEARING
Part No: 379504



REVERSE GEAR BEARING
Part No: 382407



THRUST WASHER REVERSE GEAR
Part No: 313447



THRUST BEARING REVERSE GEAR
Part No: 382408



THRUST BEARING FORWARD GEAR
Part No: 385043



THRUST WASHER FORWARD GEAR
Part No: 324766



FORWARD GEAR BEARING
Part No: 382407



O-RING FOR BEARING CARRIER
Part No: 320303



PROP SHAFT SEAL
Replaces: 321463
Part No: 330137

PROP SHAFT
Part No: 439185



PROP SHAFT COMPONENTS – V4 90° (1978-1998)

Small Gearcase



PROP SHAFT BEARING
Part No: 379504



REVERSE GEAR BEARING
Part No: 382407



THRUST WASHER REVERSE GEAR
Part No: 314731



THRUST BEARING REVERSE GEAR
Part No: 382408



THRUST BEARING FORWARD GEAR
Part No: 385043



THRUST WASHER FORWARD GEAR
Part No: 324766



FORWARD GEAR BEARING
Part No: 382407



Prop Shaft Seal
Part No: 330137



O-Ring for Bearing Carrier
Part No: 313446

PROP SHAFT
Part No: 436888



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PROP SHAFT COMPONENTS – V4 60° (1995-2006)

Small Gearcase "New" Style

 PROP SHAFT BEARING **Part No: 379504**	 REVERSE GEAR BEARING **Part No: 382407**	 THRUST WASHER REVERSE GEAR **Part No: 314731**	 THRUST BEARING REVERSE GEAR **Part No: 382408**	 THRUST BEARING FORWARD GEAR **Part No: 385043**
 THRUST WASHER FORWARD GEAR **Part No: 324766**	 FORWARD GEAR BEARING **Part No: 382407**	 O-RING FOR BEARING CARRIER **Part No: 313446**	 PROP SHAFT SEAL **Part No: 330137**	

PROP SHAFT COMPONENTS – V4/V6/V8 – "M" Type (2002-2006)

Large Gearcase "New" Style

 REVERSE GEAR BEARING **Part No: 382407**	 THRUST BEARING REVERSE GEAR **Part No: 389042**	 THRUST BEARING FORWARD GEAR **Part No: 389042**	 THRUST WASHER FORWARD GEAR **Part No: 327669**
 O-RING FOR BEARING CARRIER **Part No: 326849**	 PROP SHAFT SEAL **Part No: 341281**	 FORWARD GEAR BEARING **Part No: 389039**	*2 Required  PROP SHAFT SEAL **Part No: 334950**
PROP SHAFT Ø 1-14" (1991-2006) **Part No: 5004765**			

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PROP SHAFT COMPONENTS – V4/V6/V8 – "O" Type (1979-1990)

Large Gearcase



PROP SHAFT BEARING
Part No: 387247



REVERSE GEAR BEARING
Part No: 382407



THRUST WASHER REVERSE GEAR
Part No: 314731



THRUST BEARING REVERSE GEAR
Part No: 382408



THRUST BEARING FORWARD GEAR
Part No: 389042



THRUST WASHER FORWARD GEAR
Part No: 327669



FORWARD GEAR BEARING
Part No: 389039



PROP SHAFT SEAL
Replaces: 320862
Part No: 26-76868



O-RING FOR BEARING CARRIER
Part No: 305123

PROP SHAFT
Part No: 395209



PROP SHAFT COMPONENTS – V4/ V6/ V8 – "O" Type (1991-2006)

Large Gearcase



PROP SHAFT BEARING
Part No: 434467



REVERSE GEAR BEARING
Part No: 382407



THRUST WASHER REVERSE GEAR
Part No: 314731



THRUST BEARING REVERSE GEAR
Part No: 382408



THRUST BEARING FORWARD GEAR
Part No: 389042



THRUST WASHER FORWARD GEAR
Part No: 327669



FORWARD GEAR BEARING
Part No: 389039



BEARING CARRIER W/ KEY BEARINGS & SEALS FOR 1991-UP GEARCASE
Part No: 5000363



PROP SHAFT SEAL
Part No: 334950



O-RING FOR BEARING CARRIER
Part No: 305123



THRUST WASHER
Part No: 336565

PROP SHAFT
Ø 1-1/4" (1991-06)
Part No: 5004765



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PROPELLER HARDWARE APPLICATIONS

Model	Year	Thrust Washer	Spline Washer	Nut	Split Pin
9.9 - 15HP	1974 - 1988	318966	323942	318971	328522
9.9 – 15HP	1989 - Thru	334590	323942	318971	328522
2-Cyl Crossflow, 20 - 35HP, Thru-prop Exhaust	1980 - 2005	319890	323943	319891	320785
2-Cyl Loopcharged, 40-60 HP	1972 - 1985	320305	315810	314503	314502
2-Cyl L/charged, 40-60 HP w/ Small Gearcase	1986 - 1988	320305	315810	314503	314502
2-Cyl L/charged, 40-60 HP w/ Large Gearcase	1986 - 1988	127084	315810	314503	314502
2-Cyl Loopcharged, 40-50 HP	1989 - 2005	320305	315810	314503	314502
2-Cyl Loopcharged, 55HP	1989 - 2005	127084	315810	314503	314502
3-Cyl 65-70HP	1972 - 1974	320305	315810	314503	314502
3-Cyl 65, 70, 75 HP w/ Small Gearcase	1975 - 1988	320305	315810	314503	314502
3-Cyl 65, 70, 75 HP w/ Large Gearcase	1975 - 1988	127084	315810	314503	314502
3-Cyl 60, 65, 70 HP	1989 - 2001	127084	315810	314503	314502
3-Cyl 25, 30, 35 HP	1996- 2001	319890	323943	319891	320785
V4, 7/8” 13-Spline Prop Shaft	1973 - Up	127084	315810	314503	314502
V4, 1” 15-Spline Prop Shaft	1984 - 1990	333592	320570	398042*	306394
V4, 1” 15-Spline Prop Shaft	1991 - Up	126870	320570	398042*	306394
V6 / V8	1976 - 1990	333592	320570	398042*	306394
V6 / V8	1991 - Up	126870	320570	398042*	306394

*Also comes with nut keeper and split pin

Prop Thrust Washers



3/8” Thick
Outside Ø 1-3/4”
2-Cyl Crossflow 20-35HP
Part No: 319890



15/32” Thick
Outside Ø 2-1/8”
Part No: 320305



1/2" Thick
Outside Ø 1-1/2”
9.9-15HP (1974-1988)
Part No: 318966



17/32” Thick
Outside Ø 2-7/8”
“O” Type (1969-1990)
Part No: 333592



19/32” Thick
Outside Ø 2-9/16”
Part No: 127084



5/8” Thick
Outside Ø 1-1/2”
9.9-15HP (1989 – Up)
Part No: 334590



3/4" Thick
Outside Ø 2-7/8”
“O” & “M” Type
(1991 – Up)
Part No: 126870



17/32” Thick
Outside Ø 2-7/8”
“O” Type (1969-1990)
Part No: 333592

Prop Spline Washers



13 Spline
Ø 5/8” Shaft
Part No: 323942



14 Spline
Ø 13/16” Shaft
Part No: 323943



13 Spline
Ø 7/8” Shaft
Part No: 315810



15 Spline
Ø 1” Shaft
Part No: 320570

7/16” NC 14 **Part No: 318971**
5/8” NC 11 **Part No: 314503**
1/2" NC 13 **Part No: 319891**
3/4” NF 16 **Part No: 398042**



Part No: 302804
Part No: 306394
Part No: 314502
Part No: 320785
Part No: 328522



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PROP HARDWARE – MOST 2 & 3-CYL. (1972-UP) – SMALL GEARCASE

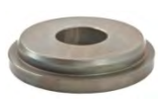
			
COTTER PIN **Part No: 314502**	NUT – 5/8" NC 11 **Part No: 314503**	13 SPLINE WASHER **Part No: 315810**	THRUST WASHER 15/32" THICK **Part No: 320305**

PROP HARDWARE – MOST 2 & 3-CYL. (1975-UP) – LARGE GEARCASE

PROP HARDWARE – V4 (1973-UP) – SMALL GEARCASE

			
COTTER PIN **Part No: 314502**	NUT – 5/8" NC 11 **Part No: 314503**	13 SPLINEWASHER **Part No: 315810**	THRUST WASHER 19/32" THICK **Part No: 127084**

PROP HARDWARE – V4/V6 "O" TYPE (1976-1990) - LARGE GEARCASE

			
COTTER PIN **Part No: 306394**	NUT KIT – 3/4" NF 16 **Part No: 398042**	15 SPLINE WASHER **Part No: 320570**	THRUST WASHER 17/32" THICK **Part No: 333592**

PROP HARDWARE – V4/V6/V8 "O" TYPE (1991-UP) - LARGE GEARCASE

			
COTTER PIN **Part No: 306394**	NUT KIT – 3/4" NF 16 **Part No: 398042**	15 SPLINE WASHER **Part No: 320570**	THRUST WASHER 3/4" THICK **Part No: 126870**

SHIFT COMPONENTS – 2-CYL. LOOPCHARGED (1989-2005)

			
SPRING **Part No: 320311**	CROSS PIN **Part No: 320310**	CLUTCH DOG **Part No: 332491**	CVR & SEAL ASSY **Part No: 434588**

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SHIFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-1988)

Small Gearcase "Old"

 SPRING **Part No: 320311**	 CROSS PIN **Part No: 320310**	 CLUTCH DOG **Part No: 319895**	 GASKET **Part No: 314082**

SHIFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-2006)

Large Gearcase

 SPRING **Part No: 324369**	 CROSS PIN **Part No: 313448**	 CLUTCH DOG **Part No: 318303**	 GASKET **Part No: 314082**	 HSG & BEARING ASSY **Part No: 391365**

SHIFT COMPONENTS – V4 60° & V4 90° LOOPCHARGED

Small Gearcase

 SPRING **Part No: 324369**	 CROSS PIN **Part No: 313448**	 CLUTCH DOG **Part No: 323664**	 CVR & SEAL ASSY Replaces: 435482, 5004598 **Part No: 5006241**	 GASKET **Part No: 324670**	 HSG & BEARING ASSY **Part No: 391365**

SHIFT COMPONENTS – V4/V6/V8 "O" TYPE

Large Gearcase

 SPRING **Part No: 324369**	 CROSS PIN **Part No: 313448**	 CLUTCH DOG **Part No: 337774**	 CVR & SEAL ASSY **Part No: 5006241**	 GASKET **Part No: 324670**	 HSG & BEARING ASSY **Part No: 389455**	 Detent **Part No: 915954**

SHIFT COMPONENTS – V4/V6/V8 "M" TYPE

Large Gearcase

 SPRING **Part No: 324369**	 CROSS PIN **Part No: 313448**	 CLUTCH DOG **Part No: 337774**	 GASKET **Part No: 324670**	 CVR & SEAL ASSY **Part No: 5006241**

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7/8” O.D. x 12 ”
Part No: STT-1



7/8” x 14 Pitch
Stainless Steel Lock Nut
Part No: SLN-1



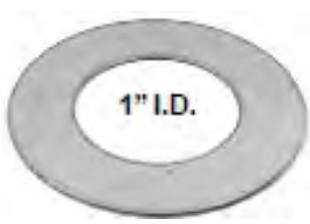
7/8” O.D. x 12-7/8
Part No: STT-4



7/8” x 14 Pitch
Stainless Steel Jam Nut
Part No: SLN-3



1.0” O.D. x 12-1/16”
Part No: STT-2



OMC Tilt Tube Thrust Washer
Replaces: 910992
Part No: VTT-TW



I” I.D. OMC Tilt Tube
Bushing
Part No: VTT-B



7/8” I.D. Tilt Tube
Bushing
Part No: VTT-BST



7/8” Tilt Tube Thrust
Washer
Part No: VTT-WST



Bushing Tilt Lock
Part No: 319693

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MERCURY/MARINER

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2-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2-Cylinder 20-25 HP (1988-2006)
Mercury/Mariner

THESE ENGINES USE Ø 2.562" PISTONS
VARIOUS MOTORS 15-25 HP 2-Cyl
1988-2006
CHECK FOR CORRECT APPLICATION
Pistons for above Engines
PISTON KIT

MERCOSIL BORE	CHROME BORE
767-879878T5 STD	**767-9104T19** STD
767-879878T6 .030 O/S	

RINGS

39-827491A12 STD	**39-827491A12** STD



MERCOSIL BLOCKS HAVE MERCOSIL STAMPED ON THE SIDE. THIS TYPE IS BOREABLE BY SPECIALISTS

INLINE 4-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for Inline 4-Cylinder 30-50 HP (1970-2002)
Mercury / Mariner / Force

THESE ENGINES USE Ø 2.565" PISTONS

30 Jet	L4-Cyl.	Keystone Rings 1998-2002
40 HP	L4-Cyl.	Keystone Rings 1990-1997
45HP	L4-Cyl.	Keystone Rings 1986-1989
50HP	L4-Cyl.	Keystone Rings 1970-1985

Pistons for above Engines

Size	OE Piston No.
Ø 2.565	**780-9229A7**
Ø 2.565 + .015	**780-9229A10**
Ø 2.565 + .030	**780-9229A11**

All Pistons come with rings, pin and retainers.



Rings for above ø 2.565" Pistons

Size	OE Ring No.
Ø 2.565	**39-18653A12**
Ø 2.565 + .015	**39-18653A1**

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3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 50-60 HP (1991-1997)
Mercury / Mariner / Force

THESE ENGINES USE ø 2.955" (75MM) PISTONS

50 HP	3-Cyl	1991-1997
55 HP	3-Cyl	1991-1997
60 HP	3-Cyl	1991-1997

Pistons for above Engines

Size	OE Piston No.
Ø 2.955	**783-9613A1**
Ø 2.955 + .015	**783-9613A2**
Ø 2.955 + .030	**783-9613A3**
Ø 2.955 + .040	**100-07-07K**

All pistons come with rings, pin and retainers



Rings for above ø 2.955" Pistons

Size	OE Ring No.
Ø 2.955	**39-19721A6**
Ø 2.955 + .015	**39-19721A1**
Ø 2.955 + .030	**39-19721A2**

All rings come 2 to a set

WRIST PIN PART NO: M55-16333-10

2 & 3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2 & 3-Cylinder 30-60HP (1994-2002)
Mercury / Mariner / Force

THESE ENGINES USE ø 2.993" (76MM) PISTONS

30 HP	2-Cyl	1994-2002	50 HP	3-Cyl	1998-2002
30 Jet	2-Cyl	1998-2002	55 Jet	3-Cyl	1998-2002
40 HP	2-Cyl	1994-2002	60 HP	3-Cyl	1998-2002
40 HP	3-Cyl	1997-2002			

Pistons for above Engines

Size	OEM Piston No.
Ø 2.993	**705-850026T3**
Ø 2.993 +.015	**705-850026T2**
Ø 2.993 +.030	**VP7930**
Ø 2.993 +.040	**100-06-07K**

All pistons come with rings, pin and retainers



Rings for above Ø 2.993" pistons

Size	OEM Piston No.
Ø 2.993	**39-821695A4**
Ø 2.993 +.015	**39-821695A6**

WRIST PIN PART NO: M55-16333-10

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INLINE 2, 3, 4 & 6-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for Inline 2, 3, 4 & 6-Cylinder 35-150 HP (1970-1990)
Mercury / Mariner / Force

These engines use ø 2.875" High or Low Dome Pistons. Low Dome Piston Kits can replace High Dome Pistons Kits & vice versa. It will not affect engines operation.

35 HP	2-Cyl	1984-1989	80 HP	L4-Cyl	1978-1983
40 HP	2-Cyl	1972-1983	85 HP	L4-Cyl	1973-1977
50 HP	3-Cyl	1984-1990	90 HP	L6-Cyl	1978-1986
60 HP	3-Cyl	1984-1990	115 HP	L6-Cyl	1984-1988
65 HP	3-Cyl	1973-1976	135 HP	L6-Cyl	1970-1971
70 HP	3-Cyl	1977-1983	140 HP	L6-Cyl	1978-1980
75 HP	L4-Cyl	1984-1986	150 HP	L6-Cyl	1973-1978

Pistons for above Engines

Size	OE Piston No.
Ø 2.875	**774-9137A9**
Ø 2.875 + .015	**774-9137A10**
Ø 2.875 + .030	**774-9137A11**
Ø 2.875 + .040	**100-15-07K**

All pistons come with rings, pin and retainers



Rings for above ø 2.875" Pistons

Size	2 Rings	3 Rings
Ø 2.875	**39-817096A6**	**39-78816A12**
Ø 2. 875 + .015	**39-817096A16**	**39-78811A12**
Ø 2. 875 + .030	**39-817096A26**	**39-88392A12**

WRIST PIN PART NO: M55-16333-10

INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3 & 4-Cylinder 70-115 HP (1987-1993)
Mercury / Mariner / Force

These engines use ø 3.375" Pistons with Rod No. 638-9002A2 (Replaces: 638-8532-1)

70 HP	3-Cyl	1987-89	100 HP	L4-Cyl	1989-93
75 HP	3-Cyl	1990-93	115 HP	L4-Cyl	1989-93
90 HP	3-Cyl	1987-93			

Pistons for above Engines

Size	OEM Piston No.
Ø 3.375	**777-9009T13**
Ø 3.375 +.015	**777-9009A6**
Ø 3.375 + .030	**777-9009A7**
Ø 3.375 +.040	**100-25-07K**

All pistons come with rings, pin and retainers



Rings for above Ø 3.375" pistons

Size	OEM Piston No.
Ø 3.375	**39-96170A12**
Ø 3.375 +.015	**39-96170A3**
Ø 3.375 + .030	**39-96170A4**

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INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3 & 4-Cylinder 70-115 HP (1987-1993)
Mercury / Mariner / Force

These engines use ø 3.375" Pistons with Rod No. 646-818846A3

70 HP	3-Cyl	1987-1989
75 HP	3-Cyl	1990-1993
90 HP	3-Cyl	1987-1993
100 HP	L4-Cyl	1989-1993
115 HP	L4-Cyl	1989-1993

Pistons for above Engines

Size	OE Piston No.
Ø 3.375	**777-815965T4**
Ø 3.375 + .015	**777-815965A5**
Ø 3.375 + .030	**777-815965A6**
Ø 3.375 + .040	**100-35-07K**

All pistons come with rings, pin and retainers



Rings for above ø 3.375" Pistons

Size	OE Ring No.
Ø 3.375	**39-96170A12**
Ø 3.375 + .015	**39-96170A3**
Ø 3.375 + .030	**39-96170A4**

		
PISTON CLIPS Variety of Motors 30-225HP **Part No: 40-52035**	WRIST PIN L3 & L4 **Part No: 4200P**	WRIST PIN L3 & L4 **Part No: 3700P**

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INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3, 4-Cylinder 65-115 HP (1994-2000)
Mercury / Mariner / Force

These engines use ø 3.500" Pistons

65 Jet	3-Cyl	1994-1998
75 HP	3-Cyl	1994-2000
80 Jet	3-Cyl	1994-1998
90 HP	3-Cyl	1994-2000
100 HP	L4-Cyl	1994-2000
115 HP	L4-Cyl	1994-2000

Pistons for above Engines

Size	OE Piston No.
Ø 3.500	**2704-826191T4**
Ø 3.500 + .015	**2704-821896A3**
Ø 3.500 + .030	**2704-821896A4**
Ø 3.500 + .040	**100-40-07K**

All pistons come with rings, pin and retainers



Rings for above ø 3.500" Pistons

Size	OE Ring No.
Ø 3.500	**39-822321A12**
Ø 3.500 + .015	**39-822321A1**
Ø 3.500 + .030	**39-822321A2**

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OPTIMAX 3 CYL

Mercury 1.5L DFI / Optimax 3 Cylinder
BORE 3.6255

75 HP	1.5L	Optimax	2004-14	115 HP	1.5L	Optimax	2004-14
80 HP	1.5L	Optimax	2004-14	115 HP PRO XS	1.5L	Optimax	2010-14
90 HP	1.5L	Optimax	2004-14	125 HP	1.5L	Optimax	

Pistons for above Engines



Size	OEM Piston No.
.030	**700-896962A02** Replaces: 879858T03, 879858T08

RINGS NOT AVAILABLE SEPERATELY

OPTIMAX V6

BORE 3.501 (19.57mm Pin)

115 HP	2.5L	Optimax 6	
135 HP	2.5L	Optimax 6	OG590000-OG960499
150 HP	2.5L	Optimax 6	OG960500-OT178499

Pistons for above Engines

Size	OEM Piston No.	
	Port	**Starboard**
STD	**100-28PK**	**100-28SK**
.015	**100-28-045PK**	**100-28-045SK**
.030	**100-28-06PK**	**100-28-06SK**
.040	**100-28-07PK**	**100-28-07SK**



RINGS NOT AVAILABLE SEPERATELY

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60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 V-105 – V-150 (1979-2000)
Mercury / Mariner / Force

These engines use ø 3.125" Pistons 2 Litre (Top Guided)

V-105 Jet	6-Cyl	None – 0G760299	
V-135	6-Cyl	0C239553 – 0T178499	w/ Rod No. 644-818141A2
V-140	Jet	None & Below – 0G760299	
V-150	6-Cyl	0C239553 – 0G760299	w/ Rod No. 644-818141A2

Pistons for above Engines (APPROX 21MM BETWEEN BOSS)

Size	OE Piston No.	
	Port	**Starboard**
Ø 3.125	**765-7442T32**	**765-7441T32**
Ø 3.125 + .015	**765-7444A11**	**765-7443A11**
Ø 3.125 + .030	**765-7446A11**	**765-7445T11**
Ø 3.125 + .040	**100-30-07PK**	**100-30-07SK**



Rings for above ø 3.375" Pistons

Size	OE Ring No.
Ø 3.125	**39-93481A12**
Ø 3.125 + .015	**39-78918A4**
Ø 3.125 + .030	**39-85636A4**

All rings come 2 to a set, one keystone ring and one rectangle ring.

60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 V-135 – V-175 (1976-2000)
Mercury / Mariner / Force

These engines use ø 3.125" Pistons 2 Litre

V-135	6-Cyl	0A904646 - 0D081999	w/ Rod No. 636-8118
V-150	6-Cyl	4868998 – 0D081999	w/ Rod No. 636-8118
V-150	XR2	4868998 – 0A904645	
V-175	6-Cyl	4301235 - 6618750	

Pistons for above Engines (APPROX 28MM BETWEEN BOSS)

Size	OEM Piston No.	
	Port	**Starboard**
Ø 3.125	**765-7442T36**	**765-7441T36**
Ø 3.125 + .015	**765-7444A12**	**765-7443A12**
Ø 3.125 + .030	**765-7446T12**	**765-7445A12**
Ø 3.125 + .040	**100-50-07 PK**	**100-50-07 SK**



All pistons come with rings, pin and retainers

Rings for above Ø 3.125" pistons

Size	OEM Ring No.
Ø 3.125	**39-93481A12**
Ø 3.125 +.015	**39-78918A4**
Ø 3.125 + .030	**39-85636A4**

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60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 XR4, MAG II, V-175 – V225 (1978-1990)
Mercury / Mariner / Force

These engines use ø 3.375" Pistons 2.4 litre

XR4, MAG II	6-Cyl	0B242885 – 0D081999	Chrome Rings
V-175	6-Cyl	0C239553 – 0D081999	Chrome Rings
V-175	6-Cyl	6618751 – 0C239552	Iron Rings
V-200	6-Cyl	5624878 – 0C219519	Iron Rings
V-200 EFI	6-Cyl	0C100861 – 0C999999	Iron Rings
V-220	6-Cyl	0B117316 & Up	Iron Rings
V-225	6-Cyl	5628028 & Up	Iron Rings



TOP GUIDED

Pistons for above Engines

	Size	OE Piston No.	
		Port	**Starboard**
Iron Ring	Ø 3.375	**766-8667T41**	**766-8666T41 (Top Guided)**
Iron Ring	Ø 3.375 + .015	**N/A**	**N/A**
Iron Ring	Ø 3.375 + .030	**N/A**	**N/A**
Chrome Ring	Ø 3.375	**766-8667A42**	**766-8666A42**
Chrome Ring	Ø 3.375 + .015	**766-8667A43**	**766-8666A43 (Bottom Guided)**
Chrome Ring	Ø 3.375 + .030	**N/A**	**N/A**
Chrome Ring	Ø 3.375 + .040	**100-10-07PK**	**100-10-07SK**

Rings for above ø 3.375" Pistons

	Size	OE Ring No.		Size	OE Ring No.
Iron	Ø 3.375	**39-813011A12**	**Chrome**	Ø 3.375	**39-18487A12**
Iron	Ø 3.375 + .015	**N/A**	**Chrome**	Ø 3.375 + .015	**39-815267A4**
Iron	Ø 3.375 + .030	**N/A**	**Chrome**	Ø 3.375 + .030	**N/A**

All rings come 2 to a set, one keystone ring and one rectangle ring.

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60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 XR2, XR6, MAG III, V-140 – V-200 (1992-2005)
Mercury / Mariner / Force

These engines use ø 3.50" Pistons 2.5 litre

V-140 Jet	6-Cyl	0G760300 – 0T178499	
XR6, MAG III	6-Cyl	0D082000 – 1B226999	
150 XRI	6-Cyl	0D082000 – 0G303045	
V-150 EFI	6-Cyl	OT409000 & Up	w/ Rod No. 644-818141A2
175 XRI	6-Cyl	0D000750 – 0G303045	
V-175 (2.5L)	6-Cyl	0D082000 – 0G960499	
200 XRI	6-Cyl	0C291520 – 0G303045	
V-200 (2.5L)	6-Cyl	0D082000 – 1B226999	
1991 Only V-200 (2.5L)	6-Cyl	0C291520 – 0D081999	w/ Rod No. 644-818141A2
V-200 EFI	6-Cyl	0G303046 – 0T408999	w/ Rod No. 644-818141A2



Pistons for above Engines

Size	OE Piston No.	
	Port	**Starboard**
Ø 3.50	**785-9737T9**	**785-9738T9**
Ø 3.50 + .015	**785-9737A10**	**785-9738T10**
Ø 3.50 + .030	**785-PORTSE**	**785-STARSE**
Ø 3.50 + .040	**100-20-07PK**	**100-20-07SK**

Rings for above ø 3.500" Pistons. Rings 2.0 mm Thickness & 1.5 mm Thickness

Size	OE Ring No. 2.0mm	Size	OE Ring No. 1.5mm
Ø 3.50	**39-822321A12**	Ø 3.50	**39-815515A12**
Ø 3.50 + .015	**39-822321A1**	Ø 3.50 + .015	**39-815268A4**
Ø 3.50 + .030	**39-822321A2**	Ø 3.50 + .030	**N/A**

All rings come 2 to a set, two keystone rings.

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V6

Big Pin DFI 2.5 Litre

These engines use a piston with Con Rod No. 600-877853A04

Pistons for above Engines

Size	OEM Piston No. Port	Starboard
STD	**100-49PK**	**100-49SK**
.015	**100-49-045PK**	**100-49-045SK**
.030	**100-49-06PK**	**100-49-06SK**
.040	**100-49-07PK**	**100-49-07SK**



Rings

STD Rings

Part No: 39-877544A12

V6

BORE 3.625

3.0 Litre 1994-1999

Pistons for above Engines

Size	OEM Piston No. Port	Starboard
STD	**100-45PK**	**100-45SK**
.010	**100-45-04PK**	**100-45-04SK**
.020	**100-45-05PK**	**100-45-05SK**
.030	**100-45-06PK**	**100-45-06SK**



RINGS

STD Rings

Part No: 39-858772A12

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MERCURY CYLINDER SLEEVES – UNTIL SOLD

MODEL	SLEEVE DESCRIPTION	CYLINDER I.D	#	3/32" WALL O.D.	1/8" WALL O.D.	SLEEVE LENGTH
75 HP 3-Cyl **1998-04** 1386cc (84.6 C.I)	Straight sleeve with ports cut in. Long exhaust port notch	3.500" 89MM	RS		**L-167-OB** O.D. 3.766"	5.770"
85 HP 3-Cyl **1987-88** 90 HP 3-Cyl **1989-93** (71 C.I)	Straight sleeve with ports cut in	3.375" 86MM	RS CS		**L-052-OB** O.D. 3.670" (CS Sleeve)	5.490"
135 HP V6 **1986-00** (122 C.I)	Straight sleeve with ports cut in	3-1/8"	CI		**L-04-OB** O.D. 3-3/8"	5.550"
150 HP V-1500 (122 C.I) **V6 thru 1998** 175 HP V-1750 (122 C.I) **V6 thru 1981**	Straight sleeve with ports cut in	3-1/8"	CI		**L-04-OB** O.D. 3-3/8"	5.550"
2.0 Litre **1986-90** (122 C.I)	Straight sleeve with ports cut in with finger ports.	3-1/8"	AC		**L-047-OB** O.D. 3-3/8"	5.520"
175 HP XRI V6 **1993** 2.5 Litre (153 C.I)	Straight sleeve with ports cut in	3.500" 89MM	RS	**LA-079-OB** O.D. 3.693"		5.275"
2.5 Litre 200 HP V6 Xri, EFI (153 C.I) **1992-04**	Straight sleeve with ports cut in. (Replacement sleeve)	3.500" 89MM	RS	**LA-079-OB** O.D. 3.693"		5.275"

 # AC = ALLOY CHROME, CI= CAST IN SLEEVE LINER, CS = CAST IN SLEEVE, RS = REPLACEMENT SLEEVE

L.A. SLEEVE AMERICAN MADE

<u>Always</u> wait until sleeve arrives before commencing any machine work. Never assume that the stated model & year of the cylinder are correct. Always check if sleeve ports match cylinder ports.

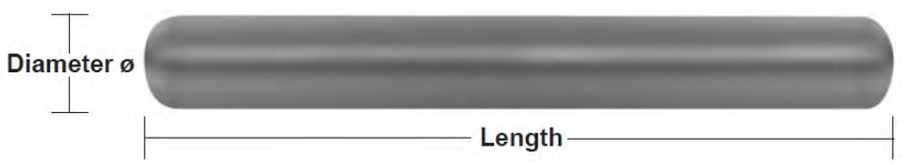
Note: Victory Parts Australia will not be responsible for any applications.

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NEEDLE BEARING IDENTIFICATION

25 Needles per pack Diameter: 3.22 mm Length: 12.80 mm **Part No: 29-20046T**	29 Needles per pack Diameter: 3/32” Length: .4375” **Part No: 29-20063**	29 Needles per pack Diameter: 3/32” Length: 59/64” **Part No: 29-818391**
29 Needles per pack Diameter: 3/32” Length: 51/64” **Part No: 29-67483**	29 Needles per pack Diameter: 3/32” Length: 41/64” **Part No: 29-47270**	29 Needles per pack Diameter: 3/32” Length: 33/64” **Part No: 29-98295**
36 Needles per pack Diameter: 3/32” Length: 45/64” **Part No: 29-822553**	56 Needles per pack Diameter: 5/32” Length: 39/64” **Part No: 29-71422-1**	35 Needles per pack Diameter: 3/32” Length: 1-1/32” **Part No: 29-88258**



POWERHEAD BEARINGS

Connecting Rod Bearings – Big End

Needle Qty: 16
Metal Cage

ø 1.1825
Journal Size
30mm



Replaces: 31-17514A1
Part No: 388344

Rod Bearings, Loose



Part No:
31-62596A1

Needle Qty: 16
Metal Cage

ø 1.4063
Journal Size



Part No:
31-43012A1

Needle Qty: 16
Metal Cage

ø 1.125
Journal Size



Part No:
31-62596A2

Needle Qty: 16
Metal Cage

ø 0.875
Journal Size



Part No: 31-879877A1

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POWERHEAD BEARINGS



ROLLER BEARING
Part No: 31-16756A4



ROLLER BEARING
Part No: 31-43013T3



ROLLER BEARING
Part No: 31-74248



ROLLER BEARING
Part No: 31-812873A1



ROLLER BEARING
Part No: 31-818889A1



ROLLER BEARING
Part No: 31-816773A2



ROLLER BEARING
Part No: 31-93495



ROLLER BEARING
Part No: 42943A1



ROLLER BEARING
Part No: 812881A1



ROLLER BEARING
Part No: 817001A1

Bearing set, centre main
Mercury V6
Early style No Lip



ROLLER BEARING
Part No: 31-88903



ROLLER BEARING
Part No: 31-16756A6

UNTIL SOLD THEN NLA



ROLLER BEARING
Part No: 86992A5

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BEARING APPLICATIONS

MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
10 (100)	1960-62	~	1290910 & Up	N/A	29-20063	29-20046T
10 (M/thon XR10, S/pro)	1990-93	USA	0D038000 & Up	N/A	N/A	N/A
10 (M/thon XR10, S/pro)	1990-93	BEL	9596000 & Up	N/A	N/A	N/A
15 (150)	1960-62	~	1290910-1499331	N/A	29-20063	29-20046T
15	1988-93	USA	0B292414 & Up	N/A	N/A	N/A
15	1988-93	BEL	9542620 & Up	N/A	N/A	N/A
15 (Export Sea Pro)	1994-96	USA	0G044365-0G202749	86992A5	29-98295	31-879877A1
15 (Export Sea Pro)	1994-96	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
15 (Sea Pro)	1997-98	USA	0G438000 & Up	N/A	N/A	N/A
15 (Sea Pro)	1997-98	BEL	9927000 & Up	N/A	N/A	N/A
15 (Marathon Sea Pro)	1997-98	BEL	9927000 & Up	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	USA	0B238464-0G202749	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	BEL	9507381-9855586	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
18	1980-83	USA	5837437-6239752	86992A5	29-20063	31-879877A1
18	1980-83	BEL	9308306-9378115	86992A5	29-20063	31-879877A1
18	1980-83	CAN	7173723-7200762	86992A5	29-20063	31-879877A1
18	1980-83	USA	6239753-6416711	86992A5	29-98295	31-879877A1
18	1980-83	BEL	7200763-7207856	86992A5	29-98295	31-879877A1
18	1983 1/2	USA	6416712-6443972	86992A5	29-98295	31-879877A1
18	1983 1/2	BEL	9378115-9415100	86992A5	29-98295	31-879877A1
18	1983 1/2	CAN	7207857-7209532	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	USA	6443979-0B114230	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	BEL	9378151-9467987	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	CAN	720533-0A719660	86992A5	29-98295	31-879877A1
18 XD	1984-85	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
18 XD	1984-85	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
18 XD	1984-85	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
20 (200)	1963-65	~	1558310-2296266	N/A	29-20063	29-20046T
20 (200, 20)	1968-69	USA	2296267 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	AUS	8006265 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	BEL	9016254 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	CAN	7012358 & Up	N/A	29-20063	29-20046T
20 (20XD) (2-Cyl.)	1986-87	USA	6443973-0B114230	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	BEL	9415101-9467987	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	CAN	7209533-0A719660	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0B238464-0D116955	86992A5	29-98295	31-879877A1
20 (20)	1988-94	BEL	9507381 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	CAN	0A730007 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0D116956-0D117955	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0D117956 & Up	86992A5	29-98295	31-879877A1

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BEARING APPLICATIONS

MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
20 (20, 20 Jet) (2-Cyl.)	1994-98	USA	0G044027-0G202749	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	BEL	9807909-9855586	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
25	1980-83	USA	5705532-6241936	86992A5	29-20063	31-879877A1
25	1980-83	BEL	9315316-9369470	86992A5	29-20063	31-879877A1
25	1980-83	CAN	7166928-7201892	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	USA	6241937-6443972	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	BEL	9369471-9415100	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	CAN	7201893-7209532	86992A5	29-20063	31-879877A1
25 (XD)	1984-87	USA	6446973-0B114230	86992A5	29-98295	31-879877A1
25 (XD)	1984-87	BEL	9415101-9467987	86992A5	29-98295	31-879877A1
25 (XD)	1984-87	CAN	7209533-0A719660	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1988-94	USA	0B238464-0D116955	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1988-94	BEL	9507381-9855586	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
25 (250)	1959-61	~	1290910-1499331	N/A	29-20063	29-20046T
30 (300)	1959-61	~	1271884-1448139	29-20046T	29-20063	29-20046T
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314-0G589999	N/A	29-47270	388344
30 (2-Cyl.) (644cc)	1994-98	USA	0G590000 & Up	N/A	29-47270	388344
30 (Jet) (4-Cyl.)	1994-97	~	0C159200 & Up	29-71422-1	29-20063	29-20046T
30 (Jet) (3-Cyl.)	1998	~	0G590000 & Up	N/A	29-47270	388344
35 (350, 35A)	1959-61	~	1217222-1448139	29-20046T	29-20063	29-20046T
35 (350) (2-Cyl.)	1963-65	~	1571114-1898815	N/A	N/A	N/A
35 (350) (2-Cyl.)	1965	~	1898815 & Up	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	1960827-2097279	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2097832-2258863	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2097832-2258863	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2300962-2874703	N/A	N/A	N/A
35 (2-Cyl.)	1984-86	USA	6445653-0B110788	N/A	29-47270	31-62596A2
35 (2-Cyl.)	1984-86	BEL	9384476 & Up	N/A	29-47270	31-62596A2
35 (2-Cyl.)	1984-86	CAN	7209608 & Up	N/A	29-47270	31-62596A2
40 (400E,400M)(4-Cyl)	1960-81	~	1279685-1367697	29-20046T	29-20063	29-20046T
40 (400E1,M1)(4-Cyl)	1960-81	~	1384806-1476509	29-20046T	29-20063	29-20046T
40 (400) (2-Cyl.)	1970-71	~	2874704-3045259	N/A	29-47270	31-62596A2
40 (400) (2-Cyl.)	1970-71	~	3045260-3336257	N/A	29-47270	31-62596A2
40 (402)	1972-74	USA	3336258-4117709	N/A	29-47270	31-62596A2
40 (402)	1972-74	AUS	8002335-8027439	N/A	29-47270	31-62596A2
40 (402)	1972-74	BEL	3339688-9076838	N/A	29-47270	31-62596A2
40 (402)	1972-74	CAN	3340783-7047607	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	USA	4117710-5556229	N/A	29-47270	31-62596A2

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40 (402, 40)	1975-77	AUS	8027440-8064749	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	BEL	9076839-9251455	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	CAN	7047608-7144762	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	USA	5556230 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	AUS	8064750 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	BEL	9251456 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	CAN	7144763 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1994-98	USA	0G053314 & Up	N/A	29-47270	388344
40 (3-Cyl.)	1997-98	USA	0G531301 & Up	N/A	29-47270	388344
40 (3-Cyl.)	1997-98	BEL	9973100 & Up	N/A	29-47270	388344
40 (4-Cyl.)	1989 & Up	USA	0C159200 & Up	29-71422-1	29-20063	29-20046T
40 (4-Cyl.)	1989 & Up	BEL	9570790 & Up	29-71422-1	29-20063	29-20046T
45 (450)	1987-89	~	1476510 & Up	29-20046T	29-20063	29-20046T
45 (4-Cyl.)	1986	USA	5531630 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	AUS	8063985 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	BEL	9248006 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	CAN	7143688 & Up	29-71422-1	29-20063	29-20046T
45 Jet	1996-97	USA	0D000750-0G589999	812881A1	29-47270	388344
45 Jet (59 CID) (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
50 (500)	1961-63	~	1421113-1755548	29-20046T	29-20063	29-20046T
50 (500)	1965-67	USA	1770179-2305100	29-20046T	29-20063	29-20046T
50 (500)	1965-67	BEL	1755549-2305100	29-20046T	29-20063	29-20046T
50 (500, 50)	1968-74	USA	2305151-5192353	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	AUS	2863739-8057394	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	BEL	9001581-9217255	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	CAN	2742142-7116222	29-20046T	29-20063	29-20046T
50	1976-79	USA	5193259-5531629	29-71422-1	29-20063	29-20046T
50	1976-79	AUS	8057395-8063984	29-71422-1	29-20063	29-20046T
50	1976-79	BEL	9217256-9248005	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	USA	5531630 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	AUS	8063985 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	BEL	9248006 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	CAN	7143688 & Up	29-71422-1	29-20063	29-20046T
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	812881A1	29-47270	388344
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	812881A1	29-47270	388344
50 (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
50 (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344
50 (3-Cyl.)	1986-87	USA	6428681-0D000749	29-71422-1	29-47270	31-62596A2
50 (3-Cyl.)	1986-87	BEL	9385911-9683054	29-71422-1	29-47270	31-62596A2
50 (3-Cyl.)	1986-87	CAN	7208333 & Up	29-71422-1	29-47270	31-62596A2
55 (3-Cyl.)	1996	USA	0D000750-0G589999	812881A1	29-47270	388344
55 (3-Cyl.)	1996	BEL	9741042-9973099	812881A1	29-47270	388344
55 (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
55 (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344

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BEARING APPLICATIONS

MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
60 (600)	1960	~	1303411-1542744	29-71422-1	29-20063	29-20046T
60 (3-Cyl.)	1984-87	USA	6428681-0D000749	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1984-87	BEL	9385911-9683054	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1984-87	CAN	7208333 & Up	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1991-95	USA	0D000750-0G589999	29-20046T	29-47270	388344
60 (3-Cyl.)	1991-95	BEL	9683055-9973099	29-20046T	29-47270	388344
60 (59 CID) (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
60 (59 CID) (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344
65 (650) (4-Cyl.)	1963-64	~	1542745-1765043	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1965-66	~	1765044-2119748	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1967	~	2119749-2309310	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1968-71	~	2309311-3293183	29-71422-1	N/A	N/A
65 (650) (3-Cyl.)	1973-76	~	3293184-4571651	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-75	~	8006640-8042349	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-76	~	9020074-9135824	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-76	~	7013633-7087822	29-71422-1	29-47270	31-62596A2
65 Jet	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
65 Jet	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
70 (700) (6-Cyl.)	1960-61	~	1296411-1566239	29-71422-1	29-20063	29-20046T
70 (3-Cyl.)	1977-79	USA	4571652-5579016	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	AUS	8042350-8065064	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	BEL	9135825-9255130	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	CAN	7087823-7145937	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	USA	5579017-6428680	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	AUS	8065065 & Up	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	BEL	9255131-9385910	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	CAN	7145938-7208332	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.) Rod No. 938-8532-1	1987	USA	0A996142 & Up	42943A1	29-88258	31-43012A1
70 (3-Cyl.) Rod No. 938-8532-1	1987	BEL	9483121 & Up	42943A1	29-88258	31-43012A1
70 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142 & Up	42943A1	29-818391	31-43012A1
70 (3-Cyl.) Rod No. 646-818846	1987	BEL	9483121 & Up	42943A1	29-818391	31-43012A1
75 (4-Cyl.)	1984-88	USA	6432901 & Up	29-71422-1	29-47270	31-62596A2
75 (4-Cyl.)	1984-88	BEL	9393856 & Up	29-71422-1	29-47270	31-62596A2
75 (4-Cyl.)	1984-88	CAN	7208573 & Up	29-71422-1	29-47270	31-62596A2
75 (3-Cyl.) Rod No. 638-8532-1	1990-93	USA	0C222000-0D283221	42943A1	29-88258	31-43012A1
75 (3-Cyl.) Rod No. 638-8532-1	1990-93	BEL	9589039-9793576	42943A1	29-88258	31-43012A1
75 (3-Cyl.) Rod No. 646-818846	1990-93	USA	0C222000-0D283221	42943A1	29-818391	31-43012A1
75 (3-Cyl.) Rod No. 646-818846	1990-93	BEL	9589039-9793576	42943A1	29-818391	31-43012A1
75 (3-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
75 (3-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
80 (800) (6-Cyl.)	1960-61	~	1335465-1566239	29-71422-1	N/A	N/A
80 (800) (4-Cyl.)	1969-72	~	2559001-2670574	29-71422-1	29-47270	31-62596A2

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BEARING APPLICATIONS

MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
80 (800) (4-Cyl.)	1969-72	~	2783253-3493912	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-5582561	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200-8067014	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	BEL	9177626-9256130	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	CAN	7110998-7146216	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	USA	5582562-6432900	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	AUS	8067015 & Up	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	BEL	9256131-9393855	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	CAN	7146213-7208572	29-71422-1	29-47270	31-62596A2
80 (3-Cyl.) Rod No. 638-8532-1	1987	USA	0A996142-0C221999	42943A1	29-88258	31-43012A1
80 (3-Cyl.) Rod No. 638-8532-1	1987	BEL	9483121-9589038	42943A1	29-88258	31-43012A1
80 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142-0C221999	42943A1	29-818391	31-43012A1
80 (3-Cyl.) Rod No. 646-818846	1987	BEL	9483121-9589038	42943A1	29-818391	31-43012A1
80 Jet	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
80 Jet	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
85 (850, 76 CID) (6-Cyl.)	1963-64	~	1460999-1464848	29-71422-1	N/A	N/A
85 (850, 90 CID) (6-Cyl.)	1963-64	~	1566240-1766823	29-71422-1	N/A	N/A
85 (850) (4-Cyl.)	1973-77	USA	3493913-3865694	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8017139	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9053363	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7033027	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	USA	3865695-4831998	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	AUS	8017140-8050199	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	BEL	9053364-9177625	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	CAN	7033028-7110997	29-71422-1	29-47270	31-62596A2
90 (900) (6-Cyl.)	1965	~	1766824-1850448	29-71422-1	N/A	N/A
90 (900) (6-Cyl.)	1965	~	1850449-1869775	29-71422-1	N/A	N/A
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5594656	29-71422-1	29-47270	31-62596A2
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-8060694	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	USA	5594657 & Up	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	AUS	8071020 & Up	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	CAN	7147088 & Up	29-71422-1	29-47270	31-62596A2
90 (3-Cyl.) Rod No. 638-8532-1	1987	USA	0A996142-0D283221	42943A1	29-88258	31-43012A1
90 (3-Cyl.) Rod No. 638-8532-1	1987	BEL	9483121-9793576	42943A1	29-88258	31-43012A1
90 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142-0D283221	42943A1	29-818391	31-43012A1
90 (3-Cyl.) Rod No. 646-818846	**1987**	BEL	9483121-9793576	42943A1	29-818391	31-43012A1
90 (90) (3-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
90 (90) (3-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
95 (950E) (6-Cyl.)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
95 (950E-SS)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
95 (950E-SS-1)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
100 (1000)	1964-65	~	1464949-2318585	29-71422-1	N/A	N/A
100 (1000SS)	1968-69	~	2318586-2836018	29-71422-1	N/A	N/A
100 (1000BP)	1968	~	2399698-2641854	29-71422-1	N/A	N/A
100 (1000BP)	1969	~	2641855-3253111	N/A	29-47270	31-62596A2

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BEARING APPLICATIONS

MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
110 (1100E)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
110 (1100E-SS)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
110 (1100E-SS-1)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
105 Jet	1996 & Up	~	0D082000 & Up	~	29-822553	388344
115 (1150)	1970-72	~	2836019-3525440	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	USA	3525441-5600966	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	AUS	8008665-8061269	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	CAN	7010763-7147987	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	USA	5600967-6262960	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	AUS	8067340 & Up	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	CAN	7147988-7200642	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1984-88	USA	6262961-0C099999	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1984-88	CAN	7200643 & Up	29-71422-1	29-47270	31-62596A2
115 (4-Cyl.) Rod No. 638-8532-1	1988-93	USA	0C100000 & Up	42943A1	29-88258	31-43012A1
115 (4-Cyl.) Rod No. 638-8532-1	1988-93	BEL	9559771 & Up	42943A1	29-88258	31-43012A1
115 (4-Cyl.) Rod No. 646-818846	1989-93	USA	0C100000 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.) Rod No. 646-818846	1989-93	BEL	9559771 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
125 (1250, 1250BP)	1968-69	~	2314956-2641954	29-71422-1	29-47270	31-62596A2
125 (1250BP)	1969	~	2641955-3253111	29-71422-1	29-47270	31-62596A2
125 (4-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
125 (4-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
135 (1350)	1970-71	~	2839369-3293233	29-71422-1	29-47270	31-43012A1
1400	1972	~	3293234-3502805	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	USA	4865678 & Up	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	AUS	8052650 & Up	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	CAN	7112773 & Up	29-71422-1	29-47270	31-43012A1
140 Jet	1996-98	USA	0D082000 & Up	31-16756A6	29-818391	388344
V-135 w/Metal Caged Centre Bearing	1986-88	USA	0A904646-0C239552	31-93495	29-67483	388344
V-135 w/Plastic Caged Centre Bearing	1986-88	USA	0A904646-0C239552	~	29-67483	388344
V-135 Rod No. 636-8118	1991	USA	0C239553-0D082000	31-16756A6	29-67483	388344
V-135 Rod No. 644-818141A2	1991	USA	0C239553-0D082000	31-16756A6	29-822553	388344
V-135	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-135 DFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
1500-1500XS	1973-78	~	3502806-5327662	29-71422-1	29-47270	31-62596A2

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MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
1500-1500XS	1973-78	~	8005615-8052649	29-71422-1	29-47270	31-62596A2
1500-1500XS	1973-77	~	7010533-7112772	29-71422-1	29-47270	31-62596A2
V-150 (V-1500)	1973-77	USA	4868998-0C100860	31-88903	29-67483	388344
V-150	1989-90	USA	0C100861-0C239552	~	29-67483	388344
V-150 Rod No. 636-8118	1988-91	USA	0C239553-0D081999	31-16756A6	29-67483	388344
V-150 Rod No. 644-818141A2	1988-91	USA	0C239553-0D081999	31-16756A6	29-822553	388344
V-150 EFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-150 DFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
XR-4	1988-89	USA	0B242885-0C239552	~	29-67483	388344
XR-4	1991	USA	0C239553-0D081999	31-16756A6	29-67483	388344
XR-6	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-175 (1750)	1976-81	USA	4302135-6618750	31-88903	29-67483	388344
V-175 (1750)	1976-79	AUS	8058870 & Up	31-88903	29-67483	388344
V-175	1985-88	USA	6618751-0C239552	~	29-67483	388344
V-175	1991	USA	0C239553-0D081999	31-16756A6	29-67483	388344
V-175	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-175 XRI	1991	USA	0D000750-0D81999	31-16756A6	29-67483	388344
V-175 EFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-200 (V2000)	1978-79	USA	4839034-5363917	31-88903	29-67483	388344
V-200	1980-81	AUS	5363918-6073191	31-88903	29-67483	388344
V-200	1980-81	USA	8061595-8065672	31-88903	29-67483	388344
V-200 (2.4L)	1982	USA	6073192-0C291519	~	29-67483	388344
V-200 (2.5L) Rod No. 636-8118	1991	USA	0C291520-0D081999	31-16756A6	29-67483	388344
V-200 (2.5L) Rod No. 644-818141A2	1991	USA	0C291520-0D081999	31-16756A6	29-822553	388344
V-200	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-200 EFI	1989-90	USA	0C100861-0C291519	~	29-67483	388344
V-200 EFI Rod No. 644-818141A2	1991	USA	0C291520-0D081999	31-16756A6	29-822553	388344
V-200 EFI Rod No. 636-8118	1991	USA	0C291520-0D081999	31-16756A6	29-67483	388344
V-200 EFI	1992-95	USA	0D082000-0G303045	31-16756A6	29-822553	388344
V-200 EFI	1996-98	USA	0G303046 & Up	31-16756A6	29-822553	388344
V-200 DFI	1997	USA	0G386496-0G589999	817001A1	29-88258	31-43012A1
V-200 DFI	1998	USA	0G590000 & Up	817001A1	29-88258	31-43012A1
V-220	1987-88	USA	0B117316 & Up	~	29-67483	388344
V-225	1980-81	USA	5628028 & Up	~	29-67483	388344
V-225 (225 Seapro)	1994-98	USA	0D280813 & Up	817001A1	29-88258	31-43012A1
V-225 DFI	1998	USA	0G590000 & Up	817001A1	29-88258	31-43012A1
V-225	1995-98	USA	0G129222 & Up	817001A1	29-88258	31-43012A1
V-250 EFI	1995-98	USA	0G129222 & Up	817001A1	29-88258	31-43012A1
V-250	1995-98	USA	0C101891 & Up	322K	29-88258	31-43012A1
V-275	1989-94	USA	0C101891 & Up	322K	29-88258	31-43012A1
V-3.4L	1980-87	USA	5611648 & Up	322K	29-88258	31-43012A1

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Mercury 2 & 3 Cyl
Part No: 640-9612A 7



Mercury L3-L4
Top Guided
Part No: 646-818846A3



Mercury V-6
Bottom Guided Rod
Replaces: 636-81189A 5, 638-8118
Part No: 636-8118A5



Mercury L3-L4
Bottom Guided
Replaces 638-8532-1
Part No: 638-9002A2



Mercury V6 2.0 & 2.5L
Top Guided Rod
Part No: 644-818141A2



Torque Spec 180 in. lbs.

Part No: 10-91012



Torque Spec 30 ft. lbs.

V6 Bottom Guided
1984-91
Part No: 10-93886



Torque Spec 30 ft. lbs.
plus 90 Degrees

V6 Top Guided
1992 & Up
Part No: 10-76349-1



Torque Spec 30ft. lbs.
plus 90 degrees

L3, L4 & 3.0L V6
2004-05 3-Cyl DFI
75 / 90 / 115 HP
Part No: 10-94320



CHECK AVAILABILITY

70-90 up to 1993
L3 Crankshaft
Part No: 472-9001A3



CHECK AVAILABILITY

1994-Up
L3 Crankshaft
Part No: 493-827616T 1



CHECK AVAILABILITY

100-115 HP 88 & Up
Part No: 473-9193A3



Timing Belt
VARIOUS MERC 4 STROKE
25-60HP EFI/CARB
Replaces: 831294, 8M0065179
Part No: 65W-46241-00

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CRANKSHAFT BEARINGS, OIL SEALS & O-RINGS/THRUST WASHER

Crankshaft Bearings

 **Part No: 30-63742**	 **Part No: 30-43011**	 **Part No: 30-67923**
 **Part No: 30-64424**	 **Part No: 30-62567**	 **CON ROD THRUST WASHER** **Part No: 12-8M0012298**

Crankshaft Oil Seals

 **Part No: 26-16977**	 **Part No: 26-66301**	 Replaces: 313992 **Part No: 26-41953**
 **Part No: 26-43993**	 **Part No: 26-54815**	 **Part No: 26-56397**
 **Part No: 26-66302**	 **Part No: 26-815449**	 **Part No: 26-830898**

Crankshaft O-rings

Part No:	Part No:
25-20081	**25-89497**
25-32546	**25-64966**
25-54029	**25-67206**
25-62457	**25-89224**
25-62700	**314728** Replaces: 25-90011



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MERCURY SEAL KITS

MODEL	CYL	SERIAL NUMBER	SEAL KIT
20 HP 1973-77	2	337531-4709592	2016-3
25 HP 88, 1983 & Up	2		2019
35 HP 1972-88 NOT MARINER	2	6445653-B10788	2016-3
30-40 HP 1991-1997	2		2016-3
30-40 HP 1998-2004	2	OG055314 & Up	2020
40 HP (Mariner)	2		2016-3
45/50 HP 1968-95	4	2116318-B110788	2016-3
50 HP 1984-88	3	6428681-B122929	2016-3
60 HP 1984-88	3	6428681-B122929	2016-3
40/50/60 HP 1991-1997	3	D000750 & Up	2016-3
40/50/55/60 HP 1998-2005	3	OG055314 & Up	2020
65 HP 1972-75	3	3293184-4382056	2016-3
65 HP 1976-77	3	4382057-4571651	2016-3
70 HP 1977-83	3	4571652-6428600	2016-3
70 HP 1987-89	3	A996142 & Up	2017
75 HP 1975 & Up	4	6432901 & Up	2016-3
75 HP 1990 & Up	3	A996142 & Up	2017
80 HP 1969-72	4	2559001-34936912	2016-3
80 HP 1978-83	4	4831999-6432900	2016-3
85 HP 1987-92	3	A996142 & Up	2017
85 HP 1973-85	4	3493913-4366801	2016-3
85 HP 1976-78	4	4366802-4831998	2016-3
90 HP 1975-86	6 INLINE	4845301-5299505	2016-3
90 HP 1987 & Up	3	A996142 & Up	2017
70-115 HP 4-Stroke	4	OG960500 & Up	2020
100 HP 1988-2000	4	B209468 & Up	2017
115 HP 1975-88	6 INLINE	3525441-4855152	2016-3
115 HP 1988 & Up	4	B209468 & Up	2017
115 HP 2.5L DFI	V6 2.5L	OG960500-OT178499	2016-3
125 HP 1994 & Up	4	D283222 & Up	2017
135 HP 1986-90	V6 2.0L	A90464-C239552	2016-3
135 HP 1991-2001	V6 2.0L	C239553 & Up	2016-3
135 HP 2.5L DFI	V6 2.5L	OG590000 & Up	2016-3
140 HP 1978-81	6 INLINE	3293234-3502805	2016-3
150 HP 1974-78	6 INLINE	3502806-4868997	2016-3
150 HP 1978-82	V6 2.0L	486848-6042945	2016-3
150 HP 1983-90	V6 2.0L	6042946-C239552	2016-3
150 HP 1991-2005	V6 2.0L	C239553 & Up	2016-3
150 HP 2.5L DFI	V6 2.5L	OG590000-OG960499	2016-3
150 HP 2.5L DFI	V6 2.5L	OG960500 & Up	2016-3
150XR4 1988-91	V6 2.4L	B242885-C239552	2016-3
175 HP 1976-84	V6 2.0L	4301235-6618750	2016-3

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MERCURY SEAL KITS

MODEL	CYL	SERIAL NUMBER	SEAL KIT
175 HP 1985-91	V6 2.4L	6618751-C239552	2016-3
175 HP 1992-2002	V6 2.5L	C239553 & UP	2016-3
175 HP SPORT JET 97-99	V6 2.5L		2016-3
175 HP SPORT JET 00-03	V6 2.5L		2016-3
175 HP 2.5L DFI	V6 2.5L	OT1785000-OT801000 & UP	2016-3
200 HP 1978-81	V6 2.4L	4839034-5363917	2016-3
200 HP 1982	V6 2.4L	6073192-6203990	2016-3
200 HP 1983-91	V6 2.4L	6203991 & UP	2016-3
200 HP 1992-05	V6 2.5L	D082000 & UP	2016-3
200 HP SPORTJET DFI 01-03	V6 2.5L		2016-3
200 HP PROMAX	V6 2.5L	OD935000-0G610079	2016-3
200 HP PROMAX	V6 2.5L	0G857000 & UP	2016-3
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG3866496-OG589999	2018 *
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG960500-OT178499 & UP	2018 *
210 HP SPORTJET (CARB) 01-03	V6 2.5L		2016-3
220 HP 1987-88	V6 2.4L	B117316 & UP	2016-3
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG590000-OG960499	2018 *
200 XS DFI 2.5L	V6 2.5L	OT235000-UP	2016-3
225 HP 1980-93	V6 2.4L	5628028-D280812	2016-3
225 HP PROMAX	V6 2.5L	0D935638-0T429939	2016-3
225 HP 3.0L CARB	V6 3.0L	OD280813-OG7602999	2018 *
225 HP 3.0L CARB	V6 3.0L	OG245605-OT408999	2018 *
225 HP 3.0L EFI	V6 3.0L	OG76300-OT480999	2018 *
225 HP 3.0L EFI	V6 3.0L	OT409000-UP	2018 *
225 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG960500-OT801000 & UP	2018 *
225 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG590000-OG960499	2018 *
XR6 1992 & LATER	V6 2.5L	D082000 & UP	2016-3
225 HP 3.0L DFI DTS	V6 3.0L	OT599000 & UP	2018 *
225-250 HP 3.0L EFI	V6 3.0L	OG129222-OT408999	2018 *
240 HP SPORT JET EFI 01-03	V6		2016-3
250XB 3.0L	V6 3.0L	OG980600-OT800999	2018 *
250XS 3.0 DFI	V6 3.0L	OT6514945-OT818042	2018 *
250 HP 3.0L EFI/OPTIMAX	V6 3.0L	OT409000-OT800999 & UP	2018 *
250 HP SPORT JET DFI 3.0L	V6		2018 *
260-280 HP HI-PERF OFFSHORE	V6 2.5L EFI	OG367000-OG85699 & UP	2016-3
2.5L DFI/OPTIMAX 2000-UP	V6 2.5L DFI		2016-3
3000 HP 3.0L EFI PROMAX SUPER MAG	V6 3.0L	OG610221-OT105297	2018 *
300X 3.0L EFI PROMAX	V6 3.0L	OT235084-OT429940 & UP	2018 *

Note – * Do not use 3L single seal lower caps. Replace with Mercury #1171-9787A5.
If cap has been replaced, use 3 piece (1 upper & 2 lower) seal kit #2018

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Crank Seal Kit
(3 Seals)
40-200 HP
Not 3 & 4 Cyl "L" Motor
Part No: 2016-3



Crank Seal Kit
(2 Seals)
70-125 HP
1987 & Up "L" Motor
Part No: 2017



Crank Seal Kit
25 HP Merc
1983-Up
Part No: 2019



Ignition Coil 6 Cyl
1998-2006
(135,200,225,250,300HP)
Replaces: 184-0005,18-5187,339-523660,339-856991A1,856991,856911A1

Part No: 339-850227



Crank Seal Kit
60 HP Bigfoot
2 & 3 Cyl Metric Motor
Part No: 2020



Upper Seal
60 HP Bigfoot
Part No: 26-817397 1



Lower Crank Seal
6,8,9.9,15 HP
Part No: 26-12566



Ignition Coil
Various Motors & Years
40-200 HP 2 stroke

Replaces: 338-4774A1, 338-4995A1, 338-4995A2, 339-7370A2, 339-7370A6, 339-7370A8, 339-7370A16, 339-7370A17, 339-7370A19, 339-7370A23, 339-7370B13, 339-832757A2, 339-832757A3, 339-832757A4, 339-832757A5, 339-832757B4
Part No: 339-7370A13



Ignition Coil
SMALL MOTORS ONLY

MERCURY 6-25HP
2CYL
1970-UP
Part No: 184-0006



Ignition Coil
30-40HP 3 CYL 02-08
50-60HP 4 CYL 4 Stroke EFI
75-125HP 3 CYL DFI 04-08
200-250 DFI 08-UP
200-250HP EFI 3.0L 6 CYL DFI
Replaces: 339-879984T00, 300-879984T01, 300-8M0077471, 339-879984T00, 879984T01
Part No: 339-879984A1



Ignition Coil
135-250hp DFI

Replaces: 8M0077473, 339-883778A02, 339-8M0077473
Part No: 339-883778A01



Ignition Coil
40-50 HP 4-Stroke
Part No: 339-825101T



Spark Plug Wire
Sold Per Metre
Part No: 510883



6 Cyl Spark Plug Wire Kit
Part No: 815358A1 KIT



Spark Plug Boot Kit
Part No: 663-82370-01

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MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
6/8/9.9	1986-93	USA/BEL	0A197-OD280/ 946-979	89-96054T	N/A
8 (209cc) 4 stroke				68N-81940-00	
9.9 (209cc) 4 stroke				68N-81940-00	
18 (18, 18XD)	1980-85	USA	5837437 And Up	89-96054T	N/A
18 (18, 18XD)	1980-83	AUS	8071973 And Up	89-96054T	N/A
18	1980-83	BEL	9308306 And Up	89-96054T	N/A
18	1980-83	CAN	7173723 And Up	89-96054T	N/A
20 (200, 20)	1978-81	USA	4709593-6443972	89-853654A1	N/A
20 (200, 20)	1978-81	AUS	8045199 And Up	89-853654A1	N/A
20 (200, 20)	1978-81	BEL	9157230-9415100	89-853654A1	N/A
20 (200, 20)	1978-81	CAN	7098523-7209532	89-853654A1	N/A
20 (20, 20XD)	1986-87	USA	6443973 And Up	89-96054T	N/A
20 (20, 20XD)	1986-87	BEL	9415101 And Up	89-96054T	N/A
20 (20, 20XD)	1986-87	CAN	7209533 And Up	89-96054T	N/A
25 (25, 25 XD) (2-Cyl.)	1980-94	USA	5705532-0G044026	89-96054T	N/A
25 (25, 25 XD) (2-Cyl.)	1980-83	AUS	8073158 And Up	89-96054T	N/A
25	1980-83	BEL	9315316 And Up	89-96054T	N/A
25	1980-83	CAN	7166928 And Up	89-96054T	N/A
25 (4-Stroke)	1998	USA	0G590000 And Up	89-818997T1	N/A
25 EFI / Jet EFI (3-Cyl.) 4 stroke				68N-81940-00	
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	89-818997T1	N/A
30 (2-Cyl.) (644cc)	1994-98	BEL	0P017000 And Up	89-818997T1	N/A
30 EFI (3-Cyl.) 4 stroke				68N-81940-00	
30 (Jet) (Non-Handle)	1994-97	USA	0C159200-0G589999	89-96054T	N/A
30 (Jet) (Non-Handle)	1998	USA	0G590000 And Up	89-818997T1	N/A
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	USA	6645653-0C159199	89-96158T	89-96158T
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	BEL	9384476 And Up	89-96158T	89-96158T
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	CAN	7209608 And Up	89-96158T	89-96158T
35 (2-Cyl.) (w/1 Ram Trim)	1987-89	USA	0C159200 And Up	89-96158T	N/A
35 (2-Cyl.) (w/1 Ram Trim)	1984-89	BEL	ALL	89-96158T	N/A
40 (40, 402, 400) (2-Cyl.)	1970-79	USA	2874704-5556229	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-79	AUS	8002335-8064749	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-79	BEL	3339688-9251455	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-77	CAN	3340783-7144762	25661	N/A
40 (2-Cyl.)	1980-83	USA	5556230-5823917	89-853654A1	N/A
40 (2-Cyl.)	1980-83	AUS	8064750-8070639	89-853654A1	N/A
40 (2-Cyl.)	1980-83	BEL	9251456-9298955	89-853654A1	N/A
40 (2-Cyl.)	1980-83	CAN	7144763-7169337	89-853654A1	N/A
40 (2-Cyl.)	1980-83	USA	5823918-0G053313	89-96158T	N/A
40 (2-Cyl.)	1980-83	AUS	8070640 And Up	89-96158T	N/A
40 (2-Cyl.)	1980-83	BEL	9298956 And Up	89-96158T	N/A
40 (2-Cyl.)	1980-83	CAN	7169338 And Up	89-96158T	N/A
40 (2-Cyl.)	1994-98	USA	0G053314 And Up	89-818997T1	N/A
40 (3-Cyl.)	1997-98	USA	0G531301 And Up	89-818997T1	N/A
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	89-818997T1	N/A
40 (4-Cyl.) (w/solenoids)	1989 & Up	USA	0C159200 And Up	89-96054T	89-818999A2
40 (4-Cyl.) (w/solenoids)	1989 & Up	BEL	9570790 And Up	89-96054T	89-818999A2
40 (4-Cyl.) (w/relays)	1989 & Up	USA	0C159200 And Up	89-96054T	N/A
40 (4-Cyl.) (w/relays)	1989 & Up	BEL	9570790 And Up	89-96054T	N/A
40 (4-Stroke)	1998	USA	0G231123 And Up	~	N/A
45 (4-Cyl.) (w/o trim fuse)	1986	USA	5531630-6146848	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim fuse)	1986	AUS	8063985-8075602	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986	BEL	9248006-9362390	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986	CAN	7143688-7198592	89-853654A1	89-818997T1
45 (4-Cyl.) (w/ trim & fuse)	1986	USA	5531630-6146848	89-853654A1	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986	AUS	8063985-8075602	89-853654A1	89-96158T

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45 (4-Cyl.) (w/ trim & fuse)	1986	BEL	9248006-9362390	89-853654A1	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986	CAN	7143688-7198592	89-853654A1	89-96158T
45 (4-Cyl.) (w/o trim & fuse)	1986-89	USA	6146849 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986-89	BEL	9362391 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/ trim & fuse)	1986-89	USA	6146849 And Up	89-96158T	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986-89	BEL	9362391 And Up	89-96158T	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	USA	0B110789 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	BEL	9466692 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	CAN	0A719281 And Up	89-96158T	89-96158T
45 (4-Stroke/Bodensee)	1996-98	USA	0G231123 And Up	~	N/A
45 Jet (w/ flush mount stater solenoid)	1994-95	USA	0D000750-0G290584	89-96054T	N/A
45 (4-Cyl.) (w/ trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	USA	0B110789 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	BEL	9466692 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	CAN	0A719281 And Up	89-96158T	89-96158T
45 (4-Stroke/Bodensee)	1996-98	USA	0G231123 And Up	~	N/A
45 Jet (w/ flush mount stater solenoid)	1994-95	USA	0D000750-0G290584	89-96054T	N/A
45 Jet	1998	USA	0G590000 And Up	89-818997T1	N/A
50 (500)	1971-74	USA	3008819-4140999	25661	N/A
50 (500)	1971-74	AUS	3015354-8029514	25661	N/A
50 (500)	1971-74	BEL	9001581-9082513	25661	N/A
50 (500)	1971-74	CAN	3015454-7051982	25661	N/A
50 (50, 500)	1975-79	USA	4141000-5531629	89-853654A1	N/A
50 (50, 500)	1975-79	AUS	8029515-8063984	89-853654A1	N/A
50 (50, 500)	1975-79	BEL	9082514-9248005	89-853654A1	N/A
50 (50, 500)	1975-79	CAN	7051983-7143687	89-853654A1	N/A
50 (4-Cyl.) (w/o trim fuse)	1980-85	USA	5531630-6146848	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	AUS	8063985-8075602	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	BEL	9248006-9362390	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	CAN	7143688-7198592	89-853654A1	89-818997T1
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	USA	5531630-6146848	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	AUS	8063985-8075602	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	BEL	9248006-9362390	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	CAN	7143688-7198592	89-853654A1	89-96158T
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	USA	6146849 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	BEL	9362391 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	CAN	7198593 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	USA	6146849 And Up	89-96158T	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	BEL	9362391 And Up	89-96158T	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	CAN	7198593 And Up	89-96158T	89-96158T
50 (3-Cyl.)	1986-87	USA	6428681-0B122929	~	89-96158T
50 (3-Cyl.)	1986-87	BEL	9385911-9469199	~	89-96158T
50 (3-Cyl.)	1986-87	CAN	7208333-0A721308	~	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	BEL	9469200-9683054	89-96158T	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	89-96158T
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	N/A
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	BEL	9469200-9683054	89-96158T	N/A
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	N/A
50 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	USA	0D000750-0D081999	89-96054T	N/A
50 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	BEL	9683055-9885344	89-96054T	N/A
50 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	USA	0D000750-0D081999	~	N/A
50 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	BEL	9683055-9885344	~	N/A
50 (3-Cyl.)	1996-97	USA	0G290585-0G589999	89-818999A2	N/A

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MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
50 (3-Cyl.)	1996-97	BEL	9885345-9973099	89-818999A2	N/A
50 (3-Cyl.)	1998	USA	0G590000 And Up	89-818997T1	N/A
50 (3-Cyl.)	1998	BEL	9973100 And Up	89-818997T1	N/A
55 (3-Cyl.) (w/ flush mount starter solenoid)	1996	USA	0D000750-0G290584	89-96054T	N/A
55 (3-Cyl.) (w/ flush mount starter solenoid)	1996	BEL	9683055-9885344	89-96054T	N/A
55 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1996	USA	0D000750-0G290584	~	N/A
55 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1996	BEL	9683055-9885344	~	N/A
55 (3-Cyl.)	1997	USA	0G290585-0G589999	89-818999A2	N/A
55 (3-Cyl.)	1997	BEL	9885345-9973099	89-818999A2	N/A
55 (3-Cyl.)	1998	USA	0G590000 And Up	89-818997T1	N/A
55 (3-Cyl.)	1998	BEL	9973100 And Up	89-818997T1	N/A
60 (3-Cyl.)	1984-87	USA	6428681-0B122929	89-96054T	89-96158T
60 (3-Cyl.)	1984-87	BEL	9385911-9469199	89-96054T	89-96158T
60 (3-Cyl.)	1984-87	CAN	7208333-0A721308	89-96054T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	BEL	9469200-9603054	89-96158T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	89-96158T
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	N/A
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	BEL	9469200-9603054	89-96158T	N/A
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	N/A
60 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	USA	0D000750-0G290584	89-96054T	N/A
60 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	BEL	9683055-9885344	89-96054T	N/A
60 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	USA	0D000750-0G290584	~	N/A
60 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	BEL	9683055-9885344	~	N/A
60 (3-Cyl.)	1996-97	USA	0G290585-0G589999	89-818999A2	N/A
60 (3-Cyl.)	1996-97	BEL	9885345-9973099	89-818999A2	N/A
60 (3-Cyl.)	1998	USA	0G590000 And Up	89-853654A1	N/A
60 (3-Cyl.)	1998	BEL	9973100 And Up	89-853654A1	N/A
65 (650) (4-Cyl.)	1970-71	~	2446775-3293183	25661	N/A
65 (650) (3-Cyl.)	1973-76	USA	3547987-4571651	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-75	AUS	8006640-8042349	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-76	BEL	9020074-9135824	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-76	CAN	7013633-7087822	89-853654A1	N/A
65 Jet	1994-98	USA	ALL	89-818997T1	N/A
65 Jet	1994-98	USA	0G127500 And Up	89-817109A3	N/A
70 (3-Cyl.)	1977-79	USA	4571652-5579016	89-853654A1	N/A
70 (3-Cyl.)	1977-79	AUS	8042350-8065064	89-853654A1	N/A
70 (3-Cyl.)	1977-79	BEL	9135825-9255130	89-853654A1	N/A
70 (3-Cyl.)	1977-79	USA	7087823-7145937	89-853654A1	N/A
70 (3-Cyl.)	1980-83	USA	5579017-6104369	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	AUS	8065065-8068964	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	BEL	9255131-9352915	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	CAN	7145938-7192547	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	USA	610470-6428680	89-96054T	89-853654A1
70 (3-Cyl.)	1980-83	BEL	9352916-9385910	89-96054T	89-853654A1
70 (3-Cyl.)	1980-83	CAN	7192548-7208332	89-96054T	89-853654A1
70 (3-Cyl.)	1987	USA	0A996142 And Up	89-96158T	89-96158T
70 (3-Cyl.)	1987	BEL	9483121 And Up	89-96158T	89-96158T
75 (4-Cyl.)	1984-88	USA	6432901 And Up	89-96054T	89-96158T
75 (4-Cyl.)	1984-88	BEL	9393856 And Up	89-96054T	89-96158T
75 (4-Cyl.)	1984-88	CAN	7208573 And Up	89-96054T	89-96158T
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-93	USA	0C222000-0D252460	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-98	BEL	9589039 And Up	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 1 Ram Trim)	1990-93	USA	0C222000-0D252460	89-818997T1	N/A
75 (3-Cyl.) (w/ 1 Ram Trim)	1990-98	BEL	9589039 And Up	89-818997T1	N/A
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-93	USA	0D252461-0D283221	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-98	BEL	ALL	89-818997T1	89-818997T1

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75 (3-Cyl.)	1994-98	USA	0D283222-0G127499	89-818997T1	89-818997T1
75 (3-Cyl.)	1994-98	BEL	9793577-9836632	89-818997T1	89-818997T1
75 (3-Cyl.)	1994-98	USA	0G127500-0G360002	89-817109A3	89-818997T1
75 (3-Cyl.)	1994-98	BEL	9836633-9934136	89-817109A3	89-818997T1
75 (3-Cyl.)	1994-98	USA	0G36003 And Up	89-817109A3	N/A
75 (3-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
80 (800) (4-Cyl.)	1969-72	~	2559001-3493912	25661	N/A
80 (800) (4-Cyl.)	1978-79	USA	4831999-5582561	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	AUS	8050200-8067014	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	BEL	9177626-9256130	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	CAN	7110998-7146212	89-853654A1	N/A
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	5582562-6030903	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8067015-8074612	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	BEL	9256131-9345615	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7146213-7189007	89-853654A1	89-853654A1
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	5582562-6030903	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8067015-8074612	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	BEL	9256131-9345615	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7146213-7189007	89-853654A1	89-96158T
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6030903-6432900	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8074612 And Up	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	BEL	9345615-9393855	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7189007-7208572	89-96054T	89-853654A1
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6030903-6432900	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8074612 And Up	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	BEL	9345613-9393855	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7189007-7208572	89-96054T	89-96158T
80 (3-Cyl.)	1987	USA	0A996142 And Up	89-96158T	89-96158T
80 (3-Cyl.)	1987	BEL	9483121 And Up	89-96158T	89-96158T
80 Jet	1994-98	USA	0D283222 And Up	89-817109A3	N/A
85 (850) (4-Cyl.)	1973-77	USA	3493913-3865694	25661	N/A
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8017139	25661	N/A
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9053363	25661	N/A
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7033027	25661	N/A
85 (850) (4-Cyl.)	1973-77	USA	3865695-4831998	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	AUS	8017140-8050199	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	BEL	9053364-9177625	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	CAN	7033028-7110997	89-853654A1	N/A
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5299505	89-853654A1	89-853654A1
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-7123762	89-853654A1	89-853654A1
90 (6-Cyl.)	1979	USA	5299506-5594656	89-853654A1	89-853654A1
90 (6-Cyl.)	1979	AUS	8060545-8060694	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	5594657-6026608	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8071020-8074512	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7147088-7185072	89-853654A1	89-853654A1
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	5594657-6026608	89-853654A1	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8071020-8074512	89-853654A1	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7147088-7185072	89-853654A1	89-96158T
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6026609-6436122	89-96054T	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8074513 And Up	89-96054T	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7185073-7208847	89-96054T	89-853654A1
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6026609-6436122	89-96054T	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8074513 And Up	89-96054T	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7185073-7208847	89-96054T	89-96158T
90 (6-Cyl.)	1984-86	USA	6436123 And Up	89-96054T	89-96158T
90 (6-Cyl.)	1984-86	CAN	7208848 And Up	89-853654A1	89-96158T
90 (3-Cyl.)	1987	USA	0A996142-0C221999	89-853654A1	89-96158T

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90 (3-Cyl.)	1987	BEL	9483121-9589038	89-818997T1	89-96158T
90 (3-Cyl.) (w/ 3 Ram Trim)	1991-93	USA	0C222000-0D252460	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 3 Ram Trim)	1991-98	BEL	9589039 And Up	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-93	USA	0C222000-0D252460	89-818997T1	N/A
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-98	BEL	9589039 And Up	89-818997T1	N/A
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-93	USA	0D252461-0D283221	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-98	BEL	ALL	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	USA	0D283222-0G127499	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	BEL	9793577-9836632	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	USA	0G127500-0G360002	89-817109A3	89-818997T1
90 (3-Cyl.)	1994-98	BEL	9836633-9934136	89-817109A3	89-818997T1
90 (3-Cyl.)	1994-98	USA	0G36003 And Up	89-817109A3	N/A
90 (3-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
100 (1000SS)	1968-69	~	2318586-2836018	25661	N/A
100 (1000BP)	1968-69	~	2399698-3253111	25661	N/A
100 (4-Cyl.) (w/ 3 Ram Trim) (w/ 5/16-18 starter terminals)	1988-93	USA	0B209468-0D252460	89-817109A3	89-818997T1
100 (4-Cyl.) (w/ 3 Ram Trim) (w/ 5/16-18 starter terminals)	1988-98	BEL	9523034 And Up	89-817109A3	89-818997T1
100 (4-Cyl.) (w/ 1 Ram Trim) (w/ 5/16-18 starter terminals)	1988-93	USA	0B209468-0D252460	89-817109A3	N/A
100 (4-Cyl.) (w/ 1 Ram Trim) (w/ 5/16-18 starter terminals)	1988-98	BEL	9523034 And Up	89-817109A3	N/A
100 (4-Cyl.) (w/5/16-18 starter terminals)	1988-93	USA	0D252461-0D283221	89-817109A3	89-818997T1
100 (4-Cyl.) (w/5/16-18 starter terminals)	1988-98	BEL	ALL	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	BEL	9793577-9934136	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
100 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
105 Jet (V6) (w/ flush mounted	1994-95	USA	0D082000-0G303045	89-853654A1	N/A
105 Jet (V6) (w/ rubber bushing mount starter solenoid)	1994-95	USA	0D082000-0G303045	89-817109A3	N/A
105 Jet (V6)	1996 & Up	USA	0G303046 And Up	89-817109A3	N/A
110 (1100) (6-Cyl.)	1966-67	~	1870204-2314955	25661	N/A
115 (1150) (6-Cyl.)	1970-72	USA	2836019-4112634	25661	25661
115 (1150) (6-Cyl.)	1973-79	AUS	8008665-8027114	25661	25661
115 (1150) (6-Cyl.)	1973-79	CAN	7010763-7047257	25661	25661
115 (115, 1150) (6-Cyl.)	1973-79	USA	4112635-5600966	89-853654A1	89-853654A1
115 (115, 1150) (6-Cyl.)	1973-79	AUS	8027115-8061269	89-853654A1	89-853654A1
115 (115, 1150) (6-Cyl.)	1973-79	CAN	7047258-7147987	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	USA	5600967-6051525	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	AUS	8061270-8071274	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	CAN	7147988-7186572	89-853654A1	89-853654A1
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	USA	5600967-6051525	89-853654A1	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	AUS	8061270-8071274	89-853654A1	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	CAN	7147988-7186572	89-853654A1	89-96158T
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6051526-6436122	89-96054T	89-96158T
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7186573-7208847	89-96054T	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6051526-6436122	89-96054T	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7186573-7208847	89-96054T	89-96158T
115 (6-Cyl.)	1984-88	USA	6436123 And Up	89-96054T	89-96158T
115 (6-Cyl.)	1984-88	CAN	7208848 And Up	89-96054T	89-96158T
115 (4-Cyl.) (w/ 3 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	USA	0C10000-0D252460	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 3 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	BEL	9559771 And Up	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 1 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	USA	0C10000-0D252460	89-817109A3	N/A
115 (4-Cyl.) (w/ 1 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	BEL	9559771 And Up	89-817109A3	N/A
115 (4-Cyl.) (w/ 5/16-18 starter terminals)	1988-93	USA	0D252461-0D283221	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 5/16-18 starter terminals)	1988-98	BEL	ALL	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	BEL	9793577-9934136	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
115 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A

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125 (1250, 1250BP) (6-Cyl.)	1968-69	~	2314956-3253111	25661	N/A
125 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
125 (4-Cyl.)	1994-98	BEL	9793577-9934126	89-817109A3	89-818997T1
125 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
125 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
135 (1350) (6-Cyl.)	1970-71	~	2839369-3293233	25661	N/A
V-135 (w/ 1/4-20 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	~	89-96158T
V-135 (w/ 5/16-18 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	89-853654A1	89-96158T
V-135	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-135 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-135 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-135 (w/flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-135 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-135 (w/flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-135 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-135	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-135 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
140 (1400) (6-Cyl.)	1972	~	3293234-3502805	25661	25661
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678 And Up	89-853654A1	89-853654A1
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650 And Up	89-853654A1	89-853654A1
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773 And Up	89-853654A1	89-853654A1
150 (1500) (6-Cyl.)	1973-77	USA	3502806-4121434	25661	25661
150 (1500) (6-Cyl.)	1973-77	AUS	8005615-8028040	25661	25661
150 (1500) (6-Cyl.)	1973-77	CAN	7010533-7048782	25661	25661
150 (1500) (6-Cyl.)	1973-77	USA	4121435-4865677	89-853654A1	25661
150 (1500) (6-Cyl.)	1973-77	AUS	8028041-8052649	89-853654A1	25661
150 (1500) (6-Cyl.)	1973-77	CAN	7048783-7112772	89-853654A1	25661
150 (1500XS)	1978	USA	47868648-5327662	89-853654A1	89-853654A1
V-150 Mercury	1978-81	USA	5432022-6042945	89-853654A1	89-96158T
V-150 Mariner	1978-81	USA	5432022-6042945	89-853654A1	89-96158T
V-150 Mercury	1982-85	USA	6042946-0A904645	~	89-96158T
V-150 Mariner	1982-85	USA	6038681-0A904645	~	89-96158T
V-150 (w/ 1/4-20 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	~	89-96158T
V-150 (w/ 5/16-18 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	89-853654A1	89-96158T
V-150	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-150 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-150 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-150 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-150 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-150 EFI (w/ flush mounted starter solenoid)	1993-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 EFI (w/ rubber bushing mount starter solenoid)	1993-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 EFI (w/ flush mounted starter solenoid)	1993-95	USA	0G201875-0G303045	89-853654A1	N/A
V-150 EFI (w/ rubber bushing mount starter solenoid)	1993-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-150 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
V-150 XR4	1988	USA	0B242885-0C239552	89-853654A1	89-96158T
V-150 XR4 (w/ Standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-150 XR4 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-150 XR6 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 XR6 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 XR6 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A

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V-150 XR6 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150 XR6	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-175 (V-175, V-1750)	1976-81	USA	4301235-6618750	89-853654A1	89-853654A1
V-175 (V-175, V-1750)	1976-81	AUS	8058870 And Up	89-853654A1	89-853654A1
V-175 (w/ 1/4-20 starter solenoid terminals)	1985-88	USA	6618751-0C100860	~	89-96158T
V-175 (w/ 5/16-18 starter solenoid terminals)	1985-88	USA	6618751-0C100860	89-853654A1	89-96158T
V-175	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-175 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-175 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-175 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-175 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-175 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-175 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-175	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-175 EFI (w/ standard colour trim solenoid)	1991	USA	0D000750-0D081999	89-853654A1	89-96158T
V-175 EFI (w/ off white colour trim solenoid)	1991	USA	0D000750-0D081999	89-853654A1	~
V-175 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-175 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-175 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-175 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-175 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 (V-200, V-2000)	1978-81	USA	4839034-6073191	89-853654A1	89-853654A1
V-200 (V-200, V-2000)	1980-81	AUS	8061595-8065672	89-853654A1	89-853654A1
V-200	1982-84	USA	6073192-6625220	~	89-96158T
V-200 (w/1/4-20 starter solenoid terminals)	1985-88	USA	6625221-0C100860	~	89-96158T
V-200 (w/ 5/16-18 starter solenoid terminals)	1985-88	USA	6625221-0C100860	89-853654A1	89-96158T
V-200	1989-90	USA	0C100861-0C291519	89-853654A1	89-96158T
V-200 (2.5L) (w/ standard colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	89-96158T
V-200 (2.5L) (w/ off white colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	~
V-200 (w/flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-200 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-200 (w/flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-200 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-200	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 EFI (2.4L)	1989-90	USA	0C100861-0C291519	89-853654A1	89-96158T
V-200 EFI (2.5L) (w/ standard colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	89-96158T
V-200 EFI (2.5L) (w/ off white colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	~
V-200 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818999A2
V-200 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818999A2
V-200 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-200 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-200 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 DFI (3.0L)	1997	USA	0G386496 And Up	89-817109A3	N/A
V-220 Laser	1987-88	USA	0B117316 And Up	89-853654A1	89-96158T
V-225 (2.4L)	1980-81	USA	5628028 And Up	89-853654A1	89-853654A1
V-225 (3.0L)	1994-98	USA	0D280813-0G129221	89-817109A3	89-818997T1
V-225 (3.0L) (w/ trim solenoids)	1995-98	USA	0G129222-0G303045	89-817109A3	89-818997T1
V-225 (3.0L) (w/ trim relays)	1995-98	USA	0G129222-0G303045	89-817109A3	N/A
V-225 (3.0L)	1994-98	USA	0G303045 And Up	89-817109A3	N/A
V-225 Sea Pro, Marathon	1994-98	USA	0G245605 And Up	89-817109A3	N/A
V-225 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
V-225, 250 EFI	1995-98	USA	0G129222 And Up	89-817109A3	N/A
V-250, 275 (3.4L)	1989-94	USA	OC101891 And Up	89-853654A1	89-96158T
V-300 (3.4L)	1980-81	USA	5611648 And Up	89-853654A1	89-96158T

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SOLENOIDS



Starter Solenoid
Part No: 25661



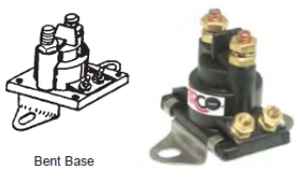
Starter Solenoid
Rubber Mounted
Replaces: 89-817109A1, 89-817109A2
Part No: 89-817109A3



Starter Solenoid
Part No: SW463



Starter Solenoid
Replaces: 89-850189T
Part No: 89-96054T



Starter Solenoid
Part No: 89-96158



Starter Relay
Various 2 Stroke 9.9-90HP
Various 4 Stroke 9.9, 40-60HP
Replaces: 89-825096T, 31800-94401
Part No: 6G1-81941-10



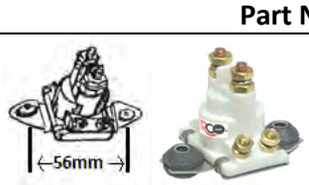
Starter Solenoid
Replaces: 89-68258A4
Part No: 89-853654A1



Starter Solenoid
Replaces: 89-853809001, 881352T
Part No: 68N-81940-00



Solenoid **Black**
Part No: 89-818999A2



Solenoid White
Replaces: 65W-81941-00, 89-850187T1
Part No: 89-818997T1



Rectifier 35HP –V6
Replaces: 62351A1
Part No: 816770

Without Bracket order
Part No: 584416



Trim Relay With Bracket
Part No: 828151



Trim Motor Relay **UP**
75-90 HP 4 Stroke
Replaces: 804281T
Part No: 6E5-81950-01



Trim Motor Relay **DOWN**
75-90 HP 4 Stroke
Replaces: 804282T
Part No: 6E5-8195A-01

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MERCURY STARTER APPLICATION GUIDE

HP	SN / YEAR	OE NO:	NOTES	PART #	BENDIX/ BRUSHES
6-15 18-25 25	1986-96 1980-88 1993 & Up	50-8M0033984 50-90983A1/T1 50-893889T 50-8M0088064	10 Tooth Drive Gear	**5367**	**N/A** **SR367**
8-15hp 4 Stroke	BRUSH HOLDER ASSEMBLY		9 Tooth Drive	**N/A**	**SR359**
20-40 Mariner 2 Stroke		50-97693M 50-96359M 50-84917M	11 Tooth Drive Gear	**689-81800-13**	**DV520**
25 4-Stroke	1998 & Up	50-830308-1 50-859169T 50-893886T 50-830308T 50-888151T	9 Tooth Drive Gear	**5364**	**DV364**
30 Jet 30-40 2 Cyl 40-50 2-Cyl 40-50 3-Cyl	1997 & Up OG53314 & Up 1994-96 OG53130 & Up	50-822462 50-822462T1 50-822462-1 50-893890T	10 Tooth Drive Gear	**5396**	**DV396**
30/40/50/60 4 Stroke	1999 & Up	50-854636T 50-859170T/1 50-884045T 50-893887T 50-888160T	9 Tooth Drive Gear	**5365**	**DV365** **SR365**
35-40 2-Cyl		50-41583	10 T Drive Gear	**N/A**	**DV387**
35 40 50	65-69 78-83 65-75	50-30829, 50-32403, 50-32411, 50-37345, 50-38890, 50-38890A1 50-55601A2, 50-55801A	9 Tooth Drive Gear	**N/A**	**DV393**
40-50 4-Stroke	1997 & Up	50-834749 50-859171T 50-898265001	9 Tooth Drive Gear (Metric)	**5362**	**DV362**
40/45/50 4-Cyl	4357640 & Up	50-73521,50-73521T 50-898265005	10 Tooth Drive Gear	**5379**	**DV372**
40/50/60 4-Cyl 4-Stroke	2001 & Up	50-859377T 50-884044T 50-888161T 50-893888T	9 Tooth Drive Gear	**5360**	**DV360** **SR365**
50/55/60 45 Jet 50-70 3-Cyl 65 3-Cyl	6428681 & Up 1991-96 457165-A996142 3293184-4571651	50-44369A1 50-898265012 50-65436 50-60315	10 Tooth Drive Gear	**5388**	**DV372**
55-60 Mariner 2-Cyl 2-Stroke		50-97072M 50-97072T 50-81490M 50-92669M	9 Tooth Drive Gear	**697-81800-10**	**N/A** **SR427**
65 4-Cyl 65/80/85 4-Cyl 85 HP 4-Cyl 90-140 HP IL 6 150-175 HP V6	2803822-3293183 2783253-3865694 3865694 & Down 4845301 & Up 4121435 & Up	50-57867A1 50-58788 50-57465A1/2/3 50-898265010 50-72467, 50-64975	10 Tooth Drive Gear	**5377**	**DV372**

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MERCURY STARTER APPLICATION GUIDE

HP	SN / YEAR	OE NO:	NOTES	PART #	BENDIX/ BRUSHES
65-85 4-Cyl	3865695-4366801	50-67341	10 T Drive Gear	**N/A**	**DV372**
65 Jet 75/90	ALL	50-66015 50-66015-2 50-66015T1 50-60315 50-65436 50-893891T	10 Tooth Drive Gear	**5375**	**DV372** **SR375**
80 Jet 100-125 HP 4-Cyl 115 HP 4-Cyl 125HP 4-Cyl	D283222 & Up B209468 & Up C100000 & Up D283222 & Up	50-66015-1 50-66015-T 50-66015-3 50-893892T	8 Tooth Drive Gear	**5392**	**DV380**
90 HP 4-Stroke	1999 & Up	50-804312T1	13 T Drive Gear	**67F-81800-01**	**N/A**
75/90 EFI 4 Stroke 115 EFI 4 Stroke	2005-2011 2000-Up	8M0007971 50-881368T1 50-881368T2	13 Tooth Drive Gear	**68V-81800-01**	**N/A**
135-220 HP 2.4 EFI / 2.5 EFI 2.5L Carb 3.4L / MOD VP (Bosch Only)	1984-2000 1984 & Up 1984 & Up 1984 & Up	50-79472/1 50-79472T2 50-77141 50-44414 50-44415 50-884238T 50-893893	8 Tooth Drive Gear	**5380**	**DV380**
135-250 HP 200-250 HP Sport Jet 200-275 HP Verado 200-250 3.0L EFI	2001 & Up 2001 & Up 2005 & Up	50-853329T 8000500 50-892339T01 50-8M6001043 50-892339T	14 Tooth Drive Gear	**5400**	**SOLENOID REPLACE SW463**
150-225 HP	Pre 1984	50-86976	9 Tooth Drive Gear	**5381-1**	**DV381**
2.0L/ 2.4L/ 2.5L V6		50-60594A1 50-60594T01	10 Tooth Drive	**5384**	**N/A**
200 /225 HP DFI 250 HP 3.0L		50-833153 50-833153-1/2/3 50-833153-5 50-833153T4 50-898265008	9 Tooth Drive Gear	**5381**	**DV381**
225 HP 225 HP 3.0L	1994 & Up OD280813 & Up	50-188445 50-818445-2/3 50-818445-5 50-898265009	8 Tooth Drive Gear	**5395**	**DV380**
V150-V175 HP	PRESTOLITE	50-64975	LARGE 10 T Drive	**5378**	**DV378X**

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MERCURY STARTER MOTORS



Part No: 689-81800-13



Part No: 697-81800-10



Part No: 5362



Part No: 5364



Part No: 67F-81800-01



Part No: 5365



Part No: 5375



Part No: 5377



Part No: 5367



Part No: 5379



Part No: 5360



Part No: 5378

REFER STARTER MOTOR GUIDE FOR APPLICATIONS

VICTORY PARTS AUSTRALIA
Australia's most reliable after market outboard motor parts

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MERCURY STARTER MOTORS



Part No: 5380



Part No: 5381



Part No: 5381-1



Part No: 5388



Part No: 5392



Part No: 5395



Part No: 5396



Part No: 5400



Part No: 5384



HIGH PERFORMANCE
FITS Mercruiser, Crusader, Marine Power, Pleasurecraft & others
14MT, CCW Rotation

Replaces: 50-17251A3, 50-65784A1, 50-76965A3, 50-47455, 50-76965A1, 50-76965A4, 50-808011A1, 50-99419A3

Part No: 30457



HIGH PERFORMANCE
FITS Mercruiser, Crusader, Marine Power, Pleasurecraft & others
14MT, CW Rotation

Replaces: Arco 30120, 50-47454, 50-79604A1, 50-97499A2, 50-65785A1, 50-79604A3, 50-97499A3, 50-97499R2, 50-97499R4

Part No: 30456

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REFER STARTER MOTOR GUIDE FOR APPLICATIONS



Includes MBK460 Mounting Bolk Kit



HIGH-PERFORMANCE
Permanent magnet gear reduction starter
Replaces all CW Rotating 10MT Starters
1 Long & 1 Short Bolt straight across pattern
Replaces: 50-32703, 50-46282, 50-69863A1, 50-45120, 50-59799, 50-69864A1, 50-77328A1, 50-77328A3, 50-79821A2, 50-79822A1, 50-79822A2, 50-79823A1, 50-806963A2, 50-806963A41, 50-806965A2, 50-806965A4, 50-812429A2, 50-88417A2

Part No: 30460

ALTERNATORS



2.5L 12 Volt, 50 Amp, Internal Fan, 2-inch mounting foot , multi-groove serpentine pulley included
Part No: 20840



3.0L 12 Volt, 50 Amp, Internal Fan, multi-groove serpentine pulley included
Part No: 20850



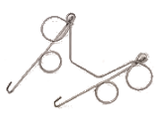
Fits All Mercury Verado Outboards
12 volt, 70 AMP, Internal Fan, Multi-groove serpentine pulley included
Replaces: 892940T, 892940T01, 892940T02
Part No: 20860

ALTERNATOR DRIVE BELTS



1.5LT , 3 CYL Optimax (DFI) 75-125 HP	**Part No: 57-8M0026410**
2.5LT , 6 CYL, Optimax (DFI) 135-200 HP	**Part No: 57-828507Q4**
3.0LT , 6 CYL, Optimax (DFI) 200-300 HP	**Part No: 57-828507Q5**
4 & 6 CYL , VERADO 135-350 HP	**Part No: 57-880566Q14**

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 Brush Kit Fits: Most American made permanent magnet outboard starters **Part No: 385952**	 Brush Holding Tool Fits: Most American made permanent magnet outboard starters **Part No: SR107**	 Starter Motor Brush Holder **Part No: 61787**	 Replacement brushes for most small outboards **Part No: BK899**
 Prestolite Repair Kit 2-brush outboard starters **Part No: SR102**	 Prestolite Repair Kit 4-brush outboard starters **Part No: SR104**	 20 Amp Fuse **Part No: 510884**	 Lock Plate Replaces: 703-48245-00 **Part No: 16899T**	 Ignition Switch, Push to Choke 3 Positions, 6 Wires **Part No: 87-17009A5** (Long Barrel early models) **87-17009A5 GEN** (Short Barrel late models)
 Universal Stop Switch **Part No: 6A0-82550-01**	 Stop Switch Cap **Part No: 689-8257Y-00**	 Universal Emergency Cut out Switch **Part No: VP50530**	 Drive Pawl Spring **Part No: 676-15705-00**	 Drive Pawl **Part No: 676-15741-03**
 Lanyard Kit **Part No: VP7190**	 Dielectric Grease 5 oz / 148mm **Part No: 991-9706**	 Battery Isolator Switch 4 POSITION **Part No: VP23122**	 Battery Isolator Switch ON/OFF **Part No: VP53087**	 8 Foot Battery Lead (Black& Red) **Part No: 941-0608R** **Part No: 941-0608B**

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TRIM MOTORS



Motor Only
25-50 HP Replaces: 6255
Part No: 827675A1



3 Ram 3 Wire Trim Unit with Aft Fill Reservoir
Replaces: 6279, 828708A1
Part No: 811628

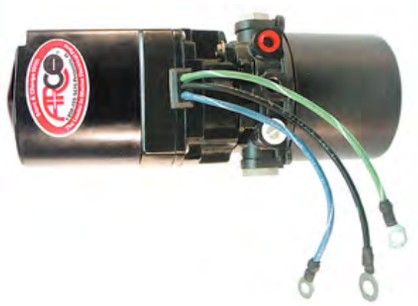


Trim Motor
CHECK OPTIONS FOR AVALABILITY – IMAGE MAY NOT BE WHAT IS SUPPLIED
Replaces square or round Mercury cartridge pump Assemblies with side fill reservoir 1984-91
2 Wire Motor, Includes Conversion Kit
REPLACES: 6278, 99186, 99186-T
Part No: 99186-1

*This motor will **NOT** replace the
early model Mercury cartridge
pump motor with Part No: 99186-1



Late Model Mercury
135, 150 XR6, Magnum III, 175, 200,
225, 250 HP, 105-140 HP Jet
2-Wire, 2 Bolt Includes O-Ring
Flat-Blade Shaft Bullet Connector Terminal Ends
Replaces: 6250, 8M0031551,878265A4,
828708T, 878265A1
Part No: 828708



NON STOCK ITEM – ORDER IN ONLY

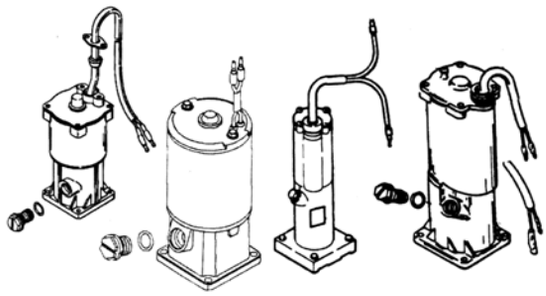
Late Model 225-275 HP
Outboard with Oil dyne pump
Ring Terminal Ends
Replaces: 81861A4, 823653A5,
823653A9, 92459A3/4/8
Part No: 6270

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TRIM MOTORS



2 Wire
Replaces: 809885A1, 809885T2, 813447, 809885A2, 811674, 893907A02
Part No: API PT 496



If your trim motor looks like any of these and has:
2 Wires – Use **Part No. API PT 496**
3 Wires – Use **Part No. API PT 495**
FILL CAP KIT – **Part No: TAK276**



3 Wire
Part No: API PT 495



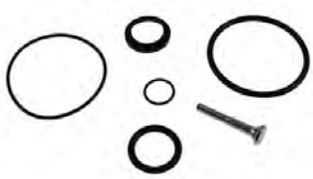
Power Trim Relay
Part No: 828151



Wiring Harness ONLY
With 2 relays
Converts 2 Wire Trim motors for use on older 3 wire systems
Part No: 8268



Complete Trim & Tilt O'Ring Kit
175-300 HP
2.5 & 3.0L EFI & DFI
135-175 HP Verado
Part No: 878408A1



Tilt Ram Only Kit
175-300 HP
2.5 & 3.0L EFI & DFI
135-175 HP Verado
Part No: 878409A1



Universal Trim Box
Wiring Harness & 2 Relays
Part No: 8268K



Universal T/T Switch
Dash Mounted
Part No: 174652



Lift Hose
(17/32" O.D)
Part No: 32-88006



Trim Hose
(12/32" O.D)
Part No: 32-88005



Trim & Tilt Switch Assy
Part No: 703-82563-02

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MERCURY ELECTRICAL APPLICATION GUIDE

HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
4	GNAT	2	76-80	9075839-5595531	339-6222A6	N/A	N/A	N/A	N/A
4	40	2	76-80	5589202-5595531	339-6222A6	N/A	N/A	N/A	N/A
6	-	2	86-96	0A197112-0G289100	339-7452A15*	86617A2	98450A10	N/A	N/A
6	-	2	97-05	0G760300-0G800999	855713A4	855721A4	98450A10	N/A	N/A
7.5	75	2	74-86	3801458-A197111	339-6222A6	N/A	N/A	816770	N/A
8	-	2	86-96	0A197112-0G289100	339-7452A15*	86617A2	98450A10	N/A	N/A
8	-	2	97-05	0G760300-0G800999	855713A4	855721A4	98450A10	N/A	N/A
9.8	110	2	74-78	3795659-5206549	339-6222A6	N/A	N/A	816770	N/A
9.8	-	2	79-85	5206550-6620196	339-6222A6	N/A	N/A	N/A	N/A
9.9	-	2	86-96	0A197112-0G289100	339-7452A15*	86617A2	98450A10	N/A	N/A
9.9	-	2	97-05	0G760300-0G800999	855713A4	855721A4	98450A10	N/A	N/A
10	-	2	86-96	0A197112-0G289100	339-7452A15*	86617A2	98450A10	N/A	N/A
10	-	2	97-05	0G760300-0G800999	855713A4	855721A4	98450A10	N/A	N/A
15	S15	2	88-93	OB238464-OG044365	339-7452A15*	86617A2	98450A10	N/A	N/A
15	-	2	88-97	0A197112-0G760299	339-7452A15*	86617A2	98450A10	N/A	N/A
15	XD/S15	2	94-96	0G044365-0G437999	18495A30	86617A17	98450A10	816770	N/A
15	XD/S15	2	96-97	0G438000-0G760299	339-7452A15*	86617A2	98450A10	816770	N/A
15	Sea Pro	2	96-97	0G438000-0G760299	339-7452A15*	86617A2	98450A10	816770	N/A
15	Comm	2	97-06	0G760300-0G800999	855713A4	855721A4	98450A10	816770	N/A
15	2 Stroke	2	97-06	0G760300-1B000299	855713A4	855721A4	98450A10	816770	N/A
18	-	2	80-84	5837437-9415100	339-7452A3	86617A2	98450A10	816770	N/A
18	XD	2	79-87	5837437-0B238463	339-7452A3	86617A2	98450A10	N/A	N/A
20	200	2	73-77	3537531-4709592	N/A	N/A	N/A	N/A	84-74904
20	-	2	77-81	4709593-5837436	339-6222A6	N/A	N/A	N/A	N/A
20	XD	2	79-87	5837437-0B114230	339-7452A3	86617A2	98450A10	N/A	N/A
20	-	2	80-87	5705532-B238463	339-7452A15*	86617A2	98450A10	N/A	N/A
20	-	2	88-94	B238464-0G044026	339-7452A15*	86617A2	98450A10	N/A	N/A
20	-	2	94-96	0G044027-0G437999	18495A30	86617A17	98450A10	816770	N/A
20	Sea Pro	2	96-97	0G438000-0G760299	339-7452A15*	86617A2	98450A10	816770	N/A
20	-	2	97-98	0G438000-0G760299	18495A30	86617A17	98450A10	816770	N/A
20		2	98-06	0G760300-0T979999	855713A4	855721A4	98450A10	816770	N/A
25	XD	2	79-87	5837437-0B114230	339-7452A3	86617A2	98450A10	816770	N/A
25	STUD	2	79-87	5705532-0B238463	339-7452A3	86617A2	98450A10	N/A	N/A
25	BULLET	2	79-87	5705532-0B238463	339-7452A15*	86617A2	98450A10	N/A	N/A
25	-	2	88-93	0B238464-0G044365	339-7452A15*	86617A2	98450A10	N/A	N/A
25	-	2	88-93	OG437999 - BELOW OG438000 - UP	339-7452A15*	86617A17	98450A10	N/A	N/A
25	Sea Pro	2	96-97	0G438000-0G760299	339-7452A15*	86617A2	98450A10	816770	N/A
25	XD	2	98-06	0G760300-0T979999	855713A4	855721A4	98450A10	816770	N/A
25	Jet 20	2	94-97	0G044027-0G437999	18495A30	86617A17	98450A10	816770	N/A
25	Elec St 4 St	2	98	0G590000-0G760299	N/A	398-852387T7	N/A	815279T	N/A
25	Elec St 4 St	2	99-05	0G760300-1B344298	N/A	398-852387T7	N/A	854515T2	N/A
30	Elec St	2	95-96	0G055314-0G380074	823251A5	398-832075A13	99021A14	815279T	N/A
30	Man. St.	2	95-96	0G055314-0G380074	823251A5	N/A	99021A14	815279T	N/A
30	Elec St.	2	96-99	0G380075-0G589999	823251A4	398-832075A3	99021A14	815279T	N/A
30	Man. St	2	96-99	0G380075-0G589999	823251A4	N/A	99021A14	N/A	N/A
30	Man. Str.	3	98-99	0G590000-0G760299	827509A1	N/A	N/A	N/A	N/A
30	Elec Str.	3	98-99	0G590000-0G760299	827509A1	398-832075A3	N/A	815279T	N/A

*** 339-7452A15 REPLACES SWITCH BOX THAT HAS A BULGE**

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MERCURY ELECTRICAL APPLICATION GUIDE

HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
30	Man. Str.	3	99-06	0G760300-0T979999	827509A1	N/A	N/A	N/A	N/A
30	Elec Str.	3	99-06	0G760300-0T979999	827509A1	398-832075A3	N/A	815279T	N/A
30	Jet	4	89-97	C159200-0G589999	332-5772A7	398-5454A26	96452A1	816770	N/A
30	Jet	3	98-01	0G590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A
30	Elec Str 4 Stk	3	02-05	0T178500-0T178499	N/A	398-852387T7	N/A	854515T2	N/A
30	4 Stroke EFI	3	02-05	0T409000-1B344298	N/A	N/A	N/A	854515T2	N/A
35	-	2	84-86	6445653-0B110788	339-7452A3	86617A2	98450A10	816770	N/A
35	-	2	84-86	6445653-0B110788	339-7452A15*	86617A2	98450A10	816770	N/A
35	-	2	87-89	0B110789-0B393190	339-7452A15*	86617A2	N/A	816770	N/A
40	400 Elec Str.	2	70-71	2874704-3336237	N/A	N/A	N/A	816770	84-74904
40	402 Elec Str.	2	72-74	3336258-3859434	332-4911A2	398-5255	N/A	816770	84-74904
40	402 Man. Str.	2	72-74	3336258-4117709	332-4911A2	398-5255	N/A	N/A	N/A
40	402 Elec Str.	2	75-77	4117710-4860102	332-4911A2	398-5255	N/A	816770	84-74904
40	Man. Str.	2	75-81	4117710-5823917	332-4911A2	398-5255	N/A	N/A	N/A
40	Elec Str.	2	78-81	4860103-5823917	332-4911A2	398-5255	N/A	816770	84-74904
40	Elec Str.	2	81-84	5823918-6999999	339-7452A3	86617A2	N/A	816770	N/A
40	Man. Str.	2	81-84	5823918-6999999	339-7452A3	86617A2	N/A	N/A	N/A
40	Elec Str.	4	89-91	C159200-D055047	332-5772A7	398-5454A26	96452A1	816770	N/A
40	Man. Str.	4	89-91	C159200-D055048	332-5772A7	398-5454A26	96452A1	N/A	N/A
40	Elec Str.	4	91-97	D055048-OG589999	332-5772A7	398-9710A15	96452A1	815279T	N/A
40	Elec Str.	2	95-96	0G055314-0G380074	823251A5	398-832075A13	99021A14	815279T	N/A
40	Man. Str.	2	95-96	0G055314-0G380074	823251A5	N/A	99021A14	815279T	N/A
40	Elec Str.	2	96-99	0G380075-0G589999	823251A4	398-832075A13	99021A14	815279T	N/A
40	Man. Str.	2	96-99	0G380075-0G589999	823251A4	N/A	99021A14	N/A	N/A
40	Elec Str.	2	00-05	0G590000-0T999999	827509A1	398-832075A13	N/A	815279T	N/A
40	Man. Str.	2	00-05	0G590000-0T999999	827509A1	N/A	N/A	N/A	N/A
40	Elec Str.	3	97-05	0G590000-0T999999	827509A1	398-832075A13	854512T	815279T	N/A
40	Man. Str.	3	97-05	0G590000-0T999999	827509A1	N/A	854512T	N/A	N/A
40	Elec Str. 4 Stk	3	02-05	0T178500-1B344298	N/A	398-852387T7	N/A	854515T2	N/A
40	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
40	Jet	4	89-97	C159200-0G589999	332-5772A7	398-5454A26	96452A1	816770	N/A
40	Jet	3	98-01	0G590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A
40	Jet Elec Str.	3	02-05	0T178500-0T979999	827509A1	398-832075A3	854512T	815279T	N/A
40	Jet Man Str.	3	02-05	0T178500-0T979999	827509A1	N/A	854512T	N/A	N/A
45	Elec Str.	4	81-89	5531630-B393190	332-5772A7	398-5454A26	96452A1	816770	N/A
45	Man.Start	4	81-89	5531630-B393190	332-5772A7	N/A	96452A1	N/A	N/A
45	Jet	3	91-99	D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
50	500	4	67	2116318-2305100	N/A	N/A	N/A	816770	84-74904
50	Elec Str.	4	70-75	2858814-4357639	N/A	N/A	IGN DRIVER	816770	84-74904
50	Elec Str.	4	76-79	4357640-5531629	332-5772A7	398-5454A26	96452A1	816770	N/A
50	Man. Str.	4	76-79	4357640-5531629	332-5772A7	N/A	96452A1	N/A	N/A
50	Elec Str.	4	80-85	5531630-A912477	332-5772A7	398-5454A26	96452A1	816770	N/A
50	Man. Str.	4	80-85	5531630-A912477	332-5772A7	N/A	96452A1	N/A	N/A
50	-	3	84-90	6428681-D000749	332-7778A9	398-5454A26	96455A8	816770	N/A
50	-	3	91-97	D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
50	Man. Str.	3	97-06	OG531301-OT999999	827509A1	N/A	854512T	N/A	N/A
50	Elec Str.	3	97-06	OG531301-OT999999	827509A1	398-832075A3	854512T	815279T	N/A
50	Jet	3	98-05	0G590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A

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MERCURY ELECTRICAL APPLICATION GUIDE

HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
50	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
50	EFI 4 Stk	4	2005	0T409000-0T800999	N/A	N/A	N/A	854515T2	N/A
50	EFI 4 Stk	4	2006	0T801000-1B344306	N/A	N/A	N/A	854515T2	N/A
50	EFI 4 Stk	4	06-07	1B344306-1C050252	N/A	N/A	N/A	854515T2	N/A
55	Elec Str.	3	92-97	0D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
55	Man.Start	3	96-97	0G290585-OG589999	19052A6	N/A	99021A5	N/A	N/A
55	Elec Str.	3	98-07	0G590000-OT980000	827509A1	398-832075A3	854512T	815279T	N/A
60	-	3	84-90	6428681-D000749	332-7778A9	398-5454A26	96455A8	816770	N/A
60	-	3	91-97	D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
60	-	3	97-00	OG531301-OG833000	827509A1	398-832075A3	N/A	815279T	N/A
60	Elec Str.	3	98-07	0G590000-OT980000	827509A1	398-832075A3	854512T	815279T	N/A
60	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
60	EFI 4 Stk	4	2005	0T409000-0T800999	N/A	N/A	N/A	854515T2	N/A
60	EFI 4 Stk	4	2006	0T801000-1B344306	N/A	N/A	N/A	854515T2	N/A
60	EFI 4 Stk	4	06-07	1B344306-1C050252	N/A	N/A	N/A	854515T2	N/A
65	650	4	67	2119749-2309310	N/A	N/A	N/A	816770	84-74904
65	650	4	68	2309311-2505592	N/A	N/A	IGN DRIVER	816770	84-74904
65	-	4	69-71	2503993-3293183	N/A	N/A	N/A	816770	84-74904
65	-	3	72-75	3293184-4382056	N/A	N/A	N/A	816770	N/A
65	-	3	76-79	4382057-4571651	332-7778A9	398-5454A26	96455A8	816770	N/A
65	Jet Elec Str.	3	94-96	D283222-OG760299	18495A12	398-9710A15	99021A5	815279T	N/A
65	Jet	3	96-06	0G760300-1B000001	827509A1	398-832075A3	854512T	815279T	N/A
70	-	3	77-87	4571652-A730815	332-7778A9	398-5454A26	96455A8	816770	N/A
70	9 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
70	16 Amp	3	87-93	0A996142-0D283222	332-7778A9	398-9710A15	99021A5	815279T	N/A
75	-	4	84-88	6432901-0C221499	332-5772A7	398-5454A26	96453A2	816770	N/A
75	9 Amp	3	89-93	0C221500-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
75	16 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-9710A15	99021A5	815279T	N/A
75	Elec Str.	3	94-96	0D283222-0G437999	18495A12	398-9710A15	99021A5	815279T	N/A
75	Man.Str.	3	94-96	0D283222-0G437999	18495A12	398-832075A13	99021A5	N/A	N/A
75	4 Stroke		00-05					67F-81960	
75	4 Stroke EFI							68V-81960	
75	2 Stk.	3	96-06	0G438000-1B000001	827509A1	398-832075A3	854512T	815279T	N/A
80	800	4	69	2559001-2991033	N/A	N/A	N/A	816770	84-74904
80	800	4	70	3051041-3052380	N/A	N/A	N/A	816770	84-74904
80	800	4	70	3052381-3059820	N/A	N/A	N/A	816770	84-74904
80	800	4	71	3144219-3192962	N/A	N/A	N/A	816770	84-74904
80	800	4	71-72	3307347-3493912	N/A	N/A	N/A	816770	84-74904
80	-	4	78-79	4831999-5582561	332-5772A7	398-5454A26	96452A1	816770	N/A
80	-	4	80-83	5582562-6432900	332-5772A7	398-5454A26	96453A2	816770	N/A
80	9 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
80	16 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-9710A15	99021A5	816770	N/A
80	4 Stroke EFI							68V-81960	
85	850	4	73-75	3493913-4366801	N/A	N/A	N/A	816770	84-74904
85	850	4	76-77	4366802-4831998	332-5772A7	398-5454A26	96452A1	816770	N/A
90	Inline	6	78-79	4845301-5299505	N/A	N/A	N/A	816770	84-74904
90	Inline	6	79	5299506-5595646	332-7778A9	398-5454A17	96455A11	816770	N/A
90	Inline	6	79-81	5594657-6026608	332-7778A9	398-5454A17	96455A11	816770	N/A

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HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
90	Inline	6	82-86	6026609-0B110053	332-7778A9	398-5454A17	96455A11	816770	N/A
90	Elec Str.	3	87-92	0A996142-0C221999	332-7778A9	398-8778A17	99021A5	816770	N/A
90	Elec Str.	3	92-94	0C222000-0D283221	332-7778A9	398-9710A15	99021A5	815279T	N/A
90	Elec Str.	3	94-96	0D283222-0G437999	18495A12	398-9710A15	99021A5	815279T	N/A
90	Man.Str.	3	94-96	0D283222-0G437999	18495A12	N/A	99021A5	N/A	N/A
90	Elec Str.	3	96-06	0G438000-1B000299	827509A1	398-832075A3	854512T	815279T	N/A
90	SportJet	3	93-95	0E021000-0E095087	332-7778A9	398-8778A17	N/A	815279T	N/A
90	SportJet	3	95-96	0E080400-0E145579	18495A12	398-8778A17	N/A	815279T	N/A
90	4 Stroke		00-05					67F-81960	
90	4 Stroke EFI							68V-81960	
95	950 Inline	6	66-67	1869776-2318585	N/A	N/A	POINTS	816770	84-74904
95	XRSprtJet	3	95-97	0E141089-0E315900	18495A12	398-9710A15	N/A	815279T	N/A
100	1000 Inline	6	67-69	2641855-3253111	N/A	N/A	N/A	816770	84-74904
100	-	4	88-93	0B209468-0D283221	332-5772A7	398-8778A17	99021A2	815279T	N/A
100	9 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-8778A17	99021A2	815279T	N/A
100	16 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
100	-	4	96-00	0G438000-0G965520	827509A1	398-832075A3	855748A2	815279T	N/A
100	4 Stroke EFI							68V-81960	
105	Jet	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
105	Jet	6	96-00	0G303046-0G760500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
110	1101 Inline	6	67	2113898-2314955	N/A	N/A	N/A	816770	N/A
115	150 SS Inline	6	70-79	2836019-5314655	N/A	N/A	N/A	816770	84-74904
115	Inline	6	79-80	5314656-5600966	332-7778A9	398-5454A17	96455A11	816770	N/A
115	Inline	6	80-82	5600967-6051525	332-7778A9	398-5454A17	96455A11	816770	N/A
115	Inline	6	82-89	6051526-0C10000	332-7778A9	398-5454A17	96455A11	816770	N/A
115	9 Amp	4	89-93	0C100000-0D252460	332-5772A7	398-8778A17	99021A2	815279T	N/A
115	16 Amp	4	89-97	0C100000-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
115	-	4	96-06	0G438000-1B000001	827509A1	398-832075A3	855748A2	815279T	N/A
115	4 Stroke EFI							68V-81960	
120	Sport Jet	4	95-96	OE080400-OE145579	332-8268662	398-9710A15	N/A	815279T	N/A
125	1250 Inline	6	68-69	2314956-3253111	N/A	N/A	N/A	816770	84-74904
125	9 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-8778A17	99021A2	815279T	N/A
125	16 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
125	-	4	96-06	0G438000-1B000001	827509A1	398-832075A3	855748A2	815279T	N/A
135	1350 Inline	6	70-71	2839369-3293233	N/A	N/A	N/A	816770	84-74904
135	-	6	85-88	0A904646-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
135	-	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
135	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
135	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
135	40 Amp	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
135	40 Amp	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
135	-	6	00-05	0G960500-UP	827509A1	N/A	96455A18	854515T2	N/A
140	1400 Inline	6	72	3293234-3502805	N/A	N/A	N/A	816770	84-74904
140	Inline	6	78-79	4855153-5314655	N/A	N/A	N/A	816770	84-74904
140	Inline	6	79	5327663-5625107	332-7778A9	398-5454A17	96455A11	816770	N/A
140	-	6	80-81	5625108-5669999	332-7778A9	398-5454A17	96455A11	816770	N/A
140	Jet	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A

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HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
140	Jet	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
140	Jet	6	00-05	0G960500-UP	827509A1	N/A	96455A18	854515T2	N/A
150	1500 Inline	6	73-77	3502806-4868997	N/A	N/A	N/A	816770	84-74904
150	XR2 Mag	6	78-86	04868998-0A904645	332-7778A9	398-5454A17	96455A11	816770	N/A
150	-	6	85-88	0A904646-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
150	-	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
150	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
150	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
150	40 Ano	6	92-95	0D082000-0G303045	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
150	2 Stk.	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
150	2 Stk	6	00-05	OG960500-OT408999	827509A1	N/A	96455A18	854515T2	N/A
175	Black Max	6	76-79	4301235-5593736	332-7778A9	398-5454A17	96455A11	816770	N/A
175	Black Max	6	79-84	5593737-6618750	332-7778A9	398-5454A17	96455A11	816770	N/A
175	9 Amp	6	85-88	6618751-0C100860	332-7778A9	398-5454A17	96455A11	816770	N/A
175	15 Amp	6	85-88	6618751-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
175	40 Amp	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
175	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
175	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
175	Xri EFI	6	92-95	0D082000-0G303045	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	Xri EFI	6	96-00	0G303046-0G840500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	2 Stk.	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	2 Stk	6	00-05	OG960500-OT408999	827509A1	N/A	96455A18	854515T2	N/A
175	XR2 Sp. Jet	6	97-05	0E151580-0E433133	N/A	N/A	N/A	815279T	N/A
200	Black Max	6	78-79	4839034-5363917	332-7778A9	398-5454A17	96455A11	816770	N/A
200	Black Max	6	79-81	5363918-6073191	332-7778A9	398-5454A17	96455A11	816770	N/A
200	15 Amp	6	82-90	6073192-0C239553	332-7778A9	398-5454A35	96455A11	88825A7*	N/A
200	Xri 40 Amp	6	89-91	0C100861-0G303045	332-7778A9	398-9610A3	96455A11	18736A	N/A
200	16 Amp	6	89-91	0D082000-0G201874	332-7778A9	398-5454A35	96455A11	815279T	N/A
200	40 Amp	6	89-91	0G201875-0G30345	332-7778A9	398-9610A3	96455A11	18736A	N/A
200	2 Stk.	6	92-00	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
200	2 Stk.	6	00-05	0G960500-1B226999	827509A1	N/A	96455A18	854515T2	N/A
200	2.5L EFI	6	92-99	0D082000-0G840500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
200	EFI	6	00-05	0G960500-0T408999	827509A1	N/A	96455A18	854515T2	N/A
210	Sp Jet	6	97-99	0E370318-0E433133	N/A	N/A	N/A	815279T(2)	N/A
220	-	6	87-88	0B117316-0C100860	332-7778A9	398-5454A35	96455A11	88825A7*	N/A
225	-	6	81-93	5628028-0D280812	332-7778A9	398-5454A35	96455A11	816770	N/A
225	2.5L EFI	6	95-00	0D935638-0G569900	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
225	3.0L	6	93-94	0D280813-0G129221	822779A2	N/A	N/A	Alternator	N/A
225	3.0L	6	94-95	0G129222-0G303045	822779A2	N/A	N/A	Alternator	N/A
225	3.0L	6	96-01	0G303046-0T408999	827509A1	N/A	N/A	Alternator	N/A
240	Sp Jet	6	00-05	0E373939-0E406399	827509A1	N/A	96455A18	854515T2	N/A
250	2.5L 16 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-5454A35	N/A	816770	N/A
250	2.5L 40 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-9610A3	N/A	18736A	N/A
250	3.0L	6	94-95	0G129222-0G303045	822779A2	N/A	N/A	Alternator	N/A
250	3.0L	6	96-00	0G303046-0G840500	827509A1	N/A	N/A	Alternator	N/A
250	XB 3.0L	6	00-02	0G980600-0T408999	827509A1	N/A	N/A	Alternator	N/A
275	16 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-5454A35	N/A	816770	N/A
275	40 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-9610A3	N/A	18736A	N/A
300	3.4L	6	80-87	5611648-A996135	332-7778A9	398-5454A35	N/A	816770	N/A
300	ProMax	6	98-01	0G980600-0T408999	827509A1	N/A	N/A	Alternator	N/A

***Replaces both Rectifier and Regulator**

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Switch Box
Part No: 332-5772A7



High Performance Ignition Kit
135-260HP 6 CYL 1976-2001
Part No: 214-7778K2



Switch Box
Part No: 332-7778A9



Switch Box
Part No: 339-7452A15



Switch Box
Part No: 339-7452A3



Switch Box
Part No: 339-6222A6



Switch Box
Part No: 855713A4



Switch Box
Part No: 19052A6



Switch Box
Part No: 18495A5



Switch Box
Part No: 18495A12



Switch Box
Part No: 18495A30



CD Module (4 Pin)
Part No: 827509A1



CDM Adapter Kit
Part No: 822779A2



Switch Box
Part No: 332-4911A2

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Stator
Part No: 86617A17



Stator
Replaces: 855721T8 **Part No: 855721A4**



Stator
Part No: 86617A2



Bullet Connectors
10 Male, 10 Female
with shields
Part No: 911-9783



Stator
Part No: 398-852387T7



Stator
Part No: 398-9610A3



Stator
Part No: 398-8778A17



Stator
Part No: 398-9710A15



Stator
Part No: 398-5454A35



Stator
Replaces: 398-5454A7
Part No: 398-5454A17



Stator
Part No: 398-5454A26



Stator
Part No: 398-832075A13



Stator
Part No: 398-832075A3

Note: We recommend these stators be used with CDM Module System only. If the engine uses a standard switch box and has the red stator adapter installed, remove the adapter and use either the 398-8778A17 (9 amp) stator or the 398-9710A15 (16 amp) stator.



Stator
Part No: 398-5255

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 Trigger **Part No: 854512T**	 Trigger **Part No: 98450A10**	 Trigger Replaces: 96455A1 **Part No: 96455A8**
 Trigger **Part No: 96453A2**	 Straight Arm Trigger **Part No: 96452A1**	 Trigger **Part No: 96455A11**
 Trigger **Part No: 99021A14**	 Trigger **Part No: 99021A2**	 Trigger **Part No: 99021A5**
 Trigger **Part No: 96455A18**	 Trigger **Part No: 855748A2**	 Reg/ Rect Replaces both Reg and Rect **Part No: 88825A7**

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Universal Reg/Rect Kit
12V
Regulated to 13.8V
COL For use on
Outboards with under flywheel lighting coil
Instructions Included
Part No: RR007CK



Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White, Red, Black(Earth)
All approx. 150mm long
Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Rectifier 6HP and UP
Part No: 816770



Reg/Rect
Part No: 815279T



Reg/Rect
Replaces: 883072T2
Part No: 854515T2



Reg/Rect
Must be used with
4 yellow wire stators.
40 Amp Dual Reg Kit
Part No: 18736A



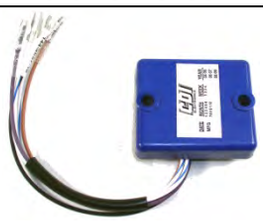
Rectifier
Replaces: 810937M
Part No: 676-81970-00



Reg / Rect
75-100 4 Stroke
Replaces: 804278A12, 804278T11, 67F-81960-10, 67F-81960-11
Part No: 67F-81960-12



Reg/ Rect
Replaces: 881346T
Part No: 68V-81960-00



Oil Warning Module
Part No: 14857A6



Over Rev Limiter
Part No: 821889A29



Timing Module
3 Wire
1994-95 30-40HP 2-Cyl
Part No: 823251A5



Timing Module 4 Wire
1996-97 30-40 HP 2-Cyl
Part No: 823251A4



Wiring Harness
Part No: 84-74904

HEAT SINK COMPOUND: TYPE 29 WILL NOT HARDEN OR DRY OUT.
RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, TOHATSU AND YAMAHA ENGINES
Part No: 989-8109

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MERCURY / MARINER

Head Gaskets and Gasket Kit Application

Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
6	1986-05	USA	0A197112-0T800749	27-42364A92			
6	1986-05	BEL	9461526 AND UP	27-42364A92			
8	1986-05	USA	0A197112 AND UP	27-42364A92			
8	1986-05	BEL	9461526 AND UP	27-42364A92			
8 (4 stroke) (232cc)	1995-00	USA	0H000058-OT178499			27-825482-1	
8 (4 stroke) (232cc)	1995-98	BEL	0P086824-0P325499			66M-11181-10	
8 (4-Stroke) (232cc)	1995-98	JPN	0R042475 AND UP			66M-11181-10	
8 (4 stroke) (232cc)	1995-98	BEL	0P325500 AND UP			66M-11181-10	
9.9	1986-UP	USA	0A197112 AND UP	27-42364A92			
9.9	1986-UP	BEL	9461526 AND UP	27-42364A92			
9.9 (4stroke) (232cc)	1995-98	USA	0H000058-0H017349			27-825482-1	
9.9 (4stroke) (323cc)	1999	USA	0G760300-0T178499			66M-11181-10	
9.9 (4stroke) (323cc)	1999	BEL	0P075166-0P325499			66M-11181-10	
9.9 (4stroke)	1995-98	JPN	0R042475 AND UP			66M-11181-10	
9.9 (4stroke)	1995-98	BEL	0P325500 AND UP			66M-11181-10	
10 (Marathon XR10 Sea	1990-UP	USA	0D038000 AND UP	27-42364A92			
10 (Marathon XR10 Sea	1990-UP	BEL	9596000 AND UP	27-42364A92			
10 Magnum/Marathon	1990-UP	USA	0D038000 AND UP	27-42364A92			
10 Magnum/Marathon	1990-UP	BEL	9596000 AND UP	27-42364A92			
15	1988-UP	USA	0B292414 AND UP	27-42364A92			
15	1988-UP	BEL	9542620 AND UP	27-42364A92			
15 XD Sea	1997-UP	BEL	9927000 AND UP	27-41499A87			
15 (SUPer)	1994-UP	USA	0B238464 AND UP	27-41499A87			
15 (SUPer)	1994-UP	BEL	9507381 AND UP	27-41499A87			
15 (SUPer)	1994-UP	CAN	0A730007 AND UP	27-41499A87			
15 (4-stroke)	1998	USA	0G760300 AND UP			66M-11181-10	
15 (4-stroke)	1998	BEL	0P075166 AND UP			66M-11181-10	
18 (18XD)	1983-1/2	USA	6416713-6443972	27-41499A87			
18 (18XD)	1983-1/3	BEL	93478116-7209532	27-41499A87			
18 (18XD)	1984-85	CAN	7207858-7209532	27-41499A87			
20 (20, 20xd, 200)	1986-87	USA	6443973 AND UP	27-41499A87			
20 (20, 20xd, 200)	1986-87	BEL	9415101 AND UP	27-41499A87			
20 (20, 20xd, 200)	1986-87	CAN	7209533 AND UP	27-41499A87			
20 Jet	1994-UP	USA	0G044027 AND UP	27-41499A87			
20 Jet	1994-UP	BEL	9807909 AND UP	27-41499A87			
25 (25, 25XD)	1984-UP	USA	6416713-0T97999	27-41499A87			
25 (25, 25XD)	1983 1/2	BEL	9378116-0P325499	27-41499A87			
25 (25, 25XD)	1983 1/2	CAN	7207858 AND UP	27-41499A87			
30 (2 cyl)	1991-Up			27-822420A94			
30 (4-stroke) (3 cyl)	1999-UP	USA	0G760300-0T408999			27-834777	
30 (4-stroke) (3 cyl)	1999-UP	USA	0T409000-1B226999			27-834777	
30 (4-stroke) (3 cyl)	1999-UP	BEL	0P153500-0P400999			27-834777	
30 (4-stroke) (3 cyl) EFI	1999-UP	USA	0T409000-1B226999			27-834777	
30 Jet (40HP) (4 cyl)	1994-UP	USA	0C159200 AND UP	27-72486A32			
30 Jet (40HP) (4 cyl)	1998-UP	BEL	9570790 AND UP	27-72486A32			
35 (2 cyl)	1984-86	USA	6445653-0B110788	27-78028A78			

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MERCURY / MARINER

Head Gaskets and Gasket Kit Application

Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
35 (2 cyl)	1984-86	BEL	9384476-9466646	27-78028A78			
35 (2 cyl)	1984-86	CAN	7209608 AND UP	27-78028A78			
40 (40,402) (2 cyl)	1972-74	USA	225147-0G053313	27-78028A78			
40 (40,402) (2 cyl)	1972-74	AUS	8002335 AND UP	27-78028A78			
40 (40,402) (2 cyl)	1972-74	BEL	339688 AND UP	27-78028A78			
40 (2 cyl)	1972-74	CAN	3340783 AND UP	27-78028A78			
40 (2 cyl)	1991-Up			27-822420A94			
40 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
40 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
40 (4 cyl)	1989-UP	USA	0C159200 AND UP	27-72486A32			
40 (4 cyl)	1989-UP	BEL	9570790 AND UP	27-72486A32			
40 (4 stroke) (3 cyl)	1998	USA	0G760300-0T408999			27-834777	
40 (4 stroke) (3 cyl)	1998	USA	0T409000 AND UP			27-834777	
40 (4 stroke) (3 cyl)	1998	BEL	0P153500 AND UP			27-834777	
40 (4 stroke) (3 cyl) EFI	1998	USA	0T409000 AND UP			27-834777	
40 (4 stroke) (3 cyl) EFI	1998	CHN	1C000001 AND UP			27-834777	
40 (4 stroke) (4 cyl)	1998	USA	0T228405-0T598999			27-857081	
40 (4 stroke) (4cyl) EFI	1998	USA	0T409000 AND UP			27-857081	
40 (4 stroke) (4cyl) EFI	1998	CHN	1C000001 AND UP			27-857081	
45 (4 cyl)	1986	USA	5531630-0B110788	27-72486A32			
45 (4 cyl)	1986	AUS	8063985 AND UP	27-72486A32			
45 (4 cyl)	1986	BEL	9248006-9466691	27-72486A32			
45 (4 cyl)	1986	CAN	7143688-0A719280	27-72486A32			
45 (4 cyl)	1987-89	USA	0B110789 AND IP	27-72486A32			
45 (4 cyl)	1987-89	BEL	9466692 AND UP	27-72486A32			
45 (4 cyl)	1987-89	CAN	0A719281 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	USA	2116318 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	CAN	2097445 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	AUS	2863739 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	BEL	9001581 AND UP	27-72486A32			
50 (3 cyl)	1986-87	USA	6428681-0B122929	27-88449A32			
50 (3 cyl)	1986-87	BEL	9385911-9469199	27-88449A32			
50 (3 cyl)	1986-87	CAN	7208333-0A721307	27-88449A32			
50 (3 cyl)	1986-87	USA	0B122930-0D000749	27-88449A32			
50 (3 cyl)	1986-87	BEL	9469200-9683054	27-88449A32			
50 (3 cyl)	1986-87	CAN	0A721308 AND UP	27-88449A32			
50 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
50 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
50 (4 stroke) (4 cyl)	1995-98	USA	0T178500-0T598999			27-857081	
50 (4 stroke) (4 cyl)	1995-98	BEL	0P094500-0P206999			27-857081	
50 (4 stroke) (4 cyl) EFI	1995-98	USA	0T409000 AND UP			27-857081	
50 (4 stroke) (4 cyl) EFI	1995-98	BEL	0P153500 AND UP			27-857081	
50 (4 stroke) (4 cyl) EFI	1995-98	CHN	1C000001 AND UP			27-857081	
55 (3 cyl)	1984-87	USA	6428681-00B122929	27-88449A32			
55 (3 cyl)	1984-87	BEL	9385911-9461999	27-88449A32			

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MERCURY / MARINER

Head Gaskets and Gasket Kit Application

Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
55 (3 cyl)	1984-87	CAN	7208333-0A721307	27-88449A32			
55 (3 cyl)	1988-90	USA	0B122930-0D000749	27-88449A32			
55 (3 cyl)	1988-90	BEL	9469200-9683054	27-88449A32			
55 (3 cyl)	1988-90	CAN	0A721308 AND UP	27-88449A32			
55 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
55 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
60 (3 cyl)	1984-87	USA	642681-0B122929	27-88449A32			
60 (3 cyl)	1984-87	BEL	9385911-9469199	27-88449A32			
60 (3 cyl)	1984-87	CAN	720833-0A721307	27-88449A32			
60 (3 cyl)	1988-90	USA	0B122930-0D000749	27-88449A32			
60 (3 cyl)	1988-90	BEL	9469200-9683054	27-88449A32			
60 (3 cyl)	1988-90	CAN	0A721308 AND UP	27-88449A32			
60 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
60 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
60 (4 stroke) (4 cyl) CARB	1965-66					27-857081	
60 (4 stroke) (4 cyl) EFI	1965-66					27-857081	
65 (650) (3cyl)	1973-76	USA	3293184-4382056	27-88449A32			
65 (650) (3cyl)	1973-75	AUS	8006640-8042349	27-88449A32			
65 (650) (3cyl)	1973-76	BEL	9020074-9112988	27-88449A32			
65 (650) (3cyl)	1973-76	CAN	7013633-7073472	27-88449A32			
65 (650) (3cyl)	1976	USA	4328057-4571651	27-88449A32			
65 (650) (3cyl)	1976	BEL	9112989-9135824	27-88449A32			
65 (650) (3cyl)	1976	CAN	7073473-7087822	27-88449A32			
70 (3 cyl)	1977-79	USA	4571652-0A9961411	27-88449A32			
70 (3 cyl)	1977-79	AUS	8042350 AND UP	27-88449A32			
70 (3 cyl)	1977-79	BEL	9135825-9385910	27-88449A32			
70 (3 cyl)	1977-79	CAN	7087823-7208332	27-88449A32			
70 (3 cyl)	1987	USA	0A996142 AND UP	27-43004A99			
70 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
75 (3-cyl)	1987-91			27-43004A99			
75 (4 cyl)	1984-88	USA	6423901 AND UP	27-73645A87			
75 (4 cyl)	1984-88	BEL	9393856 AND UP	27-73645A87			
75 (4 cyl)	1984-88	CAN	7208573 AND UP	27-73645A87			
75 (4 stroke) CARB	1999-UP	USA	0G960500-1B226999	68V-W0001-03		67F-11181-02	
75 (4 stroke) EFI (1596cc)	1999-UP	USA	1B172291-1B366822	68V-W0001-03		67F-11181-02	
80 (80, 800) (4 cyl)	1978-79	USA	4831999-6432900	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	AUS	8050200 AND UP	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	BEL	9177626-9393855	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	CAN	7110998-7208572	27-73645A87			
80 (3 cyl)	1987	USA	0A996142 AND UP	27-43004A99			
80 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
80 Jet (4 cyl)	1994-98	USA	0D283222 AND UP	27-13461A99			
80 Jet (4 cyl)	1994-98	BEL	9793577 AND UP	27-13461A99			
90 (90, 900) (6 cyl)	1978-79	USA	4845301 AND UP	27-85653A87			
90 (90, 900) (6 cyl)	1978-79	CAN	711698 AND UP	27-85653A87			

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Head Gaskets and Gasket Kit Application

Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
90 (90) (6cyl)	1980-83	AUS	806545 AND UP	27-85653A87			
90 (3 cyl)	1987	USA	0A966142 AND UP	27-43004A99			
90 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
90 (4 stroke)	1999-UP	USA	0G960500-1B226999	68V-W0001-03		67F-11181-02	
90 (4 stroke) (EFI) (1596cc)	1999-UP	USA	1B172291-1B366822	68V-W0001-03		67F-11181-02	
100 (4 cyl)	1988-98	USA	0B209468 AND UP	27-13461A99			
100 (4 cyl)	1988-98	BEL	9523034 AND UP	27-13461A99			
105 Jet (V6)	1996-UP	USA	0D082000 AND UP	27-815791A92		27-18785-1	
115 (1150, 115) (6 cyl)	1973-79	USA	3525441 AND UP	27-85653A87			
115 (1150, 115) (6 cyl)	1973-79	AUS	8008665 AND UP	27-85653A87			
115 (1150, 115)	1978-79	CAN	7112248 AND UP	27-85653A87			
115 (4 cyl)	1988-93	USA	0C00000 AND UP	27-13461A99			
115 (4 cyl)	1988-93	BEL	9559771 AND UP	27-13461A99			
115 (4 stroke) (EFI) (1741cc)	1999-UP	USA	0T209000-1B366822	68V-W0001-03		67F-11181-02	
125 (4 cyl)	1994-98	USA	0D283222 AND UP	27-13461A99			
125 (4 cyl)	1994-98	BEL	9793577 AND UP	27-13461A99			
140 (140, 1400) (6 cyl)	1972	USA	3293234-3502805	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	USA	4865678 AND UP	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	AUS	8052650 AND UP	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	CAN	7112773 AND UP	27-85653A87			
150 (1500) (6 cyl)	1973-78	USA	3502806-5327662	27-85653A87			
150 (1500) (6 cyl)	1973-78	AUS	8005615-8052649	27-85653A87			
150 (1500) (6 cyl)	1973-77	CAN	7010533-7112772	27-85653A87			
V-135	1986-88	USA	0A904646-0C239552	27-90484A88		27-96542-1	
V-135	1991	USA	0C239553-0G960499	27-815791A92		27-18785-1	
V-135	1996-98	USA	0G960500-0T178499			27-18785-1	
V-135 CARBY & EFI	2000-UP	USA	OG960500 AND UP	27-815791A00	859722 1		858452-1
V-135 DFI	1992-95	USA	0C59000-0G960499	27-814754A00			
V-135 DFI	1998	USA	OG960500 AND UP	27-814754A00	859772 1		858452-1
V -140 JET	1996-98	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-140 CARBY & EFI	2000-UP	USA	OG960500 AND UP	27-815791A00	859722 1		858452-1
V-150 (150, 1500)	1973-77	USA	4688998-6042945	NLA		27-79583	
V-150	1982-90	USA	6042946-0C239552	27-90484A88		27-96542-1	
V-150	1988-91	USA	0C239553-0G960499	27-815791A92		27-18785-1	
V-150 (XR6/Magnum III)	1996-98	USA	0G960500 AND UP	27-814754A00	859772 1		858452-1
V-150 EFI	1993-98	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-150 EFI	1996-98	USA	0G960500-0T408999		859772 1		858452-1
V-150 EFI	1996-98	USA	0T409000 AND UP		859772 1		858452-1
V-150 DFI	1998	USA	0D590000-0G960499	27-814754A00			
V-150 DFI	1998	USA	0G960500 AND UP	27-814754A00	859772 1		858452-1
V-150 CARBY & EFI	2000-UP	USA	OG960500 AND UP	27-815791A00	859722 1		858452-1
V-175 (175,1750)	1976-81	USA	4301235-6618750	NLA		27-79583	
V-175 (175,1750)	1976-79	AUS	8058770 AND UP	NLA		27-79583	
V-175	1985-88	USA	6618751-0 239522	27-11338A88		27-41246-1	
V-175	1991	USA	0C239553-0D081999	27-815791A92		27-18786-1	

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MERCURY / MARINER

Head Gaskets and Gasket Kit Application

Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
V-175	1992-95	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-175 EFI	1992-95	USA	0D000750-0D81999	27-815791A92		27-18786-1	
V-175 EFI	1992-95	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-175 EFI	1992-98	USA	0D960500-0T408999		859772 1		858452-1
V-175 EFI	1992-98	USA	0T409000-0T800999		859772 1		858452-1
V-175 EFI	1992-98	USA	0T178500 AND UP	27-814754A00	859772 1		858452-1
V-175 CARBY & EFI	2000-UP	USA	OG960500 AND UP	27-815791A00	859722 1		858452-1
V-200 (200,2000)	1978-79	USA	4839034-6073191	NLA		27-41245-1	
V-200 (200,2000)	1980-81	AUS	8061595-8065672	NLA		27-41245-1	
V-200	1982	USA	6073192-6203990	NLA		27-41245-1	
V-200	1983	USA	6203991-0C291519	27-1138A88		27-41246-1	
V-200	1991	USA	0C291520-0D081999	27-815791A92		27-822844-1	
V-200	1992-95	USA	0D082000 AND UP	27-815791A92		27-822844-1	
V-200	1996-98	USA	0G960500 AND UP	27-815791A92	859772 1		858452-1
V-200 EFI	1989-90	USA	0C100861-0C291519	27-11338A88		27-41246-1	
V-200 EFI	1991	USA	0C291520-0G960499	27-815791A92		27-822844-1	
V-200 EFI	1996-98	USA	0G960500-0T408999	27-815791A92	859772 1		858452-1
V-200 CARBY & EFI	2000-UP	USA	OG960500 AND UP	27-815791A00	859722 1		858452-1
V200 EFI (2.5l)	1996-98	USA	0T409000 AND UP	27-815791A92	859772 1		858452-1
V-200 EFI (3.0L)	1996-98	USA	0T750164-0T598999	27-832934A00	878453		818574
V-200 EFI (3.0L)	1996-98	USA	0T599000 AND UP	27-832934A00			818574
V-200 EFI (3.0L)	1997	USA	0G386496-0G589999	27-814195A97	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0G590000-0G960499	27-832934A98	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0G960500-0T178499	27-832934A00	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0T178500-0T598999	27-832934A00	878453		818574
V-200 EFI (3.0L)	1998	USA	0T599000 AND UP	27-832934A00			818574
V-220	1987-88	USA	0B117316 AND UP	27-11338A88		27-41246-1	
V-225	1980-81	USA	5628028 AND UP	NLA		27-41245-1	
V-225 CARB (3.0L)	1994-98	USA	0D280813-0T178499	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1994-98	USA	0T178500-0T598999	27-814195A93	878453		818574
V-225 SEA PRO	1994-98	USA	0G245605-0T408999	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1995-98	USA	0G129222-0T408999	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1995-98	USA	0T409000-0T598999	27-832934A00	878453		818574
V-225 EFI (3.0L)	1995-98	USA	0T599000 AND UP	27-832934A00			818574
V-225 DFI (3.0L)	1998	USA	0G590000-0G960499	27-832934A98	25-818573		818574
V-225 DFI (3.0L)	1998	USA	0G960500-0T178499	27-832934A00	25-818573		818574
V-225 DFI (3.0L)	1998	USA	0T178500-0T598999	27-832934A00	878453		818574
V-225 DFI (3.0L)	1998	USA	0T599000 AND UP	27-832934A00			818574
V-250 EFI (3.0L)	1995-98	USA	0T409000-0T598999	27-832934A00	878453		818574
V-225 EFI (3.0L)	1995-98	USA	0T599000 AND UP	27-832934A00			818574
V-250 (3.4L)	1989-94	USA	0C101891 AND UP		25-88923		
V-250 EFI (3.0L)	1995-98	USA	0G129222-0T408999	27-814195A93	25-818573		818574
V-250 XS DFI			OT651945-OT818042	27-841220A03			
V-275 (3.4L)	1989-94	USA	0C101891 AND UP		25-88923		
V300 (3.4L)	1980-87	USA	5611648 AND UP		25-88923		

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UPPER SEAL **PART NO: 321831**
LOWER SEAL **PART NO: 26-12566**

SEALS NOT INCLUDED

Part No: 27-42364A92



SEAL KIT **PART NO: 2019**

SEALS NOT INCLUDED

Part No: 27-41499A87



SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED

Part No: 27-78028A78

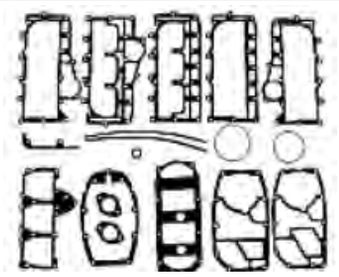


SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED

Replaces: 27-72486A78, 27-85491A90

Part No: 27-72486A32



INCLUDES CRANK SEALS

Replaces: 27-43779A87, 27-69524A75

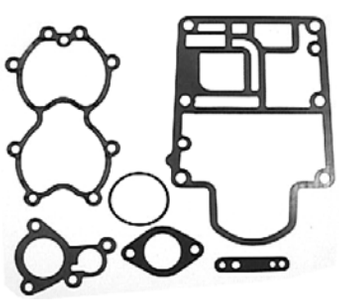
Part No: 27-88449A32



SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED

Part No: 27-73645A87



SEAL KIT **PART NO: 2020**

SEALS NOT INCLUDED

Part No: 27-822420A94

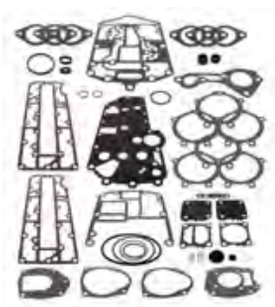


SEAL KIT EARLY MOD **PART NO: 2016-3**
SEAL KIT LATE MOD **PART NO: 2020**

SEALS NOT INCLUDED

Replaces: 27-812867A97, 27-828553A97

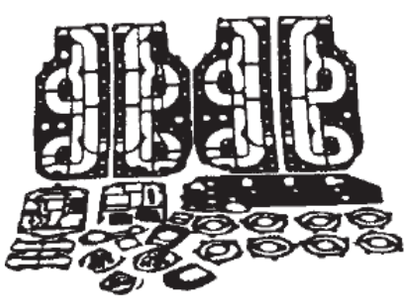
Part No: 27-812867A91



SEAL KIT **PART NO: 2017**

SEALS NOT INCLUDED

Part No: 27-43004A99



SEAL KIT **PART NO: 2017**

SEALS NOT INCLUDED

Part No: 27-13461A99

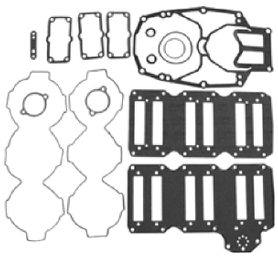


SEAL KIT **PART NO: 2016-3**

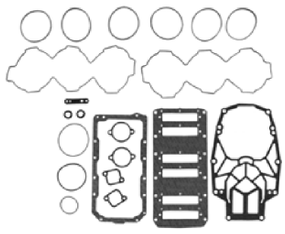
SEALS NOT INCLUDED

Part No: 27-85653A87

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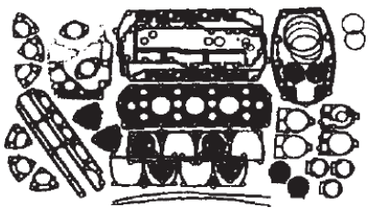


SEAL KIT **PART NO: 2018**
HEAD O'RING X 6 **PART NO: 25-818573**
HEAD O'RINGS & SEALS NOT INC
Part No: 27-814195A97



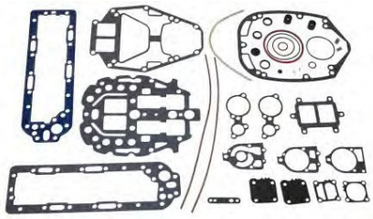
SEAL KIT **PART NO: 2018**

SEALS NOT INCLUDED
Part No: 27-841220A03



SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED
Part No: 27-52893A72



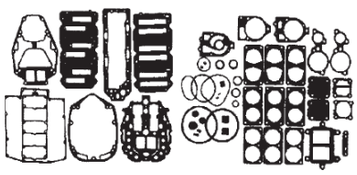
SEAL KIT **PART NO: 2016-3**
HEAD O'RING X 6 **PART NO: 859772 1**
H/COV OUT SEAL X 2 **PART NO: 858452 1**

HEAD O'RINGS & SEALS NOT INC
Replaces: 27-8M004671
Part No: 27-814754A00



SEAL KIT **PART NO: 2016-3**

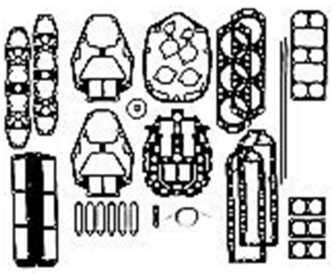
SEALS NOT INCLUDED
Replaces: 27-14697A87, 27-89221A80
27-89221A88
Part No: 27-11338A88



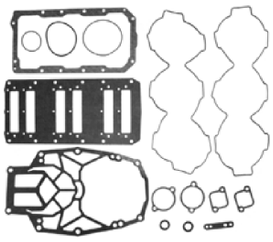
SEAL KIT **PART NO: 2016-3**

H/GASKET **PART NO: 27-18785-1**
H/GASKET **PART NO: 27-822844-1**
CHECK FOR CORRECT APPLICATION

HEAD GASKETS & SEALS NOT INC
Part No: 27-815791A92

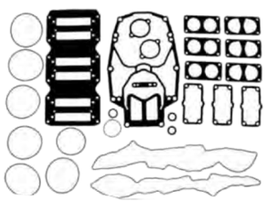


SEAL KIT **PART NO: 2016-3**
SEALS NOT INCLUDED
Part No: 27-90484A88



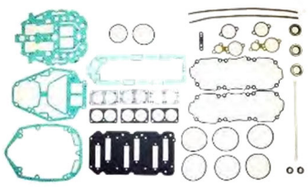
SEAL KIT **PART NO: 2018**
HEAD O'RINGS X 6 **– VARIOUS OPTIONS**

HEAD O'RINGS & SEALS NOT INC
Part No: 27-832934A00



SEAL KIT **PART NO: 2018**

SEALS NOT INCLUDED
Part No: 27-814195A93

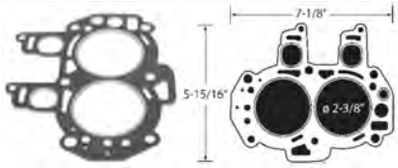


Part No: 27-815791A00

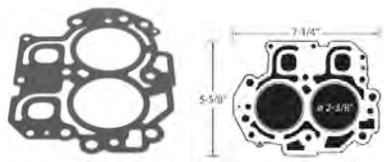
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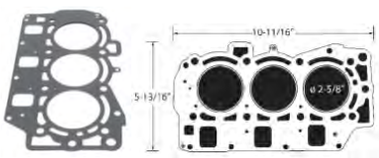
HEAD GASKETS – 1, 2, 3 & L4-CYLINDER



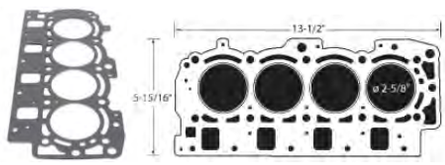
Fits 8 (232cc) 9.9 HP
2-Cyl (4 Stroke)
Part No: 27-825482-1



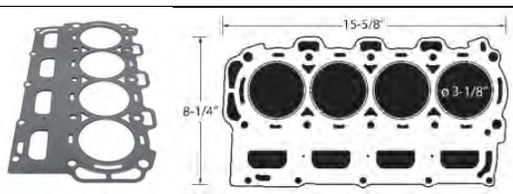
Fits 8 (323cc), 9.9 (323cc),
13.5, 15 HP, 2-Cyl. (4-Stroke)
Replaces: 27-850836, 27-8M005270
Part No: 66M-11181-10



Fits 30, 30 EFI, 40 EFI HP
3-Cyl (4 Stroke)
Replaces: 67C-11181-01
Part No: 27-834777



Fits 40, 40 EFI 50, 50 EFI, 60 EFI,
L4-Cyl (4 Stroke)
Replaces: 27-8M004527
Part No: 27-857081



Fits 75, 90, 115 EFI HP
L4-Cyl (4 Stroke) Replaces: 27-804115-1
Part No: 67F-11181-02



Fits V6 175-220HP
Replaces: 27-41247T01
Part No: 27-41246-1



Mercury
2 - 3.3 HP 1 Cyl
Part No: 27-95299001



Mercury/Tohatsu
4-5 HP 1 Cyl
Replaces: 27-812939, 27-812939015
Part No: 369-01005-1



Mercury/Tohatsu
6 - 9.8HP 2 Cyl
Replaces: 27-803663 7
27-803663 021
Part No: 3B2-01005-1



Mercury
55mm Bore 9.9 HP
Replaces:
27-803663 018
Part No: 351-01005-0



Mercury
60mm Bore 15-18 HP
Replaces: 27-803663
27-803663 019
Part No: 350-01005-0



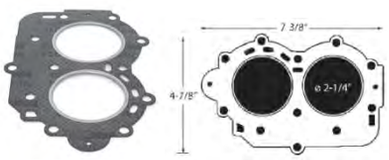
Mercury/Tohatsu
25-30 HP 2-Cyl
Part No: 27-812939-1

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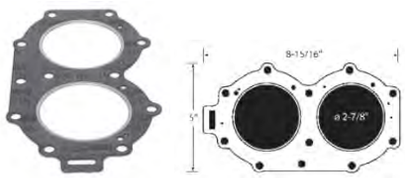
Early Mariner 2-Cylinder Head Gaskets



Mercury/Tohatsu
40-50 3 Cyl
Part No: 27-812939 10 A/M PAPER
Part No: 27-812939 10 METAL

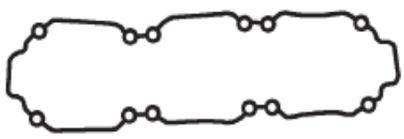


9.9-15hp
Replaces: 27-18937, 6E7-11181-00
Part No: 682-11181-00



Fits 30A, W30 (w/ Marathon) HP
Replaces: 27-19138
Part No: 689-11181-00

CYLINDER HEAD SEALS

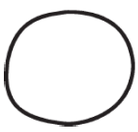


For V6 2.5L (1998-Up)
Part No: 858452-1

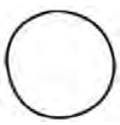


For V6 3.0L (1998-Up)
Part No: 818574

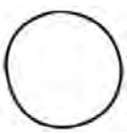
CYLINDER HEAD O-RINGS



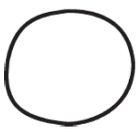
For Early 3.0L
Part No: 25-818573



For Late 3.0L
Part No: 878453



For V6 2.5L
Part No: 859772-1



For 3.4L
Part No: 25-88923

POWERHEAD MOUNTING GASKETS – 2, 3, L4 & L6-CYLINDER



4, 4.5, 7.5, 9.8 HP 1-Cyl
Part No: 27-89937



6, 8, 9.9, 10, 15 HP 2-Cyl
Cyl block to M/ing Plate
Part No: 27-19186-1



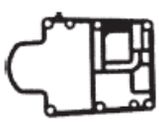
15, 18, 20, 25 HP 2-Cyl
Cyl block to M/ing Plate
Part No: 27-41670-5



20 (200) HP 2-Cyl
Cyl block to M/ing Plate
Part No: 27-39401



Sandwich Plate
6-15 HP 2 CYL
Part No:
27-19599-1



30,40, 45 Jet, 50, 55, 60
HP 3-Cyl
Replaces: 27-812865
Part No:
27-828553



30,35, 40, 45, 50,
60 HP 3 & 4-Cyl
Cyl block to plate
Part No:
27-88451-1



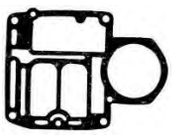
30- 60 HP 3 & 4Cyl
M/ing plate to D/shaft
housing
Part No:
27-38501-1

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POWERHEAD MOUNTING GASKETS – 2, 3, L4 & L6-CYLINDER CONT



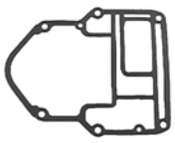
Base Gasket
6-9.8 HP 2 Cyl INTL
Up to 2003
Replaces: 3B2-01303-0
Part No: 27-803663 023



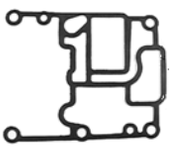
Base Gasket
9.9-18 HP 2 Cyl INTL
Replaces: 350-01303-1,
3M3-01303-0, 27-803663 6
Part No: 27-803663 020



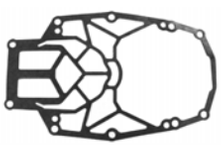
Base Gasket
25-30 HP 2 Cyl INTL
Replaces: 346-01303-0
Part No: 27-853987001



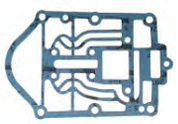
Base Gasket
40-50 3 Cyl INTL
Replaces: 3C8-01303-0
Part No: 27-812939024



Base Gasket
40/50HP 1996-UP
Part No: 27-826738



Base Gasket 3.0L
Part No: 27-832933 5



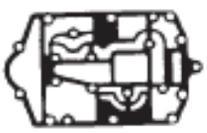
Sandwich Plate
Part No: 27-812866



35 HP 2-Cyl
Cyl block to M/ing plate
Part No: 27-62860-1



45, 50 HP L4-Cyl
Cyl block to M/ing plate
Part No: 27-79650-1



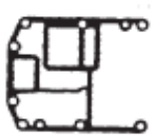
65-125HP
3 & L4Cyl
M/ing Plate to
D/shaft housing
Part No: 27-43008-6



65 (650) HP 3-Cyl
Cyl block to
mounting plate
Part No: 27-60317



75-140 L4 & L6-Cyl
Cyl block to M/ing plate
Part No: 27-69238-1



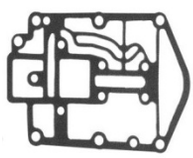
65-125HP 3 & L4-Cyl
Cyl block to M/ing plate
Part No: 27-43007-5



140 Jet,115-225HP V6
M/plate to D/shaft Hsg
Part No: 27-99173-2



Drive Shaft Housing Gasket
Part No: 27-43337 4



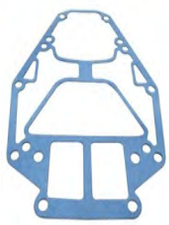
Drive Shaft Housing Gasket
30-40 hp , 2 cyl 40-50 hp, 3 cyl
Replaces: 27-821446
Part No: 27-8M0000821

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POWERHEAD MOUNTING GASKETS – V6



V6
115-200HP 2.5L
Exhaust plate to mounting plate
Part No: 27-18307-6



V6
Cyl block to mounting plate
Replaces: 27-99776
Part No: 27-99776-1



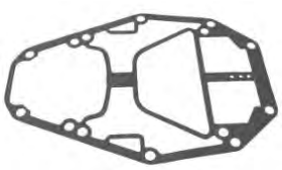
V6
Cyl block to mounting plate
Replaces: 27-99176, 27-99176-2, 27-99176-4
Part No: 27-99176-3



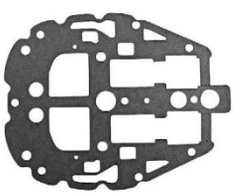
135,150,175,200 HP V6
s/n 6618751 & up
Mounting plate to drive shaft housing
Part No: 27-99177



V6
Cyl block to mounting plate
Replaces: 27-78069, 27-823142, 27-823142-1,
Part No: 27-823142-2



V6
Cyl block to mounting plate
Part No: 27-75909



V6
175 HP S/N 6618750 & below Mounting plate to drive shaft housing
Part No: 27-75786



Base Gasket
75, 80, 90, 100, 115
4 Stroke
Replaces: 27-85872 1
Part No: 68V-11351-00

CORK CRANKCASE GASKETS ——— SOLD INDIVIDUALLY, NOT IN A PAIR

35-40 2 Cyl, 50-70hp 3 Cyl, 75-85 L4 Cyl, 90-275 L6 & V6

Replaces: 27-55158, 27-60286, 27-53650, 27-11338
Part No: 27-53862

CYLINDER BLOCK COVER GASKETS



7.5, 9.8 HP 2-Cyl
Part No: 27-41382



30 Jet 40, 45 HP 4-Cyl
Part No: 27-43777-2



35, 40 HP 2-Cyl
Part No: 27-85490-2



CYL BLOCK GASKET
Part No: 27-19207002



45, 50 HP 4-Cyl
Part No: 27-85487



50, 60 HP 3-Cyl
Part No: 27-43779-2



70 HP 3-Cyl
Part No: 27-88449



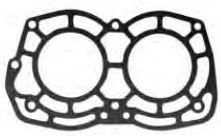
75 HP 3-Cyl
Part No: 27-96171-1



90, 115 HP L6-Cyl
Part No: 27-98185-3

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CYLINDER BLOCK COVER GASKETS CONT.

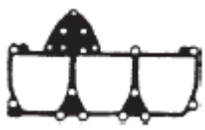
			
9.9 (Force) 20 (200) HP **Part No: 27-78410**	65 Jet, 75, 90 HP 3-Cyl **Part No: 27-43005-7**	80 (800) 4-Cyl **Part No: 27-85493**	80 Jet, 100, 115, 125HP 4-Cyl **Part No: 27-44328-4**
			
HEAD COVER GASKET **Part No: 27-86389**	HEAD COVER GASKET **Part No: 27-86389-5**	150-220HP V6 Design I **Part No: 27-65788**	150-220HP V6 Design II **Part No: 27-96278**

REED BLOCK GASKETS

				
15, 20, 25 HP 2-Cyl **Part No: 27-41417**	15, 20, 25 HP 2-Cyl Carb Adapter Plate **Part No: 27-41418**	30, 40, 45 Jet, 50, 55, 60 HP 3-Cyl **Part No: 27-812868**	30, 40, 45 Jet, 50, 55, 60 HP 3-Cyl Induction Manifold **Part No: 27-812869**	75-125 HP 3 & L4-Cyl **Part No: 27-13937-6**
				
PLATE GASKET **Part No: 27-850058-1**	200(2000) HP V6 **Part No: 27-96761-1**	200 HP, 2.5 EFI V6 **Part No: 27-12775-4**	200, 240 EFI Jet V6 **Part No: 27-813859**	
				
200, 225, 250, 300 HP 3.0L V6 **Part No: 27-814195-1**	Most V6 **Part No: 27-14697-2**	V6 Adapter Plate **Part No: 27-16737-1**	V6 Reed Block Housing **Part No: 27-93536-1**	

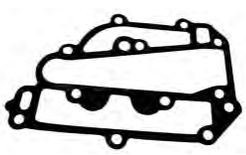
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TRANSFER PORT COVER GASKETS

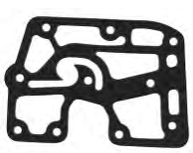
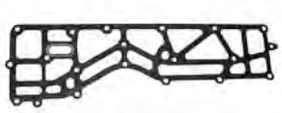
			
6-15 HP **Part No: 27-19203-1**	30 Jet, 40, 45 HP L4-Cyl **Part No: 27-27936-1**	50, 60, 70 HP 3-Cyl **Part No: 27-76862-1**	90, 115, 140 HP L6 **Part No: 27-856730**

		
75, 80 , 85 HP L4-Cyl **Part No: 27-73645**	80 , 85 HP L4-Cyl **Part No: 27-62107**	90, 115 , 140 , 1150 HP L6-Cyl **Part No: 27-64941**

BAFFLE PLATE-EXHAUST MANIFOLD GASKETS

			
Baffle Plate Gasket 6-15HP **Part No: 27-19184**	Baffle Plate Gasket 6-15 HP **Part No: 27-19185**	20 (200) HP **Part No: 27-78409**	20 (200) HP **Part No: 27-78411**

			
Side Plate Gasket Replaces: 27-41499 5 **Part No: 27-892157**	80 (800) HP 4-Cyl **Part No: 27-85498-1**	80 (800) HP 4-Cyl **Part No: 27-85496-1**	50-70 HP 3-Cyl **Part No: 27-70335-1**

			
Inner Exhaust 15-25 HP 2 Cyl 88-Up Replaces: 27-892158 **Part No: 27-41475 8**	Outer Exhaust 15-25 HP 2 Cyl 88-Up **Part No: 27-41499 1**	Exhaust Gasket 40-50 3 Cyl INTL Inner and Outer Replaces: 3C8-02305-0 **Part No: 27-812939020**	Exhaust Gasket 75-115 hp 4 Stroke Replaces: 67F-41114-A0 **Part No: 27-804076003**

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BAFFLE PLATE-EXHAUST MANIFOLD GASKETS CONT.

 30 Jet 40, 45, 50 HP 4-Cyl **Part No: 27-85492-2**	 35, 40 HP 2-Cyl Replaces: 27-856728 **Part No: 27-85489-2**	 35, 40 HP 2-Cyl **Part No: 27-85488-2**	 90, 115 HP L6-Cyl **Part No: 27-85495-2**	 90, 115 HP L6-Cyl **Part No: 27-85497-2**
 50-70HP 3-Cyl **Part No: 27-69524-2**	 50-70 HP 3-Cyl **Part No: 27-69525**	 65 Jet 75, 90 3-Cyl **Part No: 27-43004-7**	 75 HP 4-Cyl **Part No: 27-85496-1**	 75 HP 4-Cyl **Part No: 27-85498**

 30 Jet 40, 45, 50 HP 4-Cyl **Part No: 27-85491-2**	 80 Jet 100, 115, 125 L4 Use w/ 4432C1 / 44325C1 Baffle plate-exhaust cover **Part No: 27-13958-1**	 80 Jet 100, 115, 125 L4 Use w/ 4432C2 / 44325C2 Baffle plate-exhaust cover **Part No: 27-812775-5**	 80 Jet 100, 115, 125 HP L4 Use w/ 44324C2 Baffle plate-exhaust cover **Part No: 27-812775-4**

V6 DIVIDER PLATE GASKETS

 135, 150, 220, 225 (2.4L) HP XR4 **Part No: 27-90484-1**	 140 Jet, 150 Jet, 135-200 (2.5L) HP Replaces 27-19050-6 **Part No: 27-19050-3**	 V-6 2.0/2.4/2.5L Divider Plastic Hose Seal Replaces: 26-814754 **Part No: 942**	 150, 175, 200 HP **Part No: 27-76636**

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WATER JACKET COVER GASKETS



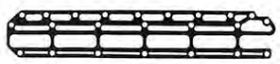
65 Jet, 75, 90 HP 3-Cyl
Part No: 27-43005-7



75, 80, 85 HP L4-Cyl
Part No: 27-73665

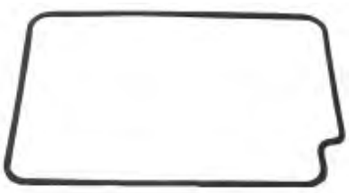


80 Jet, 100,
115, 125 L4
Part No: 27-44328-4

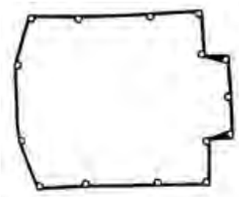


90, 115 HP L6-Cyl
Part No: 27-72142-1

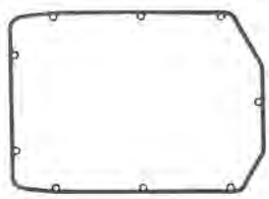
SOUND ATTENUATOR GASKETS



135, 150, 175, 200 HP V6
Part No: 27-67275-1



135, 150, 175, 200 (2.5L) V6
Part No: 27-18889-1



200, 225 (2.4L) HP V6
Part No: 27-87736-1

MISCELLANEOUS GASKETS



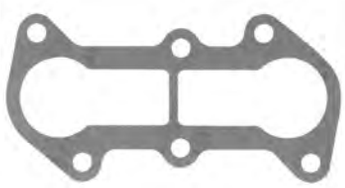
35, 40 HP
Cover Mounting Bracket to Block
Part No: 27-62396



35, 40 HP
Cover M/ting Bracket to Block
Part No: 27-66847



V6
Relief Valve Plate
Part No: 27-78690



80 Jet, 100, 115, 125 HP
L4-Cyl
Induction Manifold
Part No: 27-13461-2



V6
Drive Shaft Hsg. Plate to
Exh. Ext.
Part No: 27-78246-1



Vapour Sep Gasket
Part No: 27-883252



Loctite 518 Gasket Sealant Red 50ml Tube
Part No: 518

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MERCURY / MARINER

THERMOSTATS, THERMOSTAT & POPPET VALVE KITS

MODEL	YEAR	COUNTRY	SERIAL NO. RANGE	POPPET WATER RELIEF VALVE KIT	THERMO KIT	THERMO
6	1986-98	USA	0A197112 & Up	N/A	14586K	14586
6	1986-93	BEL	9461526 & Up	N/A	14586K	14586
8	1986-98	USA	0A197112 & Up	N/A	14586K	14586
8	1986-93	BEL	9461526 & Up	N/A	14586K	14586
9.9	1986-98	USA	0A197112 & Up	N/A	14586K	14586
9.9	1986-93	BEL	9461526 & Up	N/A	14586K	14586
15	1988-98	USA	OB292414 & Up	N/A	14586K	14586
15	1988-93	BEL	9461526 & Up	N/A	14586K	14586
15 SEA PRO	1994-98	USA/BEL		N/A	14586K	14586
SUPER 15	1988-98	USA/BEL/CAN		N/A	14586K	14586
20	1986-87	USA/BEL/CAN		N/A	14586K	14586
25 (2-Cyl)	1984-87	USA/BEL/CAN		N/A	14586K	14586
25 SEA PRO	1988-94	USA/BEL/CAN		N/A	14586K	14586
30 (2-Cyl)	1994-98	USA/BEL		N/A	14586K	14586
35	1984-89	USA	6445653 & Up	N/A	75692K	75692
35	1984-86	BEL	9384476 & Up	N/A	75692K	75692
40 (2-Cyl)	1994-98	USA	OG044027 & Up	N/A	14586K	14586
40 (2-Cyl)	1980-83	BEL	9855139 & Up	N/A	14586K	14586
40 (3-Cyl)	1997-98	USA/BEL		N/A	850055A2	850055
50 (3-Cyl)	1988-90	USA/BEL		N/A	75692K	75692
50 (3-Cyl)	1991-95	USA/BEL		N/A	14586K	14586
50 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
55 (3-Cyl)	1996	USA	OD000750-OD181999	N/A	14586K	14586
55 (3-Cyl)	1996-97	BEL	982500-9740999	N/A	14586K	14586
55 (3-Cyl)	1997	USA	OD182000-OG589999	N/A	14586K	14586
55 (3-Cyl)	1996	BEL	9741000-9973099	N/A	14586K	14586
55 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
60 (3-Cyl)	1988-90	USA/BEL		N/A	75692K	75692
60 (3-Cyl)	1991-95	USA/BEL		N/A	14586K	14586
60 (3-Cyl)	1996-97	USA	OD182000-OG589999	N/A	14586K	14586
60 (3-Cyl)	1991-95	BEL	9741000-99730999	N/A	14586K	14586
60 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
70 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
75 (3-Cyl)	1990-98	USA/BEL		803060T1	803061T1	14586
80 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
90 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
100 (4-Cyl)	1988-98	USA/BEL	OB209468 & Up	803060T1	803061T1	14586
115 (4-Cyl)	1989-98	USA	OC100000 & Up	803060T1	803061T1	14586
115 (4-Cyl)	1989-98	BEL	9559771 & Up	803060T1	803061T1	14586
125 (4-Cyl)	1994-98	USA	OD283222 & Up	803060T1	803061T1	14586
125 (4-Cyl)	1994-98	BEL	9793577 & Up	803060T1	803061T1	14586
V-135	1986-88	USA	0A197112 & Up	803062T1	75692K	75692
V-150	1986-88	USA	0A197112 & Up	803062T1	75692K	75692
XR-4	1991	USA	OC239553-OD081999	803062T1	75692K	75692
MAGNUM 11	1991	USA	OC239553-OD081999	803062T1	75692K	75692
XR-6	1992-98	USA	OD082000 & Up	803062T1	75692K	75692
MAGNUM 111	1992-98	USA	OD082000 & Up	803062T1	75692K	75692
V-175	1989-90	USA	OC100861 & Up	803062T1	75692K	75692
V-200	1984-88	USA	6435503 & Up	803062T1	75692K	75692

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THERMOSTATS & THERMOSTAT KITS



Thermostat
6-18 HP
Replaces: 803665
Part No: 350-01030-1



Thermostat 43 °
Part No: 850055



Thermostat 50 °
Part No: 14586 / 14586K



Thermostat 60 °
Part No: 75692



Thermostat Kit 60 °
6-55 HP,
90 ° V4, 90 ° V6
Part No: 75692K



Thermostat
2.5-6 HP 4 Stroke
2 Cyl 25-30 HP
International
Replaces 853704,
804540
Part No: 345-01030-0



Thermostat 60 °
4 Stroke
Various 8-90HP
Replaces: 825212,855676, 855676A1, 855676002, 855676003
Part No: 66M-12411-01



Thermostat
3 Cyl 40-50 HP
International
Replaces:
853704 1
Part No: 353-01030-0



Thermostat
4 Stroke
Various 75-225HP
Replaces:
855676 1
Part No: 67F-12411-00



115HP MERC/YAM
EFI 4 STROKE
Replaces: 881429
Part No: 6OV-12411-00



200-250HP
DFI / EFI 3.0L
Replaces: 885599003, 885599004, 8M0057307
Part No: 885599 1



Part No: 803061T1



Part No: 850055A2

POPPET VALVE KITS



For 3 & 4-Cyl
Part No: 803060T1



Part No: 803062T1



Thermostat Cover
Part No: 827251A1



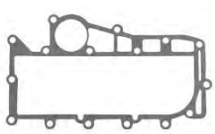
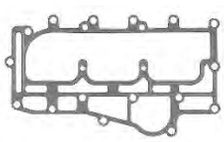
Thermostat Housing Assy
Part No: 892864T06

Thermostat Conversion Guide

143 Degrees Fahrenheit = 60 Degrees Celsius (61.6) 120 Degrees Fahrenheit = 50 Degrees Celsius (48.9)	133 = 56.11 130 = 54.44 105 = 40.55

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THERMOSTAT HOUSING COMPONENTS

 GASKET **Part No: 27-88907**	 GASKET For V6 **Part No: 27-78690**	 GASKET **Part No: 27-827284**	 GASKET **Part No: 27-812867-2**
 GASKET 2 Stroke 60-70 HP 3-Cyl 4-Stroke 9.9-70 HP Replaces: 27-824853 **Part No: 6H3-12414-A0**	 GASKET 65 Jet, 75, 90 HP 3-Cyl 100, 115, 125 HP L4-Cyl Replaces: 27-43006 2 **Part No: 27-43006 8**	 GASKET 6, 8, 9.9, 10, 15 HP **Part No: 27-19205-1**	 GASKET 15-25 HP **Part No: 27-14318-3**
 GASKET **Part No: 27-F476067**	 GASKET **Part No: 27-879855**	 THERMO GASKET **Part No: 27-853702005**	 THERMO GASKET **Part No: 27-853702 4**	 GASKET 200-300 DFI/EFI **Part No: 27-850318 1**
 DIAPHRAGM 3, L4-CYL & V6 (3.0L) **Part No: 64877-1**	 DIAPHRAGM 30, 40 HP 2-CYL 50-90 HP 3-CYL **Part No: 812887-1**	 DIAPHRAGM For V6 (2.5L) **Part No: 14479-1**	 GASKET **Part No: 27-70335-1**	 GASKET For Thermostat 1” Diam **Part No: 27-62386**
 SEAL 30-60 HP 3-Cyl V6 (3.0L) **Part No: 26-854639**	 GASKET **Part No: 27-69524-2**	 GASKET **Part No: 27-69525-2**	 GASKET **Part No: 27-66847**	 Pressure Control Cover Gasket 4 Stroke 4-Cyl Replaces: 27-804084 **Part No: 67F-12435-A0**

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MERCURY / MARINER / FORCE

FUEL SYSTEM COMPONENT AND KIT APPLICATIONS

Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
3.9 (39)	1964-68		1655013-2498135 (KB-7A, KB-7B)		1399-1717	1395-9258
4 (40) (1-Cyl.)	1969-71	USA	2498136-4107219 (KB-10A)		1399-1717	1395-9258
4 (1-Cyl.)			(WMD-1)		1399-1717	1395-8318
4.5 (1-Cyl.)		USA	(KB-10A)		1399-1717	1399-1717
4.5 (1-Cyl.)			(WMD-1)		1399-1717	1395-8318
6			(KB-6A, 6B)		1399-1717	1395-9258
6			(AJ-57A)			1395-9258
6			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
6			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
6	1986-98	USA	0A197112 & Up	1395-9761		1395-9595
6	1986-98	BEL	9461526 & Up	1395-9761		1395-9595
7.5 (7.5, 75)			(BB-2A, 2B, 2C, 4A, 5A, 5B, 5C, 5D, 7A, 7C)		1399-5135	1395-9022
7.5 (7.5, 75)			(KB-9A, 12A)		1399-1717	1395-9258
7.5			(WMB-2, 4)			1395-9022
8			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
8			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
8	1986-98	USA	0A197112 & Up	1395-9761		1395-9595
8	1986-98	BEL	9461526 & Up	1395-9761		1395-9595
9.8 (9.8, 110)			(BB-1A, 1B, 1C, 3A, 3B, 3C, 6A, 6C)		1399-5135	1395-9022
9.8 (9.8, 110)			(KB-5A, 8A, 11A)		1399-1717	1395-9258
9.8			(WMB-1, 3)			1395-9022
9.9			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
9.9			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
9.9	1986-98	USA/BEL	0A197112 & Up / 9461526 & Up	1395-9761		1395-9595
10 (100)			(AJ-56AB)			1395-9258
10 (100)			(KB-1A, 4A)		1399-1717	1395-9258
10 (Seapro, Marathon)			(WMC-33, 33A, 40, 42, 50, 50A, 50B, 55, 55A)	1395-9761	1395-9761	1395-9595
10 (XR10, Magnum 10)			(WMC-23, 48, 48A, 49, 49A)	1395-9761	1395-9761	1395-9595
15 (150)			(KB-1A, 4A)		1399-1717	1395-9258
15			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
15			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
15	1988-98	USA/BEL	0B292414 & Up / 9542620 & Up	1395-9761		1395-9595
15 (Super 15, 15XD)			(WMC-13, 13A, 14, 14A, 15A, a16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
15 (Seapro, Marathon)			(WMC-33, 33A, 40, 42, 50, 50A, 50B, 55, 55A)	1395-9761	1395-9761	1395-9595
18			(WMC-1, 2, 3, 4, 9, 10, 11, 12,13,13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29,30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45,46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
20 (200)			(KA-22A, 22B, 22C, 23A, 25A)		1399-1717	1395-9258
20 (200)	1966-67		1866496-2296266	23014A1		
20 (20, 200)			(BA-1A, 2A, 2C, 2D, 2E)		1399-5135	
20			(WMC-1, 2, 3, 4, 9, 10, 11, 12)	1395-9761	1395-9761	1395-9595
20			(WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
20	1986-87	USA	6443973 & Up	1395-9761		1395-9595
20	1986-87	BEL	9415101 & Up	1395-9761		1395-9595
20	1986-87	CAN	7209533 & Up	1395-9761		1395-9595
20 Jet	1994-98	USA	0G044027 & Up (WMC-45, 53A)	1395-9761	1395-9761	1395-9595
25 (2-Cyl.)			(WMC-1, 2, 3, 4, 9, 10, 11, 12)	1395-9761	1395-9761	1395-9595
25 (2-Cyl.)			(WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
25	1984-87	USA	6443973 & Up	1395-9761		1395-9595
25	1984-87	BEL	9415101 & Up	1395-9761		1395-9595
25	1984-87	CAN	7209533 & Up	1395-9761		1395-9595
30 (300) (4-Cyl.)			(AJ-54A)			1395-9258
30 (300) (4-Cyl.)			(KB-2A)		1399-1717	1395-9258
20 (2-Cyl.) (644cc)	1994-98		0G053314 & Up (WME-36, 36A, 37, 39A, 42, 42A, 63, 64, 65, 66, 67)	21-42990A10	1395-811223-1	1395-9595
30 Jet (4-Cyl.)			(WMA-10, 13)			1395-9595
30 Jet (3-Cyl.)			(WME-53, 68, 69)		1395-811223-1	1395-9595
30 Jet	1994-97		0C159200 & Up	21-42990A10		
30 Jet	1998		G590000 & Up	21-42990A10		
35 (350)	1966-69		1960827-2874703	23014A1		
35 (350) (4-Cyl.)			(AJ-54A)			1395-9258

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FUEL SYSTEM COMPONENT AND KIT APPLICATIONS

Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
35 (350) (4-Cyl.)			(KB-2A)		1399-1717	1395-9258
35 (2-Cyl.)			(KC-4A, 8A, 9A, 9B, 9C, 13A)		1399-1717	1395-8318
35	1984-86	USA	6445653-0B110788	55278A1	1395-4808	1395-8318
35	1984-86	BEL	9384476 & Up	55278A1	1395-4808	1395-8318
35	1984-86	CAN	209608 & Up	55278A1	1395-4808	1395-8318
35	1987-89	USA	0B110789 & Up	21-42990A10	1395-4808	1395-8318
35	1987-89	BEL	9384476 & Up	21-42990A10	1395-4808	1395-8318
40 (400) (4-Cyl.)			(KA-2A, 9A)	55278A1	1399-1717	1395-9258
40 (40, 400, 402) (2-Cyl.)			(KD-5A)	55278A1	1395-4808	1395-9258
40 (40, 400, 402) (2-Cyl.)			(WMK-1, 8, 21, 24, 31, 33, 34, 38)	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1970-79	USA	2874704-5556229	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	AUS	8002335-8064749	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	BEL	3339688-9251455	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	CAN	3340783-7144762	55278A1	1395-4808	1395-8318
40 (2-Cyl.) (644cc)			(WME-36, 36A, 37, 37A, 38, 39A, 42, 42A, 63, 64, 65, 66, 67)	21-42990A10	1395-811223-1	1395-9595
40 (2-Cyl.) (644cc)	1994-98	USA	0G053314 & Up	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)			(WMC-53, 68, 69)	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)	1997-98	USA	0G531301 & Up	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)	1997-98	BEL	9973100 & Up	21-42990A10	1395-811223-1	1395-9595
40 (4-Cyl.)			(WMA-4)	1399-5135	1399-5135	1395-9022
40 (4-Cyl.)			(WMA-7B)	21-42990A10	1399-5135	1395-9595
40 (4-Cyl.)			(WMA-9, 10, 13)	21-42990A10	1399-5135	1395-9595
40 (4-Stroke)	1998	USA	OG231123 & Up		62Y-W0093-00	809570-1
45 (450) (4-Cyl.)			KA-17A		1399-1717	1395-9258
45 (4-Cyl.)			(WMA-4)	1399-5135	1399-5135	1395-9022
45 (4-Cyl.)			(WMA-7B)	1399-5135	1399-5135	1395-9022
45 (4-Cyl.)			(WMA-9, 10, 13)	1399-5135	1399-5135	1395-9022
45 (4-Cyl.)	1987-89	USA	0B110789 & Up	21-42990A10	1399-5135	1395-9022
45 (4-Cyl.)	1987-89	BEL	9466692 & Up	21-42990A10	1399-5135	1395-9022
45 (4-Stroke, Bodensee)	1996-98	USA	0G231123 & Up		62Y-W0093-00	809570-1
45 Jet (3-Cyl.)			(WME-57, 78)		1395-811223-1	1395-9595
45 Jet	1994-95	USA	6428681-0B122929	55278A1	1399-5135	1395-9022
45 Jet	1994-95	USA	0B122930 & Up	55278A1	1399-5135	1395-9022
50 (50, 500) (4-Cyl.)	1967-75	USA	2116318-4357639	23014A1	1399-5135	1395-9022
50 (50, 500) (4-Cyl.)	1971-75	AUS	2863739-8030089	23014A1	1399-5135	1395-9022
50 (50, 500) (4-Cyl.)	1971-75	BEL	9001581-9107213	23014A1	1399-5135	1395-9022
50 (50, 500) (4-Cyl.)	1967-75	CAN	2097445-7068997	23014A1	1399-5135	1395-9022
50 (4-Cyl.)			(KA-13A, 18A, 19A, 21A, 21B, 21C, 21D, 24A, 26A, 26B, 27A)		1399-1717	1395-9258
50 (4-Cyl.)			(BA-3A, 3B, 3C, 3D, 4A)			1395-9022
50 (4-Cyl.)			(WMA-1, 3)	1399-5135	1399-5135	1395-9022
50 (4-Cyl.)			(WMK-8)		1395-4808	1395-8318
50 (3-Cyl.)			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
50 (3-Cyl.)			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 53, 68, 69)		1395-811223-1	1395-9595
50 (3-Cyl.)	1986-87	USA	6428681-0B122929	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1986-87	BEL	9385911-9469199	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1986-87	CAN	7208333-0A721307	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	USA	0B122930 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	BEL	9469200 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	CAN	0A721308 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1998	USA	0G590000 & Up	21-42990A10	1395-811223-1	1395-9595
50 (3-Cyl.)	1998	BEL	9973100 & Up	21-42990A10	1395-811223-1	1395-9595
50 (4-Stroke)	1995-98	USA	0G231123 & Up		62Y-W0093-00	809570-1
55			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
55			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58)		1395-811223-1	1395-9595
55 (3-Cyl.)	1996-97	USA	0D000750 & Up	21-42990A10	1395-811223-1	1395-9595
55 (3-Cyl.)	1996-97	BEL	9741042 & Up	21-42990A10	1395-811223-1	1395-9595
60 (600) (6-Cyl.)			(KB-3A)		1399-1717	1395-9258
60 (3-Cyl.)			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
60 (3-Cyl.)			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58)		1395-811223-1	1395-9595
60 (3-Cyl.)	1984-87	USA	6428681-0B122929	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1984-87	BEL	9385911-9469199	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1984-87	CAN	7208333-0A721307	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1988-90	USA	0B122930 & Up	21-42990A10	1395-6200	19271-1
60 (3-Cyl.)	1988-90	BEL	9469200 & Up	21-42990A10	1395-6200	19271-1
60 (3-Cyl.)	1988-90	CAN	0A721308 & Up	21-42990A10	1395-6200	19271-1
65 (650) (4-Cyl.)			(KC-2A, 5A, 5B, 5C, 11A, 15A)		1399-1717	1395-9258
65 (650) (4-Cyl.)	1967-69		2119749-2803561	23014A1		
65 (650) (4-Cyl.)	1970-71		2803562-3293183	56678A1		
65 (650) (3-Cyl.)			(WMK-5, 12, 13, 20)		1395-6200	1395-8318
65 (650) (3-Cyl.)			(WM-2)		1395-6200	1395-8318
65 (650) (3-Cyl.)			(WM-4)		1395-6200	1395-8318
65 (650) (3-Cyl.)	1972-76	USA	3293184-4571651	56678A1	1395-6200	19271-1
65 (650) (3-Cyl.)	1973-83	AUS	8006640 & Up	56678A1	1395-6200	19271-1

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Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
65 (650) (3-Cyl.)	1973-76	BEL	9020074-9135824	56678A1	1395-6200	19271-1
65 (650) (3-Cyl.)	1973-76	CAN	7013633-7087822	56678A1	1395-6200	19271-1
65 Jet (3-Cyl.)			(WME-29, 30, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9258
65 Jet	1994-98	USA	00283222 & Up	21-42990A10	1395-811223-1	1395-9258
70 (700) (6-Cyl.)			(KA-8A, 12A)		1399-1717	1395-9258
70 (3-Cyl.)			(WM-6, 8, 9, 11)	55278A4	1395-6200	1395-8318
70 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 17, 18, 19, 25)	21-42990A10	1395-811223-1	1395-9595
70 (3-Cyl.)	1997-83	USA	4571652-6428680	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	AUS	8042350 & Up	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	BEL	9135825-9385910	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	CAN	7087823-7208332	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-6200	1395-9595
70 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-6200	1395-9595
75 (4-Cyl.)			(WM-14, 17)		1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	USA	6432901 & Up	55278A5	1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	BEL	9393856 & Up	55278A5	1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	CAN	7208573 & Up	56678A1	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	USA	6432901 & Up	21-42990A10	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	BEL	9393856 & Up	21-42990A10	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	CAN	7208573 & Up	21-42990A10	1395-6200	19271-1
75 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	USA	0C222000 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	BEL	9589039 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	USA	0C222000 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	BEL	9589039 & Up	21-42990A10	1395-811223-1	1395-9595
80 (800) (6-Cyl.)			(KA-10A, 11A, 14A, 16A, KC-3A)		1399-1717	1395-9258
80 (800) (4-Cyl.)	1969-72		2559001-2670574	23014A1		
80 (800) (4-Cyl.)	1969-72		2783253-2856331	56678A1		
80 (80, 800) (4-Cyl.)			(KD-4A)	55278A5	1395-4808	1395-8318
80 (80, 800) (4-Cyl.)			(WM-5, 10, 12, 14, 17)	55278A5	1395-4808	1395-8318
80 (80, 800) (4-Cyl.)	1978-83	USA	4831999-6432900	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	AUS	8050200 & Up	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	BEL	9177626-9393855	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	CAN	7110998-7208572	55278A5	1395-6200	19271-1
80 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25)	21-42990A10	1395-811223-1	1395-9595
80 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595
80 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
80 Jet (4-Cyl.)	1994-98		(WME-32, 32A, 50, 79)	21-42990A10	1395-811223-1	1395-9595
80 Jet	1994-98		0D283222 & Up	21-42990A10		1395-9595
85 (850) (6-Cyl.)			(KA-10A, 11A, 14A, 16A, KC-3A)		1399-1717	1395-9258
85 (850) (4-Cyl.)			(WM-3, 5)	55278A5	1395-6200	1395-8318
85 (850) (4-Cyl.)			(WMK-4, 16, 17)	55278A5	1395-4808	1395-811690-1
85 (850) (4-Cyl.)	1973-77	USA	3493913-4831998	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8050199	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9177625	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7110997	89031A1	1395-4808	1395-9258
90 (900) (6-Cyl.)			(KC-6A)	89031A1	1399-1717	1395-8318
90 (90, 900) (6-Cyl.)			(WMK-23, 27, 30, 35, 39)	89031A1	1395-4808	1395-8318
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5299505	89031A1	1395-4808	1395-8318
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-7123762	89031A1	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-86	USA	5299506 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-83	AUS	8060545 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-86	CAN	7147088 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-86	USA	5299506 & Up	21-42990A10	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-83	AUS	8060545 & Up	21-42990A10	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-86	CAN	7147088 & Up	21-42990A10	1395-4808	1395-8318
90 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595

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90 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
95 (950) (6-Cyl.)			(KC-6A)		1399-1717	1395-9258
95 (950) (6-Cyl.)	1966-67		1869776-2318585	23014A1	1399-1717	1395-9258
100 (1000) (6-Cyl.)			(KC-1A, 7A, 7B, 10A, 14A)		1399-1717	1395-9258
100 (1000) (6-Cyl.)			(KD-1A, 1B, 2A, 3A)		1395-4808	1395-8318
100 (1000SS/BP) (6-Cyl.)	1968-69		23185686-3253111	23014A1	1399-1717	
100 (4-Cyl.)			(WME-11, 14, 20, 20A, 21, 21A, 32, 32A, 50, 79)		1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	USA	0B209468-0D283221	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	BEL	9523034-9793576	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	USA	0B209468-0D283221	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	BEL	9523034-9793576	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1994-98	USA	0D283222 & UP	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1994-98	BEL	9793577 & UP	21-42990A10	1395-811223-1	1395-9595
110 (1100) (6-Cyl)			(KC-1A, 7A, 7B, 10A< 14A)		1399-1717	1395-9258
110 (1100) (6-Cyl)	1966-67		1870204-2314955	23014A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1970-77	USA	2836019-4855152	55278A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1973-77	AUS	8008665-8051949	55278A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1973-77	CAN	7010763-7112248	55278A1	1399-1717	1395-9258
115 (115, 1150) (6-Cyl.)			(KD-6A, 6B)	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)			(WMK-3, 10, 15, 18, 26, 28, 32, 36, 40, 41	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	USA	4855153-5314655	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	AUS	8051950-8061119	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	CAN	7112248-7131212	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-88	USA	5314656 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-83	AUS	8061120 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-88	CAN	7131213 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-88	USA	5314656 & Up	21-42990A10	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-83	AUS	8061120 & Up	21-42990A10	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-88	CAN	7131213 & Up	21-42990A10	1395-4808	1395-8318
115 (4-Cyl.)			(WME-11, 14, 20, 20A, 21, 21A, 33, 40, 40A)		1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	USA	0C100000-0D283221	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	BEL	9559771-9793576	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	USA	0C100000-0D283221	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	BEL	9559771-9793576	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1994-98	USA	0D283222 & Up	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1994-98	BEL	9793577 & Up	21-42990A10	1395-811223-1	1395-9595
125 (1250) (6-Cyl.)			(KD-1A, 1B, 2A, 3A)		1395-4808	1395-8318
125 (1250) (6-Cyl.)	1968-69		2314956-2839368	23014A1		
125 (1250BP) (6-Cyl.)	1968		2400058-2641654	23014A1		
125 (4-Cyl.)			(WME-34, 52, 81)	21-42990A10	1395-811223-1	1395-9595
125 (4-Cyl.)	1994-98		0D283222 & Up	21-42990A10	1395-811223-1	1395-9595
135 (1350) (6-Cyl.)			(KD-7A, 7B)		1395-4808	1395-8318
135 (1350) (6-Cyl.)			(WMK-4)		1395-4808	1395-8318
135 (1350) (6-Cyl.)	1969		2839369-3293233	55278A1		
140 (1400) (6-Cyl.)	1970-71		3293234-3502805	55278A1		
140 (140, 1400) (6-Cyl.)			(WMK-7, 9, 25, 29)		1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678-5327662	89031A1	1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650-8052879	89031A1	1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773-7132512	89031A1	1395-4808	1395-8318
140 (6-Cyl.)	1980-81	USA	5327663 & Up	89031A3	1395-4808	1395-8318
140 (6-Cyl.)	1981	AUS	8066065 & Up	89031A3	1395-4808	1395-8318
140 (6-Cyl.)	1980-81	CAN	7132513 & Up	89031A3	1395-4808	1395-8318
150 (1500) (6-Cyl.)			(WMK-11, 14, 19, 22)		1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	USA	3502806-4865677	55278A1	1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	AUS	8005615-8052649	55278A1	1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	CAN	7010533-7112772	55278A1	1395-4808	1395-8318
150 (1500XS) (6-Cyl.)	1978	USA	4868648-5327662	89031A2	1395-4808	1395-8318
V-105 Jet	1994-95	USA	0D08200-0G303045 (WMH-13, 138, 23, 31)	21-42990A10	810749-2	1395-811690-1
V-105 Jet	1996 & Up	USA	0G303046 & Up (WMV-2, 2A)	21-42990A10	810749-3	1395-811690-1
V-135 use w/ triangular pump	1986-88	USA	0A904646-0C100860 (WH-33, 40)	89031A2	1395-6452	1395-7824
V-135 use w/ square pump	1986-88	USA	0A904646-0C100860 (WH-32, 35, 38)	21-42990A10	1395-6452	1395-7824

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V-135 use w/ triangular pump	1989-90	USA	0C100861-0C239552 (WH-35, 38)	89031A2	1395-6452	1395-7824
V-135 use w/ square pump	1989-90	USA	0C100861-0C239552 (WH-40, 48)	21-42990A10	1395-6452	1395-7824
V-135	1991	USA	0C239553-0D081999 (WMH-8, 8A)	89031A2	810749-2	1395-811690-1
V-135 use w/ triangular pump	1992-95	USA	0D08200-0G303045 (WMH-12A, 12B)	89031A2	810749-2	1395-811690-1
V-135 use w/ square pump	1992-95	USA	0D08200-0G303045 (WMH-28, 30)	21-42990A10	810749-2	1395-811690-1
V-135	1996-98	USA	0G303046-0G760299 (WMV-1, 1A)	89031A2	810749-3	1395-811690-1
V-135		USA	0G760300 & Up (WMV-1A)	89031A2	810749-3	1395-811690-1
V-135 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-140 Jet	1994-95	USA	0G082000-0G303045 (WMV-16, 21, 34, 39)	21-42990A10	810749-2	1395-811690-1
V-140 Jet	1996-98	USA	0G303046-760299 (WMV-5, 5A)	21-42990A10	810749-3	1395-811690-1
V-140 Jet	1996-98	USA	0G760300 & Up (WMV-5A)	21-42990A10	810749-3	1395-811690-1
V-150 (1500) use w/ triangular pump	1978-85	USA	4868998 & Up	89031A2	1395-6452	1395-7824
V-150 (1500) use w/ square pump	1978-85	USA	4868998 & Up	21-42990A10	1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-9)		1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-12)		1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-29)		1395-6452	1395-7824
V-150	1986-88	USA	0A904646-0C239552 (WH-35, 38, 40, 48)		1395-6452	1395-7824
V-150	1991	USA	0C239553-0D081999 (WMH-1, 7)		810749-2	1395-811690-1
V-150	1992-95	USA	0D08200-0G303045 (WMH-13, 13B, 23, 31)		810749-2	1395-811690-1
V-150	1996-98	USA	0G303046-0G760299 (WMV-2, 2A)		810749-3	1395-811690-1
V-150		USA	0G760300 & Up (WMV-3A)		810749-3	1395-811690-1
V-150 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-150 EFI	1993-98	USA	ALL	21-42990A10		
V-150 (XR4, MAG II)	1988	USA	0B242885-0C100860 (WH-41A)	21-42990A10	1395-6452	1395-7824
V-150 (XR4, MAG II)	1989	USA	0C100861-0C239552 (WH-41, 41A)	21-42990A10	1395-6452	1395-7824
V-150 (XR4, MAG II)	1991	USA	0C239553-0D081999 (WMH-6)	21-42990A10	810749-2	1395-811690-1
V-150 (XR4, MAG III)	1992-95	USA	0D082000-0G303045 (WMH-14A, 25, 32A)	21-42990A10	810749-2	1395-811690-1
V-150 (XR4, MAG III)	1996-98	USA	0G303046-0G760299 (WMV-3, 3A)	21-42990A10	810749-3	1395-811690-1
V-150 (XR4, MAG III)	1996-98	USA	0G762000 & Up (WMV-3A)	21-42990A10	810749-3	1395-811690-1
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-13)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-13)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-88	USA	4301235-0C100860 (WH-1, 4, 7, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-79	AUS	8058870-8064249 (WH-13)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-7A)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-7A)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-88	USA	4301235-0C100860 (WH-17)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-79	AUS	8058870-8064249 (WH-17)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-17R, 30, 34)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-17R, 30, 34)	21-42990A10	1395-6452	1395-7824
V-175	1989-90	USA	0C100861-0C239552 (WH-34)	21-42990A10	1395-6452	1395-7824
V-175	1991	USA	0C239553-0D08199 (WMH-2, 11)	21-42990A10	810749-2	1395-811690-1
V-175	1992-95	USA	0D082000-0G303045 (WMH-15, 22, 33)	21-42990A10	810749-2	1395-811690-1
V-175	1996-98	USA	0G303046-0G760299 (WMV-4, 4A)	21-42990A10	810749-3	1395-811690-1
V-175	1991	USA	0G760300 & Up (WMV-4A)	21-42990A10	810749-3	1395-811690-1
V-175	1991	USA	0G760300 & Up	21-42990A10	1395-6452	1395-7824
V-175 EFI	1991-98	USA	ALL	21-42990A10		
V-200 EFI	1989-98	USA	ALL	21-42990A10		
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-3)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8061595-8065672 (WH-3)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-3A, 11)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8058870-8065672 (WH-3A, 11)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-14, 16, 18, 20, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8058870-8065672 (WH-14, 16, 18, 20, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-200	1989-90	USA	0C100861-0C291519 (WH-46)		1395-6452	1395-7824

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MERCURY / MARINER / FORCE

FUEL SYSTEM COMPONENT AND KIT APPLICATIONS

Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
V-200	1991	USA	0C291520-0D08199 (WMH-3)	21-42990A10	810749-2	1395-811690-1
V-200	1992-95	USA	0D082000-0G303045 (WMH-16, 21, 34, 39)	21-42990A10	810749-2	1395-811690-1
V-200	1996-98	USA	0G303046-0G760299 (WMV-5, 5A)	21-42990A10	810749-3	1395-811690-1
V-200	1996-98	USA	0G760300 & Up (WMV-5A)	21-42990A10	810749-3	1395-811690-1
V-200	1982-83	USA	6073192-6357229	21-42990A10	1395-6452	1395-7824
V-200	1983-84	USA	6357230-6625220	90363A1	1395-6452	1395-7824
V-200	1985-88	USA	6625221 & Up	21-42990A10	1395-6452	1395-7824
V-200 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-220 Laser	1987-88	USA	0B117316 & Up	90363A1	1395-6452	1395-7824
V-225 (2.4L)	1980-81	USA	5628028 & Up (WH-5, 20)	21-42990A10	1395-6452	1395-7824
V-225 (3.0L)	1994-98	USA	0D280813-0G303045 (WMH-19, 46, 47)	21-42990A10	810749-2	1395-811690-1
V-225 (3.0L)	1994-98	USA	0G303046- 0G760299 (WMV-7, 13)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L)	1994-98	USA	0G760300 & Up (WMV-13)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G245605-0G303045 (WMH-45)	21-42990A10	810749-2	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G303046-0G760299 (WMH-6,11A)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	ALL (WMV-11A)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G760300 & Up (WMV-11A)	21-42990A10	810749-3	1395-811690-1
V-250 (275) (3.4L)	1989-94	USA	0C101861 & Up (WD-8A, 9, 9A)	21-42990A10		
V-225 DFI (3.0L)	1998	USA	0G590000 & Up	21-42990A10		
V-225 EFI (3.0L)	1995-98	USA	0G129222 & Up	21-42990A10		
V-250 EFI (3.0L)	1995-98	USA	0G129222 & Up	21-42990A10		
V-275 (3.4L)	1989-94	USA	0C101861 & Up	21-42990A10		
V-300 (3.4L)	1980-87	USA	5611648 & Up (WD-3, 5)	89031A2		

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CARBURETTOR KITS



Part No: 1395-4808



Part No: 1395-6200



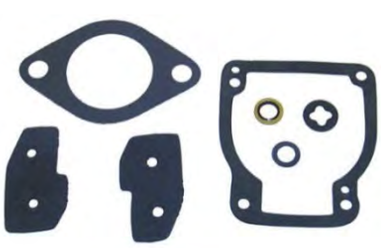
Part No: 1395-6452



Part No: 1399-1717



Inc. Pump Kit
Replaces: 1395-9024
Part No: 1399-5135



Part No: 1395-811223-1



Inc. Pump Kit
Part No: 1395-9761



Replaces: 809594A1
Part No: 62Y-W0093-00



Part No: 810749-3



Part No: 810749-2



FLOAT ASSY

Part No: 1395-9169 1

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FUEL PUMP KITS



FUEL PUMP
External Pump
Does not inc mounting gasket

25-60hp Mariner
Replaces: 853729A1
Part No: 692-24410-01



Fuel Pump Mounting Gasket

Part No: 650-24431-00



Inner & Outer Fuel Pump
Diaphragm Kit
External Pump

Does not inc mounting gasket
25-60 HP Mariner
Part No: 648-24410-00



Part No: 55278A5



Part No: 55278A4



Part No: 89031A1



Part No: 89031A2



Part No: 89031A3



Part No: 89031A4



Part No: 90363A1



Part No: 55278A1



Part No: 23014A1



Includes diaphragms to suit both oil and non oil injected. Replaces: 42909A1*, 42909A2, 42909A3*, 42909A4 & 21-857005A1

*Kits will need extra diaphragm part no VP54

Part No: 21-42990A10



Part No: VP54



Part No: 56678A1

INLET NEEDLE AND SEAT ASSEMBLIES



Part No: 1395-7824



Part No: 1395-8318



Part No: 19271-1



Part No: 1395-811690-1



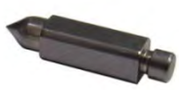
Part No: 809570-1



Part No: 1395-9022



Part No: 1395-9258-1



Part No: 1395-9595-1

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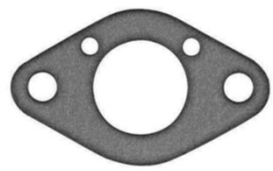
GASKETS FOR FUEL SYSTEM



GASKET
For early L4 & L6-Cyl
Part No: 1399-99



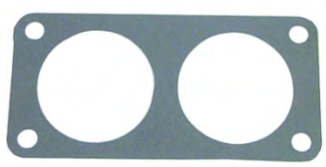
CARBURATOR GASKET
3 & 4-Cyl
Replaces: 27-814446-1
Part No: 27-15172-3



CARBURATOR FLANGE GASKET
4.5, 7.5, 9.8 HP
Part No: 27-63309



CARBURATOR FLANGE GASKET
90, 115HP, L6-Cyl
Part No: 27-48164-1



CARBURATOR MOUNTING GASKET
135-225 HP, V6
Part No: 27-67751-1



UNTIL SOLD THEN NLA

Carby Gasket
Part No: 27-19206 1



FUEL GASKET
27-80757M
Part No: 650-24431-00



CARBURATOR FLANGE GASKET 50, 60 HP 3-Cyl
Part No: 27-73377-1



CARBURATOR FLANGE GASKET 20, 25, 30, 40, 45 HP 2 & 3-Cyl
Part No: 27-75791-1



CARBURATOR PLATE GASKET 70, 75, 80, 85 HP, 3 & 4-Cyl
Part No: 27-76952



GASKET
135-225HP V6
Part No: 27-89221-1



CARBURATOR MOUNTING GASKET
135-200HP, V6
Part No: 27-90430-1



FUEL PUMP BASE GASKET
Part No: 27-98769-1

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Fuel Hose
Sold Per Metre
4mm
Part No: VP1004
6mm
Part No: VP1006
5/16 (8mm)
Part No: 116-315-0560
3/8 (10mm)
Part No: 116-3154-1000





PRIMER BULB
For 5/16" Hose 8mm
Part No: 6Y1-24360-02
For 1/4" Hose 6mm
Part No: 6YL-24360-63
For 3/8" Hose 10mm
Part No: 174511



PREMIER BULB AND HOSE
Hose 5/16" 8mm
Part No: 6Y1-24306-01



Fuel Connector 5/16"
Replaces: 22-13563A3
Part No: 6Y1-24305-01 Deluxe
Part No: VP3041 Standard



MALE Fuel Connector
5/16 Barb **Old Style Coupling Part No: VP3044**



FEMALE Fuel Connector
5-16 Barb **Old Style Coupling**
Part No: VP3046



TANK END
Fuel Connector
3/8 Barb
Part No: VP2980



Fuel Tank Adapter
1999 & Up
(To suit VP2980
Fuel Connector)
Part No: VP2981



MOTOR END
Fuel Connector
3/8 Barb
Part No: VP2982



Tank Connector
(To suit VP3041
Fuel Connector**)**
Part No: VP3073



Fuel Connector
TANK END
MERC INTERNATIONAL (JPN)
Part No: VP3037



Fuel Connector
MOTOR END
MERC INTERNATIONAL (JPN)
Part No: VP3040



Tank Fitting
MERC INTERNATIONAL (JPN)
Part No: VP3038



Fuel Hose tie Strap
(Pkt 100)
Part No: 320107

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High Pressure EFI Fuel Pump
150-250 hp EFI
Also Fits Mercruiser
Replaces: 809088, 809088T,809088T1, 808505T01, 827682T
Part No: 809088T-1



Boost Pump
Fits-75,80,90,115, 200,225,250, 300 DFI Various Years
Refer Mercury Parts Programme for correct application
Replaces: 888733T02
Part No: 888733T 1



Electric Fuel Pump
200-225HP DFI
V115-V175HP DFI 2.5L
Replaces: 8M0047624
Part No: 855843 2



Fuel Pump
4 Stroke EFI 30-60HP
Replaces: 881862T, 881862T08, 892874T01, 8M0118177
Part No: 899106T01



High Pressure Fuel Pump
110,135,150,175, 200,225 DFI: Var Years.
Replaces 888725T1
Part No: 855427A1



EFI High Pressure Fuel Pump
25HP 4 Stroke
2002-2010
Replaces: 898101T67
Part No: 892267A51



Fuel Filter
Verado Inline Replaces: 35-877565T1
Part No: 35-879885Q



Fuel Filter
2 & 4 Stroke
Replaces: 35-80365M
Part No: 646-24251-02



Fuel Filter
4 Stroke
EFI 25-60 HP
Part No: 35-879884T



Inline Mini Fuel Filter
5mm 3/16
Part No: VP191



Fuel Filter
4 Stroke 75-115 HP
Replaces: 881540
Part No: 68V-24563-00

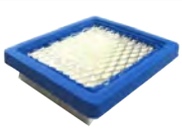


Fuel Filter Insert Tool
Replaces: 91-896661
Part No: 999-100

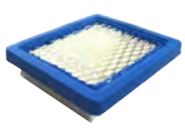
Fuel Filter Insert
Replaces: 35-884380T, 35-8M0060041
Part No: 35-8M0020349



Fuel Filter
4 Stroke 225-250 HP
Part No: 35-888289T2



Air Filter 3 CYL Optimax (DFI)
75-115 HP
Part No: 35-883037T



Air Filter 6 CYL Optimax (DFI)
115-225HP
Part No: 35-853333T



VARIOUS 4-30HP 2 & 4 STROKE
Replaces: 369-02230-0 & 35-16248
Part No: 68T-24251-00

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Inline Fuel Filter



5/16” Hose	(¼” Glass)	3/8” Hose
Replaces 398327	**Part No: 35-16494G**	
Part No: 35-816296-1	1/4” Hose **Part No: 35-16494**	**Part No: 398319**



Filter
Replaces: 35-802893Q01
Part No: 35-60494



Racor Style Filter
Replaces: VPS3213, 35-809097
Part No: VPR35-60494



Fuel Water separator w/ sensor
1995 & Prior EFI & DFI
Part No: 35-18458Q3



Fuel Water Separator
W/ Sensor
1996-Up EFI & DFI
Replaces: 35-18458 5
Part No: 35-18458Q4



S/S Filter Adapter
Includes 2 x 5/16 tails
Part No: VP25010



Alloy Filter Adapter
Includes 2 x 5/16 tails
Part No: 89876A3



Filter Kit (Alloy Head)
Includes 5/16” Tails
Part No: 35-60494A4

Filter Kit (S/S Head)
Includes 5/16” Tails
Part No: VPS35-60494A4

Tails





1/8” x 5/16”	1/4” x 5/16”	1/4" x 3/8 ”	Elbow Tail 1/4” x 5/16”
Part No: P30502	**Part No: P30504**	**Part No: P30604**	**Part No: P3433**

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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRC/K 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRC/KSS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring



Filter
Replaces: VPS3213, 35-809097
Part No: VPR35-60494



Filter Kit



Filter / Clear Bowl
Part No: VPRK35-60494



Mini Racor Kit
Part No: VP3350



Mini Racor Filter
Part No: VP3355

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 Oil Filter Replaces: 35-822626Q1, 35-822626Q03 **15400-PFB-004 OR 5GH-13440-60**	 Oil Filter Replaces: 35-822626Q2, 35-822626Q4, 35-822626Q5, **35-8M0065103 GEN 5GH-13440-00/70 AM**	 Oil Filter 9.9 4 Stroke Replaces: 825467A1 **Part No: 6G8-13440-00**	 Inline Oil Filter Various 75-250hp Replaces: 35-875284001 **Part No: 35-875284T01**
 Oil Filter 4-Cyl Verado **Part No: 35-877767**	 Oil Filter 6-Cyl Verado **Part No: 35-877769**	 CAV Fuel Filter **Part No: 522**	 Oil Filter L4 4-Stroke Replaces: 35-896546T **Part No: 35-877761**

4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004 /5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A/C/F/G, 225A, 250A, 250B **2002 – CURRENT (CHECK MODEL)**	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A **2008- CURRENT (CHECK MODEL)**	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP **GEN 5GH-13440-60**	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP **GEN 5GH-13440-70**	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI **1B366823 – UP**	MERCURY	35-877761
75-115HP EFI **2B080987 & UP** AFTERMARKET	MERCURY	5GH-13440-00/70
75-115HP EFI **2B080987 & UP** GENUINE	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED **LATER MODELS**	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50

5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30

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MERCURY / MARINER

Water Pump Kit Applications

Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
4-STROKE									
2, 2.5, 3.5, 4, 5, 6		JPN	0G760300-0T178499		47-16154	369-87322-1			
8 (209cc)					47-803748 1				
8 (232cc)	1995-98	USA	0G760300-0T178499	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (232cc)	1995-98	USA	0H017100-0H017439	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (323cc) Standard	1995-98	BEL	0P075166-0P325499	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (209cc)					47-803748 1				
9.9 (232cc)	1995-98	USA	0H000058-0H016909	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Standard	1995-98	USA	0G760300-0T979999	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Standard	1995-98	BEL	0P075166-0P325499	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Bigfoot	1995-98	USA	0G760300-0T979999		47-85089				85083
9.9 (323cc) Bigfoot	1995-98	BEL	0P075166-0P325499		47-85089				85083
15 (323cc) Standard	1998	USA	0G590000 And Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 (323cc) Standard	1998	BEL	9973100 And Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 (323cc) Bigfoot	1998	USA	0G590000 And Up		47-85089				85083
15 (323cc) Bigfoot	1998	BEL	9973100 And Up		47-85089				85083
25 Carb.	1998	USA	0G590000-0T408999	12126	47-85089	821354A2	46-821351A3		821354-2
25 Carb.	1998	BEL	9973100-0P153499	12126	47-85089	821354A2	46-821351A3		821354-2
25 Carb.	1998	USA	0T409000 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
25 Carb.	1998	BEL	0P153500 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
30 Carb., Standard	1998	USA	0G760300-0T408999	12126	47-85089	821354A2	46-821351A3		821354-2
30 Carb., Standard	1998	BEL	0P153500-0P153499	12126	47-85089	821354A2	46-821351A3		821354-2
30 Carb., Standard	1998	USA	0T409000 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
30 Carb., Standard	1998	BEL	0P153500 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
30 EFI	1998	USA	0T409000-1B226999	12126	47-85089	821354A2	46-821351A3		
40 Carb. (3-Cyl.)	1998	USA	0G760300-0T408999	12126	47-85089	821354A2	46-821351A3		821354-2
40 Carb. (3-Cyl.)	1998	BEL	0P153500-0P153499	12126	47-85089	821354A2	46-821351A3		821354-2
40 Carb. (3-Cyl.)	1998	USA	0T409000 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
40 Carb. (3-Cyl.)	1998	BEL	0P153500 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
40 EFI (3-Cyl.)	1998	USA	0T409000-1B226999	12126	47-85089	821354A2	46-821351A3		821354-2
40 EFI (3-Cyl.) Short	1998	USA	1B227000 And Up	12126	47-85089	821354A2	46-821351A3		821354-2
40 EFI (3-Cyl.) Long	1998	CHN	1C000001 And Up	46-812966A12	47-19453	47-19453T3			19700A2
40 Carb. (4-Cyl.)	1998	USA	0T228405-0T598999	46-43024A7	47-43026	12040			817276
40 Carb. (4-Cyl.)	1998	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
45(4-Cyl.)	1996-98	USA	0G231123-0T178499	12126	47-85089	821354A2	46-821351A3		821354-2
45(4Cyl) Bodensee B.F	1996-98	USA	0G231123-0T178499	46-43024A7	47-43026	12040			817276
50 Standard	1995-98	USA	0G231123-0T178499	12126	47-85089	821354A2	46-821351A3		821354-2
50 Bigfoot	1995-98	USA	0G231123-0T178499	46-43024A7	47-43026	12040			817276
50 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-812966A12	47-19453	47-19453T3			19700A2
50 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-812966A12	47-19453	47-19453T3			19700A2
50 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-43024A7	47-43026	12040			817276
50 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
50 EFI (996cc)	1995-98	USA	0T409000 And Up	46-812966A12	47-19453	47-19453T3			19700A2
50 EFI (996cc)	1995-98	BEL	0P153500 And Up	46-812966A12	47-19453	47-19453T3			19700A2
50 EFI (996cc)	1995-98	CHN	1C000001 And Up	46-812966A12	47-19453	47-19453T3			19700A2
50 EFI (996cc) Bigfoot	1995-98	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
50 EFI (996cc) Bigfoot	1995-98	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
50 EFI (996cc) Bigfoot	1995-98	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
60 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-812966A12	47-19453	47-19453T3			19700A2
60 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-812966A12	47-19453	47-19453T3			19700A2
60 Carb Bigfoot	1995-98	USA	0T178500-0T598999	46-43024A7	47-43026	12040			817276
60 Carb Bigfoot	1995-98	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
60 EFI (996cc)	1995-98	USA	0T409000 And Up	46-812966A12	47-19453	47-19453T3			19700A2

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Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
4-STROKE									
60 EFI (996cc)	1995-98	BEL	0P153500 And Up	46-812966A12	47-19453	47-19453T3			19700A2
60 EFI (996cc)	1995-98	CHN	1C000001 And Up	46-812966A12	47-19453	47-19453T3			19700A2
60 EFI (996cc) Bigfoot	1995-98	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
60 EFI (996cc) Bigfoot	1995-98	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
60 EFI (996cc) Bigfoot	1995-98	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
65 JET	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
75 (1596cc)	1995-98	USA	0G960500-1B366822	46-43024A7	47-43026	12040			817276
75 EFI	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
80 EFI	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
90 (1596cc)	1995-98	USA	0G960500-1B366822	46-43024A7	47-43026	12040			817276
90 EFI	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
100 EFI	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
115 (1741cc)	1995-98	USA	0T178500-1B366822	46-43024A7	47-43026	12040			817276
115 EFI	2014 Up	USA	2B2080987 And Up	8M0094529	47-43026	12040			817276
135 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
150 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
200 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
225 EFI	1995-98	JPN	0T653945 And Up		6E5-44352	61A-W0078	61A-44311	61A-44322	61A-44323
225 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
250 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
275 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
2- STROKE									
2 & 3hp BEHIND PROP	ALL				47-95289 2				
3.3	1987-13	USA/JPN			47-16154	369-87322-1			
3.5	1983-85		6202173 & UP		47-89980			70977	
3.6	1980-82	USA	5404657 & UP		47-89980			70977	
3.6	1980-82	BEL	9252831 & UP		47-89980			70977	
3.6	1980-52	CAN	7145388 & UP		47-89980			70977	
3.9 (14)	1964-71		1655013-2498135		47-22748				
4 (1-Cyl.) .438" Imp.	1982-86	USA	5595532-0A809600		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	AUS	8068065 & Up		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	BEL	9258281-9477829		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	CAN	7143688 & Up		47-89980	12271		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	USA	5595532 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	AUS	8068065 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	BEL	9258281 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	CAN	7143688 & Up	46-70941A3	47-89981	12270		70977	46895
40/4 (2-Cyl)gnat .438"	1976-79	BEL	9075839-9256980		47-89980			70977	
40/4 (2-Cyl)gnat .438"	1976-79	CAN	7085673-7146487		47-89980			70977	
40/4 (2-Cyl)gnat .458"	1976-79	BEL	9075839-9256980		47-89981			70977	
40/4 (2-Cyl)gnat .458"	1976-79	CAN	7085673-7146487		47-89981			70977	
40/4 (2-Cyl.)	1980-81	USA	5589202 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	AUS	8065265 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	BEL	9256981 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	CAN	7146488 & Up		47-89980			70977	
45/4.5 (1-Cyl.)	1975-79	USA	4107220-5595531	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	AUS	8026540-8068064	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	BEL	9072179-9258280	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	CAN	7015758-7147237	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	USA	5595532 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	AUS	8068065 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	BEL	9258281 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	CAN	7147238 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	USA	5595532 & Up	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	AUS	8068065 & Up	46-70941A3	47-89981	12270		70977	46895

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Water Pump Kit Applications – 2 STROKE

Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
45/4.5 1 Cyl .458" I.D	1980-85	BEL	9258281 & Up	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	CAN	7147238 & Up	46-70941A3	47-89981	12270		70977	46895
4 / 5 (1 Cyl)	1987-13	USA/JPN			47-16154	369-87322-1			
60 (6 HP)	1963-65		1408611-1490054		47-22748				
60 (6 HP)	1963-65		1490055-1582402		47-22748				
60 (6 HP) (12)	1963-65		1582403-1916138		47-22748				
60 (6 HP) (12)	1966-68		1916139-2193817		47-89981				
60 (6 HP)	1966-68		2193818-2529894		47-89981			70977	46895
60 (6 HP)	1967-68		2385673-2387383		47-89981				
6	1986-05	USA	0A197112 & UP	46-42089A5	47-42038	47-42038T3	NLA		12494
6	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
6 (2-Cyl)	2001-13	JPN (INT)	ON055110 & UP		47-803748-1				
6 (2-Cyl)	1987-13	JPN (INT)			47-16154	369-87322-1			
75 (7.5 HP)	1969-77	USA	2529895-4131609	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	AUS	8015315-8028839	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	BEL	9043194-9079488	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	CAN	7028598-7050207	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	USA	4131610-5226934	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-78	AUS	8028840-8058019	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	BEL	9079489-9219255	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-78	CAN	7050206-7136037	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	USA	5206550 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	AUS	8057545 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	BEL	9217756 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	CAN	7125388 & Up		47-89980			70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	USA	5206550 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	AUS	8057545 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	BEL	9217756 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	CAN	7125388 & Up	46-70941A3	47-89981	12270		70977	46895
8	1986-05	USA	0A197112 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
8	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (2-Cyl)	2001-13	JPN (INT)	ON055110 & UP		47-803748-1				
110 (9.8 HP) (13)	1966-69		1865779-2196388		47-89981				
110 (9.8 HP)	1970-73		2196389-3795657		47-89981			70977	46895
110 (9.8 HP)	1974-77	USA	3795658-4126459		47-89981			70977	46895
110 (9.8 HP)	1974-77	AUS	8015040-8028439		47-89981			70977	46895
110 (9.8 HP)	1974-77	BEL	9041439-9078138		47-89981			70977	46895
110 (9.8 HP)	1974-77	CAN	7027323-7049107		47-89981			70977	46895
110 (9.8 HP)	1974-78	USA	4126460-5206549	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	AUS	8028440-8057554	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	BEL	9078139-9217755	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	CAN	7049108-7125387	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	USA	5206550 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	AUS	8057545 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	BEL	9217756 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	CAN	7125388 & Up		47-89980			70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	USA	5206550 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	AUS	8057545 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	BEL	9217756 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	CAN	7125388 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 (2-Cyl)	2001-13	JPN (INT)	ON007788 & UP		47-803748-1				
9.9	1986-05	USA	0A197112 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (2-Cyl)	2006-13	JPN (INT)	ON059858 & UP		47-803748				
XR10,SP, 10Mag & Marathon	90 & UP	USA	0D038000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
	90 & UP	BEL	9596000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15	1986-05	USA	0B292414 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494

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Model	Year	C/try	Serail No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
15	1986-05	BEL	9542620 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 Seapro &	1994-05	USA	0G044365 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 Seapro &	1997-05	BEL	9927000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 XD, Bigfoot	1997-05	BEL	9927000 & Up	46-99157T2	47-85089	12107			85083
15 (2-Cyl)	2006-13	JPN (INT)	ON001590 & UP		47-803748				
18, 18XD	80 & UP	USA	5837437 & Up	46-99157T2	47-85089	12107			85083
18, 18XD	80 & UP	AUS	8071973 & Up	46-99157T2	47-85089	12107			85083
18, 18XD	80 & UP	BEL	9308306 & Up	46-99157T2	47-85089	12107			85083
18 (2-Cyl)	2006-13	JPN (INT)	ON001590 & UP		47-803748				
200 (20HP)	1966-67		1866496-2296266						
200 (20HP) (2)	1968-69		2296267-2827676						
200 (20HP) (4)	1968-69		2296267-2827676						
200 (20HP)	1970-81	USA	2827677-6443972		47-89982				
200 (20HP)	1973-81	AUS	8006265 & Up		47-89982				
200 (20HP)	1973-81	BEL	9016254-9415100		47-85089				
200 (20HP)	1973-81	CAN	7012358-7209532		47-85089				
20, 20XD	86 & UP	USA	6443973-0T800749	46-99157T2	47-85089	12107			85083
20, 20XD	86 & UP	BEL	94151001 & Up	46-99157T2	47-85089	12107			85083
20, 20XD	86 & UP	CAN	7209533 & Up	46-99157T2	47-85089	12107			85083
25, 25 XD	80 & UP	USA	5705532 & Up	46-99157T2	47-85089	12107			85083
25, 25 XD	80 & UP	AUS	8073158 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	USA	0B238464 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	BEL	9507381 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	CAN	0A730007 & Up	46-99157T2	47-85089	12107			85083
25 (3-Cyl.)	97 & UP	USA	0E268781 & Up	46-99157T2	47-85089	12107			85083
25 (2-Cyl)	2006-13	JPN (INT)	ON018456 & UP		345-65021-0				
300 (30HP)	1959-61		1271884-1448139		47-89983				
30 (2-Cyl.) (644cc)	1994-05	USA	0G053314-0T598999		47-85089				821354-2
30 (2-Cyl)	2001-13	JPN (INT)	ON018456 & UP		345-65021-0				
350 (35HP)	1963-65		1571114-1960826		47-89983				
350 (35HP) (2)	1966-69		1960827-2453068		47-89983				54705
350 (35HP) (4)	1966-69		1960827-2453068		47-89983		46-77822A1	48753	54705
35 (2-Cyl)	1984-89	USA	6445653 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
35 (2-Cyl)	1984-86	BEL	9384476 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
35 (2-Cyl)	1984-86	USA	7209608 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
400 (40HP)	1960-61		1279685-1476509		47-89983				
400, 402 (40HP)	1970-77	USA	2874704-4362214		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	AUS	8002335-8036449		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	BEL	3339688-9108563		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	CAN	3340783-7070272		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	USA	4362215-4860102		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	AUS	8036450-8052124		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	BEL	9108564-9184450		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	CAN	7070273-7112422		47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	USA	4860103 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	AUS	8052125 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	BEL	9184451 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl.)	1978-83	CAN	7112423 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
40 (2-Cyl.) (644cc)	94 & UP	USA	0G053314 & Up	12126	47-85089	821354A2			821354-2
40 (3-Cyl)	01 & UP	JPN (INT)	ON000001 & UP		3C8-65021-2				
40 (3-Cyl.)	97 & UP	USA	0G531301 & Up	12126	47-85089	821354A2			821354-2
40 (3-Cyl.)	97 & UP	BEL	9973100 & Up	12126	47-85089	821354A2			821354-2
40 (4-Cyl.)	89 & UP	USA	0C159200 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
40 (4-Cyl.)	89 & UP	BEL	9570790 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	USA	5531630 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	AUS	8063985 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	BEL	9248006 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705

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Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
45 (4-Cyl.)	1986	CAN	743688 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1961-64		1421113-1460498		47-89983				
500 (50 HP)	1961-64		1477910-1521913		47-89983				
500 (50 HP)	1961-67	USA	1521914-2305100		47-89983				
500 (50 HP)	1965-67	CAN	1755549-2305100		47-89983				
500 (50 HP) (2)	1971-74	CAN	2305101-2308830	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP) (4)	1971-74	CAN	2305101-2308830	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	USA	2514919-4357639	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	AUS	2863739-8030089	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	BEL	9001581-9107213	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	CAN	2519919-7068997	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	USA	4357640-5531629	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	AUS	8030090-8063984	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	BEL	9107214-9248005	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	CAN	7068998-7143687	46-77516A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	USA	5531630 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	AUS	8063985 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	BEL	9248006 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	CAN	7143688 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	USA	6428681-0D000749	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	BEL	9385911-9683054	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	CAN	7208333 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1991-97	USA/BEL		46-812966A11	47-19453	47-19453T3			19700A2
50 HP (3-Cyl.) Bigfoot	1991-97	USA/BEL		46-43024A7	47-43026	12040			817276
50 HP (3-Cyl.)	98 & UP	USA	0G590000 & Up	12126	47-85089	821354A2			821354-2
50 HP (3-Cyl.)	98 & UP	BEL	9973100 & Up	12126	47-85089	821354A2			821354-2
55 HP (3-Cyl.)	1996-97	USA	0D000750 & Up	46-812966A11	47-19453	47-19453T3			19700A2
55 HP (3-Cyl.)	1996-97	BEL	9741042 & Up	46-812966A11	47-19453	47-19453T3			19700A2
60 HP (3-Cyl.)	1984-87	USA	6428681-0D000749	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	1984-87	BEL	9385911-9683054	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	1984-87	CAN	7208333 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	91 & UP	USA/BEL		46-812966A11	47-19453	47-19453T3			19700A2
60 HP (3-Cyl.) Bigfoot	91 & UP	USA/BEL		46-43024A7	47-43026	12040			817276
650 (65 HP) (4-Cyl.)	1963-69		1542745-2803561		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1963-69		1542745-2803561		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1970-72		2803562-2874263		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1970-72		2997439-3293183		47-89984	12290	46-96148A1		32435
65 HP (3-Cyl.)	1972-75	USA	3293184-4382056	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	AUS	8006640-8042349	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	BEL	9020074-9112988	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	CAN	7013633-7073472	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	USA	4382057-4571651	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	BEL	9112989-9135824	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	CAN	7073473-7087822	46-77516A3	47-89983	12250	46-77822A1	48753	54705
700 (70 HP) (6-Cyl.)	1961		1413611-1436114		47-89984	12290			32435
700 (70 HP) (6-Cyl.)	1961		1482212-1503458		47-89984	12290			
700E-2(70 HP) (6-Cyl.)	1961		1503459-1503958		47-89984	12290			
700EL-2(70HP) (6-Cyl.)	1961		1503459-1505110		47-89984	12290			
700E-2(70HP)(6 Cyl)	1961		1503959-1566239		47-89984	12290	46-96148A1		32435
700EL-2(70HP)(6 Cyl)	1961		1505111-1566239		47-89984	12290	46-96148A1		32435
70 HP (3-Cyl.)	1977-79	USA	4571652-4977156	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	AUS	8042350-8050199	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	BEL	9135825-919960	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	CAN	7087823-7110997	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	USA	4977157-6428680	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	AUS	8050200 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	BEL	9196961-9385910	46-77177A3	47-89983	12250	46-77822A1	48753	54705

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Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
70 HP (3-Cyl.)	1977-83	CAN	7110998-7208332	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.) (6)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
70 HP (3-Cyl.) (6)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
70 HP (3-Cyl.) (5)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
70 HP (3-Cyl.) (5)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
75 HP (4-Cyl.)	1984-88	USA	6432901 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (4-Cyl.)	1984-88	BEL	9393856 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (4-Cyl.)	1984-88	CAN	7208573 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (3-Cyl.) (6)	90 & UP	USA	0C222000 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (6)	90 & UP	BEL	9589039 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (5)	90 & UP	USA	0C222000 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (5)	90 & UP	BEL	9589039 & Up	46-43024A7	47-43026	12040			817276
75 (3-Cyl.) Optimax	94 & UP	USA	0T980000 And Up	46-43024A7	47-43026	12040			817276
800 (80 HP) (4-Cyl.)	1969-72		2559001-3144218		47-89984	12290	46-96148A1	48752	32435
800 (80 HP) (4-Cyl.)	1969-72		3144219-3493912		47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	USA	4831999-6432900	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	AUS	8050200 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	BEL	9177626-9393855	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	CAN	7110998-7208572	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (3-Cyl.) (6)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (6)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (5)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (5)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
85 HP (6-Cyl.)	1963-64		1460999-1567039		47-89984				
85 HP (6-Cyl)	1963-64		1566240-1766823		47-89984				
85 HP (4-Cyl)	1973-77	USA	3493913-4590511	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP (4-Cyl)	1973-77	BEL	9011604-9139349	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7091097	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	USA	3493913-4831998	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	AUS	8043775-8050199	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	BEL	9011604-9177625	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7110997	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	USA	3493919-4831998	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	AUS	8043775-8050199	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	BEL	9011604-9177625	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7110997	46-73804A3	47-89984	12290	46-96148A1	48752	32435
900 (90 HP) (6-Cyl.)	1965		1766824-1869775	46-73804A3	47-89984	12290	46-96148A1		32435
90 HP (6-Cyl.)	1978-86	USA	4845301 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (6-Cyl.)	1979-83	AUS	8060545 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (6-Cyl.)	1978-86	CAN	7111698 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (3-Cyl.) (6)	1987	USA	0A996142 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (6)	1987	BEL	9483121 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (5)	1987	USA	0A996142 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (5)	1987	BEL	9483121 & Up	46-43024A7	47-43026	12040			817276
950 (95 HP) (6-Cyl.)	1966-67		1869776-2318585		47-89984				
1000 (100HP) (6-Cyl.)	1962-63		1464949-1503331		47-89984				
1000 (100HP) (6-Cyl.)	1962-65		1503332-2318585		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	USA	2318586-2413843		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	CAN	2320991-2321200		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	USA	2318586-2413843		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2320991-2321200		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2484363-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	USA	2487633-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2484633-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69		2487363-2836018		47-89984	12290	46-96148A1	48752	32435
1000BP(100HP)(6-Cyl)	1968-69	USA	2399698-3253111		47-89984				
100 HP (4-Cyl.) (6)	1988-00	USA	0B209468 & Up	46-43024A7	47-43026	12040			817276

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Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
100 HP (4-Cyl.) (6)	1988-00	BEL	9523034 & Up	46-43024A7	47-43026	12040			817276
100 HP (4-Cyl.) (5)	1988-00	USA	0B209468 & Up	46-43024A7	47-43026	12040			817276
100 HP (4-Cyl.) (5)	1988-00	BEL	9523034 & Up	46-43024A7	47-43026	12040			817276
1100 (110HP) (6-Cyl.)	1966-67		1870204-2314955		47-89984				
1100 (110HP) (6-Cyl.)	1966-67		1870204-2314955		47-89984				
1150 (115HP) (6-Cyl.)	1970-77	USA	2836019-4112634	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	AUS	8008665-8027114	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	CAN	7010763-7047257	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	USA	4112635-4394236	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	AUS	8027115-8027439	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	CAN	7047258-7075522	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-88	USA	4394237 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-83	AUS	8027440 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-88	CAN	7075523 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (4-Cyl.) (6)	89 & UP	USA	0C100000 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (6)	89 & UP	BEL	9559771 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (5)	89 & UP	USA	0C100000 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (5)	89 & UP	BEL	9559771 & Up	46-43024A7	47-43026	12040			817276
115 (3-Cyl.) Optimax	04 & UP	USA	0T801000 & Up	46-43024A7	47-43026	12040			817276
1250 (125 HP) (6-	1968-69	~	2314956-2839368		47-89984	12290	46-96148A1		32435
1250 (125 HP) (6-	1968-69	~	2314956-2839368		47-89984	12290	46-96148A1	48752	32435
1250 BP (125 HP)(6-	1968-69	~	2400058-3253111		47-89984	12290			
125 HP (4-Cyl.) (6)	94 & UP	USA	0D283222 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (6)	94 & UP	BEL	9793577 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (5)	94 & UP	USA	0D283222 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (5)	94 & UP	BEL	9793577 & Up	46-43024A7	47-43026	12040			817276
1350 (6-Cyl.)	1970-71	USA	2839369-3293233	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	USA	4865678 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	AUS	8052650 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	CAN	7112773 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	USA	3502806-4121434	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	AUS	8005615-8028039	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	CAN	7010533-7048782	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	USA	4121435-4865677	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	AUS	8028040-8052649	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	CAN	7048783-7112772	46-73804A3	47-89984	12290	46-96148A1	48752	32435
V-135 Carb.	1986-01	USA	0A904646 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-135 DFI	98 & UP	USA	0G590000 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 Carb Nut Drive	1978-05	USA/AUS	4868998-0A904645	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 Carb Pin Drive	1978-85	USA	4868998-0A904645	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-150 EFI & DFI	95 & UP	USA	0A904646 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 XR2,4,6 Nut D/S	1985-05	USA/AUS	4868998 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 XR2,4,6 Pin D/S	1978-85	USA/AUS	4868998 & Up	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-1750, 175 Carb. Nut	1976-00	USA	4301235-6618750	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-1750, 175 Carb. Pin	1976-88	USA	8064250 & UP	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-175 EFI & DFI	91 & UP	USA	6618751 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 Carb. Nut D/S	1978-05	USA	4839034-6625220	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 Carb. Pin D/S	1978-88	USA	4839034-6625220	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-200 EFI	1989-06	USA	6625221 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 EFI	07 & UP	USA	0T750164 & Up	46-43024A7	47-43026	12040			817276
V-200 DFI	97 & UP	USA	0G386496-0T800999	46-43024A7	47-43026	12040			817276
V-220 Laser	1987-88	USA	0B117316 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-225 (2.4L) (8)	1980-81	USA	5628028 & Up	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-225 (3.0L) Carb	1994-01	USA	0D280813 & Up	46-43024A7	47-43026	12040			817276
V-225 DFI/EFI	95 & UP	USA	0G590000 & Up	46-43024A7	47-43026	12040			817276
V-250 (3.0L) EFI	96 & UP	USA	0G129222 & Up	46-43024A7	47-43026	12040			817276

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WATER PUMP IMPELLER FOR ALL MODELS

These water pump impellers can be divided into two distinct groups.
High volume water pumps use long vane impellers.
High pressure water pumps use short vane impellers.

*KEYS ARE NOT INCLUDED WITH IMPELLERS AND NEED TO BE ORDERED SEPARATELY

HIGH VOLUME / LONG VANE IMPELLERS

See water pumps Application Guide for Models
Outside: 2.3125”
Inside: .500”
Impeller Washer
Part No: 12-16448
Part No: 47-42038



See water pumps Application Guide for Models
Outside: 3.125”
Inside: .75”
Impeller Washer
Part No: 12-858234
Part No: 47-19453



See water pumps Application Guide for Models
Outside: 2.87”
Inside: .625”

Impeller Washer
Part No: 12-86645-1
Part No: 47-85089



See water pumps Application Guide for Models
Outside: 3.50”
Inside: .875”



KEY
Part No: 28-43037
Replaces: 28-8M0032833
*Order separately
Part No: 47-43026



Replaces: 47-8M0025709, 47-8M0100553



See water pumps Application Guide for Models
Outside: 2.736” (69.5mm)
Inside: .630” (16mm)
Replaces: 47-84797M
Part No: 689-44352-00

HIGH PRESSURE / SHORT VANE IMPELLERS

See water pumps Application Guide for Models
Outside: 2.031”
Inside: .75”

Part No: 47-89983



See water pumps Application Guide for Models
Outside: 2.375”
Inside: .875”



KEY
Part No: 28-56654
*Order separately

Part No: 47-89984



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HIGH PRESSURE / SHORT VANE IMPELLERS	
See water pumps Application Guide for Models Outside: 1.250” Inside: .456 **Part No: 47-89981** 	See water pumps Application Guide for Models Outside: 2.25” Inside: .8125” **Part No: 47-803630T** 
See water pumps App Guide for Models Outside: 1.875” (47.5mm) Inside: .438” (11mm) Replaces: 47-80395M **Part No: 646-44352-00** 	See Application Guide Outside: 1.575” (40mm) Inside: .453” (11.50mm) Replaces: 47-11590M **Part No: 6G1-44352-00** 
See water pumps Application Guide for Models Outside: 1.250” Inside: .438” **Part No: 47-89980** 	See water pumps App Guide for Models Outside: 1.575” (40mm) Inside: .512” (13mm) Replaces: 47-84027M **Part No: 682-44352-00** 
See water pumps App Guide for Models Outside: 1.575” (40mm) Inside: .438” (11mm) Replaces: 47-96305M **Part No: 6E0-44352-01** 	See water pumps Application Guide for Models Outside: 2.000” Inside: .625” **Part No: 47-89982** 
See water pumps Application Guide for Models Outside: 1.250” Inside: .456” **Part No: 47-22748** 	See App Guide for Models Outside: 2.047” (52mm) Inside: .709” (18mm) Replaces: 47-97108M, 47-81423M **Part No: 6H3-44352-00** 
See water pumps Application Guide for Models Replaces: 114812, 983895 **Part No: 47-95289 2** 	See water pumps Application Guide for Models KEY **PART NO: 28-16155** **Part No: 47-16154** 
See water pumps Application Guide for Models Replaces: 47-803748 **Part No: 334-65021-0** 	See water pumps Application Guide for Models Replaces: 47-803748 1 **Part No: 3B2-65021-1** 
See water pumps App Guide for Models Replaces: 47-16154-1 **Part No: 345-65021-0** 	See water pumps App Guide for Models Replaces: 47-16154-2 **Part No: 3C8-65021-2** 

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Imp 0.456 I.D.

2-Stroke
Water Pump Repair Kit
Part No: 12270



Water Pump Kit
2.5 – 6hp, 2 & 4 Stroke
Replaces: 16159A1 , 16159A03
Part No: 369-87322-1



4-Stroke
Water Pump Repair Kit
Part No: 47-42038T3



2 & 4-Stroke
Water Pump Repair Kit
Replaces: 47-43026T11, 47-43026Q06
Part No: 12040



2-Stroke
Water Pump Repair Kit
Part No: 12107



2-Stroke
Water pump Repair Kit
Fits (1984-Up) 15XD, 18XD, 20XD
25XD, 25 (3-Cyl)
Part No: 46-99157T2



2-Stroke
Water Pump Repair Kit
Part No: 47-19453T3



2-Stroke
Water Pump Repair Kit
Part No: 12250



2-Stroke
Water Pump Repair Kit
Fits (1963-98) 65-225 HP
Part No: 12290



Fits (1998-Up) 25, 30, 40, 50 HP
Water Pump Repair Kit
Part No: 821354A2

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2-Stroke
Complete Water Pump Kit
(1975-85) 4, 4.5, 7.5 and 9.8 HP
Part No: 46-70941A3



2-Stroke
Complete Water Pump Kit
(1999-Up) 8, 9.9, 15 HP
Pump Base Part No: 46-42040A5
Part No: 46-42089A5



2-Stroke
Complete Water Pump Kit
1991-Up)45 Jet,50,55,60 3-Cy
Pump Base Part No: 46-812966A7
Part No: 46-812966A11



2-Stroke/ 4-Stroke
Complete Water Pump Kit
Fits (2001-Up) 40-115 HP (4-Cyl)
Pump Base Part No: 43055A4
Replaces: 46-43024A9
Part No: 46-43024A7



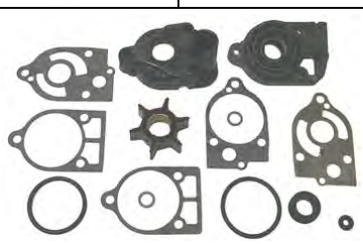
4-Stroke
Complete Water Pump Kit
Fits (1991-Up) 40, 50, 60 EFI
Base Part No: 46-812966A7
Part No: 46-812966A12



4-Stroke
Complete Water Pump Kit
(2005-Up)135, 150, 175, 200, 225, 250, 275 HP Verado
Part No: 817275A09



Kit Includes:
2-Stroke Repair Kit, Pump Housing 35-70 HP
Upper Water Pump Kit (NO BASE)
Part No: 46-60366A1



47.70mm Boss

Kit Includes: 2-Stroke Repair Kit, Pump Housing
Pump Base (Part No: 46-73640A1) 40-70 HP
Complete Water Pump Kit
Replaces: 46-73640A2
Part No: 46-77516A3



50.50mm Boss

Kit Includes:
2-Stroke Repair Kit and Pump Housing
Pump Base (Part No: 46-77177A1)
35-70 HP Complete Water Pump Kit
Part No: 46-77177A3



Fits (1998-Up) 25, 30, 40, 50 HP
Complete Water Pump Kit
Part No: 12126

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Kit Includes:
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP
Pump Housing
75 HP - V6
Upper Water Pump Kit **(NO BASE)**
Part No: 46-60367A1



PUMP BASE - STEPPED SHAFT
25.4mm > 22mm
BOSS 57.8mm

Kit Includes:
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP
Pump Housing
Pump Base (Part No: 46-96146A5)
75 HP - V6
Complete Water Pump Kit
Part No: 46-73804A3



PUMP BASE
SHAFT 22mm
BOSS 57.8mm

Kit Includes:
2-Stroke Repair Kit (Fits 1963-98)
65-225 HP
Pump Housing
Pump Base (Part No: 46-96146A6)
75 HP - V6
Complete Water Pump Repair Kit
Part No: 46-78400A2



PUMP BASE
SHAFT 22mm
BOSS 59.9mm

Kit Includes:
2-Stroke Repair Kit (Fits 1963-98)
65-225 HP
Pump Housing
Pump Base (Part No: 46-42579A3)
75 HP - V6
Complete Pump Repair Kit
Part No: 46-42579A4



4 STROKE
COMPLETE WATER PUMP KIT

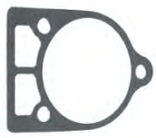
65 JET
75 EFI
80 EFI
90 EFI
100 EFI
115 EFI

Part No: 8M0094529

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WATER PUMP GASKETS

 Pump Gear Hsg Gasket **Part No: 27-19204-2**	 Wear Plate Gasket **Part No: 27-19202**	 Seal Cover Gasket **Part No: 27-41273**	 Water Pump Gasket **Part No: 27-85608**	 Water Pump Gasket Replaces: 27-85087 **Part No: 27-99326-1**
 Water Pump Gasket Replaces: 27-32770 **Part No: 27-19551**	 **UNTIL SOLD THEN NLA** Water Pump Gasket Replaces: 27-32771 **Part No: 27-19552**	 Water Pump Gasket Replaces: 27-32769 **Part No: 27-19553**	 Water Pump Gasket Replaces: 27-858524 **Part No: 27-85609-1**	
 Wear Plate Gasket Replaces: 27-19451 1 **Part No: 27-822189**	 Wear Plate Gasket **Part No: 27-19701**	 Cover to Gear Housing Gasket **Part No: 27-43047-2**	 Cover to Plate Gasket **Part No: 27-43033-1**	 Retaining Ring **Part No: 53-880719**
 Water Pump Gasket **Part No: 27-822217**	 Water Pump Gasket **Part No: 27-42631-1**	 Water Pump Gasket **Part No: 27-85610-1**	 Pump Face Plate Gasket Replaces: 27-43034-1 **Part No: 27-817277-1**	
 Carrier Assy/Pump Base **Part No: 807929A1**	 Water Tube Guide **Part No: 23-29804T**	 W/P Base , Early Merc Inline 4 & 6 Cyl **Part No: 46-48747A1**	 Mercury S/S Housing **Part No: 817275A2**	

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 Gearcase Drain Bung Washer 5 Pack Replaces: 12-19183-3 **Part No: 12-20260 (PNF)**	 Gearcase Drain Bung Washer 5 Pack New Models **Part No: 26-830749**	 Sump Washer / Gasket Replaces 26-8M0007119 **Part No: 27-828816**	 Gear Housing Seal **Part No: 19643**

 Slinger **Part No: 25-30271**	 Grommet **Part No: 26-38452**	 P/Hsg Face Seal **Part No: 26-816575A2**	 Quad Ring **Part No: 25-822236**	 Water Tube Seal **Part No: 26-85090001**

 18-25 Wear Plate **Part No: 85083**	 70-115 Wear Plate **Part No: 817276**	 4-9.9 Water Pump Plate **Part No: 46895**	 W/Tube Grommet **Part No: 26-42102 1**

 Wear Plate Replaces: 42200 **Part No: 12494**	 Wear Plate **Part No: 19700A2**	 Wear Plate **Part No: 821354-2**	 Water Pump Cup **Part No: 70977**

 35-70 Water Pump Plate **Part No: 54705**	 35-70 Water Plate Cup **Part No: 48753**	 75-V6 Water Pump Cup **Part No: 48752**	 V6 Water Pump Plate **Part No: 32435**

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Tab Washer
Part No: 14-76281



Tab Washer
Part No: 14-816629



Tab Washer
Part No: 14-8M0042130



Tab Washer
Part No: 14-8M0030784



Tab Washer
Part No: 14-18323



Tab Washer
Part No: 14-79447



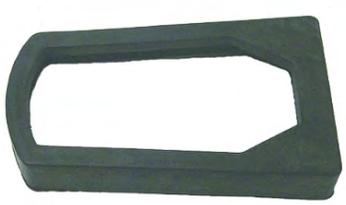
Cover Nut
Part No: 79448



Cover Nut
Part No: 52699



Cover Nut
Part No: 11-87763



Exhaust Seal
Part No: 37721



Filler Screw
No Magnet
Part No: 307551



Drain Screw
With Magnet
Part No: 318544



Sleeve Ring Kit
Part No: 42461A1



Swivel Bushing
Part No: 23-93248



Joint Link
Part No: 817428



Throttle Adjusting Link
Part No: 98886T01



Slide
Part No: 988851

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Gearcase Seal Kit Applications

Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
4 (1-Cyl.)	1982-86	USA	5595532-0A809600	26-77066A1
4 (1-Cyl.)	1982-86	AUS	8068065 And Up	26-77066A1
4 (1-Cyl.)	1982-86	BEL	9258281-9477829	26-77066A1
4 (1-Cyl.)	1982-86	CAN	7143688 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	USA	4107220 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	AUS	8026540 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	BEL	9072179 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	CAN	7045758 And Up	26-77066A1
6	1986-93	USA	0A197112 And Up	26-41365A3
6	1986-93	BEL	9461526 And Up	26-41365A3
7.5 (7.5, 75)	1978	USA	4851693 And Up	26-77066A1
7.5 (7.5, 75)	1978	AUS	8051350 And Up	26-77066A1
7.5 (7.5, 75)	1978	BEL	9181726 And Up	26-77066A1
7.5 (7.5, 75)	1978	CAN	7111898 And Up	26-77066A1
8	1986-93	USA	0A197112 And Up	26-41365A3
8	1986-93	BEL	9461526 And Up	26-41365A3
8 (Bodense 4-Stroke)	1995-98	USA	0H00058-0H17349	26-41365A3
9 (Bodense 4-Stroke)	1995-98	USA	0G760300 And Up	26-41365A3
9.8 (9.8, 110)	1979-85	USA	4839254 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	AUS	8050625 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	BEL	9165303 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	CAN	7111248 And Up	26-77066A1
9.9	1986-93	USA	0A197112 And Up	26-41365A3
9.9	1999	BEL	9461526 And Up	26-41365A3
9.9 (4-Stroke)	1990-93	USA	0H00058-0H17349	26-41365A3
9.9 (4-Stroke)	1990-93	USA	0G760300 And Up	26-41365A3
10 (XR10, Seapro 10)	1990-93	USA	0D038000 And Up	26-41365A3
10 (XR10, Seapro 10)	1990-93	BEL	9596000 And Up	26-41365A3
10 Magnum/Marathon	1990-93	USA	0D038000 And Up	26-41365A3
10 Magnum/Marathon	1990-93	BEL	9596000 And Up	26-41365A3
15 (15, 15 Seapro / Marathon)	1988-93	USA	0B292414 And Up	26-41365A3
15 (15, 15 Seapro / Marathon)	1988-93	BEL	9927000 And Up	26-41365A3
15 XD Seapro / Marathon	1997-98	BEL	9927000 And Up	26-85090A2
15 (Super)	N/A	USA	0B238464 And Up	26-85090A2
15 (Super)	N/A	BEL	9507381And Up	26-85090A2
15 (Super)	N/A	CAN	0A730007 And Up	26-85090A2
18	1980-83	USA	5837437-6443972	26-85090A2
18	1980-83	AUS	8071973 And Up	26-85090A2
18	1980-83	BEL	9308306-9415100	26-85090A2
18	1980-83	CAN	7173723-7209532	26-85090A2
18 (18XD)	1984-85	USA	6443973 And Up	26-85090A2
18 (18XD)	1984-85	BEL	9378151 And Up	26-85090A2
18 (18XD)	1984-85	CAN	7209533 And Up	26-85090A2
20 (20, 200)	1978-81	USA	4709593-6443972	NLA
20 (20, 200)	1978-81	AUS	8045199 And Up	NLA
20 (20, 200)	1978-81	BEL	9157230-9415100	NLA
20 (20, 200)	1978-81	CAN	7098523-7209532	NLA
20 (20, 20XD)	1986-87	USA	6443973 And Up	26-85090A2
20 (20, 20XD)	1986-87	BEL	9415101 And Up	26-85090A2
20 (20, 20XD)	1986-87	CAN	7209533 And Up	26-85090A2

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Gearcase Seal Kit Applications

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25	1980-83	USA	5705532-6443972	26-85090A2
25	1980-83	AUS	8073158 And Up	26-85090A2
25	1980-83	BEL	9315316-9415100	26-85090A2
25	1980-83	CAN	7166928-7209532	26-85090A2
25 (25, 25XD)	1983 1/2	USA	6416713 And Up	26-85090A2
25 (25, 25XD)	1983 1/2	BEL	9378116 And Up	26-85090A2
25 (25, 25XD)	1983 1/2	CAN	7207858 And Up	26-85090A2
25 Lightning (3-Cyl.)	1997	USA	0E268781 And Up	26-85090A2
25 International 2 cyl 2 stroke	2002-10		ONO18456 And Up	27-95220A1
25 (4-Stroke)	1998	USA	0G590000 And Up	823547A2
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	823547A2
30 International 2 cyl 2 stroke	2001-06		ONO01875 And Up	27-95220A1
35 (2-Cyl.)	1984-86	USA	6445653 And Up	26-79831A1
35 (2-Cyl.)	1984-86	BEL	9384476 And Up	26-79831A1
35 (2-Cyl.)	1984-86	CAN	7209608 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	USA	4860103-0G053313	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	AUS	8052125 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	BEL	9184451 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	CAN	7112423 And Up	26-79831A1
40 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	823547A2
40 (4-Stroke) (Non Bigfoot)	1998	USA	0G231123 And Up	823547A2
40 (4-Cyl.)	1989-Up	USA	0C159200 And Up	26-79831A1
40 (4-Cyl.)	1989-Up	BEL	9570790 And Up	26-79831A1
40 (3-Cyl.)	1997-98	USA	0G531301 And Up	823547A2
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	823547A2
45 Bodensee (4-St) (Non Bigfoot)	1996-98	USA	0G231123 And Up	823547A2
45 (4-Cyl.)	1986	USA	5531630 And Up	26-79831A1
45 (4-Cyl.)	1986	AUS	8063985 And Up	26-79831A1
45 (4-Cyl.)	1986	BEL	9248006 And Up	26-79831A1
45 (4-Cyl.)	1986	CAN	7143688 And Up	26-79831A1
50 (4-Cyl.)	1980-85	USA	5531630 And Up	26-79831A1
50 (4-Cyl.)	1980-85	AUS	8063985 And Up	26-79831A1
50 (4-Cyl.)	1980-85	BEL	9248006 And Up	26-79831A1
50 (4-Cyl.)	1980-85	CAN	7143688 And Up	26-79831A1
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	26-814669A2
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	26-814669A2
50 (3-Cyl.)	1998	USA	0G590000 And Up	823547A2
50 (3-Cyl.)	1998	BEL	9973100 And Up	823547A2
50 (3-Cyl.)	1986-87	USA	6428681-0D000749	26-79831A1
50 (3-Cyl.)	1986-87	BEL	9385911-9683054	26-79831A1
50 (3-Cyl.)	1986-87	CAN	7208333 And Up	26-79831A1
50 (4-Stroke) (Non Bigfoot)	1995-98	USA	0G231123 And Up	823547A2
50 (4-Stroke) (Bigfoot)	1995-98	USA	0G231123 And Up	26-43035A4
55 (3-Cyl.)	1996	USA	0D000750 And Up	26-814669A2
55 (3-Cyl.)	1996	BEL	9741042 And Up	26-814669A2
60 (3-Cyl.)	1984-87	USA	6428681-0D000749	26-79831A1

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Gearcase Seal Kit Applications

Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
60 (3-Cyl.)	1984-87	BEL	9385911-9683054	26-79831A1
60 (3-Cyl.)	1984-87	CAN	7208333 And Up	26-79831A1
60 (3-Cyl.) (Bigfoot)	1991-95	USA	0D000750 And Up	26-43035A4
60 (3-Cyl.) (Bigfoot)	1991-95	BEL	9683055 And Up	26-43035A4
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	USA	0D000750 And Up	26-814669A2
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	BEL	9683055 And Up	26-814669A2
60 (3-Cyl.) 3 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	26-43035A4
60 (3-Cyl.) 3 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1998	USA	590000 And Up	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1998	BEL	9973100 And Up	26-43035A4
70 (3-Cyl.)	1977-79	USA	4571652-0A996141	26-79831A1
70 (3-Cyl.)	1977-79	AUS	8042350 And Up	26-79831A1
70 (3-Cyl.)	1977-79	BEL	9135825-9385910	26-79831A1
70 (3-Cyl.)	1977-79	CAN	7087823-7208332	26-79831A1
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9489121-9589038	26-43035A4
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 And Up	26-43035A4
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 And Up	26-43035A4
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 And Up	26-43035A4
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 And Up	26-43035A4
75 (4-Cyl.)	1984-88	USA	6432901 And Up	26-55682A1
75 (4-Cyl.)	1984-88	BEL	9393856 And Up	26-55682A1
75 (4-Cyl.)	1984-88	CAN	7208573	26-55682A1
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-6432900	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200 And Up	26-55682A1
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-6432900	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200 And Up	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	BEL	9177626-9393855	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	CAN	7110998-7208572	26-55682A1
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142 And Up	26-43035A4
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121 And Up	26-43035A4
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142 And Up	26-43035A4
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121 And Up	26-43035A4
90 (90, 900) (6-Cyl.)	Most	USA	4845301 And Up	26-55682A1
90 (90, 900) (6-Cyl.)	Most	CAN	7111698 And Up	26-55682A1
90 (90, 900) (6-Cyl.)	Most	AUS	8060545 And Up	26-55682A1
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4

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Gearcase Seal Kit Applications

Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
100 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4
100 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	USA	0B209468 And Up	26-43035A4
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	BEL	9523034 And Up	26-43035A4
100 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4
100 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
115 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (115, 1150) (6-Cyl.)	1978-79	USA	4855153 And Up	26-55682A1
115 (115, 1150) (6-Cyl.)	1978-79	AUS	8051950 And Up	26-55682A1
115 (115, 1150) (6-Cyl.)	1978-79	CAN	711248 And Up	26-55682A1
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678 And Up	26-55682A1
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650 And Up	26-55682A1
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773 And Up	26-55682A1
V-135 Std. Rotation 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	26-89238A2
V-135 Counter Rotation, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-135 Std. Rot 2:1 Ratio, Non-Ratching	1997-04	USA	0G438000 And Up	26-89238A2
V-135 Counter Rotation, Non-Ratching	1997-04	USA	0G438000 And Up	26-89238A2
V-135 DFI Std. Rot, 2:1, Non-Ratching	1998-04	USA	0G590000 And Up	26-89238A2
V-135 DFI Counter Rot, Non-Ratching	1998-04	USA	0G590000 And Up	26-89238A2
V-150 Std. Rotation, 2:1 Ratio, Ratching	1985	USA	6616991-0A904645	26-89238A2
V-150 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	26-89238A2
V-150 Counter Rotation, 2:1, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-150(XR4 MAG III) w/4-1/4"Dia. Torpedo	1988-91	USA	0C239553-04303045	26-89238A2
V-150(XR4 MAG III) w/4-1/4"Dia. Torpedo	1988-91	USA	0D082000-0G437999	26-89238A2
V-150 EFI Std. Rotation, 1.87:1, Ratching	1993-95	USA	0D082000-0G437999	26-89238A2
V-150 EFI Counter Rot, 1.87:1 Ratching	1993-95	USA	0D082000-0G437999	26-89238A2
V-150 Std. Rot, 2:1 Ratio, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 Counter Rot, 2:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 (XR6, MAG III) Std. Rot., 1.87:1, N/R	1996-98	USA	0G438000 And Up	26-89238A2
V-150 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	26-89238A2

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Model	**Year**	**Country**	**Serial No. Range**	**Lower Unit Seal Kit**
V-150 EFI Count Rot. 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 DFI Std. Rot., 1.87:1, Non-Ratching	1998	USA	0G590000 And Up	26-89238A2
V-150 DFI Count Rot.1.87:1, Non-Ratching	1998	USA	0G590000 And Up	26-89238A2
V-175 Std. Rot w/pre-load Pin in d/shaft	1980-81	USA	5393737-6618750	26-55682A1
V-175 Std. Rot w/pre-load Pin in d/shaft	1980-81	AUS	8064250 And Up	26-55682A1
V-175 Std. Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	26-89238A2
V-175 Counter Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	26-89238A2
V-175 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0D000750-0G437999	26-89238A2
V-175 EFI Counter Rot., 1.87:1, Ratching	1991	USA	0D082000-0G437999	26-89238A2
V-175 Std. Rot, 1.87:1 Ratio,Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
115 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
V-175 Counter Rot., 1.87:1 Ratio, N/R	1996-98	USA	0G438000 And Up	26-89238A2
V-175 EFI Std. Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-175 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-200 Std. Rot. w/preload pin in driveshaft	1978-79	USA	5393737-6073191	26-55682A1
V-200 Std. Rot. w/preload pin in driveshaft	1980-81	AUS	8061595-8065672	26-55682A1
V-200 Std. Rot. w/preload pin in driveshaft	1982-84	USA	6073192-6625220	26-55682A1
V-200 Std. Rot., 1.87:1, Ratching	1985-88	USA	6625221-0C291519	26-89238A2
V-200 Counter Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-200 Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	26-89238A2
V-200 EFI Std. Rot., 1.87:1 Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-200 EFI Std. Rot., 1.87:1 Ratching	1991	USA	0C291520-0G437999	26-89238A2
V-200 EFI Counter Rot., 1.87:1 Ratching	1992-95	USA	0D082000-0G437999	26-89238A2
V-200 DFI Std. Rot., 1.87:1, Ratching	1997-04	USA	0G437999	26-89238A2
V-200 DFI Std. Rot., 1.75:1,Non-Ratching	1997	USA	0G438000 And Up	26-89238A2
V-200 DFI Counter Rot., 1.75:1, Ratching	1997	USA	0G386496-0G437999	26-816575A5
V-200 Std. Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 Count Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 EFI Std. Rot 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 Counter Rot 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 DFI Counter Rot., 1.75:1, N/R	1997	USA	0G438000 And Up	26-816575A5
200 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
200 (3.0L) Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
225 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
225 (3.0 Carb) Sea ProStd. Rot., 1.62:1	1994-98	USA	0G437999 And Below	26-816575A5
225 (3.0 Carb) Sea ProStd. Rot., 1.75:1	1994-98	USA	0G437999 And Below	26-816575A5
V-220 Std. Rot., 1.87:1 Ratio	1987-88	USA	B117316 And Up	26-55682A1
V-225 Std. Rot., w/ pre-load pin in shaft	1980-81	USA	5628028 And Up	26-816575A4
225 (3.0 Carb) Std. Rot., 1.62:1 Ratio	1994-98	USA	0D280813 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
250 / 275 Std. Rotation	1989-94	USA	C101891 And Up	26-816575A5

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Part No: 26-55682A1



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Part No: 26-85090A2



Gear Case Seal Kit
Part No: 823547A2



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Replaces: 26-43035A05
Part No: 26-43035A4



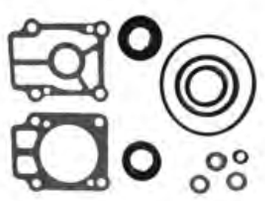
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Part No: 26-814669A2



Gear Case Seal Kit
Part No: 26-89238A2



Gear Case Seal Kit
Part No: 27-95220A1



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Gear Case Seal Kit
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Lower Gear Housing Gears Applications

Model	Year	Country	Serial No. Range	Complete Gear Set
40 (4-Cyl.)	1989-Up	USA	OC159200 And Up	11442
40 (4-Cyl.)	1989-Up	BEL	9570790 And Up	11442
45 (4-Cyl.)	1986	USA	5531630 And Up	11442
45 (4-Cyl.)	1986	AUS	8063985 And Up	11442
45 (4-Cyl.)	1986	BEL	9248006 And Up	11442
45 (4-Cyl.)	1986	CAN	7143688 And Up	11442
50 (4-Cyl.)	1980-85	USA	5531630 And Up	11442
50 (4-Cyl.)	1980-85	AUS	8063985 And Up	11442
50 (4-Cyl.)	1980-85	BEL	9248006 And Up	11442
50 (4-Cyl.)	1980-85	CAN	7143688 And Up	11442
40 (3-Cyl.)	1997-98	USA	OC159200 And Up	11444-ORDER IN ONLY
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	11444-ORDER IN ONLY
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	11552
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	11552
50 (3-Cyl.)	1998	USA	0G590000 And Up	11444-ORDER IN ONLY
50 (3-Cyl.)	1998	BEL	9973100 And Up	11444-ORDER IN ONLY
55 (3-Cyl.)	1996	USA	0D000750 And Up	11552
55 (3-Cyl.)	1996	BEL	9741042 And Up	11552
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	USA	0D000750 And Up	11552
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	BEL	9683055 AND Up	11552
60 (3-Cyl.) 3 Jaw Rev. Clutch B/F	1991-95	USA	0D000750-0G589999	11550
60 (3-Cyl.) 3 Jaw Rev. Clutch B/F	1991-95	BEL	9683055-9973099	11550
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1991-95	USA	0D000750-0G589999	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1991-95	BEL	9683055-9973099	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1998	USA	590000 And Up	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1998	BEL	9973100 And Up	11555
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11550
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11550
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11555
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11555
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 And Up	11550
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 And Up	11550
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 And Up	11555
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 And Up	11555
80 (3-Cy.l) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11550
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11550
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11555
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11555
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142 And Up	11550
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121 And Up	11550
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142 And Up	11555
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121 And Up	11555
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	11556

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Lower Gear Housing Gears Applications

Model	Year	Country	Serial No. Range	Complete Gear Set
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	11556
100 High Alt 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	11550
100 High Alt 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	11550
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	USA	0B209468 And Up	11557
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	BEL	9523034 And Up	11557
100 High Altitude 6 Jaw Rev. Clutch	1998-93	USA	0B209468 And Up	11555
100 High Altitude 6 Jaw Rev. Clutch	1998-93	BEL	9523034 And Up	11555
115 (4-Cyl.) 3 Jaw Rev. Clutch	1998-93	USA	0C100000 And Up	11556
115 (4-Cyl.) 3 Jaw Rev. Clutch	1998-93	BEL	9559771 And Up	11556
115 High Altitude 3 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11550
115 High Altitude 3 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11550
115 (4-Cyl.) 6 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11557
115 (4-Cyl.) 6 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11557
115 High Altitude 6 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11555
115 High Altitude 6 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11555
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11556
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11556
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11550
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11550
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11557
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11557
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11555
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11555
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11555
V-135 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	11660
V-135 Counter Rotation, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-135 Std. Rotation, 2:1 Ratio, N/R	1997-04	USA	0G438000 And Up	11660
V-135 Counter Rotation, Non Ratching	1997-04	USA	0G438000 And Up	N/A
V-135 DFI Std. Rotation, 2:1, N/R	1998-04	USA	0G590000 And Up	11660
V-135 Counter Rotation, Non Ratching	1998-04	USA	0G590000 And Up	N/A
V-150 Std. Rotation, 2:1 Ratio, Ratching	1985	USA	6616991-0A904645	11770
V-150 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	11660
V-150 Counter Rotation, 2:1, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-150 (XR4, MAG II) w/ 4-1/4" Dia. Torp	1988-91	USA	0C239553-04303045	N/A
V-150 (XR4, MAG III) w/ 4-1/4" Dia. Torp	1988-91	USA	0D082000-0G437999	11440
V-150 EFI Std. Rotation, 1.87:1, Ratching	1993-95	USA	0D082000-0G437999	11440
V-150 EFI Counter Rotation, 1.87:1, Rat	1993-95	USA	0D082000-0G437999	N/A
V-150 Std. Rotation, 2:1 Ratio, N/R	1996-98	USA	0G438000 And Up	11660
V-150 Counter Rotation, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-150 (XR6, MAG III) Std. Rot 1.87:1 N/R	1996-98	USA	0G438000 And Up	11665
V-150 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-150 EFI Counter Rot., 1.87:1, N/R	1996-98	USA	0G438000 And Up	N/A
V-150 DFI Std. Rot., 1.87:1, Non Ratching	1998	USA	0G590000 And Up	11665

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MERCURY / MARINER				
Lower Gear Housing Gears Applications				
Model	**Year**	**Country**	**Serial No. Range**	**Complete Gear Set**
V-175 Std Rot., w/preload pin in d/shaft	1980-81	USA	5393737-6618750.	11770
V-175 Std Rot., w/preload pin in d/shaft	1980-81	AUS	8064250 And Up	11770
V-175 Std Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	11440
V-175 Count Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	N/A
V-175 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0D000750-0G437999	11440
V-175 EFI Counter Rot., 1.87:1, Ratching	1991	USA	0D082000-0G437999	N/A
V-175 Std Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-175 Counter Rot., 1.87:1 Ratio, Non Rat	1996-98	USA	0G438000 And Up	N/A
V-175 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-175 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 Std. Rot. w/preload pin in driveshaft	1978-79	USA	5393737-6073191	11770
V-200 Std. Rot. w/preload pin in driveshaft	1980-81	AUS	8061595-8065672	11770
V-200 Std. Rot. w/preload pin in driveshaft	1982-84	USA	6073192-6625220	N/A
V-200 Std. Rot., 1.87:1, Ratching	1985-88	USA	6625221-0C291519	11440
V-200 Counter Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-200 Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	11440
V-200 EFI Std. Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0C291519	11440
V-200 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	11440
V-200 EFI Counter Rot., 1.87:1, Ratching	1992-95	USA	0D082000-0G437999	N/A
V-200 DFI Std. Rot., 1.87:1, Ratching	1997-04	USA	0G437999	N/A
V-200 DFI Std. Rot., 1.75:1, Ratching	1997	USA	0G438000 And Up	11700
V-200 DFI Counter Rot., 1.75:1, Ratching	1997	USA	0G386496-0G437999	N/A
V-200 Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-200 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-200 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 DFI Counter Rot., 1.75:1, Non Rat	1997	USA	0G438000 And Up	N/A
200 (3.0L) DFI Std, Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
200 (3.0L) Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
225 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
225 (3.0 Carb) Sea Pro Std. Rot., 1.62:1	1994-98	USA	0G437999 And Below	N/A
225 (3.0 Carb) Sea Pro Std. Rot., 1.75:1	1994-98	USA	0G437999 And Below	N/A
V-220 Std. Rot., 1.87:1 Ratio	1987-88	USA	B117316 And Up	11440
V-225 Std. Rot., w/ preload pin in D/shaft	1980-81	USA	5628082 And Up	N/A
225 (3.0 Carb) Std. Rot., 1.62:1 Ratio	1994-98	USA	0D280813 And Up	N/A
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	N/A
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	11700
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	N/A
250 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	11700
250 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	11700
250 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	N/A
250 / 275 Std. Rotation	1989-94	USA	C101891 And Up	N/A

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LOWER GEAR HOUSING GEARS – INLINE 4 (40, 45, 50 HP)

L4 40 HP (1989-Up) **OC159200 & Up**	L4 45 HP (1986) **5531630 & Up**
L4 50 HP (1980-86) **5531630 & Up**	

2.0:1 Ratio (13:26 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11442**

LOWER GEAR HOUSING GEARS – 3-CYLINDER 50, 55, 60 HP

3-Cylinder 50 HP (1991-1995) **OD000750-OG589999**	3-Cylinder 55 HP (1996) **OD000750 & Up**
3-Cylinder 60 HP (1991-1995) **OD000750 & Up**	

1.64:1 Ratio (14:23 Teeth)



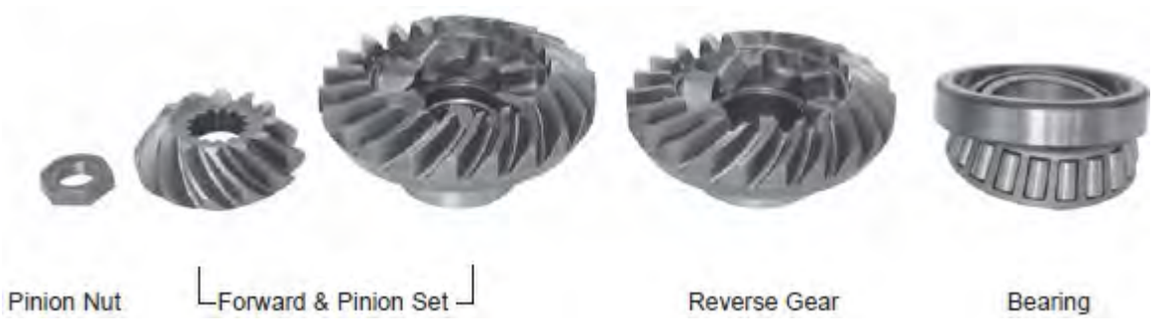
COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11552**

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LOWER GEAR HOUSING GEARS – 3-CYLINDER 40, 50 HP

3-Cylinder 40 HP (1991-95)	3-Cylinder 50 HP (1994-00)
OD000750-OG589999	**OG590000 & Up**

1.83:1 Ratio (12:22 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11444**

LOWER GEAR HOUSING GEARS – 3 & 4-CYLINDER w/ 3 JAW REVERSE CLUTCH

3-Cylinder 60 HP (.85L) **OD000750-OG589999 (1991-95)**	3-Cylinder 70, 80 HP (1.40L) **OA996142-OC221999 (1987-89)**
3-Cylinder 70, 90 HP (1.4L) **OA996142 & Up (1987-98)**	L4 100, 115, 125 HP High Altitude **0B209468 & Up**

2.31:1 Ratio (13:30 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11550**

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LOWER GEAR HOUSING GEARS – 3 & 4-CYLINDER w/ 6 JAW REVERSE CLUTCH

3-Cylinder 60 HP (.85L) **OD000750 & Up (1991-Up)**	3-Cylinder 70, 80 HP (1.4L) **0A996142-OC221999 (1987-89)**
3-Cylinder 75, 90 HP (1.4L) **OA996142 & Up (1987-98)**	L4 100, 115, 125 HP High Altitude **0B209468 & Up**

2.31:1 Ratio (13:30 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11555**

LOWER GEAR HOUSING GEARS – INLINE 4 w/ 3 JAW REVERSE CLUTCH

L4 100 HP (1.85L) **OB209468-OG760299 (1988-93)**	L4 115 HP (1.85L) **OC100000-OG760299 (1989-93)**
L4 125 HP (1.85L) **OD283222-OG760299 (1994-98)**	

All models use Forward 6 Jaw Ratcheting / Reverse 3 Jaw Non-Ratcheting Style Clutch

2.07:1 Ratio (14:29 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11556**

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LOWER GEAR HOUSING GEARS – INLINE 4 w/ 6 JAW REVERSE CLUTCH

L4 100 HP (1.85L) **OB209468 & Up (1988-98)**	L4 115 HP (1.85L) 115 EFI (1.75L) 115 Optimax (1.50L) **OC100000 & Up (1989-06)**
L4 125 HP (1.85L) Classic **OD283222 & Up (1994-05)**	

All models use Forward Ratcheting / Reverse Ratcheting
6 Jaw Style Clutch

2.07:1 Ratio (14:29 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11557**

LOWER GEAR HOUSING GEARS – V6 135, 150 HP

V6 135, 150 HP Standard Rotation **OA904646-OG437999 (1986-98)**

2:1 Ratio (14:28 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11660**

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LOWER GEAR HOUSING GEARS – V6 150, 175, 200 HP w/o DRIVE SHAFT NUT

V6 150 HP Standard Rotation **6616991-OA904645 (1985)**	V6 175 HP Standard Rotation **5393737-668750 (1980-81)**
V6 200 HP Standard Rotation **5393737-6073191 (1980-81)**	

All Models with Pre-load Pin in Drive Shaft



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11770**

LOWER GEAR HOUSING GEARS – V6 15 (X4, MAG III), 175, 200 EFI, 220 HP

V6 150 (XR4, MAG III), 150 EFI Standard Rotation **OD082000-OG437999 (1993-98)**	V6 175, 175 EFI Standard Rotation **661875-OG437999 (1985-98)**
V6 200, 200 EFI Standard Rotation **6625221-OG437999 (1985-98)**	V6 220 HP Standard Rotation **B117316 and UP (1987-88)**

All models use Ratcheting Style Clutch

1.87:1 Ratio (15:28 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11440**

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LOWER GEAR HOUSING GEARS – V6 150 (XR6, MAG III), 150 EFI, 150 DFI, 175 HP

V6 150 (XR6, MAG III) 150 EFI Standard Rotation **OG438000 & Up (1996-Up)**	V6 150 DFI Standard Rotation **OG590000 & Up (1998-Up)**
V6 175, 175 EFI Standard Rotation **OG438000 & Up (1996-98)**	

All Models use Non-Ratcheting Style Clutch

1.87:1 Ratio (15:28 Teeth)



COMPLETE GEAR SET - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	**Part No: 11665**

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SHIFT COMPONENTS APPLICATIONS

Model	Year	Country	Serial No. Range	Clutch/Cam Follower Kit	Clutch Dog
40 (4-Cyl)	1989-Up	USA	OC159200 and Up	N/A	N/A
40 (4-Cyl)	1989-Up	BEL	9570790 and Up	N/A	N/A
45 (4-Cyl)	1986	USA	5531630 and Up	N/A	N/A
45 (4-Cyl)	1986	AUS	8063985 and Up	N/A	N/A
45 (4-Cyl)	1986	BEL	9248006 and Up	N/A	N/A
45 (4-Cyl)	1986	CAN	7143688 and Up	N/A	N/A
50 (4-Cyl)	1980-85	USA	5531630 and Up	N/A	N/A
50 (4-Cyl)	1980-85	AUS	8063985 and Up	N/A	N/A
50 (4-Cyl)	1980-85	BEL	9248006 and Up	N/A	N/A
50 (4-Cyl)	1980-85	CAN	7143688 and Up	N/A	N/A
40 (3-Cyl)	1997-98	USA	0G531301 and Up	N/A	N/A
40 (3-Cyl)	1997-98	BEL	9973110 and Up	N/A	N/A
50 (3-Cyl)	1991-95	USA	0D000750-0G589999	N/A	52-850048T
50 (3-Cyl)	1991-95	BEL	9683055-9973099	N/A	52-850048T
50 (3-Cyl)	1998	USA	0G590000 and Up	N/A	N/A
50 (3-Cyl)	1998	BEL	9973100 and Up	N/A	N/A
55 (3-Cyl)	1996	USA	0D000750 and Up	N/A	52-850048T
55 (3-Cyl)	1996	BEL	9741042 and Up	N/A	52-850048T
60 (3-Cyl) Standard, No Bigfoot	1995-95	USA	0D000750 and Up	N/A	52-850048T
60 (3-Cyl) Standard, No Bigfoot	1991-95	BEL	9683055 and Up	N/A	52-850048T
60 (3-Cyl) 3 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	52-803488T1	N/A
60 (3-Cyl) 3 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	52-803488T1	N/A
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1988	USA	590000 and Up	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1988	BEL	9973100 and Up	52-803489T1	52-850048T
70 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803488T1	N/A
70 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803488T1	N/A
70 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803489T1	52-850048T
70 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803489T1	52-850048T
75 (3-Cyl) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 and Up	52-803488T1	N/A
75 (3-Cyl) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 and Up	52-803488T1	N/A
75 (3-Cyl) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 and Up	52-803489T1	52-850048T
75 (3-Cyl) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 and Up	52-803489T1	52-850048T
80 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803488T1	N/A
80 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803488T1	N/A
80 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803489T1	52-850048T
80 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803489T1	52-850048T
90 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142 and Up	52-803488T1	N/A
90 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121 and Up	52-803488T1	N/A
90 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0C996142 and Up	52-803489T1	52-850048T
90 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121 and Up	52-803489T1	52-850048T
100 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803488T1	N/A
100 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803488T1	N/A
100 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803488T1	N/A
100 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803488T1	N/A
100 (4-Cyl) 6 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803489T1	52-850048T
100 (4-Cyl) 6 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803489T1	52-850048T
100 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803489T1	52-850048T
100 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803489T1	52-850048T
115 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	USA	0C100000 and Up	52-803488T1	N/A
115 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	BEL	9559771 and Up	52-803488T1	N/A
115 High Altitude 3 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803488T1	N/A
115 High Altitude 3 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803488T1	N/A
115 (4-Cyl) 6 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803489T1	52-850048T
115 (4-Cyl) 6 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803489T1	52-850048T
115 High Altitude 6 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803489T1	52-850048T
115 High Altitude 6 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803489T1	52-850048T
125 (4-Cyl) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803488T1	N/A
125 (4-Cyl) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803488T1	N/A
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803488T1	N/A
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803488T1	N/A
125 (4-Cyl) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803489T1	52-850048T

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SHIFT COMPONENTS APPLICATIONS

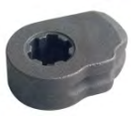
Model	Year	Country	Serial No. Range	Clutch/Cam Follower Kit	Clutch Dog
125 (4-Cyl) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803489T1	52-850048T
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803489T1	52-850048T
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803489T1	52-850048T
V-135 Std. Rotation 2:1 Ratio, Ratcheting	1986-88	USA	0A904646-0G437999	N/A	N/A
V-135 Counter Rotation, Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-135 Std. Rotation, 2:1 Ratio, Non-Ratcheting	1997-04	USA	0G438000 and Up	N/A	52-859340T
V-135 Counter Rotation, Non-Ratcheting	1997-04	USA	0G438000 and Up	N/A	52-859340T
V-135 DFI Std. Rotation, 2:1, Non-Ratcheting	1998-04	USA	0G590000 and Up	N/A	52-859340T
V-135 DFI Counter Rotation, 2:1, Ratcheting	1998-04	USA	0G590000 and Up	N/A	52-859340T
V-150 Std. Rotation, 2:1 Ratio Ratcheting	1985	USA	6616991-0A904645	N/A	N/A
V-150 Std. Rotation, 2:1 Ratio Ratcheting	1986-88	USA	0A904646-0G437999	N/A	N/A
V-150 Counter Rotation, 2:1 Ratio Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-150 (XR4, MAG II) w/ 4-1/4 “Dia. Torpedo	1988-91	USA	0C239553-04303045	52-803488T1	52-822539T
V-150 (XR4, MAG II) w/ 4-1/4 “Dia. Torpedo	1988-91	USA	0D082000-0G437999	N/A	N/A
V-150 EFI Std. Rotation, 1.87:1, Ratcheting	1993-95	USA	0D082000-0G437999	N/A	N/A
V-150 EFI Counter Rotation, 1.87:1, Ratcheting	1993-95	USA	0D082000-0G437999	N/A	N/A
V-150 Std. Rotation, 2:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 Counter Rotation, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 (XR6, MAG III) Std. Rot, 1.87:1 Non-	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 EFI Std. Rot, 1.87:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 EFI Counter Rot, 1.87:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 DFI Std. Rot, 1.87:1 Non-Ratcheting	1998	USA	0G438000 and Up	N/A	52-859340T
V-150 DFI Counter Rot, 1.87:1 Non-Ratcheting	1998	USA	0G438000 and Up	N/A	52-859340T
V-175 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	5393737-6618750	N/A	N/A
V-175 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	8064250 and Up	N/A	N/A
V-175 Std. Rot, 1.87:1, Ratcheting	1985-88	USA	6618751-0G437999	N/A	N/A
V-175 Counter Rot, 1.87:1, Ratcheting	1985-88	USA	6618751-0G437999	N/A	N/A
V-175 EFI Std. Rot, 1.87:1, Ratcheting	1991	USA	0D000750-0G437999	N/A	N/A
V-175 EFI Counter Rot, 1.87:1, Ratcheting	1991	USA	0D082000-0G437999	N/A	N/A
V-175 Std. Rot 1.87:1, Ratcheting	1996-98	USA	0G438000 and Up	N/A	N/A
V-175 Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-175 EFI Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-175 Counter Rot, 1.87:1 Ratio Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 Std. Rot w/ pre-load pin in drive shaft	1978-79	USA	5393737-6073191	N/A	N/A
V-200 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	8061595-8065672	N/A	N/A
V-200 Std. Rot w/ pre-load pin in drive shaft	1982-84	USA	6073192-6625220	N/A	N/A
V-200 Std. Rot, 1.87:1, Ratcheting	1985-88	USA	6625221-0C291519	N/A	N/A
V-200 Counter Rot, 1.87:1, Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-200 Std. Rot, 1.87:1, Ratcheting	1991	USA	0C291520-0G437999	N/A	N/A
V-200 EFI Std. Rot, 1.87:1, Ratcheting	1989-90	USA	0C100861-0C291519	N/A	N/A
V-200 EFI Std. Rot, 1.87:1, Ratcheting	1991	USA	0C291520-0G437999	N/A	N/A
V-200 EFI Counter Rot, 1.87:1, Ratcheting	1992-95	USA	0D082000-0G437999	N/A	N/A
V-200 DFI Std. Rot, 1.85:1, Ratcheting	1997-04	USA	0G437999	N/A	N/A
V-200 DFI Std. Rot, 1.75:1, Non-Ratcheting	1997	USA	0G438000 and Up	N/A	N/A
V-200 DFI Counter Rot, 1.75:1, Non-Ratcheting	1997	USA	0G386496-0G437999	N/A	52-859340T
V-200 Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	N/A
V-200 Counter Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 EFI STD. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 Counter Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 DFI Counter Rot, 1.75:1, Non-Ratcheting	1997	USA	0G438000 and Up	N/A	52-859340T
200 (3.0L) DFI Std. Rot, 175:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
200 (3.0L) Std. Rot, 175:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
225 (3.0L) DFI Std. Rot 1.75:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
225 (3.0 Carb) Sea Pro Std. Rot 1.72:1	1994-98	USA	0G437999 and Below	-	52-859340T
225 (3.0 Carb) Sea Pro Std. Rot 1.75:1	1987-88	USA	0G437999 and Below	-	52-859340T
V-220 Std. Rot, 1.87:1 Ratio	1987-88	USA	B117316 and Up	-	52-859340T
V-225 Std. Rot, w/ Pre-load pin in drive shaft	1980-81	USA	5628028 and Up	-	52-859340T
225 (3.0 Carb) EFI Std. 1.62:1 Ratio	1994-98	USA	0D280813 and Up	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0D129222-0G437999	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	-	52-859340T
250 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250 (3.0) EFI Std. 1.87:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250/275 Std. Rotation	1989-94	USA	C101891 and Up	-	52-859340T

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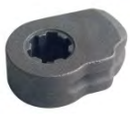
SHIFT SHAFT PIN Part No: 17-16179



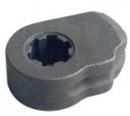
SHIFT COMPONENTS – 35-70 HP (2, 3 & 4-CYL.)

 SHIFT CAM **Part No: 76039-4**	 OIL SEAL **Part No: 26-816464-1**	 BUSHING ASSEMBLY **Part No: 23-77631A2**	 O-RING **Part No: 25-25439**

SHIFT COMPONENTS – 50, 55, 60 HP (3-CYL.)

 SPRING **Part No: 24-30893**	 CLUTCH DOG **Part No: 52-850048T**	 OIL SEAL **Part No: 26-816464-1**	 SHIFT CAM **Part No: 76039-4**

SHIFT COMPONENTS – 55, 60-125 HP (3 & 4-CYL.)

 SPRING **Part No: 24-30893**	 CROSS PIN **Part No: 17-30632**	 SPRING 3 JAW **Part No: 24-30622**	 OIL SEAL **Part No: 26-816464-1**
 CLUTCH DOG 3 JAW **Part No: 52-822539T**	 CLUTCH DOG 6 JAW **Part No: 52-850048T**	 CAM FOLLOWER KIT **Part No: 850315A1**	 SHIFT CAM 3 JAW **Part No: 76039-4**
 SHIFT CAM 6 JAW **Part No: 850307**	 CLUTCH & CAM FOLLOWER KIT 6 JAW **Part No: 52-803489T1**	 CLUTCH & CAM FOLLOWER KIT 3 JAW **Part No: 52-803488T1**	

SHIFT COMPONENTS – L4, L6 & V6

 SPRING **Part No: 24-30893**	 CLUTCH DOG **Part No: 52-853594T**	 CLUTCH DOG **Part No: 52-822539T**
 OIL SEAL **Part No: 26-816464-1**	 BUSHING ASSEMBLY **Part No: 23-77631A2**	 CROSS PIN **Part No: 17-30632**

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SHIFT COMPONENTS – V6 (3.0L)

 SPRING **Part No: 24-30893**	 CROSS PIN **Part No: 17-30632**	 CLUTCH DOG **Part No: 52-853594T**
 CLUTCH DOG **Part No: 52-859340T**	 OIL SEAL **Part No: 26-816464-1**	

DRIVE SHAFT COMPONENTS

Alpha Gearcase for L4, L6 & V6 (65-225 HP)	Late Alpha Gearcase for V6 3.0L
RETAINING NUT **Part No: 824519-1** 	RETAINING NUT **Part No: 824519-1** 
BEARING **Part No: 31-36387A1** 	BEARING **Part No: 31-36387A1** 
PINION BEARING Replaces: 5007751 **Part No: 387817** 	PINION BEARING Replaces: 5007751 **Part No: 387817** 
WASHER **Part No: 12-92721** 	WASHER **Part No: 12-92721** 
PINION NUT **Part No: 11-35921** 	PINION NUT **Part No: 11-35921** 

DRIVE SHAFT COMPONENTS

Pre-Load Pin Type Drive Shaft	Retaining Nut Type Drive Shaft	Non-Retaining Nut Type Drive Shaft
PINION NUT **Part No: 313339** 	BEARING **Part No: 31-77420A1** 	BEARING **Part No: 31-42677A1** 
	SHIM SET **Part No: 15-812769A1** 	SHIM SET **Part No: 15-44492A1** 
	PINION NUT **Part No: 313339** 	PINION NUT **Part No: 11-35921** 

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PROP SHAFT COMPONENTS – 25, 30, 40, 50 HP (2 & 3-CYL.)

Late Small Gearcase

 PROP SHAFT BEARING **Part No: 31-21700**	 REVERSE GEAR BEARING **Part No: 30-20839T**	 FORWARD GEAR INSIDE BEARING **Part No: 31-41326**	 FORWARD GEAR OUTSIDE BEARING **Part No: 31-99328A1**
 TAPERED ROLLER BEARING 4 Stroke, 40 hp 3 cyl 40-60 hp 4 cyl **Part No: 31-812767A1**	 PROP SHAFT OUTER SEAL **Part No: 26-69189**	 PROP SHAFT INNER SEAL Replaces: 321453, 321830 **Part No: 26-69188**	 O-RING FOR BEARING CARRIER Replaces: 25-20863, 307082 **Part No: 25-815460**

PROP SHAFT COMPONENTS – 35-70 HP (2, 3 & 4-CYL.)

Small Gearcase

 PROP SHAFT BEARING **Part No: 31-21700**	 REVERSE GEAR BEARING **Part No: 30-20839T**	 FORWARD GEAR OUTSIDE BEARING **Part No: 31-21739**	 FORWARD GEAR OUTSIDE BEARING **Part No: 31-21739**
 FORWARD GEAR OUTSIDE BEARING **Part No: 31-38356A1**	 PROP SHAFT OUTER SEAL **Part No: 26-69189**	 PROP SHAFT INNER SEAL **Part No: 26-69188**	 O-RING FOR BEARING CARRIER **Part No: 25-31986**

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PROP SHAFT COMPONENTS – 50, 55, 60 HP (3-CYL.)

Late Small Gearcase (3.44in/87.38mm Torpedo Dia.)



PROP SHAFT BEARING
Part No: 31-21700



REVERSE GEAR BEARING
Part No: 30-20839T



FORWARD GEAR
INSIDE BEARING
Part No: 31-21739



TAPERED ROLLER
BEARING
Part No: 31-812767A1



FORWARD GEAR
OUTSIDE BEARING
Part No: 31-30894A1



SHIM SET
Part No: 15-812770A1



PROP SHAFT OUTER SEAL
Part No: 26-69189



PROP SHAFT INNER SEAL
Part No: 26-69188



O-RING FOR BEARING CARRIER
Replaces: 25-20863
Part No: 25-815460

PROP SHAFT COMPONENTS – 55, 60-125 HP (3-4 CYL)

Late Large Gearcase (4.25in/107.95mm Torpedo Dia.) Bigfoot



PROP SHAFT BRG
Replaces: 31-30956T
Part No: 387247



THRUST WASHER
REVERSE GEAR
Part No: 12-12577



THRUST BEARING
REVERSE GEAR
Part No: 31-12576



FORWARD GEAR
INSIDE BEARING
Part No: 31-30895



SHIM SET
Part No: 15-44491A1



PROP SHAFT
OUTER SEAL
Part No: 26-70081



PROP SHAFT
INNER SEAL
Replaces: 26-14077,26-70080
Part No: 26-76868



BEARING CARRIER W/
BEARINGS & SEALS
Part No: 12596T2



REVERSE GEAR BEARING
Part No: 31-12578T



FORWARD GEAR
OUTSIDE BEARING
Part No: 31-30894A1

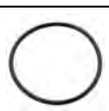


O-RING FOR
BEARING CARRIER
Part No: 25-97386

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PROP SHAFT COMPONENTS – L4, L6 & V6 (65-225 HP)

Late Alpha Gearcase (4.75in/120.6mm Torpedo Dia.)

 PROP SHAFT BEARING Replaces: 31-30956T **Part No: 387247**	 REVERSE GEAR BEARING **Part No: 30-88957T**	 FORWARD GEAR INSIDE BEARING Replaces: 31-54928 **Part No: 382343**	 FORWARD GEAR INSIDE BEARING **Part No: 31-73363T**
 FORWARD GEAR INSIDE BEARING **Part No: 31-30895**	 FORWARD GEAR OUTSIDE BEARING **Part No: 31-30894A1**	 FORWARD GEAR OUTSIDE BEARING **Part No: 31-78172A1**	 SHIM SET **Part No: 15-47397A1**
 PROP SHAFT OUTER SEAL **Part No: 26-12224**	 PROP SHAFT INNER SEAL Replaces: 26-14077,26-70080 **Part No: 26-76868**	 O-RING FOR BEARING CARRIER Replaces: 25-31534 **Part No: 25-896524**	

PROP SHAFT COMPONENTS – V6 3.0L (200 DFI, 225 CARB, 225 & 250 EFI)

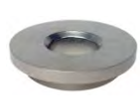
Late 3.0L Alpha Gen II Gearcase

 PROP SHAFT BEARING Replaces: 31-30956T **Part No: 387247**	 REVERSE GEAR BEARING **Part No: 30-88957T**	 FORWARD GEAR INSIDE BEARING **Part No: 31-30895**	
 FORWARD GEAR OUTSIDE BEARING (For 1.65:1 Ratio) **Part No: 31-35928A1**	 FORWARD GEAR OUTSIDE BEARING (For 1.62:1 Ratio) **Part No: 31-828439A2**	 FORWARD GEAR OUTSIDE BEARING (For 1.75:1 Ratio) **Part No: 31-30894A1**	 SHIM SET **Part No: 15-47397A1**
 SHIM SET **Part No: 15-44491A1**	 PROP SHAFT OUTER SEAL **Part No: 26-12224**	 PROP SHAFT INNER SEAL Replaces: 26-14077,26-70080 **Part No: 26-76868**	 O-RING FOR BEARING CARRIER **Part No: 25-896524**

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MODEL	YEAR	THRUST WASHER	SPACER	TAB WASHER	NUT
6-15 HP HALF LENGTH SPINE	1984-UP	42037-1	23-42091-1		11-40140
6-15 HP FULL LENGTH SPLINE	1984-UP	821932	23-42091-1		11-40140
6-15 HP ALL MODELS	1994-UP	821932-1	23-42091-1		11-40140
10 HP, XR10, MAG 10, SEA PRO 10	1990-93	42037	23-42091-1		11-40140
ALL USA 18-25 HP	1980-UP	858498		14-76281	11-88228
18-25 HP THE OTHERS	1980-UP	858498			11-40119-12
25, 30, 40, 45, 50, 60 HP (4 STROKE)	1998-UP	73345A1		14-76281	11-69578A1
30, 40 HP (2 CYL)	1994-UP	73345A1		14-76281	11-69578A1
40 HP (3 CYL)	1997-UP	73345A1		14-76281	11-69578A1
40 HP (4 CYL)	1989-UP	73345A1		14-76281	11-69578A1
50-60 HP (3 CYL)	1991-UP	73345A1		14-76281	11-69578A1
40, 50 HP (FORCE)	1995-99	73345A1		14-76281	11-69578A1
70 HP (FORCE)	1991-95	73345A1		14-76281	11-69578A1
75 HP (FORCE)	1986-98	73345A1		14-76281	11-69578A1
60 HP SEA PRO, MARATHON, BIGFOOT	1987-UP	1319A1		14-816629	11-827614
75-125 HP	1987-UP	1319A1		14-816629	11-827614
90, 120 HP (FORCE)	1995-UP	1319A1		14-816629	11-827614
135-275 HP (V6)	ALL	12-835467Q1		14-816629	11-827614

RECIEVER FOR 135-275hp V6 **Part No: 12-31211A2**

PROP HARDWARE – 6-15 HP (1 & 2-CYL.)		
 PROP NUT Replaces: 11-13914 **Part No: 11-40140**	 SPACER **Part No: 23-42091-1**	 THRUST WASHER **Part No: 42037**
 THRUST WASHER **Part No: 821932**	 THRUST WASHER **Part No: 821932-1**	 THRUST WASHER **Part No: 42037-1**

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PROP HARDWARE – 18-25 HP (2-CYL.)

 PROP NUT **Part No: 11-40119-12**	 PROP NUT **Part No: 11-88228**	 THRUST WASHER **Part No: 858498**	 TAB WASHER **Part No: 14-76281**

PROP HARDWARE – 30-75 HP (2, 3 & L4-CYL.)

 PROP NUT **Part No: 11-69578A1**	 TAB WASHER **Part No: 14-76281**	 THRUST WASHER **Part No: 73345A1**

PROP HARDWARE – 60-120 HP (INLINE 4-CYL)

 TAB WASHER **Part No: 14-816629**	 THRUST WASHER **Part No: 13191A1**

PROP HARDWARE – 70-275 HP (L4 & V6)

 THRUST WASHER Brass or Stainless Steel **Part No: 12-835467Q1**	 Prop Nut **Part No: 11-827614**	 TAB WASHER **Part No: 14-816629**	 TAB WASHER RECIEVER **Part No: 12-31211A2**

STAINLESS STEEL TILT TUBES

 7/8” O.D. x 12 ” (USES SLN-1 AND SLN-3 NUTS) **Part No: STT-1**	 1.035” O.D. x 12-1/8” (USES SLN-1 AND SLN-2 NUTS) **Part No: STT-3**

 7/8” x 14 Pitch Stainless Steel Lock Nut **Part No: SLN-1**	 1.0” x 14 Pitch Stainless Steel Jam Nut **Part No: SLN-2**	 7/8” x 14 Pitch Stainless Steel Jam Nut **Part No: SLN-3**

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CHRYSLER / FORCE

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CHRYSLER PISTON KITS AND RINGS

MODEL	CYL.	BORE	PART NUMBER	SIZE	RING NUMBER	RING SIZE
115 HP 77-82	4	3.375”	100-205K	Std	200-210	Std.
			100-205-05K	.020”	200-210-05	.020”
			100-205-06K	.030”	200-210-06	.030”
140 HP 78-84	4	3.375”	100-205K	Std.	200-210	Std.
			100-205-05K	.020”	200-210-05	.020”
			100-205-06K	.030”	200-210-06	.030”



Wrist Pin 17.5mm
Bottom Guided
Piston Kits
100-205K
100-205-05K
100-205-06K



Wrist Pin 19.5mm
Top Guided
Piston Kits
100-210K
100-210-05K
100-210-06K

FORCE PISTON KITS AND RINGS

MODEL	CYL.	BORE	PART NUMBER	SIZE	RING NUMBER	RING SIZE
40 HP 92-95	2	3.375”	100-205K	Std.	200-210	Std.
50 HP 92-95	2		100-205-05K	.020”	200-210-05	.020”
70 HP 91-95	3		100-205-06K	.030”	200-210-06	.030”
90 HP 91-94	3					
40 HP 96-97	2	3.375”	100-210K	Std.	200-210	Std.
50 HP 96-98	2		100-210-05K	.020”	200-210-05	.020”
75 HP 96-98	3		100-210-06K	.030”	200-210-06	.030”
90 HP 96-98	3					
120 HP 96-98	4					
120 HP 90-94	4	3.375”	100-205K	Std.	200-210	Std.
150 HP 89-94	5		100-205-05K	.020”	200-210-05	.020”
			100-205-06K	.030”	200-210-06	.030”

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CHRYSLER / FORCE BEARINGS

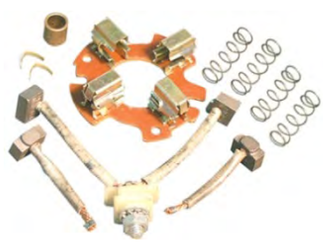
HP	Year	Cyl.	Lower Main Bearing	Complete Centre Main Bearing	Centre Main Split Caged	Centre Main Outer Race
40 - 50	96 & Up	2	N/A	N/A	N/A	N/A
45		2	N/A	N/A	N/A	N/A
50	1981 - 87	2	N/A	N/A	N/A	N/A
55	1972 - 76	2	N/A	N/A	N/A	N/A
70	1970 - 96	3	31-818050T4	321K	378252	310433
75	1974 - 83	3	31-818050T4	321K	378252	310433
75	1996 - 99	3	31-818050T4	321K	378252	310433
85	1973 - 88	3	31-818050T4	321K	378252	310433
90	1974 - 95	3	31-818050T4	321K	378252	310433
90	1996 - 99	3	31-818050T4	321K	378252	310433
100	1979 - 81 / 83	4	31-818050T4	321K	378252	310433
105	1972 - 78 / 83	4	31-818050T4	321K	378252	310433
115	1977 - 83	4	31-818050T4	321K	378252	310433
120	1971 - 95	4	31-818050T4	321K	378252	310433
120	1996 - 99	4	31-818050T4	321K	378252	310433
125	1983 - 88	4	31-818050T4	321K	378252	310433
130	1972	4	31-818050T4	321K	378252	310433
135	1974 - 77	4	31-818050T4	321K	378252	310433
140	1978 - 83	4	31-818050T4	321K	378252	310433
150	1990 - 94	5	31-818050T4	321K	378252	310433
HP	**Year**	**Cyl.**	**Upper Main Bearing**	**Lower Rod Split Caged**	**Lower Rod Needles Only**	**Upper Rod Needles**
40 - 50	96 & Up	2	30-64424	388344	31-62596A1	29-47270
45		2	N/A	31-62596A2	31-62596A1	010-134-26
50	1981 - 87	2	30-63742	31-62596A2	31-62596A1	010-134-26
55	1972 - 76	2	N/A	31-62596A2	31-62596A1	010-134-26
70	1970 - 96	3	30-64424	31-62596A2	31-62596A1	010-134-26
75	1974 - 83	3	30-64424	31-62596A2	31-62596A1	010-134-26
75	1996 - 99	3	30-64424	388344	31-62596A1	29-47270
85	1973 - 88	3	30-64424	31-62596A2	31-62596A1	010-134-26
90	1974 - 95	3	30-64424	31-62596A2	31-62596A1	010-134-26
90	1996 - 99	3	30-64424	388344	31-62596A1	29-47270
100	1979 - 81 / 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
105	1972 - 78 / 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
115	1977 - 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
120	1971 - 95	4	30-64424	31-62596A2	31-62596A1	010-134-26
120	1996 - 99	4	30-64424	388344	31-62596A1	29-47270
125	1983 - 88	4	30-64424	31-62596A2	31-62596A1	010-134-26
130	1972	4	30-64424	31-62596A2	31-62596A1	010-134-26
135	1974 - 77	4	30-64424	31-62596A2	31-62596A1	010-134-26
140	1978 - 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
50	1990 - 94	5	30-64424	31-62596A2	31-62596A1	010-134-26

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 Upper Rod Bearing Needles **Part No: 29-47270**	 Upper Rod Bearing (Includes Needles & Washers) **Part No: 010-134-26**	 Lower Rod Bearing (Includes Needles only) **Part No: 31-62596A1**
 Lower Rod Bearing Halves Replaces: 31-17514A2 **Part No: 388344**	 Lower Rod Bearing (Includes Needles & Retainers) **Part No: 31-62596A2**	 Upper Main Bearing **Part No: 30-64424**
 Upper Main Bearing **Part No: 30-63742**	 Centre Main Outer Race **Part No: 310433**	 Centre Rollers Only Replaces: 31-67445 **Part No: 378252**

 Centre Main Bearing **Part No: 321K**	 Lower Main Bearing **Part No: 31-818050T4**	 Upper/Lower Crank Seal 75/90/120HP **Part No: 26-828627**	Casting Number: 640-856585  Conrod Top Guided 1996-Up 40-120 HP **Part No: 640-9612A7**

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 Force Bendix 13 Tooth 40-50hp 92-95 **Part No: DV397**	 Rod Bolt Fits Force 40-150 HP **Part No: 10-91012**	 Solenoid **Part No: 89-817109A3**
 Solenoid **Part No: 25661**	 Starter Bendix **Part No: DV393** **Starter Motor** 9 Tooth 70-150HP ***VARIOUS MOTORS*** 1965-1997 Replaces: 480955,490955, F616955 50-819085, 50-853869, 50-898265002 **Part No: 5393**	 Starter Bendix **Part No: DV394** Battery stud exits the bottom of starter **Starter Motor** 13 Tooth 40-50HP 1993-1999 Replaces: 50-820193, 50-819271 **Part No: 5394**
 Brush Kit Includes Replacement brush kit. Fits most permanent magnet outboard starters **Part No: 385952**	 Prestolite Repair Kit 2-brush outboard starters **Part No: SR102**	 Prestolite Repair Kit 4-brush outboard starters **Part No: SR104**
 Replacement brushes for most small outboards **Part No: BK899**	 Universal Brush Loading Tool **Part No: SR107**	 Starter Motor Brush Holder **Part No: 61787**

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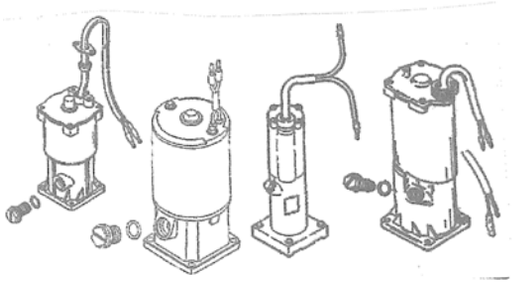
Bullet Connector Terminal Ends
Motor Only
40-50 HP
Part No: 827675A1



Motor and Reservoir Only
3 Wire (No Pump)
75-135 HP
Part No: 382715



Wiring Harness ONLY
With 2 relays
Converts 2 Wire Trim motors for use on older 3 wire systems
Part No: 8268



If your trim motor looks like this:
Use API PT496 For 2 Wires
Use API PT495 For 3 Wires



Universal Trim Box
Wiring Harness & 2 Relays
Part No: 8268K



Trim Motor
2 Wire
Replaces: 819479A1, 819480A1
Part No: API PT 496

Trim Motor
3 Wire
Part No: API PT 495



Power Trim Relay
3, 4, 6 Cyl 1982 & Later
Part No: 584416



Universal T/T Switch
Dash Mounted
Part No: 174652



Late Model Trim Relay
Part No: 828151



CDM Spark Plug
Wire Kit (6 Wires)
Part No: 815358A1 KIT



Spark Plug Boot Kit
Part No: 663-82370-01

Spark Plug Wire
Sold Per Metre
Part No: 510883

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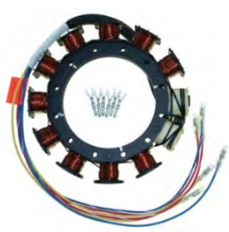
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FORCE ELECTRICAL APPLICATION GUIDE

HP	YEAR	Model Ser. Range	Ignition	Stator	Rectifier / Regulator	Coil
40	92-95	1992-C	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
40	92-95	0E000001-0E138599	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
40	96-99	0E138600-0E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
50	92-95	0E009500-0E138599	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
50	96-97	0E138600-0E283999	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
50	92	0E000001-0E009499	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
70	91-92	E000001-E009499	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
70	93-95	E009500-E138599	18495A12	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
75	96-99	E138600-0E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
90	91	L Drive B & D	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	D	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	E000001-E009499	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	E009500-E039023	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	92-95	E039024-E369299	18495A12	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	96-99	E138600-E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	N/A
120	91-92	L Drive B, D	332-5772A7	398-8778A17	815279T	339-7370A13
120	91-92	L Drive B, D	332-5772A7	398-9710A15	815279T	339-7370A13
120	92-95	E006551-E139599	332-5772A7	398-832075A13	815279T	339-7370A13
120	92-95	E006551-E139599	332-5772A7	398-832075A3	815279T	339-7370A13
120	96-99	E138600-E369299	827509A1	398-832075A13	815279T	N/A
120	96-99	E138600-E369299	827509A1	398-832075A3	815279T	N/A
150	91-92	91B/C/D/F/J-92A/C	N/A	N/A	815279T	339-7370A13
150	91-92	91B/C/D/F/J-92A/C	N/A	N/A	815279T	339-7370A13
150	91-92	E000001-E009499	N/A	N/A	815279T	339-7370A13
150	91-92	E000001-E009499	N/A	N/A	815279T	339-7370A13

KEY	(A) = 9 AMP
	(B) = 16 AMP

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 Power Pack **Part No: 18495A5**	 Power Pack **Part No: 332-7778A9**	 Power Pack (4 PIN) **Part No: 827509A1**
 Power Pack **Part No: 18495A12**	 Power Pack **Part No: 332-5772A7**	 Stator 16 Amp **Part No: 398-832075A3**
 Stator **Part No: 398-8778A17**	 Stator **Part No: 398-9710A15**	 Stator 9 Amp **Part No: 398-832075A13**
 Ignition Coil **Part No: 339-7370A13**	 Rectifier/ Regulator BULLET TERMINALS **Part No: 815279T**	 **Universal 3 Wire Reg/Rect** Fits Various Motors 6-300hp Wires: Green, Green/White, Red, Black(Earth) All approx. 150mm long Unit approx. 40 x 35mm 1 Centre Mount Hole **Part No: 6F5-81970-62**	 **Universal Reg/Rect Kit 12V** **Regulated to 13.8V** **COL For use on Outboards with under flywheel lighting coil** **Instructions Included** **Part No: RR007CK**

HEAT SINK COMPOUND: TYPE 29 WILL NOT HARDEN OR DRY OUT. RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, SUZUKI, TOHATSU AND YAMAHA ENGINES **Part No: 989-8109**

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CHRYSLER / FORCE GASKET KITS

Year	Cyl	2 / 4 ST	Model	Gasket Kit	Head Gasket
1970-1990	3	2 Stroke	70/ 75/ 85/ 90	27-809753A1	27-820438
1991-1998 (1 Carby)	3	2 Stroke	70/ 75	27-820724A2	27-820438
1995-1999	3	2 Stroke	75/ 90	500-107	27-820438
1983-1984	4	2 stroke	90	27-809754A1	27-824615
1991-1994	3	2 Stroke	90	500-108	27-820438
1993-1996 SportJet	3	2 Stroke	90 – 95	500-109	27-820438
1977-1994	4	2 Stroke	100/ 105/ 115/ 120	27-809754A1	27-824615
1981-1988	4	2 stroke	125	27-809754A1	27-824615
1995-1999	4	2 Stroke	120	500-111	27-824615
1996-2000 SportJet	4	2 Stroke	120	500-113	27-824615
1980-1984	4	2 Stroke	140	27-809754A1	27-824615

All Gasket Kits come with Crankshaft Seals



Head Gasket
Part No: 27-820438



Head Gasket
Part No: 27-824615



Base Gasket
Part No: 27-819381-4



Transfer Port Gasket
40, 50, 70, 90, 120, 150 HP
Part No: 27-820500A3



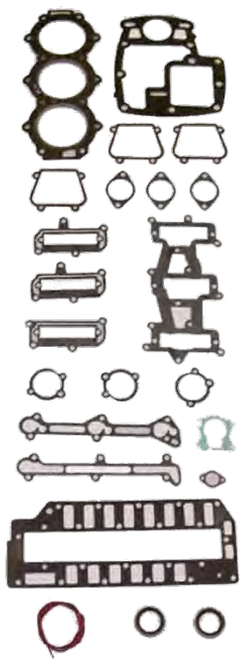
Loctite 518 Gasket Sealant Red 50ml Tube
Part No: 518

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CHRYSLER / FORCE GASKET KITS



Gasket Kit
Part No: **500-108**



Gasket Kit
Part No: 500-109



Gasket Kit
Part No: 27-809754A1



Gasket Kit
Part No: 27-809753A1



Gasket Kit
Part No: 500-111



Gasket Kit
Part No: 500-113



Gasket Kit
Part No: 27-820724A2



Gasket Kt
Part No: 500-107

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Chrysler Thermostats

HP	YEAR	PART NO.
35	1970-1984	14586
40	1992-1997	14586
45	1970-1984	14586
50	1981-1997	14586
55	1970-1976	14586
70	1970-1971	396987
75	1975-1977	396987
75	1996-1997	396987
85	1989	396987
85	1970-1973	396987
90	1974-1977	396987
105	1970-1977	396987
120	1970-1975	396987
120	1990-1997	396987
125	1988	396987
130	1972	396987
135	1971, 1974 -1977	396987
150	1989-1994	396987



Thermostat 50 °
Part No: 14586



Thermostat
Part No: 396987M (Metal)
Part No: 396987 (Plastic)

Chrysler/ Force Carburettor Kits

Model / HP	Carby Kit Number
3.6, 4.5, 5, 6, 7, 7.5, 8, 9.9, 10, 12, 12.9, 15, 20, 25, 30, 35, 45, 50, 55, 70, 75, 85 (only 856/7HE), 105, 120, 130, 135, 150	**FRK739**
55 (558 / 559), 60, 70 (706 / 707HA, HC, HD, HE), 75 (754), 85 (All BUT 856/7HE), 90	**FK10102-1**
CHRYSLER FORCE FUEL PUMP KIT Various 40 – 150HP	**CF2801**



Carby Kit
Part No: FRK739



Carby Kit
Part No: FK10102-1



Needle and Seat
6-150HP
Part No: 1395-9258



Chrysler/Force Fuel Pump Kit
Part No: CF2801

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Primer Bulb and Hose
Hose 5/16" 8mm
Part No: 6Y1-24306-01

Primer Bulb



For 5/16" Hose 8mm
Part No: 6Y1-24360-02

For 1/4" Hose 6mm
Part No: 6YL-24360-63

For 3/8" Hose 10mm
Part No: 174511

Fuel Hose – Sold per Metre



4mm
Part No: VP1004

1/4 (6mm)
Part No: VP1006

5/16 (8mm)
Part No: 116-315-0560

3/8 (10mm)
Part No: 116-3154-1000

Inline Fuel Filter



(¼" Glass)
Part No: 35-16494G

5/16" Hose 8mm
Part No: 35-816296-1

1/4" Hose 6mm
Part No: 35-16494

3/8" Hose 10mm
Part No: 398319



Fuel Connector
5/16"
Part No: VP37260



Fuel Tank Connector
Part No: VP3068



Filter
Part No: 35-60494

Tails



1/8" x 5/16"
Part No: P30502

1/4" x 5/16"
Part No: P30504

1/4" x 3/8 "
Part No: P30604

Elbow Tail /4" x 5/16"
Part No: P3433



Alloy Filter Adapter
Includes 2 x 5/16 tails
Part No: 89876A3



Filter Kit (S/S Head)
Includes 5/16" Tails
Part No: VPS35-60494A4

Filter Kit (Alloy Head)
Includes 5/16" Tails
Part No: 35-60494A4

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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

Mercury/ Yamaha
Filter Kits

Part Number	Contents
VPRC/C 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRC/SS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring



Filter
Replaces: VPS3213, 35-809097
Part No: VPR35-60494



Filter Kit



Filter / Clear Bowl
Part No:
VPRK-35-60494





S/S Filter Adapter
Includes 2 x 5/16 tails
Part No: VP25010



CAV
Fuel Filter
Part No: 522



Mini Racor Filter
Part No: VP3355

Mini Racor Kit
Part No: VP3350

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CHRYSLER / FORCE WATER PUMP KITS

Model	Cyl	Year	Impeller Kit	Kit Inc Housing
75 HP Chrysler	3	1980-84	**Part No: 12012**	**Part No: FK1069**
85 HP Chrysler	3	1979-84		
85 HP Force	3	1983-89		
90 HP Chrysler	4	1983-84		
100 HP Chrysler	4	1979-84		
105 HP Chrysler	4	1982-83		
115 HP Chrysler	4	1979-84		
120 HP Chrysler	4	1977		
125 HP Chrysler	4	1981-82		
125 HP Force	4	1983-89		
140 HP Chrysler	4	1979-84		



Water Pump Repair Kit
Part No: 12012



Complete Water Pump Kit
Part No: FK1069

CHRYSLER IMPELLERS

HP	Model	Impeller
35 HP	350-355 HA, HB, HC, HD 356 / 357 HA, HB	47-F40065-2
35 HP	350 HF	47-F40065-2
35 HP	351 HF	47-F40065-2
35 HP	352/ 353 H2P / H9L, 353HOM, HIN	47-F40065-2
35 HP	354HF	47-F40065-2
35 HP	355HF	47-F40065-2
35 HP	356HD	47-F40065-2
35 HP	357HD	47-F40065-2
45 HP	450-457 HA, HC, HD 458 / 459HA, HB	47-F40065-2
55 HP	551HA	47-F84065
55 HP	554 – 559HA, HD	47-F40065-2
70 HP	709HOAN, 49A	47-F84065
70 HP	T700H9A, 706 / 707HA, HC, HD, HE	47-F84065
75 HP	T750H9A, 757H9E, P.S759H9A	47-F84065
85 HP	856 / 857HA, HC, HD	47-F84065
105 HP	1056 / 1057HA-HE, 1058HA, HC	47-803630T
120 HP	1206 / 1207HA-HE, 1208HAHC	47-F84065
135 HP	1358HA-HC	47-F84065
150 HP	1508HA	47-F84065



ID: 16.00
OD: 57.00
H: 14.80

Impeller
Part No: 47-F40065-2



ID: 21.00
OD: 56.90
H: 19.70

Impeller
Part No: 47-F84065



ID: 21.00
OD: 57.30
H: 29.40

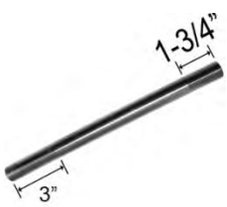
Impeller
Replaces: 47-F523065-1
Part No: 47-803630T

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FORCE IMPELLERS

HP	Model	Year	Impeller
9.9 - 15 HP	ALL	1979 - 97	47-F436065-2
9.9 - 15 HP	E288600 - E344999	1998	47-42038
10 HP	~	1974 - 78	47-F436065-2
12 HP	~	1979	47-F436065-2
15 HP	~	1974 - 97	47-F436065-2
20 HP	ALL	1979 - 82	47-F462065
20 / 25 HP	ALL	1973 - 78	47-F436065-2
25 HP	~	1989	47-F433065
25 HP	E127700 - E344999	1996 - 98	47-85089
30 HP	ALL	1973 - 82	47-F462065
35 HP	~	1974 - 91	47-F433065
35 HP	ALL	1976 - 87	47-F462065
40 HP	~	1992 -94	47-F433065
40 / 50 HP	E093700 - E369299	1995 -99	47-85089
45 HP	~	1974 - 94	47-F433065
50 HP	~	1981 - 94	47-F433065
55 HP	~	1974 - 76	47-F433065
70 - 75 HP	ALL	1991 -98	47-19453
75 HP	~	1975-78	47-F438065-1
75 HP	~	1980	47-803630T
75 HP	~	1999 - Up	47-43026-1
85 HP	ALL	1975 - 88	47-803630T
85 HP	D, F, G, H	1989	47-89984
85 HP	L-DRIVE-ALL	1989	47-89984
90 HP	E000001-E039023, A, B,	1991 - 92	47-89984
90 HP	L-DRIVE A, C	1990 - 94	47-89984
90 HP	E039024 - E093699	1992 - 94	47-89984
90 HP	E093700 - UP	1995 - 97	47-43026-1
90 HP	SPORT JET	1995 - 97	47-43026-1
100 HP	~	1979 - 80	47-803630T
115 HP	ALL	1977 - 80	47-803630T
120 HP	ALL	1990	47-89984
120 HP	L - DRIVE - ALL	1990	47-89984
120 HP	SPORT JET	1995 - 97	47-43026-1
125 HP	A, B, C	1981 - 88	47-803630T
125 HP	D, E	1989	47-89984
150 HP	ALL	1989 - Up	47-89984

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 ID: 12.85 OD: 56.60 H: 14.80 Impeller **Part No: 47-F436065-2**	 ID: 12.60 OD: 58.80 H: 11.80 **KEY: 28-42376A2** Impeller **Part No: 47-42038**	 ID: 14.40 OD: 57.50 H: 14.80 Impeller **Part No: 47-F462065**
 ID: 16.10 OD: 57.00 H: 15.10 Impeller **Part No: 47-F433065**	 ID: 16.00 OD: 73.00 H: 13.00 **KEY: 28-85119** Impeller **Part No: 47-85089**	 ID: 19.25 OD: 78.20 H: 25.20 Impeller **Part No: 47-19453**
 ID: 20.80 OD: 56.60 H: 19.80 Impeller **Part No: 47-F438065-1**	 ID: 21.00 OD: 57.30 H: 29.40 Impeller Replaces: 47-F523065-1 **Part No: 47-803630T**	 ID: 22.50 OD: 88.00 H: 32.50 Impeller **Part No: 47-43026-1**	 ID: 22.30 OD: 59.50 H: 33.80 Impeller **Part No: 47-89984**
 7/8" O.D. x 12" **Part No: STT-1**	 7/8" O.D. x 12" **Part No: STT-F**	 7/8" Locking Nut **Part No: SLN-1**	 7/8" Jam Nut **Part No: SLN-3**

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CHRYSLER / FORCE GEARCASE SEAL KITS

HP	Year	Part Number
9.9 / 15	1997-Prior	N/A
9.9 / 15	1998	26-41365A3
20 / 25	1972-78	N/A
25	1989	N/A
25	1996-97	26-85090A2
25	1998	26-85090A2
35	1986-91	N/A
35 B	1989-91	N/A
40	1992-94	N/A
50	1984-94	N/A
55	1978-82	N/A
55	1983	N/A
60	1984-Prior	N/A
60	1985	N/A
65	All	N/A
70	1991-95	26-814669A2
75	1982-84	FK1063-2
75	1996-98	26-814669A2
75	1999	26-43035A4
85	1982-89	FK1063-2
85 L Drive	1989	FK1203-1
90	1983-84	FK1063-2
90	1990-94	FK1203-1
90	1995-99	26-43035A4
90 L Drive	1990-91	FK1203-1
100	83-84	FK1063-2
105	1983	FK1063-2
115	83-84	FK1063-2
120	1990-94	FK1203-1
120	1995-99	26-43035A4
125	1983-89	FK1063-2
125 D & E	1989	FK1203-1
125 L Drive	1989	FK1203-1
140	83-84	FK1063-2
150	1989-94	FK1203-1



Gear Case Seal Kit
Part No: 26-41365A3



Gear Case Seal Kit
Part No: 26-85090A2



Gear Case Seal Kit
Part No: 26-814669A2



Gear Case Seal Kit
Part No: 26-43035A4



Gear Case Seal Kit
2 Piece Gear Box
Part No: FK1203-1



Gear Case Seal Kit
1 Piece Gear Box
Part No: FK1063-2

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YAMAHA

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YAMAHA PISTON KITS

1MM = 40 Thou .75MM = 30 Thou
.50MM = 20 Thou .25MM = 10 Thou

Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
6-8B HP 80-82 1985	2	STD 0.25MM 0.50MM	N/A N/A N/A	677-11631-00 677-11635-00 677-11636-00	N/A N/A N/A
9.9 - 15HP 84-97	2	STD 0.50MM	56MM 56.5MM	6E7-11631-00 6E7-11636-00	6E7-11610-00 6E7-11610-20
25 HP 84-86 30 HP 84-86 C Series 89-92 C30 89, 91-97	2	STD 0.50MM	72MM 72.5 MM	689-11631-00 689-11636-00	689-11610-21 689-11610-60
E25F 88-90	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
20C 81-86 20CM 93-94 25A 1978 25D 81-90 28A 78-79	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00 **(REPLACES 664 PISTONS)**	N/A **(6G0 RINGS WILL NOT FIT THESE MOTORS)**
25HP A-Series	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
40 HP	2	STD 0.50MM	75MM 75.5MM	676-11631-00 676-11636-60	676-11610-60 N/A
20 - 25 HP 88 - 11	2	STD 0.25MM 0.50MM 0.75MM 1MM	67MM 67.25MM 67.5MM 67.75MM 68MM	6L2-11631-00 6L2-11635-00 6L2-11636-00 ORDER IN ONLY ORDER IN ONLY	N/A N/A
20 – 30 HP CV	2	STD 0.50MM	72MM 72.5MM	61N-11631-00 61N-11636-00	61N-11603-00 N/A
40 HP ENDURO **(Some 78mm, CHECK)**	2	STD 0.50MM	80MM 80.5MM	66T-11631-01 66T-11636-01	N/A N/A
40 – 50 HP 3 Ring	3	STD 0.25MM 0.50MM	67MM 67.25MM 67.5MM	6H4-11631-00 6H4-11635-00 6H4-11636-00	6H4-11610-02 6H4-11610-10 6H4-11610-22
40- 50 HP 2 Ring 89 – 11	3	STD 0.25MM 0.50MM 0.75MM 1MM	67MM 67.25MM 67.5MM 67.75MM 68MM	63D-11631-00 63D-11635-00 63D-11636-00 100-252-06K 100-252-07K	63D-11610-00 63D-11604-00 63D-11605-00 63D-11606-00 N/A
48 – 60 HP	2	STD 0.25MM 0.50MM 0.75MM 1MM	82MM 82.25MM 82.5MM 82.75MM 83MM	6H1-11631-03 6H1-11635-03 6H1-11636-03 100-265-06K 100-265-07K	See Box Next Pg N/A See Box Next Pg N/A N/A
60 – 70 HP 2 RING	3	STD 0.25MM 0.50MM 0.75MM 1MM	72MM 72.25MM 72.5MM 72.75MM 73MM	6H3-11631-01 6H3-11635-01 6H3-11636-01 N/A 6H3 PISTON	6K5-11601-02 6K5-11601-12 6K5-11601-22 N/A N/A

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YAMAHA PISTON KITS

1MM = 40 Thou .75MM = 30 Thou
.50MM = 20 Thou .25MM = 10 Thou

Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
60-70 HP 3 RING (RINGS ONLY) **CHECK MEASUREMENTS**	3	STD .50MM	72MM 72.5MM	N/A N/A	6H3-11610-00 6H3-11610-30
75 - 90 HP	3	STD 0.25MM 0.50MM 0.75MM 1MM	82MM 82.25MM 82.5MM 82.75MM 83MM	6H1-11631-03 6H1-11635-03 6H1-11636-03 100-265-06K 100-265-07K	See Box Below N/A See Box Below N/A N/A
115-225HP 90° V4 - V6 21mm Pin (Star) **6E5 CONROD**	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6G5-11631-00 6G5-11635-00 6G5-11636-00 6G5 STAR	6E5-11610-02 N/A 6E5-11610-22 N/A
115-225HP 90° V4 - V6 21mm Pin (Port) **6E5 CONROD**	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6G5-11642-00 6G5-11645-00 6G5-11646-00 6G5 PORT	6E5-11610-02 N/A 6E5-11610-22 N/A
115-225HP 90° V4 - V6 23mm Pin (Star) **6R5 CONROD**	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6R5-11631-11 6R5-11635-11 6R5-11636-11 6R5 STAR	6R5-11603-00 6R5-11610-10 6R5-11605-00 N/A
115-225HP 90° V4 - V6 23mm Pin (Port) **6R5 CONROD**	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6R5-11642-11 6R5-11645-11 6R5-11646-11 6R5 PORT	6R5-11603-00 6R5-11610-10 6R5-11605-00 N/A
225-250HP V6 76° EFI 2002-UP **(Star)** 6 IND.CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	62J/69L-11631-00 62J/69L-11635-00 62J/69L-11636-00	N/A N/A N/A
225-250HP V6 76° EFI 2002-UP **(Port)** 6 IND. CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	62J/69L-11642-00 62J/69L-11645-00 62J/69L-11646-00	`

ALL PISTON KITS COME WITH	1 X PISTON 1 X SET OF RINGS 1 X WRIST PIN 2 X CIRCLIPS

688-11603-A0 688-11610-22	STD .50MM	2 Tapered
688-11610-**02** 688-11610-**VP**	STD .50MM	1 Tapered 1 Square

AVAILABLE SEPARATELY

PISTON/WRIST/GUDGEON PINS/WASHERS	634-11633-00, 648-11633-00, 663-11633-00, 676-11633-00, 689-11633-00, 6E5-11633-00, 6F5-11633-00, 6H3-11633-00, 6R5-11633-00, 6H4-11641-00
PISTON CIRCLIPS	688-11634-00, 6E5-11634-00, 6E7-11634-00, 6G0-11634-00, 6R5-11634-00

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YAMAHA SLEEVES – UNTIL SOLD

MODEL	SLEEVE DESCRIPTION	CYLINDER I.D.	#	3/32" WALL O.D.	1/8" WALL O.D.	SLEEVE LENGTH
115 H.P. V-4 1983-88 130 H.P. V-4 1983-88 1730cc (105.5C.I.)	Straight sleeve, with ports cut in.	3.543" 90MM	RS	LA-032-OB O.D. 3.748"		5.163"
115 H.P. V-4 (#6E5) 1989-04 1730cc (105.5C.I)	Straight sleeve, with ports cut in, compression relief notch at top of exhaust port.	3.543" 90MM	RS	LA-086-OB O.D. 3.748"		5.163"
130 H.P. V-4 (#6L1) 1989-00 1730cc (105.5C.I)	Straight sleeve, with ports cut in, compression relief notch at top of exhaust port.	3.543" 90MM	RS	LA-087-OB O.D. 3.748"		5.163"
150 H.P. V-6 1983-88 175 H.P. V-6 1983-87 200 H.P. V-6 1983-87 2596cc (158.4 C.I)	Straight sleeve, with ports cut in.	3.543" 90MM	RS	LA-033-OB O.D. 3.748"		5.163"
150 H.P 90 V-6 (#6R3) 1993-04 2596cc (158.4.C.I)	Straight sleeve, with ports cut in, compresssion relief notch at top of exhaust port.	3.543" 90MM	RS	LA-147-OB O.D. 3.787"		5.163"
200 H.P. V-6 (#6G5) 1988-89 2596cc (158.4 C.I)	Straight sleeve, with ports cut in, no exhaust port compression relief notch	3.543" 90MM	RS	LA-088-OB O.D. 3.748		5.163"
175 H.P. 90 V-6 (#6R3) 1990-00 200 H.P. 90 V-6 (#6R3) 1990-04 2596cc (158.4C.I)	Straight sleeve, with ports cut in, no exhaust port compression relief notch	3.543" 90MM	RS	LA-089-OB O.D. 3.787"		5.163"

RS = Replacement Sleeve

ALSO AVAILABLE UNTIL SOLD – CHECK OR CALL FOR CORRECT APPLICATION

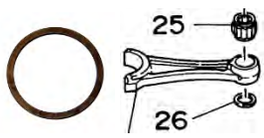
61N-10935-00 – 25HP,30HP
6GO-10935-00 – E25HP
6F5-10935-00 – 40HP
6K5-10935-00 – 60HP
6R5-10935-00 – 175HO

L.A. SLEEVE AMERICAN MADE

Always wait until sleeve arrives before commencing any machine work. Never assume that the stated model & year of the cylinder are correct. Always check if sleeve ports match cylinder ports.

Note: Victory Parts Australia will not be responsible for any applications.

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 Wrist Pin Bearing 9.9 - 15 HP **Part No: 93602-14104**	 Wrist Pin Bearing 20 – 50 HP **Part No: 93602-20M02**	 Wrist Pin Bearing 20 – 25 HP **2 Cyl 2 Carby** **Part No: 93602-18M12**	 Wrist Pin Bearing 60 – 70 HP **Part No: 93603-18M09**
 Wrist Pin Bearing 40, 50, 55 & 60 HP 2 Cyl V4 / V6 & 90 HP 3 Cyl **Part No: 93603-21111**	 Wrist Pin Bearing For a 6R5 Conrod Large Pin 23mm 93 and Later V4/V6 90° **Part No: 93310-323V6**	 Plate Washer **Part No: 90201-23M01**	 Wrist Pin Bearing 76° 225 / 250 HP **Part No: 93310-326V4**
 Centre Main Bearing 60-70 HP **Part No: 93306-306V2**	 Centre Main Bearing 3 Cyl 75 / 85 / 90 HP **Part No: 93310-835U8**	 Centre Main Bearing V4 / V6 90° **Part No: 93310-954U1**	
 Centre Main Bearing 76° 225 / 250 HP **Part No: 93310-959U0**	 Upper Main Bearing 40-50 HP **Part No: 93306-305U8**	 Upper Main Bearing 3 Cyl 60-70 HP **Part No: 93311-636U6**	 Upper Main Bearing 3 Cyl 75 / 85 / 95 HP **Part No: 93310-636U4**
 Upper Main Bearing V4 / V6 90° **Part No: 93311-940U3**	 Upper Main Bearing 225-300 HP V6 76° **Part No: 93311-940V0**	 Upper Main Bearing 225-300 HP V6 76° **Part No: 93306-209U1**	

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 Lower Main Bearing 40-50 HP **Part No: 93306-305U8**	 Lower Main Bearing 60 / 70 HP **Part No: 93306-306V1**	 Lower Main Bearing 85-90 HP 3 Cyl **Part No: 93306-206U5**
 Lower Main Bearing V4 / V6 90° Replaces: 30-31265 **Part No: 93306-208U0**	 Big End Bearing 9.9 / 15 HP **Part No: 93310-620V5**	 Big End Bearing 25 HP **Part No: 93310-522A4**
 Big End Bearing 25/30 HP **Part No: 93310-624U5**	 Big End Bearing 40 HP 2 Cyl **Part No: 93310-727V7**	 Big End Bearing 60/70 **Part No: 93310-527W1**
 Big End Bearing 40, 55, 90 HP 3 Cyl **Part No: 93310-730V8**	 Big End Bearing V4-V6 90° **Part No: 93310-836V2**	 Big End Bearing 250 HP V6 76° **Part No: 93310-840U1**
 Labyrinth Seal **Part no:** **6H3-11515-00**		

CRANKSHAFT PINS	662-11681-00, 682-11681-00, 689-11681-01, 6F5-11681-00, 6K5-11681-00

Refer to this illustration for assistance in determining the correct crankshaft for your application



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CHECK AVAILABILITY

New Crank
40-50 HP 3 Cyl
Part No 6H4-11400-00



CHECK AVAILABILITY

New Crank
60-70 HP 3 Cyl
Part No: 6H3-11400-00



CHECK AVAILABILITY

New Crank
85 – 90 HP 3 Cyl
Part No: 688-11411-01



CHECK AVAILABILITY

New Crank
90° V4 1984-89, 1996-Up
Small Taper
Part No: 6E5-11411-00

New Crank
90° V4 1990-95
Large Taper
Part No: 6N7-11411-00



CHECK AVAILABILITY

New Crank
90 ° V6 Small Taper
Part No: 6G5-11411-02

New Crank
90° V6 Large Taper
Part No: 6R3-11411-09



Rod Bolts
V4 / V6 90°
C40 2 Cyl 91-97,
C55 91-95,
3 Cyl 85-90
Part No:
90109-08462



Rod Bolt
225-250 HP
V6 76°
Part No:
90109-09001



Stainless Powerhead Bolt
Kit
Fits V4 & V6 90°
Part No:
355



Flywheel Key

V4 / V6 90°
Replaces:
90280-05015
Part No:
90280-05049

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Timing Belt
F75, F80, F90,
F100, F115,
Replaces: 57-804145 **Part No: 67F-46241-00**



Timing Belt
F25, F30, F40, FT25
Replaces: 831294,
8M0065179
Part No: 65W-46241-00



Timing Belt
F40, F50, F60,
FT50, FT60
Part No: 62Y-46241-00



Timing Belt / V-Belt
F25, F30, F40, F50, F60,
F70, FT25, FT60
Part No: 6C5-46241-00



Conrod
All 2 Stroke
9.9-15 HP 1996-97
Part No: 650-11651-04



Conrod
EI5 Models Only
Part No: 662-11651-02



Conrod
E25 88-90
Part No: 6G0-11651-00



Thrust Washer: **90209-24M03**

Conrod
2 Cyl 20-30 HP
Part No: 689-11651-00



Conrod
40-50 HP 3 Cyl
Part No: 6H4-11650-00



Conrod
60-70 HP 3 Cyl
Replaces: 6K5-11650-00
Part No: 6H3-11651-00



Conrod
C40 2 Cyl, 55 HP 2 Cyl
75-90 HP 3 Cyl
Part No: 688-11650-03



Conrod
V4-V6
23mm Wrist Pin
Part No: 6R5-11650-10



Conrod
84-92 V4-V6
21.5mm Wrist Pin
Part No: 6E5-11650-01

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YAMAHA MOTOR SEAL KITS

HP	Year	Part Number
**9.9 - 15 HP 2 Stroke	Not suitable for 1993/4/5/6	682 Motor Seal Kit
**25-30 HP 2 Stroke	Some Variations	**Phone for correct seals**
30HP 2 Stroke 3 Cyl		6J8 Motor Seal Kit
40-50HP 2 Stroke 3 Cyl	1984 - Current	6H4 Motor Seal Kit
60-70HP 2 Stroke 3 Cyl	1984 - Current	6H3 Motor Seal Kit
75, 80, 85, 90HP 2 Stroke 3 Cyl	1984 - Current	688 Motor Seal Kit
V4 & V6	1984 - Current	6E5-6G5 Seal Kit
225-250HP 76°	1992 - Current	1778

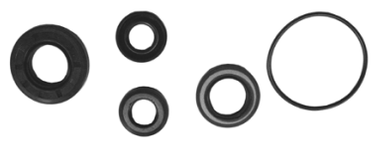
** CALL WITH MODEL NUMBER TO CHECK APPLICATION



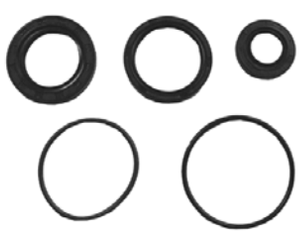
Seal Kit
9.9-15 HP 2 Cyl 2 Stroke
Part No: 682 Motor Seal Kit



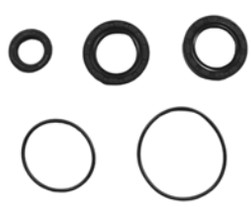
Seal Kit
30 HP 3 Cyl 2 Stroke
Part No: 6J8 Motor Seal Kit



Seal Kit
40-50 HP 3 Cyl 2 Stroke
Part No: 6H4 Motor Seal Kit



Seal Kit
60-70 HP 3 Cyl 2 Stroke
Part No: 6H3 Motor Seal Kit



Seal Kit
75-90 HP 3 Cyl
Part No: 688 Motor Seal Kit



Seal Kit
90° V4/V6
Part No: 6E5-6G5 Seal Kit



Seal Kit
225-250 HP 76 ° V6
Part No: Part No: 1778



Crank Seal Ring
V4, V6
Part No: 6E5-11447-00

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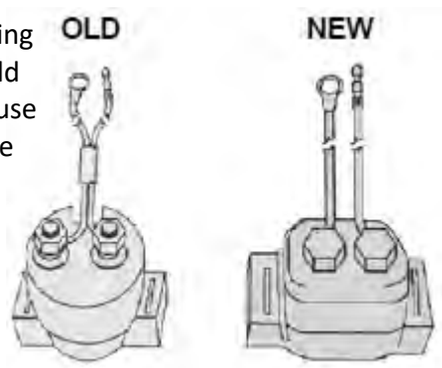
Contact Point
8-15, 28 HP
Part No: 650-81321-10



Condenser
8-15, 28 HP
Part No: 647-81325-11

Description	Part No.	Alternate Part No.	Interchangeable
Starter Relay Assembly	6G1-81941-10	68N-81940-00	Yes – One way

A new, more durable starter relay is being used on many models. If replacing an old 6G1- Style starter relay during a repair use the new 68N- style part. Do NOT use the old style starter relay on any models originally equipped with a 68N- Style relay.





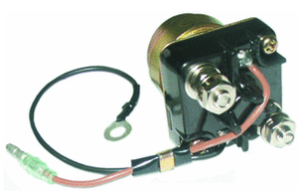
Starter Relay
Replaces: 68V-8194A-00
Part No: 68N-81940-00



Starter Relay
Various 2 Stroke 9.9-90HP
Various 4 Stroke 9.9, 40-60HP
Replaces: 89-825096T, 31800-94401
Part No: 6G1-81941-10



Starter Relay
Various 60-70HP 89-Up
Various 80-90HP 89-91
Part No: 688-81950-10



Starter Relay
Various 115-250HP 94-Up
Part No: 61A-81941-00



Starter Relay
Various
4 stroke 25-40 hp
Replaces: 65W-81941-00,
89-850187T1
Part No: 89-818997T1



Starter Solenoid
4 STROKE F115AET 2000-2012
Replaces: 68V-81941-01
Part No: SW486



Brush Holding Tool
Fits: Most American Made
Permanent
Magnet Outboard Starters
Part No: SR107

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Refer to Electrical Guide Table for Ignition Coil Applications...

 Ignition Coil **Part No: 6E5-85570-10**	 Ignition Coil **Part No: 6E7-85570-19**	 Ignition Coil **Part No: 6R3-85570-01**	 9.9 - 15HP Ignition Coil **Part No: 63V-85570-00**
 Ignition Switch Control Box 4-Stroke **Part No: 703-82510-12**	 Ignition Switch Control Box 2-Stroke **Part No: 703-82510-43**	 Lock Plate Replaces:703-48245-00 **Part No: 16899T**	 Lanyard Kit **Part No: VP7190**
 Universal Stop Switch **Part No: 6A0-82550-01**	 Stop Switch Cap **Part No: 689-8257Y-00**	 Dielectric Grease 5oz **Part No: 991-9706**	 Universal Emergency Cut out Switch **Part No: VP50530**
 8 Foot Battery Lead (Black) **Part No: 941-0608B** 8 Foot Battery Lead (Red) **Part No: 941-0608R**			
 Battery Isolator Switch 4 POSITION **Part No: VP23122**	 Battery Isolator Switch **Part No: VP53087**	 Spark Plug Boot Kit **Part No: 663-82370-01**	 Spark Plug Wire Sold Per Metre **Part No: 510883**

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YAMAHA STARTER MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
20, 25 6, 8, 9.9, 15	1989-13 1984-99	3421, 6L2-81800-11, 6L2-81800-20, 682-81800-11, 682-81800-12,S106-07B/E/ F, S106-12 A/B, 350-76010-0	10 Tooth drive gear	**6L2-81800-10**	**N/A**
F8 F9.9 FT8 FT9.9 25 30, 40, 50	2001-10 1989-12 2001-05 2001-13 1999 1989-13	3423, 6F5-81800-10, 6J4-81800-00, 6J4-81800-01, 68T-81800-00, 6G8-81800-11, S108-87A, S108-123	11 Tooth drive gear	**6F5-81800-11**	**DV523**
25 30 40	1989-98 1996-13 1993-98	3420, 689-81800-11, 689-81800-12	11 Tooth drive gear	**689-81800-13**	**DV520**
F25	1998-09	5364, 65W-81800-00, 65W-81800-01, 65W-81800-02, 65W-81800-03	9 Tooth drive gear	**5364**	**DV364**
F30 F40	2001-09 2000-09	5365, 67C-81800-00, 67C-81800-01, 67C-81800-02	9 Tooth drive gear	**5365**	**DV365** **SR365**
40, 50	1984-88	3425, 6H4-81800-10, 6H4-81800-12, S108-99A, S108-99B	9 Tooth drive gear	**6H4-81800-11**	**DV525** **SR425**
60, 70	1989-13	3422, 6H3-81800-11, S108-97A	9 Tooth drive gear	**6H3-81800-10**	**DV522** **SR422**
55	1995-00	3424, 676-81800-10, 697-81800-11, 697-81800-12, 697-81800-13, 99999-03249, S114-221, S114-221E, S114-221F, S114-221G	9 Tooth drive gear	**697-81800-10**	**SR427**

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YAMAHA STARTER MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
F50, F60, F80, F100 FT50 FT60 F70 F115, FL115	2005-13 2005-07 2005-10 2011-13 2000-13	3432, 6CJ-81800-00, 6C5-81800-00, 68V-81800-00, 68V-81800-02, S114-838A S114-838B	13 Tooth drive gear	**68V-81800-01**	**N/A**
75 85 80 90	1995-06 1993-06 1989-96 1989-13	3427, 688-81800-10, 688-81800-11	9 Tooth drive gear	**688-81800-12**	**DV527** **SR427**
F100 F80	1999-06 1999-07	3430, 67F-81800-00, 67F-81800-02, 67F-81800-03, S114-828B, S114-828C	13 Tooth drive gear	**67F-81800-01**	**N/A**
115, 140 150, 175, 200 F40 F50 FT50	1989-96 1989-96 1999 1995-02 2001-02	3426, 6E5-81800-11, S114-323	9 Tooth drive gear	**6E5-81800-12**	**DV526** **SR426**
115, 150 130, 175, 200	1997-13 2000-13	3428, 6K7-81800-10, 6N7-81800-00, 6N7-81800-01, 6N7-W5818-01, 61H-81800-00, 61H-81800-01, 61H-81800-10, 99999-03938	9 Tooth drive gear	**6N7-81800-10**	**DV528** **SR428**
F150, FL150 F200, FL200 F250, FL250	2004-13 2012-13 2006-11	3433, 6BR-81800-00, 6BR-81800-01, S114-867, S114-867A, S114-867B	13 Tooth drive gear	**63P-81800-00**	**N/A**
LZ150 LZ200 Z150, Z175, Z200	2003-07 2002-10 2002-13	3431, 68F-81800-01, 68F-81800-03	13 Tooth drive gear	**68F-81800-00**	**N/A**
225 250 F50, FT50,FT60 F60	1996-06 1990-03 2003-06 2002-06	3429, 61A-81800-01, 69L-81800-00, 69W-81800-01	9 Tooth drive gear	**61A-81800-00**	**DV529** **SR428**

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 Starter Motor **Part No: 689-81800-13**	 Starter Motor **Part No: 6L2-81800-10**	 Starter Motor **Part No: 6H3-81800-10**
 Starter Motor **Part No: 6F5-81800-11**	 Starter Motor **Part No: 697-81800-10**	 Starter Motor **Part No: 6H4-81800-11**
 Starter Motor **Part No: 6E5-81800-12**	 Starter Motor **Part No: 688-81800-12**	 Starter Motor **Part No: 6N7-81800-10**
 Starter Motor **Part No: 61A-81800-00**	 Starter Motor **Part No: 67F-81800-01**	 Starter Motor **Part No: 68F-81800-00**

 Starter Motor **Part No: 5364**	 Starter Motor **Part No: 5365**	 Starter Motor **Part No: 68V-81800-01**	 Starter Motor **Part No: 63P-81800-00**

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YAMAHA TRIM MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
30, 40, F25 F30, F40, FT25	1998-13 2001-13	65W-43880-01, 67C-43880-00, 67C-43880-01	**65W-43880-00**
40, 50	1985-98	6264, 6H5-43880-09	**6H5-43880-02**
40, 50 F50, FT50 F60 F70 FT60	2001-13 2001-06 2002-06 2011-13 2003-07	6259, 62Y-43880-01, 62Y-43880-02, CS3-43880-00, 69W-43880-09	**62Y-43880-00**
50, 60, 70	1989-91	6267, 6E5-43880-01, 6E5-43880-02, 688-43880-10	**6H1-43800-00**
40, 50 55 60, 70, 90 75 80 85	1992-94 1995-00 1992-13 1995-06 1992-96 1993-06	6260	**6H1-43880-02**
40, 50 F40, F50 FT50	1995-01 1995-00 1999	6266, 62X-43880-01, 62X-43880-09	**62X-43880-00**
F50, F60, FT60 FT50	2005-15 2005-07	6C5-43880-01	**6C5-43880-00**
F80, F100	2005-13	6258, 6D8-43880-00, 6D8-43880-09	**6D8-43880-01**
F100, F80	1999-06	6261	**67F-43880-00**
115, 140, 150, 175, 200, 225	1989-96	6265, 6G5-43880-00, 6G5-43880-01	**6G5-43880-02**
225 250	1996-06 1990-03	61A-43880-01	**NO LONGER AVAILABLE**
115, 130, 150, 175, 200 F100 F115, FL115 F150, FL150 F175 F200, F225, F250 LZ150 LZ200 Z150, Z175, Z200 Z250, Z300	1997-13 2002-04 2000-13 2004-11 2014 2012-13 2002-07 2002-10 2002-13 2004-07	6240, 64E-43880-00, 64E-43880-03, 64E-43880-04, 67H-43880-00, 67H-43880-01, 67H-43880-04 68V-43880-00, 68V-43880-01, 68V-43880-03	**64E-43880-01**
F200, F225, FL200, FL225 F250, FL250 F300, FL300 LZ250, LZ300, Z250, Z300	2002-13 2007-13 2011-13 2003-07	6263, 69J-43880-01	**69J-43880-00**

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 Trim Motor 4 Bolt 2 Wire (41mm Shaft) **Part No: 6H5-43880-02**	 Trim Motor 3 Bolt 2 Wire (37mm Shaft) **Part No: 62Y-43880-00**	 Trim Motor 4 Bolt 2 Wire (25mm Shaft) **Part No: 67F-43880-00**
 Trim Motor 3 Bolt 2 Wire (7mm Shaft) **Part No: 62X-43880-00**	 Trim Motor 3 Bolt 3 Wire **Part No: 6H1-43800-00**	 Trim Motor 3 Bolt 2 Wire **Part No: 6H1-43880-02**
 Trim Motor 3 Bolt 2 Wire **Part No: 69J-43880-00**	 Trim Motor 3 Bolt 2 Wire **Part No: 6G5-43880-02**	 Trim Motor 4 Bolt 2 Wire **Part No: 65W-43880-00**
	16mm SHORT SHAFT INCLUDES 41mm COUPLER LENGTH LONG SHAFT Trim Motor 4 Bolt, 2 Wire **LONG SHAFT OR ROUNDED END SHORT SHAFT** **Part No: 6D8-43880-01**	

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Trim Motor
3 Bolt 2 Wire
(30mm Shaft)
Part No:
6C5-43880-00



Trim Motor
4 Bolt 2 Wire
Part No:
64E-43880-01



Trim Switch Adj Kit
Replaces: 99999-03830
Part No:
64E-43139-10



:

Trim & Tilt
Switch Assy
Part No:
703-82563-02



Trim & Tilt
Switch Assy
Part No:
63D-82563-10



TRIM Cap
Dust Seal
Part No:
6H1-43822-10



TILT Cap
Dust Seal
Part No:
6H1-43812-00



TRIM Dust Seal
Replaces 69J-43822-00
Part No:
61A-43822-00



TRIM Dust
Seal
Part No:
64E-43822-00



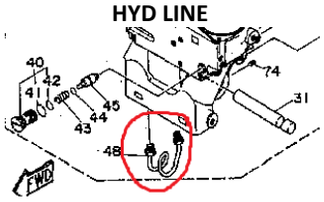
TILT Dust Seal
Part No:
62Y-43822-00



Trim Down Seal
Part No: 64E-4384J-00



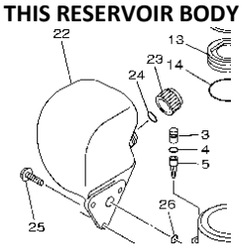
WITH PIGTAIL HYD LINE



Trim & Tilt Seal Kit
2 Stroke only
115-225HP 86-96
Pigtail Hyd Line
on Tilt Cyl
Part No: 115225

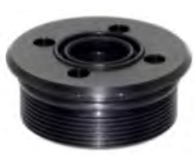


SHOWA SYSTEM HAS THIS RESERVOIR BODY



Trim & Tilt Seal Kit
2 & 4 Stroke
Various Motors
115-225HP 97-Up
Showa (Fast Strike)
Part No: 115225FS

TILT Cap W/Seals



115-130 HP 1997-07
150-200 HP 1997-07
250-300 HP 2004-UP

Replaces: 63P-43810-00, 63P-43810-09, 64E-43810-00, 64E-43810-09, 64E-43811-01, 64E-43811-02
Part No: 63P438

TRIM Cyl Cap W/Seals



115-300 HP
1997-06

Replaces: 64E-43821-00, 64E-43821-09
Part No: 64E-43821-00

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 Universal T/T Switch Dash Mounted **Part No: 174652**	 Wiring Harness Converts 2-Wire trim motors for use on older 3 wire systems **Part No: 8268**	 Trim Motor Relay Fits 3 Wire T + T **Part No: 688-81950-10**
 Trim Motor Relay **UP** 1991-Up 115 HP 1991-04 130 HP 1991-Up 150 HP 1991-00 175 HP 1991-99 200 HP **Part No: 6E5-81950-01**	 Trim Motor Relay **DOWN** 1991-Up 115 HP 1991-04 130 HP 1991-Up 150 HP 1991-00 175HP 1991-99 200HP **Part No: 6E5-8195A-01**	 Relay Assy 4 stroke **Various Motors** **CHECK APPLICATION** 25-250HP **Part No: 63P-81950-00**
 Relay Assy **Various Motors – CHECK APPLICATION** 2 Stroke 60-250HP 1990-16 4 Stroke 25HP 1998-09 **Part No: 61A-81950-01** To order 2 wire rectangle plug **Part No: 68V-8195B-01**, you can order 3 Pin Plug Assy 61A-81950-01 & adapt to suit. **Note: This options will void warranty**	 Relay Assy **Various Motors** **CHECK APPLICATION** **Part No: 60E-81950-00**	 Relay Assy **Various Motors** **CHECK APPLICATION** 2 Stroke 40-90HP 1992-16 4 Stroke 30-60HP 1995-09 **Part No: 6H1-81950-01**

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Yamaha Electrical Guide

HP	Year	St	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
4 & 5	84-01	2		1	6E0-85540-70	N/A	676-81970-00	N/A
6	84-99	2		2	696-85540-10	N/A	676-81970-00	N/A
8	84-04	2		2	696-85540-10	N/A	676-81970-00	N/A
9.9	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
9.9	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
9.9	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
15	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	1996	2	MHV	2	695-85540-10	N/A	N/A	6E7-85570-19
20	93-94	2	CM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
20	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
25	88-93	2	EL,ES,LD,LF,LG,ML,MS,SD,SF,SG	2	N/A	N/A	676-81970-00	N/A
25	89-90	2	D	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	90	2	CV25,EL,EM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	91-97	2	C25,EL,ES,ML,MS, VM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	96-98	2	C25 MHU, VM	2	N/A	N/A	N/A	N/A
25	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	98-09	4	EH,ER,TH	2	N/A	N/A	815279T	N/A
25	98-09	4	F25,MH	2	N/A	N/A	815279T	N/A
30	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
30	89-90	2	CV30,EL	2	689-85540-21	N/A	676-81970-00	N/A
30	91-97	2	C30,EL	2	N/A	N/A	676-81970-00	N/A
30	03-05	4	F30	2	N/A	N/A	815279T	N/A
40	84-88	2	ALL	3	6H4-85540-21	N/A	676-81970-00	N/A
40	89-94	2		3	N/A	N/A	676-81970-00	N/A
40	90	2	CV40	2	689-85540-21	N/A	676-81970-00	N/A
40	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
40	Up to 95	2	Electrical Start	3	N/A	N/A	N/A	N/A
40	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
40	95-12	2	Start	3	63D-85540-00	N/A	6H2-81960-00	N/A
40	99	4	AE,EH,ER,TR	4	N/A	N/A	N/A	6E7-85570-19
40	98-2017	2	Enduro	2	66T-85540-01-00	n/A	N/A	N/A
48	95-00	2	E48	2	696-85540-10	N/A	676-81970-00	N/A
50	84-88	2	ALL	2	6H4-85540-21	N/A	676-81970-00	N/A
50	89-94	2		3	N/A	N/A	676-81970-00	N/A
50	95-06	4	AE,BE,TH,TR, CE	4	N/A	N/A	N/A	6E7-85570-19
50	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
50	Up to 95	2	Electric Start	3	N/A	N/A	N/A	N/A
50	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
50	95-12	2	Start	3	63D-85540-00	N/A	6H2-81960-00	N/A
50		4	FT, FE, HE, FT50	4	N/A	N/A	68V-81960-00	N/A
55	89	2	CV55	2	663-85540-15	N/A	676-81970-00	N/A
55	91-94	2	C60	2	663-85540-15	N/A	676-81970-00	N/A
60	99	2	E60	3	N/A	N/A	676-81970-00	N/A
60	95-12	3		3	N/A	N/A	6H2-81960-00	N/A

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Yamaha Electrical Guide

HP	Year	St	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
60	02-07	4	AE,BE	4	N/A	N/A	N/A	6E7-85570-19
60		4	FT, CE, FE, FT60	4	N/A	N/A	68V-81960-00	N/A
70	84-89	2	ET,TLN	3	N/A	N/A	676-81970-00	N/A
70		4	AE	4	N/A	N/A	68V-81960-00	N/A
75	84-96	2	E75	3	688-85540-12 84-96	688-85510-11 88-00	6G5-81960-A0 84-96	N/A
75	89-96	2	E75	3	688-85540-12 84-96	688-85510-11 88-00	N/A	N/A
80	00-07	4	AET	4	N/A	N/A	67F-81960-12	N/A
80		4	BE	4	N/A	N/A	68V-81960-00	N/A
85	89-90	2	CV85	3	688-85540-12 84-96	688-85510-11 88-00	6G5-81960-A0 84-96	N/A
85	91-96	2	C85	3	688-85540-12 84-96	688-85510-11 88-00	6G5-81960-A0 84-96	N/A
90	84-89	2	ET	3	688-85540-12 84-96	688-85510-11 88-00	6G5-81960-A0 84-96	N/A
90	90-91	2	ET	3	688-85540-12	688-85510-11	6G5-81960-A0 84-96	N/A
100	01-06	4	AET	4	N/A	N/A	67F-81960-12 84-96	N/A
100	02-04	4	BET	4	N/A	N/A	67F-81960-12	N/A
100	05-06	4	DE	4	N/A	N/A	68V-81960-00	N/A
115	84-89	2	ET	4	6E5-85540-12 84-96	6E5-85510-10 84-99	N/A	6E5-85570-10 84-99
115	90-03	2	ET,TJ,TL	4	N/A	N/A	6R3-81960-00	6R3-85570-01 94-08
115		4	AE, FL115	4	N/A	N/A	68V-81960-00	N/A
115	97-08	2	ET,TJ,TL	4	N/A	N/A	6R3-81960-00	6R3-85570-01 94-08
115	84-96	2	C115	4	6E5-85540-12 84-96	6E5-85510-10 84-99	6G5-81960-A0 88-96	6E5-85570-10 84-99
115	84-96	2	C115	4	6E5-85540-12 84-96	6E5-85510-10 84-99	6R3-81960-00	6E5-85570-10 84-99
115	98-99	2	B115,S115	4	N/A	N/A	6R3-81960-00	6R3-85570-01 84-99
130	84-99	2	ET	4	6E5-85540-12 84-96	6E5-85510-10 84-99	6G5-81960-A0 88-96	6E5-85570-10 84-99
130	90-03	2	ET,TJ,TL	4	N/A	N/A	6R3-81960-00	6R3-85570-01 94-08
150	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0 84-97	6E5-85570-10 94-08
150	90-99	2		6	N/A	N/A	6R3-81960-00	6R3-85570-01 94-08
150	97	2		6	N/A	N/A	6G5-81960-A0 84-97	6R3-85570-01 94-08
150	98-05	2		6	N/A	N/A	6R3-81960-00	6R3-85570-01 94-08
175	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0 84-97	6E5-85570-10 94-98
175	90-05	2		6	N/A	N/A	6R3-81960-00	6R3-85570-01 94-98
200	84-89	2	ET	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0 84-97	6E5-85570-10 94-98
200	90-01	2		6	N/A	N/A	6R3-81960-00	6R3-85570-01 94-98
225	84-89	2	EXCELL	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0 84-97	N/A



Enduro Lightning Coil
Yamaha 40hp 2 cyl
Enduro 1998-2017
Part No: 66T-85533-00



Enduro Charge Coil
Yamaha 40hp 2 Cyl
Enduro 1998-2017
Part No: 66T-85520-00



Enduro Pulser Coil
Yamaha 40hp 2 Cyl
Enduro 1998-2017
Part No: 66T-85580-00



Voltage Regulator
3- 4 Cyl
75,80,90,115HP
1994-2001
Check Application
Part No: 6H0-81960-00

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Ignition Pack
Part No: 6E0-85540-70



Hitachi Ignition
Part No: 696-85540-10



Ignition Pack
Part No: 695-85540-10



Ignition Pack
Part No: 689-85540-21



Hitachi Ignition
Part No: 663-85540-15



Ignition Pack
Part No: 688-85540-12



Ignition Pack
Part No: 6H4-85540-21



Ignition Pack
Part No: 63D-85540-00



Ignition Pack
Part No: 6E5-85540-12



Ignition Pack
Part No: 6G5-85540-12



Ignition Pack
Replaces 117-0010
Part No: 66T-85540-01-00



Stator 3 Cyl
Part No: 688-85510-11



Stator 4 Cyl
Part No: 6E5-85510-10



Stator 6 Cyl 20 Amp
Part No: 6G5-85510-10



Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White, Red, Black(Earth)
All approx. 150mm long
Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Universal Reg/Rect Kit 12V
Regulated to 13.8V
COL For use on Outboards with under flywheel lighting coil
Instructions Included
Part No: RR007CK



Rectifier
Part No: 676-81970-00



Rectifier
Part No: 6h2-81960-00



Rectifier
Replaces: 6D3-81960-00
Part No: 68V-81960-00



Rectifier
Part No: 6G5-81960-A0



Rectifier
Replaces: 65W-81960-00
Part No: 815279T



Reg/ Rect
Part No: 67F-81960-12



Bullet Connectors
10 Male/10 Female with shields
Part No: 911-9783

Refer to Yamaha Electrical Guide Table for Applications

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Australia's most reliable after market outboard motor parts

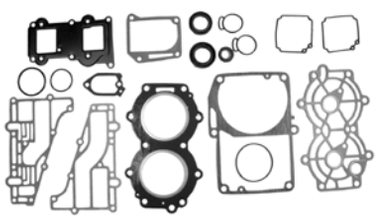
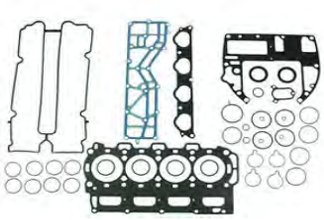
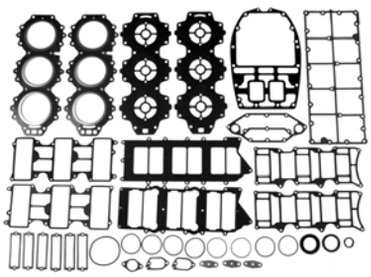
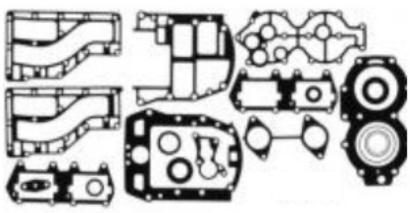
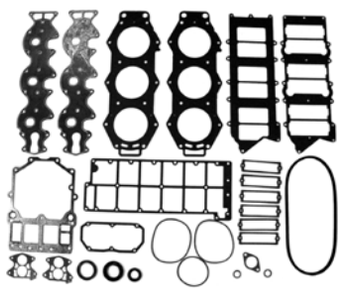
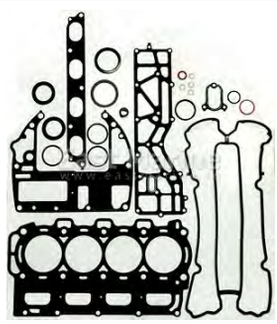
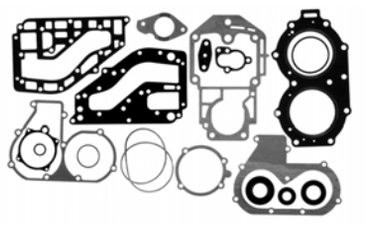
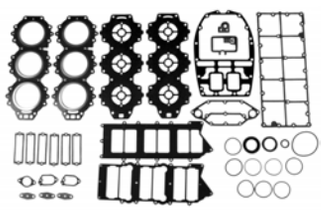
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YAMAHA GASKET SET

Year	Cyl	Stroke	Model	G / Set	Head / G
1984 - 1996	2	2 Stroke	6 / 8	6G1-W0001-A2	6G1-11193-A1*
1984 - 1997	2	2 Stroke	9.9 / 15	682-W0001-03	682-11181-00
97 - Current	2	2 Stroke	9.9 / 15	63V-W0001-00	63V-11181-A0
1989 - 2002	2	4 Stroke	9.9	6G8-W0001-A3	27-825482-1
2002 - Current	2	4 Stroke	9.9 / 15	66M-W0001-01	66M-11181-10
1979 - 1984 (67mm Bore)	2	2 Stroke	20 / 25	6G0-W0001-00	N/A
1980 - 1987	2	2 Stroke	20 / 25 / 30	695-W0001-00	695-11181-A0
1984 - 1992	2	2 Stroke	20 / 25 / 30	689-W0001-02	689-11181-00
1984 - Current (2 Carby)	2	2 Stroke	20 / 25	6L2-W0001-00	6L2-11181-A1
1993 - Current (1 Carby)	2	2 Stroke	25 / 30	61N-W0001-02	61N-11181-A0
1998 - 2003	2	4 Stroke	25	65W-W0001-00	N/A
1993 – 1998	2	2 Stroke	40CV	6R6-W0001-00	676-11181-03
2000 - Current	3	4 Stroke	30 / 40	67C-W0001-00	N/A
1989 - Current	3	2 Stroke	30	6J8-W0001-00	6J8-11181-00
40D (1981) 40A 40B (1978)	2	2 Stroke	40D /40A / 40B	6A0-W0001-01	676-11181-03
1989 - 1997	2	2 Stroke	E40	6F6-W0001-02	6F5-11181-00
1998 - Current	2	2 Stroke	40	66T-W0001-01	66T-11181-A2
1984 - 1994	3	2 Stroke	40 / 50	6H4-W0001-02	6H4-11181-00
1994 - Current	3	2 Stroke	40 / 50	63D-W0001-02	6H4-11181-00
1984 - 1994	2	2 Stroke	48 / 55 /60	697-W0001-02	697-11181-00
F40 1999 F50 95-97, 99, 00-06	4	4 Stroke	40 / 50	CHECK FOR AVAILABILITY	62Y-11181-00
F50/60 05-16 FT50 05-07 FT60 05-12	4	4 Stroke	50 / 60	CHECK FOR AVAILABILITY	6C5-11181-01
F60 02-06, FT60 03-07	4	4 stroke	60		69W-11181-01
1984 - Current	3	2 Stroke	60 / 70	6H3-W0001-02	6H3-11181-A0
1984 - Current	3	2 Stroke	75 / 80 / 90	688-W0001-02	688-11181-A0
1984 - Current	4	2 Stroke	115 / 130 / 140	6E5-W0001-A2	6E5-11181-A1
1999-2007 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 / 100 (A, AET)	67F-W0001-03	67F-11181-02
2005-2013 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 BET / 100 (DET)	67F-W0001-03	67F-11181-02
2000 - Current	4	4 Stroke	75/ 80 / 90 / 100 / 115	68V-W0001-03	67F-11181-02
1984 - UP (Vertical Reeds)	6	2 Stroke	150 / 175 / 200 / 225	6G5-W0001-02	6G5-11181-A1
1995 - UP (Horizontal Reeds) 90°	6	2 Stroke	150 / 175 / 200	500-347	6G5-11181-A1
2002 - Current (HPDI) 2.6L	6	2 Stroke	150 / 175 / 200	68F-W0001-01	N/A
1997 - Current (Carby)	6	2 Stroke	225 / 250	61A-W0001-00	61A-11181-00
1998 - Current (EFI)	6	2 Stroke	225 / 250	65L-W0001-00	61A-11181-00

*** HEAD COVER GASKET THIS MODEL DOES NOT INCLUDE HEAD GASKET**

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Part No: 6G1-W0001-A2	**Part No: 63V-W0001-00**	**Part No: 682-W0001-03**
		
Part No: 6L2-W0001-00	**Part No: 61N-W0001-02**	**Part No: 6G0-W0001-00**
	 Replaces: 27-804345A02, 27-858732T02	
Part No: 695-W0001-00	**Part No: 68V-W0001-03**	**Part No: 61A-W0001-00**
		
Part No: 6A0-W0001-01	**Part No: 68F-W0001-01**	**Part No: 67F-W0001-03**
		
Part No: 697-W0001-02	**Part No: 689-W0001-02**	**Part No: 65L-W0001-00**

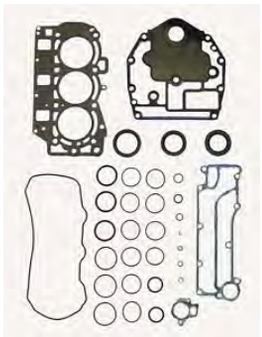
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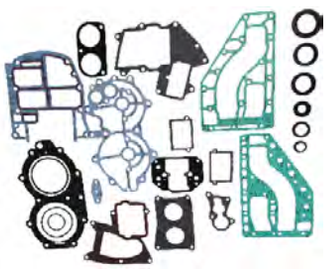
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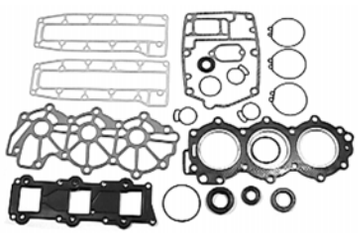
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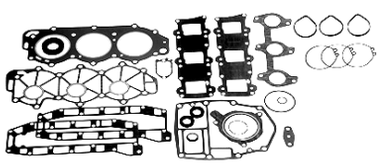
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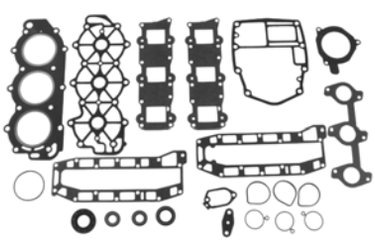
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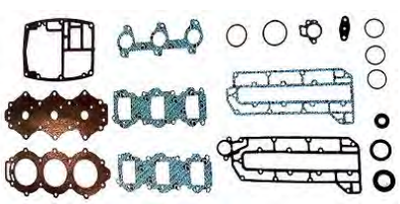
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Part No: 6H4-W0001-02



Part No: 63D-W0001-02



Part No: 6H3-W0001-02



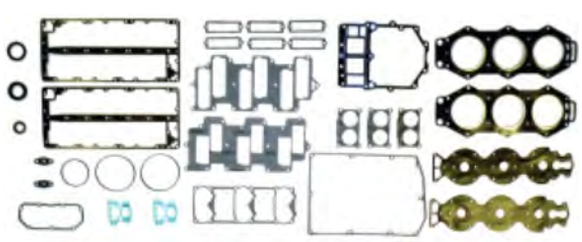
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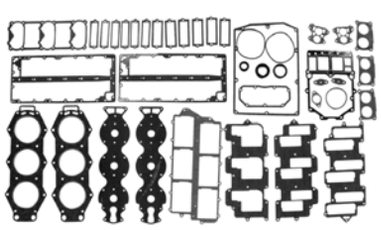
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Part No: 6G8-W0001-A3

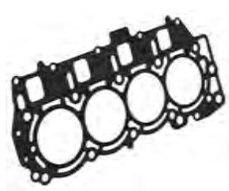


Replaces: 64H-W0001-00
Part No: 500-347

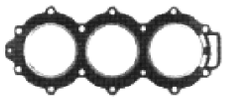
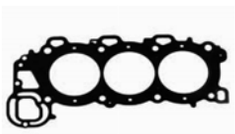
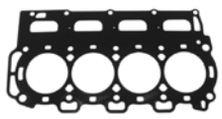
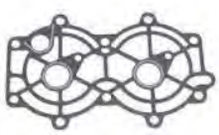
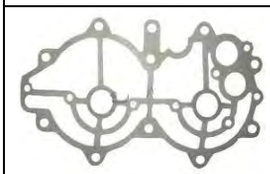
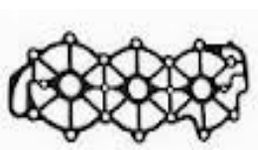
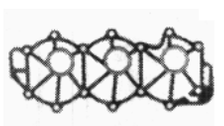
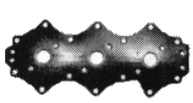


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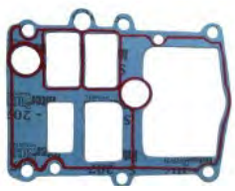
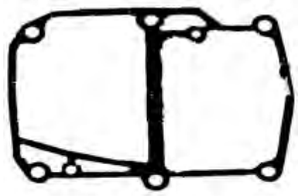
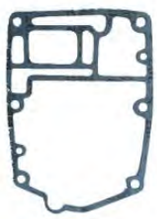
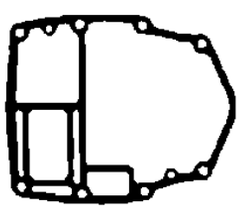
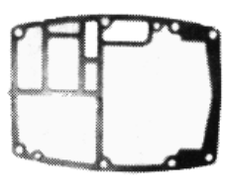
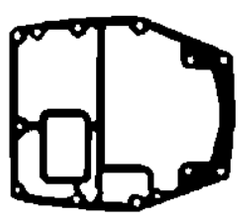
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 Head Gasket 8 HP **Part No: 677-11181-01**	 Head Gasket 9.9 HP 4-Stroke Replaces: 6G8-11181-00 **Part No: 27-825482-1**	 Head Gasket 9.9-15 HP 84-95 **Part No: 682-11181-00**	 Head Gasket 25 HP Twin Carby **Part No: 6L2-11181-A1**
 Head Gasket 9.9-15 HP 1997-Up **Part No: 63V-11181-A0**	 Head Gasket 25CV & 30 HP **Part No: 689-11181-00**	 Head Gasket 25 HP **Replaces: 695-11181-A0**	 Head Gasket **Part No: 61N-11181-A0**
 Head Gasket 40 HP 2 Cyl **Part No: 676-11181-03**	 Head Gasket 40 HP 2 Cyl **Part No: 66T-11181-A2**	 Head Gasket **Part No: 6F5-11181-00**	 Head Gasket V4 115-140 HP **Part No: 6E5-11181-A1**
 Head Gasket 40, 50, 60 HP 2 Cyl **Part No: 697-11181-00**	 Head Gasket 30 HP 3 Cyl 1987-Up 25 HP 3 Cyl 96-99 **Part No: 6J8-11181-00**	 Head Gasket 40/ 50 HP 3 Cyl Replaces: 63D-11181-A1 **Part No: 6H4-11181-00**	 Head Gasket F50/60 , FT50/60 **Part No: 69W-11181-60**
	Loctite 518 Gasket Sealant Red 50ml Tube **Part No: 518**		

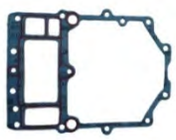
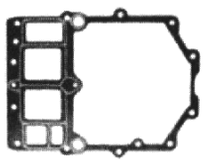
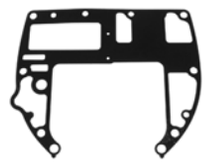
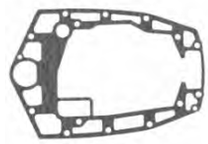
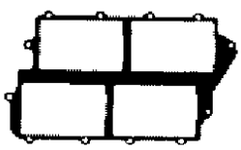
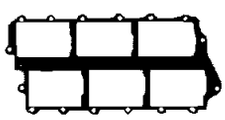
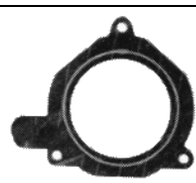
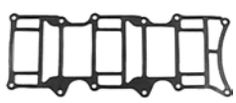
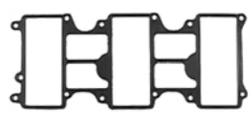
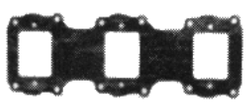
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 Head Gasket V6 225-250 HP Replaces: 69L-11181-00 **Part No: 61A-11181-00**	 Head Gasket 3 Cyl 60-70 HP **Part No: 6H3-11181-A0**	 Head Gasket 3 Cyl 75-90 HP **Part No: 688-11181-01**	 Head Gasket V6 150-250 HP **Part No: 6G5-11181-A1**
 Head Gasket 200-225HP 4-St **Port** **Part No:** **69J-11181-03**	 Head Gasket 200-225HP 4-St **Starboard** **Part No:** **69J-11182-03**	 Head Gasket 40-50 HP 4-Stroke **Part No:** **62Y-11181-00**	 Head Gasket 75-115HP 4 Stroke **Part No:** **67F-11181-02**	 Head Gasket 60 HP 4-Stroke **Part No:** **69W-11181-01**
 Head Cover Gasket **Part No:** **6G1-11193-A1**	 Head Cover Gasket **Part No:** **6L2-11193-A1**	 Head Cover Gasket **Part No:** **61T-11193-01**	 Head Cover Gasket **Part No:** **66T-11193-A2**	 Head Cover Gasket **Part No:** **6F6-11193-00**
 UNTIL SOLD THEN NLA Head Cover Gasket **Part No:** **6F5-11193-00**	 Head Cover Gasket 93-98 2-Cyl CV40 HP **Part No:** **6E9-11193-A0**	 Head Cover Gasket **Part No:** **6E3-11193-A1**	 Head Cover Gasket **Part No:** **63D-11193-00**	 Head Cover Gasket 40-50 HP 3 Cyl **Part No:** **6H4-11193-00**
 Head Cover Gasket 60-70 3 Cyl **Part No: 6H3-11193-A1**	 Head Cover Gasket 3 Cyl 90 HP **Part No: 688-11193-A1**	 Head Cover Gasket V4 **Part No: 6E5-11193-A0**	 Head Cover Gasket V6 **Part No: 6G5-11193-A0**

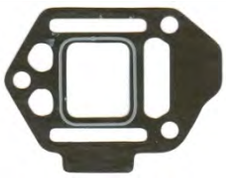
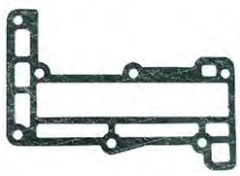
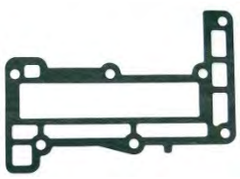
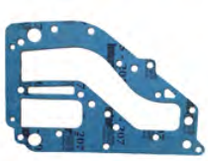
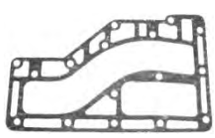
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 Head Cover Gasket V6 **Part No: 61A-11193-00**	 Base Gasket **Part No: 682-45113-02**	 Base Gasket **Part No: 63V-45113-A1**	 Base Gasket **Part No: 677-45113-01**
 Base Gasket **Part No: 656-45113-00**	 Base Gasket **Part No: 689-45113-A1**	 Base Gasket **Part No: 6L2-45113-A1**	 Base Gasket Replaces: 676-45113-00 **Part No: 6F5-45113-A0**
 Base Gasket **Part No: 66T-45113-A0**	 Base Gasket **Part No: 6J8-45113-A1**	 Base Gasket **Part No: 663-45113-00**	 Base Gasket **Part No: 676-45114-00**	 Upper Casing Gasket **Part No: 6G1-45113-A1**
 Base Gasket 40-50 HP **Part No: 6H4-45113-A0**	 Base Gasket 40-60 HP 4-Stroke Replaces: 62Y-11351-00, 62Y-11351-01, 27-825231, 27-892319001 **Part No: 67C-11351-00**	 Base Gasket 60-70 HP **Part No: 6H3-45113-A0**	 Base Gasket 90 HP 3 Cyl **Part No: 688-45113-00**

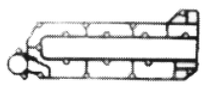
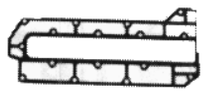
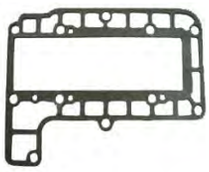
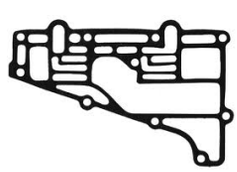
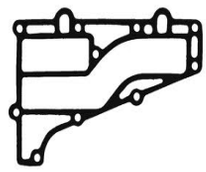
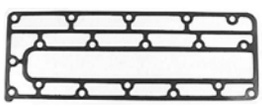
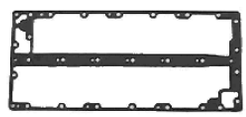
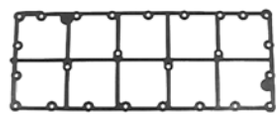
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 Base Gasket **Part No: 6E5-45113-02**	 Base Gasket V4/ V6 Replaces: 68F-45113-00 **Part No: 6G5-45113-A0**	 Base Gasket 250 HP V6 76° **Part No: 61A-45113-A0**	 Base Gasket 75, 80, 90, 100, 115 4 Stroke Replaces: 27-858732, 67F-11351-00 **Part No: 68V-11351-00**
 Sandwich Plate Gasket **Part No: 6G5-45114-00**	 Sandwich Plate Gasket **Part No: 682-11351-00**	 Sandwich Plate Gasket **Part No: 63D-45114-A0**	 Sandwich Plate Gasket **Part No: 688-45114-A1**
 Intake V4 **Part No: 6E5-13645-A1**	 Intake V6 **Part No: 6G5-13645-A1**	 Reed V6 “Saltwater” Series **Part No: 64E-13645-A0**	 O/SL Housing **Part No: 6H4-15369-00**
 Inner Horizontal Reed V6 **Part No: 6K7-13646-A1**	 Outer Horizontal Reed V6 **Part No: 6K7-13645-A1**	 Outer Intake (metal) 76° V6 **Part No: 61A-13645-00**	 Inner Intake (Metal) 76° V6 **Part No: 61A-13646-00**
 Reed Block 60-70 HP 3 Cyl Replaces: 6H3-13622-A1 **Part No: 6H3-13621-A1**	 Reed Block 85-90 HP 3 Cyl **Part No: 688-13621-A1**	 Reed Block 40-50 HP 3 Cyl **Part No: 6H4-13621-A1**	 Exhaust Tube Base Gasket **Part No: 63V-41133-A1**

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 Manifold Gasket Replaces: 27-881433 **Part No: 68V-13645-00**	 Manifold Gasket **Part No: 6D8-13645-00**	 Manifold Gasket Replaces: 27-804161 **Part No: 67F-13645-00**	 Water Passage Cover V4/ V6 **Part No: 6E5-11381-A1**	 Exhaust Manifold Gasket **Part No: 6H4-41134-A0**
 Exhaust Gasket Inner **Part No: 6E3-41112-A1**	 Exhaust Gasket Outer **Part No: 6E3-41114-A1**	 Exhaust Gasket Inner **Part No: 6G1-41112-A1**	 Exhaust Gasket Outer **Part No: 6G1-41114-A0**	
 Exhaust Gasket Inner **Part No: 6E0-41112-A1**	 Exhaust Gasket Outer **Part No: 6E0-41114-A1**	 Exhaust Gasket Inner & Outer Replaces: 682-41112-00 **Part No: 682-41114-01**	 Exhaust Gasket Inner & Outer Replaces: 63V-41114-A0 **Part No: 63V-41112-A0**	
 Exhaust Gasket Inner **Part No: 689-41114-00**	 Exhaust Gasket Outer **Part No: 689-41112-00**	 Exhaust Gasket Inner **Part No: 6K8-41122-A1**	 Exhaust Gasket Outer **Part No: 6K8-41124-A1**	
 Inner & Outer Exhaust 40-50 HP 3 Cyl Replaces: 6H4-41112-00 **Part No: 6H4-41114-00**	 Outer Exhaust CV40 HP 2 Cyl 93-98 **Part No: 6E9-41114-A0**	 Inner Exhaust CV40 HP 2 Cyl 93-98 **Part No: 676-41112-A0**	 Exhaust Gasket **Part No: 6F5-41112-00**	

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 Exhaust Gasket Inner/ Outer 6-8HP **Part No: 677-41112-01**	 Exhaust Gasket Inner/ Outer E25 HP Replaces: 6G0-41112-00 **Part No: 6G0-41114-00**	 Inner Exhaust 60-70 HP 3 Cyl **Part No: 6H3-41112-A0**	 Outer Exhaust 60-70 HP 3 Cyl **Part No: 6H3-41114-A0**
 Outer and Inner Replaces: 664-41112-00 **Part No: 664-41114-00**	 Exhaust Gasket 75-115 hp 4 Stroke Replaces: 67F-41114-A0 **Part No: 27-804076003**	 2 Cyl, 2 Carby 20-25HP Inner **Part No: 6L2-41112-A1**	 Outer **Part No: 6L2-41114-A1**
 Exhaust 85-90 HP 3 Cyl Replaces: 688-41114-00 **Part No: 688-41112-00**	 Exhaust Cover V4 Replaces: **6E5-41114-A0** **Part No: 6E5-41112-A1**	 Exhaust Cover Inner/Outer V6 Replaces: 6G5-41114-A0 **Part No: 6G5-41112-00**	 Exhaust Cover V6 **Part No: 61A-41112-A0**
 Water Pump Gasket **Part No: 6EO-44315-A0**	 Water Pump Gasket **Part No: 6G1-44315-A0**	 Water Pump Gasket **Part No: 689-44315-00**	 Water Pump Gasket **Part No: 689-44324-00**
 Water Pump Gasket **Part No: 689-44316-00**	 Water Pump Gasket **Part No: 676-44315-00**	 Water Pump Gasket **Part No: 676-44324-00**	 Water Pump Gasket **Part No: 676-44316-00**

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 Water Pump Gasket **Part No: 663-44315-00**	 Water Pump Gasket **Part No: 663-44324-00**	 Water Pump Gasket **Part No: 663-44316-00**
 Water Pump Gasket **Part No: 6H3-44324-00**	 Water Pump Gasket **Part No: 688-44315-00**	 Water Pump Gasket **Part No: 688-44324-00**
 Water Pump Gasket Replaces: 6H3-44316-00 **Part No: 688-44316-00**	 Water Pump Gasket **Part No: 63D-44316-00**	 Water Pump Gasket **Part No: 6E5-44315-00**

 Packing Lower Case Gasket **Part No: 6E0-45315-A0**	 Packing Lower Case Gasket **Part No: 6L2-45315-A0**	 Packing Lower Case Gasket **Part No: 6G1-45315-A0**	 Packing Lower Case Gasket **Part No: 63V-45315-00**
 Water Pump Gasket **Part No: 6H3-44315-00**	 Water Pump Gasket **Part No: 682-44315-00**	 Relief Valve Gasket V4/ V6 **Part No: 6G5-11382-A1**	

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 Shift Rod Boot Replaces: 655-4147-00 **Part No: 6G1-44147-00**	 Shift Rod Boot Replaces: 682-44147-00 **Part No: 664-44147-00**	 Shift Rod Boot **Part No: 6L2-44147-00**	 Hose Nipple **Part No: 6E5-45378-00**	 Hose Nipple **Part No: 63P-45378-00**
 V4/V6 ONLY Poppet Valve Kit **Part No: 60H-12416-00 2005 AND UP**	 Grommet **Part No: 90480-20M05**	 Water Seal Damper **Part No: 6L2-44367-00**	 Water Seal Damper **Part No: 647-44366-00**	
 Thermo Cover 9.9-15 HP **Part No: 682-12414-A1**	 Thermo Cover 20-25 HP **Part No: 655-12414-00**	 Thermo Cover CV40 HP 93-98 2 Cyl **Part No: 6E9-12414-A0**		
 Thermo Cover 2 Stroke 60-70 HP 3 Cyl 4 stroke 9.9-70 HP Replaces: 62Y-12414-00 **Part No: 6H3-12414-A1**	 Thermo Cover 75, 85, 90 HP V4-V6 **Part No: 688-12414-A1**	 Thermo Cover Replaces: 61A-12414-00 Replaces: 6J8-12414-00 **Part No: 6H4-12414-00**	 Thermo Gasket F150HP **Part No: 63P-12414-00**	
 Thermo Cover 40 HP **Part No: 676-12414-00**	 Thermo Cover 55 HP **Part No: 663-12414-A0**	 Pressure Control Cover Gasket 4 Stroke 4-Cyl **Part No: 67F-12435-A0**	 Thermo Hsg Cover Gasket 225-300HP 4 Stroke 2006-Up **Part No: 6CB-12427-10**	

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THERMOSTATS



Thermostat 60°

Various 9.9-55 HP
Replaces: 656-12411-01,
6F5-12411-00/01,
69M-12411-00/01,
Part No: 6F5-12411-02



Thermostat 50°
2-Stroke 4HP-V6
Replaces:
688-12411-00/01/10/11,
6E5-12411-10/30,
6H3-12411-00/10/11
(NOT THE SAME AS 6E5-12411-01 OR 02)
Part No: 6E5-12411-20



Thermostat
4 Stroke
F115/F130 60°
Part No: 6EK-12411-00



Thermostat 60°
4 Stroke 9.9-60HP
Replaces: 6G8-12411-02
Part No: 66M-12411-01



Thermostat 50°

225-300hp
2 Stroke 03-Up
115 4 Stroke 00-Up
Replaces: 68V-12411-00
Part No: 60V-12411-00



Thermostat 60°

80-300 HP 4-Stroke(Not
Including F115)
Replaces: 6D9-12411-00
Part No: 67F-12411-00



Thermostat 52°

225-300HP
4 Stroke
2006-Up
Part No: 6CE-12411-00



Thermostat 60°

F175 2014-16
F200 2013-16
FL200 2013
LF200 2014-16
VF15-VF175 2014-16
Part No: 6DA-12411-00

Thermostat Conversion Guide	
143 Degrees Fahrenheit = 60 Degrees Celsius (61.6) 120 Degrees Fahrenheit = 50 Degrees Celsius (48.9)	133 = 56.11 130 = 54.44 105 = 40.55

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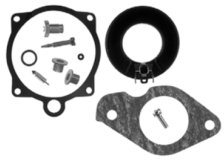
YAMAHA CARBURETTOR KITS

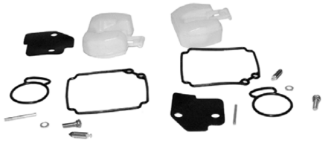
HP	YEAR	PART NO.
2	All	6A1-W0093-01
3	All	6G1-W0093-00
6-8	84-Current	6G1-W0093-00
9.9-15	1985-95	6E7-W0093-04
9.9-15	96-Current	63V-W0093-00
20-25 (2 Carby)	88-Current	6L2-W0093-00*
25	1984-1987	689-W0093-02
25C	1990-1997	689-W0093-02
25-30 (1Carby)	93-Current	61N-W0093-00
30	1984-1986	689-W0093-02
30C	1989-1992	689-W0093-02
30D	89-2007	6J8-W0093-00 #
40-55 CV	90-Current	696-W0093-02*
40-50 3Cyl	1984-1988	6H4-W0093-**01**
40-50 3Cyl	89-Current	6H4-W0093-**03**
F40	1999	62Y-W0093-00
F50	95-97,99-00	62Y-W0093-00
60-70	84-Current	6H3-W0093-02**
60-70	1992-Current	6H1-W0093-10**
75-85	81-83, 93-97 , 01-06	6H1-W0093-01
80-90	1989-1991	6H1-W0093-**01**
80	1992-1996	6H1-W0093-**10**
90	92-97 , 00-12	6H1-W0093-**10**
F80-F100	1999-2002	67F-W0093-**00**
V4-V8	All 1 Float	6G5-W0093-10 #
V4-V6	All 2 Float	6E5-W0093-06
225-250 V6	90-03, 76 °	61A-W0093-01

* Enough to rebuild 2 Carburettors

** Check Model for Correct Application

Enough to rebuild 3 Carburettors





Carb Kit
25-30 HP 84-97
Part No: 689-W0093-02

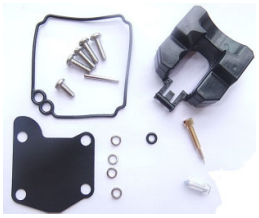
Carb Kit
20-25HP 88-Current
2 Carby
Part No: 6L2-W0093-00



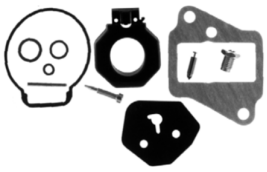
Carb Kit
All 2 HP
Part No: 6A1-W0093-01



Carb Kit
All 3 HP
6-8 HP 84-Current
Replaces: 6NO-W0093-00
Part No: 6G1-W0093-00



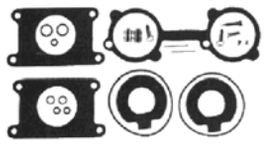
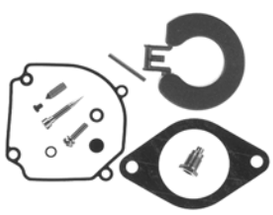
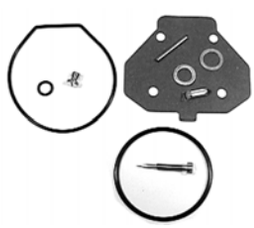
C arb Kit
9.9-15 HP 96-Up
Part No: 63V-W0093-00



Carb Kit
9.9-15 HP 85-95
Part No: 6E7-W0093-04

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 Carb Kit 30 HP 89-07 3 Carby **Part No: 6J8-W0093-00**	 Carb Kit 25- 30 HP 93-Current 1 Carby **Part No: 61N-W0093-00**	 Carb Kit 40-55CV 90-Current **Part No: 696-W0093-02**
 Carb Kit 40-50 HP 3 Cyl 88-Current **Part No: 6H4-W0093-03**	 Carb Kit F 40 / F50 HP Replaces: 809594A1 **Part No: 62Y-W0093-00**	 Carb Kit ****CHECK MODEL/APP CHART** 1984-Current 60-70 HP **Part No: 6H3-W0093-02**
 Carb Kit ****CHECK MODEL/APP CHART** 60-70 HP, 80-90HP Replaces: 6H2-W0093-10 **Part No: 6H1-W0093-10**	 Carb Kit 75-90 HP Replaces: 688-W0093-00 **Part No: 6H1-W0093-01**	 Carb Kit 1999-02 F80-F100 **Part No: 67F-W0093-00**
 Carb Kit Single Bowl V4/V6 **Part No: 6G5-W0093-10**	 Carb Kit Double Bowl V4/V6 **Part No: 6E5-W0093-06**	 Carb Kit 90-03 V6 76° 225-250 HP **Part No: 61A-W0093-01**

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Carb Kit
40-50 Cyl 84-88
Part No: 6H4-W0093-01



Needle
25-30 HP
Part No: 61N-14392-00



Needle and Seat
40-50 HP
Part No: 6H4-14590-00



Needle and Seat
VARIOUS MOTORS
40-90 HP 2 STROKE
80-100 4 STROKE
Replaces: 6H3-14590-01
Part No: 692-14590-00



Float Bowl Gasket
V4 / V6
Part No: 64D-14384-00



Carb Mount Gasket
V4 / V6
Part No: 6E5-14198-A1



Carb Mount
75-90 HP 3 Cyl
Part No: 688-14198-00



Carby Gasket
Part No: 6J8-24432-00

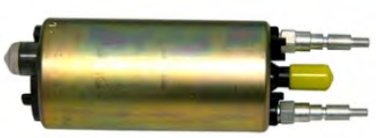


Reed Block Gasket
V4 / V6
Part No: 6E5-13621-A1



30mm Intank EFI
Fuel Pump F40/
F40L 2006-2020

Part No: 69BG-13910-01-00



High Pressure Fuel Pump
200HP 1998, 225-250HP 97-99
Replaces: 65L-13907-00
Part No: 809088T-1



High Pressure Fuel Pump
Fits
115/FL115,F200/FL200
F225/FL225,F300/FL300, F350/FL350
Replaces:
68V-13907-00/02/03

Part No: 6AW-13907-00



High Pressure Fuel Pump
F50 F60 F70 F75 F90 T50 T60 2005-2018
Fits some Z150HP 2 Stroke HPDI Motors
Replaces: 880889T02, 8M0065218,
68F-13907-00 **Part No: 6C5-13907-00**



High Pressure Fuel Pump
F200,225,250 – FL200,225,250
Various Years (refer Yamaha program for correct application)
Replaces 69J-24410-01 & 69J-24410-02
Part No: 69J-24410-00

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Fuel Pump
25-90 HP 2 Stroke
Does not come with a mounting gasket
Replaces: 6A0-24410-01
Part No: 692-24410-01



Fuel Pump
V4/ V6 2 Stroke
Does not come with a mounting gasket
Part No: 6E5-24410-01



Fuel Pump
25-60hp 4 Stroke
Replaces: 62Y-24410-02/03
Part No: 62Y-24410-04



6 -9.9 HP 4 Stroke
Part No: 68T-24410-01



9.9-15 HP 4 Stroke
2005- Up
Part No: 66M-24410-11



F30/40 09-16, F50/60 05-16, FT50 05-07, FT60 05-14
Part No: 6C5-24410-00



3-15HP VARIOUS MOTORS
Part No: 6G1-63V F/PUMP KIT



Inner & Outer Fuel Pump
Diaphragm Kit
FOR ENGINE BLOCK MOUNTED FUEL PUMPS ONLY
Does not come with Mtg gasket
25-90 HP
Part No: 648-24410-00



Inner & Outer Fuel Pump
Diaphragm Kit
90° V4 & V6 115-200 HP
76° V6 225-250 HP
Part No: 6E5-6G5 F/Pump



Fuel Pump Mtg Gasket
3 Cyl 25-90 HP, V4/V6
Part No: 650-24431-00



Part No: 6E0-24471-00



Part No: 677-24471-00



Part No: 677-24411-00

VARIOUS HIGH PRESSURE FUEL PUMPS AND BOOST PUMPS IN STOCK
PLEASE CALL FOR YOUR APPLICATION AS IT MAY BE AVAILABLE

PLEASE HAVE MODEL NUMBER AVAIL TO ENSURE CORRECT PART CAN BE PROVIDED

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Part No: 6G8-24411-00



Part No: 6G8-14368-00



Part No: 6G1-24471-00



Part No: 6J8-24471-00



Part No: 648-24434-01



Part No: 663-24411-00



Part No: 6E5-24411-00



Part No: 6E5-24471-00



Part No: 648-24411-00



Part No: 648-24435-02



Fuel Pump/Carby Gasket
Part No: 6L2-24435-00



Part No: 6H3-24411-10



Part No: 6H3-24434-10



Carby Float Gasket
Part No: 69W-14384-00



Primer Hose & Bulb 5/16” 8mm
Part No: 6Y1-24306-01

Primer Bulb



For 5/16” Hose 8mm
Part No: 6Y1-24360-02

For 1/4” Hose 6mm
Part No: 6YL-24360-63
For 3/8” Hose 10mm
Part No: 174511

Fuel Hose – Sold per Metre



4mm
Part No: VP1004

6mm
Part No: VP1006

5/16 (8mm)
Part No: 116-315-0560

3/8 (10mm)
Part No: 116-3154-1000



INLINE FUEL FILTERS

(¼” Glass)
Part No: 35-16494G

5/16” Hose 8mm
Part No: 35-816296-1

1/4” Hose 6mm
Part No: 35-16494

3/8” Hose 10mm
Part No: 398319

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 Tank Connector To suit VP3041 Fuel Connector **Part No: VP3073**	 S/S Filter Adapter **Part No: VP25010**	 Filter **Part No: 35-60494**

Tails



1/8” x 5/16” **Part No: P30502**	1/4” x 5/16” **Part No: P30504**	1/4" x 3/8 ” **Part No: P30604**	Elbow Tail 1/4" x 5/16” **Part No: P3433**

 Filter **Part No: VPR35-60494**	 Filter Kit	 Filter / Clear Bowl **Part No: VPRK35-60494**
 Universal inline Filter **Part No: 646-24251-02**	 VARIOUS 4-30HP 2 & 4 STROKE Replaces 369-02230-0 & 35-16248 **Part No: 68T-24251-00**	 Fuel Filter 4 ST 150-250 HP Replaces: 65L-24563-00 **Part No: 35-888289T2**

 Inline Mini Fuel Filter 5mm 3/16 **Part No: VP191**	 Fuel Filter 4 St 9.9 - 40 HP 98-09 Replaces: 65W-24251-00, 65W-24251-10 **Part No: 35-16494**	 Fuel Filter 4 Stroke 30-100hp 05-Up Replaces: 35-892758001 **Part No: 6C5-24251-00**	 Fuel Filter 4 Stroke 75-115 HP **(WITHOUT SENSOR)** **Part No: 68V-24563-00**

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O-ring
Replaces: 93210-32738
Part No: 93210-37M25

Fuel Filter
Replaces: 61N-24560-10, 655-24560-00, 655-24560-01, 655-24560-60
Part No: 61N-24560-00-00



Fuel Filter
4 Stroke 30-115 HP 2006-Up
(WITH SENSOR)
Replaces: 6D8-24563-00
Part No: 6D8-WS24A-00



O-ring
Replaces: 93210-32738
Part No: 93210-37M25

Fuel Filter
Various Motors
115-225HP 1994-Up
Part No: 6R3-24560-00



Fuel Filter
F150-350HP
Replaces: 6P3-24563-00
Part No: 6P3-WS24A-01



Fuel Connector
Part No: 6Y1-24305-01 Deluxe
Part No: VP3041 Standard



Sump Bung Washer
14mm I.D.
Part No: 90430-14M09



Oil Filter
9.9 HP 4 Stroke
Replaces: 825467A1
Part No: 6G8-13440-00



Oil Filter
15400-PFB-004/
5GH-13440-60



Oil Filter
Part No:
5GH-13440-00/70



Oil Filter
Part No:
69J-13440-00



Alloy Filter Adapter
Includes 2 x 5/16 tails
Part No: 89876A3



Filter Kit (S/S Head)
Includes 5/16" Tails
Part No: VPS35-60494A4



Filter Kit (Alloy Head)
Includes 5/16" Tails
Part No:
35-60494A4



Oil Filter
Part No: N26-13440-00



Mini Racor Kit
Part No: VP3350



Mini Racor Filter
Part No: VP3355

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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRC/K 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRC/KSS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring

4-Stroke Oil Filter Applications

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B **2002 – CURRENT (CHECK MODEL)**	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A **2008- CURRENT (CHECK MODEL)**	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP **GEN 5GH-13440-60**	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP **GEN 5GH-13440-70**	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI **1B366823-UP**	MERCURY	35-877761
75-115HP EFI **2B080987 & UP A/M**	MERCURY	5GH-13440-00/70
75-115HP EFI **2B080987 & UP GEN**	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
V6/V8 LATE MODEL (NOT VERADO)	MERCURY	35-8M0123025 GEN
25-70HP GENUINE	SUZUKI	**16510-87J00**
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED **LATER MODELS**	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50
5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30

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 ID: 9.9 OD: 36 H: 14.5 **Part No: 6L5-44352-00**	 ID: 11.15 OD: 47.5 H: 13.7 **Part No: 646-44352-00**	 ID: 11 OD: 40 H: 12.6 **Part No: 6E0-44352-01**	 ID: 14 OD: 69.5 H: 13.1 Replaces: 656-44352-00, 694-44352-00 **Part No: 6GO-44352-00**
 ID: 14 OD: 40 H: 22 Replaces: 47-95611M **Part No: 662-44352-00**	 ID: 12.85 OD: 53 H: 14 **Part No: 63V-44352-01**	 ID: 13 OD: 40 H: 22 **Part No: 682-44352-00**	 ID: 11.7 OD: 52.8 H: 14 **Part No: 68T-44352-00**
 ID: 16.15 OD: 69.5 H: 12.8 Replaces: 664-44352-00 **Part No: 689-44352-02**	 ID: 16.1 OD: 51 H: 19 Replaces: 879127 **Part No: 6H4-44352-00**	 ID: 18.05 OD: 51.80 H: 19.05 Replaces: 697-44352-00, 879124 **Part No: 6H3-44352-00**	
 ID: 20.01 OD: 58 H: 30 Replaces: 879120 **Part No: 688-44352-00**	 ID: 20 OD: 58.2 H: 34.7 **Part No: 67F-44352-00**	 ID: 22.45 OD: 89 H: 31 Replaces: 879126 **Part No: 6E5-44352-00**	 ID: 24.85 OD: 89 H: 36 **Part No: 6AW-44352-00**
 ID: 11.9 OD: 40 H: 18 **Part No: 6G1-44352-00**	 ID: 14.1 OD: 51 H: 19 Replaces: 879128 **Part No: 6L2-44352-00**	 ID: 16 OD: 69.8 H: 22.1 Replaces: 676-44352-00, 47-99971M **Part No: 6F5-44352-00**	 ID: 22.6 OD: 88.5 H: 35.5 **Part No: 6CE-44352-00**

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Repair Kit (Inc Housing)
Part No: 6E0-W0078-01



Repair Kit
Part No: 63V-W0078-00



Repair Kit
Part No: 682-W0078-A1



Repair Kit
Part No: 6L2-W0078-00



Repair Kit
Part No: 694-W0078-00



Repair Kit
Part No: 689-W0078-00



Repair Kit
Part No: 6J8-W0078-00



Repair Kit
Replaces: 6EE-W0078-00
Part No: 6BX-WG078-00



Repair Kit
Replaces: 69P-W0078-00
Part No: 61N-W0078-00



Repair Kit
Part No: 66T-W0078-00



679-44316-A0 Sold Separately

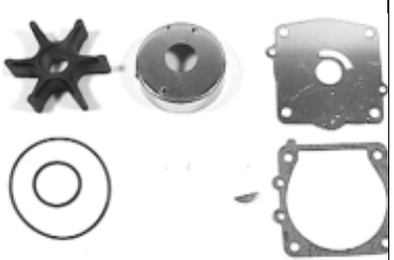
Repair Kit Replaces: 679-W0078-00
Part No: 676-W0078-00

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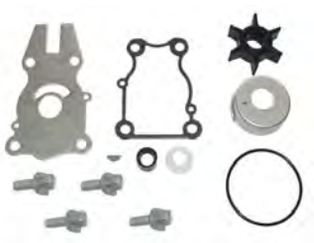
 Repair Kit **Part No: 6H4-W0078-00**	 Repair Kit **Part No: 6BG-W0078-00**	 Repair Kit **Part No: 688-W0078-00**	 Repair kit **Part No: 67F-W0078-00**
 Repair Kit **Part No: 6G5-W0078-00**	 Repair Kit **Part No: 692-W0078-00**	 Repair Kit Replaces: 6S1-W0078-00 **Part No: 61A-W0078-01**	 Repair Kit **Part No: 68T-W0078-00**
 Repair Kit **Part No: 68V-W0078-00**	 Repair Kit **Part No: 6N6-W0078-00**	 Repair Kit Replaces: 6G1-W0078-A0 **Part No: 6N0-W0078-00**	

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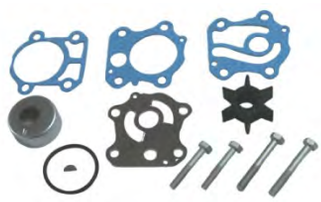
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Repair Kit
Part No: 63D-W0078-01



Repair Kit
Part No: 6H3-W0078-00



Repair Kit
Part No: 663-W0078-00



Repair Kit
Part No: 6P2-W0078-00

GENUINE IMPELLER INC



Repair Kit
Part No: 6AW-W0078-00



Repair Kit
Part No: 6CJ-W0078-00



Repair Kit
Part No: 6AH-W0078-00



Includes
Genuine
Impeller

Repair Kit
Part No: 6CE-W0078-00



Repair Kit
Part No: 697-W0078-00



Repair Kit
Part No: 6E5-W0078-00



Repair Kit
Part No: 6CB-W0078-00

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 Water Pump Housing **Part No: 63V-44301-00**	 Water Pump Housing Replaces: 61N-44311-00 **Part No: 69P-44311-00**	 Water Pump Housing **Part No: 6L2-44311-00**	 Water Pump Housing **Part No: 689-44311-03**
 Water Pump Housing **Part No: 688-44311-01**	 Water Pump Housing Replaces: 663-44311-02 **Part No: 6J8-44311-00**	 Water Pump Housing **Part No: 682-44300-01**	 Water Pump Housing **Part No: 66T-44311-00**
 Water Pump Housing **Part No: 676-44311-00**	 Water Pump Housing **Part No: 6E5-44311-00**	 Water Pump Housing **Part No: 67F-44311-00**	 Water Pump Hsg Replaces: 6N0-G4311-00, 6G1-44311-00 **Part No: 6GH-44311-00**
 Water Pump Housing **Part No: 63D-44311-00**	 Water Pump Housing **Part No: 6H3-44311-00**	 Water Pump Housing **Part No: 6AW-44311-01**	 Water Pump Housing **Part No: 61A-44311-01**

Water Pump Housing
Part No: 6CE-44311-01



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		 **EMPTY HOUSING ONLY** **SEALS 63D-45344 OR 66T-45344** **& O'RING 93210-48MG8** SOLD SEPERATELY
Water Pump Base/ Lower Housing Replaces: 6D8-44341-00, 6D8-WS443-00 Oring (93210-46044) & Seals (93101-25M03) **NOT INCLUDED** **Part No: 688-44341-01-94**	Water Pump Base / Lower Housing **Inc's 93101-25M57 Seals and 93210-48MG8 O'Ring** Replaces: 63D-W4434-00 **Part No: 63B-Y429H-K1**	CALL FOR THE CORRECT SEALS FOR YOUR MOTOR Replaces: 63D-44341-00 **Part No: 6BG-44341-00**

 Wear Plate **Part No: 6E0-44323-00**	 Wear Plate **Part No: 63V-44323-00**	 Wear Plate **Part No: 682-44323-00**	 Wear Plate **Part No: 67F-44323-00**

 Wear Plate **Part No: 6L2-44323-00**	 Wear Plate **Part No: 689-44323-00**	 Wear Plate **Part No: 676-44323-00**	 Wear Plate **Part No: 6E5-44323-00**	 Wear Plate **Part No: 694-44323-00**
 Wear Plate Replaces: 69P-44323-00 **Part No: 61N-44323-00**	 Wear Plate **Part No: 66T-44323-00**	 Wear Plate Replaces: 6G5-44323-00 **Part No: 61A-44323-00**	 Wear Plate **Part No: 663-44323-00**	 Wear Plate **Part No: 6AW-44323-00**
 Wear Plate **Part No: 6H3-44323-00**	 Wear Plate **Part No: 688-44323-00**	 Wear Plate **Part No: 68V-44323-00**	 Wear Plate **Part No: 63D-44323-00**	 Wear Plate **Part No: 655-44323-00**

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 **Part No: 61A-44322-00**	 Replaces: 69P-44322-00 **Part No: 61N-44322-00**	 **Part No: 63D-44322-00**	 **Part No: 63V-44322-00**
 **Part No: 67F-44322-00**	 **Part No: 676-44322-00**	 **Part No: 682-44322-00**	 **Part No: 689-44322-00**
 **Part No: 6E0-44322-02**	 **Part No: 6E5-44322-00**	 Replaces: 663-44322-00 **Part No: 6H3-44322-00**	 **Part No: 688-44322-00**
 **Part No: 6L2-44322-00**	 Washer **Part No: 90206-22M19**	 Washer **Part No: 90201-22M01**	 Woodruff Key 6-70 HP Replaces: 90280-03024 **Part No: 90280-03M03**
 Woodruff Key 80-100 HP **Part No: 90280-04M04**	 Woodruff Key 115 HP-Up **Part No: 90280-04M05**	 Collar V4/ V6 **Part No: 61A-45527-00**	 Water Pump Spacer **Part No: 61A-45538-00**

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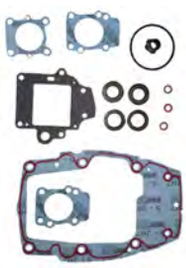
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YAMAHA GEAR CASE SEAL KITS

HP	Year	Part Number
6-8	1984 - Current	6G1-W0001-21
9.9 / 15	1983 - 95	682-W0001-21
9.9 / 15	1995 - Current	63V-W0001-21
25	1997 - 02	6J8-W0001-21
20 / 30 1 Carby	1981 - 94	689-W0001-21
20 / 25 2 Carby	1988 - Current	6L2-W0001-21
25 / 30	2001 - Current	61N-W0001-21
30 3 Cyl	1987 - Current	6J8-W0001-21
40/ 50 3 Carb	1984 - 89	6H4-W0001-21
40 2 Cylinder	1982 - 95	676-W0001-21
40 / 50 / 60	1995 - Current	63D-W0001-21
FT25/F30/F40	2003-2009	67C-W0001-22
50	1985 - 91	6H4-W0001-21
60 / 70	1984 - Current	6H3-W0001-21
F60	2002-2006	63D-W0001-21
C, P75	1994 - 99	688-W0001-21
E75	1995 - 00	688-W0001-21
F75	2003-Current	67F-W0001-21
C80	1997	688-W0001-21
F80	1999-2013	67F-W0001-21
C85	1992 - 96	688-W0001-21
CV85E	1989 - 91	688-W0001-21
90	1992 - 02	688-W0001-21
B90	1998 - 99	688-W0001-21
C90	1997 - 01	688-W0001-21
F90	2003 - Current	67F-W0001-21
F100	1999-03	67F-W0001-21
F100	2002-04	68V-W0001-21
115	1986 - Current	6E5-W0001-21
F115	2000-13	68V-W0001-21
130 TRP	1986 - Current	6E5-W0001-21
150 (2&4 STROKE)	1984-97, 2000-13	6G5-W0001-21
175, 200 (2&4 STROKE)	1984-95, 2000-13	6G5-W0001-21
225	1984 - 96	6G5-W0001-21
225	96-98, 00-06	61A-W0001-21
250	90-95, 01-03	61A-W0001-21



Gear Case Seal Kit
Replaces: 6N0-W0001-21
Part No: 6G1-W0001-21



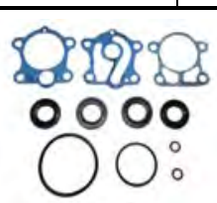
Gear Case Seal Kit
Part No: 682-W0001-21



Gear Case Seal Kit
Part No: 63V-W0001-21



Gear Case Seal Kit
Part No: 67F-W0001-21



Gear Case Seal Kit
Part No: 6J8-W0001-21



Gear Case Seal Kit
Part No: 689-W0001-21



Gear Case Seal Kit
Part No: 6L2-W0001-21

YAMAHA

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Gear Case Seal Kit
Part No: 61N-W0001-21



Gear Case Seal Kit
Part No: 6H4-W0001-21



679-44316-A0 Not in Kit sold separately

Gear Case Seal Kit
Part No: 676-W0001-21



Gear Case Seal Kit
Replaces: 69W-W0001-20
Part No: 63D-W0001-21



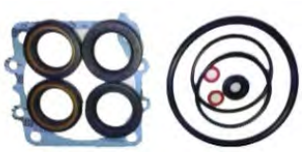
Gear Case Seal Kit
Part No: 67C-W0001-22



Gear Case Seal Kit
Part No: 6H3-W0001-21



Gear Case Seal Kit
Replaces: 6H2-W0001-20
Part No: 688-W0001-21



Gear Case Seal Kit
Part No: 6E5-W0001-21



Gear Case Seal Kit
Part No: 6G5-W0001-21



Gear Case Seal Kit
Replaces: 65L-W0001-CO
Part No: 61A-W0001-21



Gear Case Seal Kit
Part No: 68V-W0001-21



Yamaha Gearbox
Drain Washer 5 Pack
Replaces: 90430-08020, 90430-08003
Part No: YSG-14090-90



Yamaha Seal Damper Guide
Part No: 663-45376-00



Yamaha Damper Seal
Part No: 688-45375-00

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COVER NUTS / RETAINING NUTS

			
Cover Nut 20-30 HP **Part No: 664-45384-02**	Cover Nut 40-50 HP **Part No: 697-45384-00**	Cover Nut 60-90 HP and V4 2 St 80-115 HP 4-Stroke **Part No: 688-45384-00**	Cover Nut V6 **Part No: 6G5-45384-00**

YAMAHA PROP COMPONENTS

			
20mm Length **Smaller Motors** Cotter Pin **Part No:** **91490-30020**	Cotter Pin **Part No:** **91490-30030**	Nut **Part No:** **90171-16011**	Spacer **Part No: 66T-45997-00**

Fits Models: F30 HP (2001-05), F40 HP (2000-05), F50 HP (2001, 2003, 2005), F60 HP (2002-05)



Nut
Part No: 90171-16011

Fits Models: F50 HP (2002, 2004), F75 HP (2003-05), F80 HP (1999-03), F90 HP (2003-05), F100 HP (1999-02), FT 80 HP (2003),T50 HP (2001-05), T60 HP (2003-05), 60 HP (2004-05), 70 HP (2004-05), 90 HP (2004-05)

				
Cotter Pin **Part No:** **91490-30030**	Cotter Pin **Part No:** **91490-30030**	Nut **Part No:** **90171-14013**	Washer **Part No:** **92990-14200**	Spacer **Part No:** **689-45997-00**

Fits Models: C25 HP (1991-97), C30 HP (1991-97), CV25 HP (1990), CV30 HP (1989-90), F25 HP (1989-2005), 25 HP (1984-2005), 30 HP (1984-87, 1989-93, 1996-99, 2001-02)

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YAMAHA PROP COMPONENTS

			
Cotter Pin **Part No: 91490-40030**	Nut **Part No: 90171-18M04**	Washer **Part No: 92990-18200**	Spacer **Part No: 688-45997-01**

Fits Models: B-115HP (1998-99), C-115HP (1991-00), C-150HP (1996, 1998-99), D-150HP (1997-99), DX-150HP (1999-05), F-115HP (2000-05), F-150HP (2004-05), F-200HP (2002-05), F-225HP (2002-05), F-250HP (2005), L-115HP (1998), L-130HP (1989-01), L-150HP (1986-99), L-200HP (1986-99), L-225HP (1994-99), L-250HP (1990-99), LF-115HP (2000-05), LF-150HP (2004-05), LF-200HP (2002-05), LF-225HP (2002-05), LF-250HP (2005), LX-150HP (1999-01), LX-200HP (1999-01), LX-225HP (2000-03), LX-250HP (2000-03), LZ-150HP (2000-05), LZ-200HP (2000-05), LZ-250HP (2003-05), LZ-300HP (2004-05), P-115HP (1993-96), P-150HP (1991-99), P-175HP (1994-99), P-200HP (1991-99), PW-150HP (1998), PX-150HP (1999), S-115HP (1996-99), S-130HP (1996-1999), S-150HP (1996-99), S-175HP (1996-99), S-200HP (1996-99), S-225HP (1996-99), S-250HP (1996-99), SX-150HP (1999-04), SX-200HP (1999-05), SX-225HP (2000-03), SX-250HP (2000-03), V-150HP (2000-05), V-175HP (2000), V-200HP (1989-99), V-225HP (1989-99), VX-150HP (2000-01, 2003-04), VX-200HP (2000-05), VX-225HP (2000-04), VX-250HP (2002-04), VX-300HP (2004), VZ-150HP (2000-03, 2005), VZ-175HP (2001-03, 2005), VZ-200HP (2001-03, 2005), VZ-225HP (2003, 2005), VZ-250HP (2003, 2005), VZ-300HP (2005), Z-150HP (2000-05), Z-175HP (2001-05), Z-200HP (2000-05), Z-250HP (2003-05), Z-300HP (2004-05), 115HP (1984-05), 130HP (1988-04), 150HP (1985-01, 2003-05), 175HP (1985-95, 1997, 2000), 200HP (1984-98), 225HP (1990-97), 250HP (1990-92, 1994-95)

			
Cotter Pin **Part No: 91490-40030**	Nut **Part No: 90171-16011**	Washer **Part No: 90201-17M00**	Spacer **Part No: 688-45997-01**

Fits Models: B-90HP (1989-99), C-60HP (1996-01), C-70HP (2000-01), C-75HP (1994-96, 1998-99), C-80HP (1997), C-85HP (1991-96), C-90HP (1997-01), CV-85HP (1989-90), E-60HP (1995-00), E-75HP (1995-00), P-60HP (1991-99), P-75HP (1996-99), S-75HP (1996), T-50HP (1996-00), 60HP (2001-03), 70HP (1984-03), 90HP (1984-03)

			
Cotter Pin **Part No: 91490-30040** **Part No: 91490-40030**	Cotter Pin **Part No: 91490-30030**	Nut **Part No: 90171-16011**	Spacer **Part No: 670-45997-00**

Fits Models: C-40HP (1991-93, 1995-02), C-50HP (1998-01), C-55HP (1991-95), CV-40HP (1990), CV-55HP (1989), E-48HP (1995, 1997-00), F-40HP (1999), F-50HP (1996-00), P-40HP (1998), P-50HP (1991-96), 40HP (1984-85), 50HP (1986-97, 1999-05)

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YAMAHA
THROTTLE CABLES

PART NO:	APPLICATION
6L2-26301-00	9.9-25 HP
676-26311-00	40A HP 2 Cylinder
689-26311-03	6-8 HP, (20CM, MHU) 25D, (30A 3 Cyl)
61N-26311-00	25-30 CV 2 Cyl

Joint Link **Part No: 6H1-41237-00** (Replaces: 662-41237-01) 

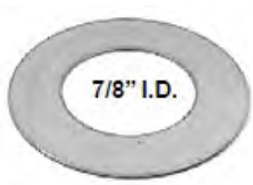
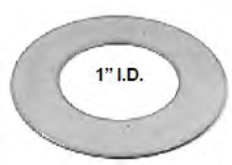
PROP NUTS

PART NO:	APPLICATION
90171-10M01	6-15 HP
90171-14013	25 HP
90171-16011	40-50 HP
90171-18M04	V4-V6

THRUST WASHER (SPACER)

66T-45997-00
663-45987-00
670-45997-00
688-45987-01
688-45997-01
689-45997-00

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 7/8" O.D. x 12" **Part No: STT-1**	 7/8" x 14 Pitch Stainless Steel Lock Nut **Part No: SLN-1**
 7/8" O.D. x 12-7/8" **Part No: STT-4**	 7/8" x 14 Pitch Stainless Steel Jam Nut **Part No: SLN-3**
 1.0" O.D. x 12-1/16" **Part No: STT-2**	 7/8" Tilt Tube Thrust Washer **Part No: VTT-WST**
 Yamaha Tilt Tube Bushing 1.0" Replaces: 90386-25M31-00 **Part No: VTT-BY**	 OMC Tilt Tube Thrust Washer **Part No: VTT-TW**

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Yamaha Identification Letter

Letter	Year
Q	1982
P	1983
L	1984
K	1985
J	1986
H	1987
G	1988
F	1989
D	1990
C	1991
B	1992
A	1993
Z	1994
Y	1995
X	1996
W	1997
V	1998
U	1999
T	2000
S	2001
R	2002
Q	2003
P	2004
N	2005
K	2006
J	2007
H	2008
G	2009
F	2010
D	2011
C	2012
B	2013
A	2014
Z	2015
Y	2016
X	2017
W	2018

To identify the correct year, refer to the letter found in the bottom right hand corner of the ID Tag on the motor. **Note: This table is for AUSTRALIAN motors only**

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Tilt Tubes
Trim Motors Trim Motors VP
Water Pump Kits

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BRUSHES **PART NO**: **SR427**

STARTER
20-25 HP **2 Stroke** 77-79
50-65 HP **2 Stroke** 80-83
Replaces: 31100-95240, 31100-95242, S114-220, S114-221
Part No: 697-81800-10



BRUSHES **PART NO**: **SR426**

STARTER
VARIOUS 50-85 HP
2-Stroke 1980-00
Replaces: S114-407, S114-555, 31100-95310, 31100-95312, 31100-95313, 31100-95600
Part No: 31100-95601



BENDIX **PART NO**: **DV512**
BRUSHES **PART NO**: **SR412**

STARTER
Various 40-90 HP **2 Stroke**
Various 9.9-30 HP **4 Stroke**
Replaces: S108-112, S108-120, S108-94, 31100-94400 - 31100-94402, 3C8-76010-10, 31100-96310, 31100-96311
Part No: 3C8-76010-100



BRUSHES **PART NO**: **SR428**

STARTER
90-100, 150-225 HP
2-Stroke 1986-03
Replaces: S114-551, S114-674, 31100-87D00, 31100-87D10
Part No: 31100-92E00



BENDIX **PART NO**: **DV512**
BRUSHES **PART NO**: **SR428**

STARTER
115-140 HP **2-Stroke**
Replaces: S114-437, S114-673, 31100-94500, 31100-94510, 31100-94511, 31100-94512, 31100-94600, 31100-94601
Part No: 31100-94610



STARTER
90-140 HP **4-Stroke**
Replaces: S114-837, S114-837A, 5033799
Part No: 31100-90J00

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TRIM MOTOR
DF40-DF50 Up to 2000
Replaces: 38100-87J00-OEP
5031482 (OMC E40/50 1999-06)
Part No: 38100-87J-OEP



TRIM MOTOR
60-300 HP 4-Stroke 4 Bolt 2 Wire
Replaces: 38100-90J00, 38100-90J10, 38100-90J11, 38100-92J00, 38100-92J01, 38100-92J02, 38100-92J10, 38100-92J11, 38100-92J12, 38100-93J00,38100-93J01, 38100-93J02, 38100-93J03, 38100-96J00, 38100-96J01, 38100-96J10, 38100-96J11, 38100-96J12
Part No: 438529



NO LONGER AVAILABLE – ORDER IN ONLY
Trim Motor
DT90 91-97, DT100 91-00, DT150/200/225 91-Up, DT175 91-92 3 Bolt 2 Wire
Replaces: 38100-92E00-OED, 38100-87D10-OED
Part No: 38100-87D01-OED



TRIM MOTOR
69.5mm O-Ring Base
3 Bolt 3 Wire
DT150 87-96, DT175 87-92, DT200 88-97, DT225 90-00
Part No: 38100-87D01-0ED



TRIM MOTOR
4 Bolt 2 Wire
DT 40 1994-98
Part No: 38100-97E00-OED



Rectifier
Small Motors
Part No: 676-81970-00



Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White, Red, Black(Earth) All approx. 150mm long Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Universal T/T Switch
Dash Mounted
Part No: 174652



Universal Reg/Rect Kit 12V
Regulated to 13.8V
COL For use on Outboards with under flywheel lighting coil
Instructions Included
Part No: RR007CK

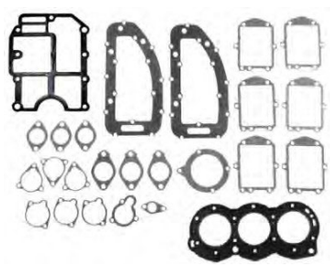
HEAT SINK COMPOUND: TYPE 29 WILL NOT HARDEN OR DRY OUT. RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, SUZUKI, TOHATSU AND YAMAHA ENGINES
Part No: 989-8109

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SUZUKI GASKET SET AND HEAD GASKET TABLE

2 STROKE ONLY

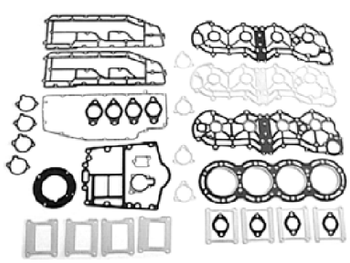
Model	Year	Cyl	Head Gasket	Gasket Set
6 HP	84-89	2	**11141-98101**	
8 HP	88-89	2	**NLA**	
9.9 HP	83-87	2	**11141-93901**	
9.9 HP	88-89	2	**NLA**	
15 HP	83-89	2	**11141-93901**	
20 HP	86-88	2	**11141-96311**	
25HP	83-88	2	**11141-96303**	
30HP (NOT INC 30C)	ALL YEARS	2	**11141-96303**	
35/40 HP	84-89	2	**11141-94401**	**11410-94826**
40 HP	83	2	**11141-94303**	
50 HP	83-84	2	**11141-95206**	
75/85 HP	83-87	3	**11141-95505**	**11400-95895**
65 HP	85-89	3	**11141-94701**	
75/85 HP	88-UP	3	**11141-95600**	**11403-95829**
90 HP	89-97	V4	**11141-87E90**	
100 HP	89-00	V4	**11141-87E90**	
115/140	ALL	4	**11141-94600**	**11400-94842**
150/200 HP	86	V6	**11141-87D90**	



Inline 3
Part No: 11400-95895



Inline 3
Part No: 11403-95829



Inline 4
Part No: 11400-94842



Replaces: 11141-87E20, 11141-87E10

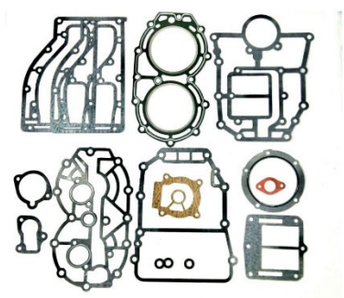
Part No: 11141-87E90



Part No: 11141-98101



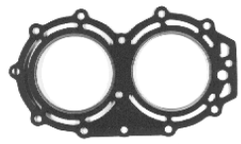
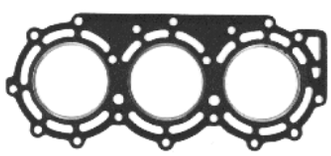
Part No: 11141-93901



Part No: 11410-94826

SUZUKI

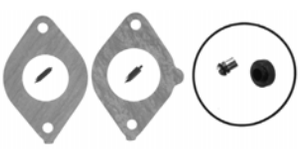
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 **Part No: 11141-95206**	 **Part No: 11141-94303**	 Replaces: 11141-94401-H17, 11141-94450 **Part No: 11141-94401**
DISCONTINUED  Replaces: 11141-92D01 **Part No: 11141-92001**	 **Part No: 11141-96311**	 Replaces: 11141-96344 **Part No: 11141-96303**
 **Part No: 11141-94701**	 **Part No: 11141-87D90**	 **Part No: 11141-95505**
 SUPERCEDED NEW STYLE  OLD STYLE Replaces: 11141-95621 11141-95620,11141-95611, 11141-95610 **Part No: 11141-95600**	 SUPERCEDED NEW STYLE  OLD STYLE Replaces: 11141-94506, 11141-94610, 11141-94620 **Part No: 11141-94600**	 Base Gasket 75/80 HP **Part No: 51211-95630**
	Loctite 518 Gasket Sealant Red 50ml Tube **Part No: 518**	

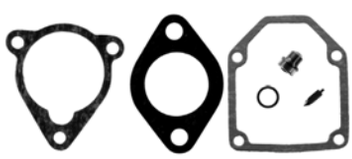
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SUZUKI CARBURETOR KITS

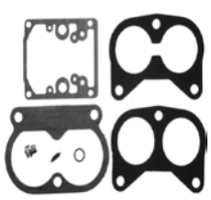
Model	Year	Part Number
DF25	ALL	**NLA**
DT25C	ALL	**13910-95D00**
DF30	ALL	**NLA**
DT30C	ALL	**13910-95D00**
DT35	87-1989	**13910-94400**
DT40C	84-1998	**13910-94400**
DT40	80-1998	**13910-94400**
DT55	85-1997	**13910-94701**
DT65	85-1997	**13910-94400**
DT75	83-1997	**13910-94701**
DT85	80-2000	**13910-94400**
DT90	89-1997	**13910-87D00**
DT100	89-2001	**13910-87D00**
DT115	81-2001	**13910-94701**
DT140	81-2001	**13910-94400**
DT150	86-1994	**13910-87D00**
DT175	87-1992	**13910-87D00**
DT200	86-1992	**13910-87D00**



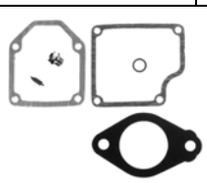
Carburettor Kit
Part No: 13910-95D00



Carburettor Kit
Part No: 13910-94701



Carburettor Kit
Part No: 13910-87D00



Carburettor Kit
Part No: 13910-94400



Fuel Pump
Mounting Gasket
Part No: 650-24431-00



Fuel Pump
9.9 – 65 HP
(External Pump)
DT25C-DT40C
Replaces: 15100-94300,
15100-94311
Part No: 692-24410-01



Fuel Pump
(External Pump)
Diaphragm Kit
9.9-65 HP 2 stroke
Part No: 648-24410-00

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Primer Bulb and
Hose 5/16" 8mm
Part No: 6Y1-24306-01



For 5/16" Hose 8mm
Part No: 6Y1-24360-02

Primer Bulb

For 1/4" Hose 6mm
Part No: 6YL-24360-63
For 3/8" Hose 10mm
Part No: 174511



Fuel Hose – Sold per Metre

4mm	**Part No: VP1004**
5/16 (8mm)	**Part No: 116-315-0560**
1/4 (6mm)	**Part No: VP1006**
3/8 (10mm)	**Part No: 116-3154-1000**

Inline Fuel Filter



5/16" 8mm Hose	**Part No: 35-816296-1**
1/4" Hose 6mm	**Part No: 35-16494**
3/8" Hose 10mm	**Part No: 398319**

FUEL FILTERS



Fuel Hose Tie Strap (100pk)
Part No: 320107



Fuel Filter
DF 6-15HP
Replaces: 15410-98500
Part No: 5032238



O-ring
Replaces: 93210-32738
Part No: 93210-37M25

Fuel Filter
Replaces: 15410-93400, 15410-94400, 15410-95500, 15410-95531, 826964M, 826964T, 95431M, 11931M, 80617M
Part No: 61N-24560-00-00



Fuel Filter
DF 25-140 HP
Part No: 15410-87J10

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4-STROKE OIL FILTER APPLICATIONS		
HP	**BRAND**	**PART NUMBER**
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B **2002 - CURRENT (CHECK MODEL)**	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A **2008- CURRENT (CHECK MODEL)**	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP **GEN 5GH-13440-60**	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP **GEN 5GH-13440-70**	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI **1B366823 – UP**	MERCURY	35-877761
75-115HP EFI **2B080987 & UP A/M**	MERCURY	5GH-13440-00/70
75-115HP EFI **2B080987 & UP GEN**	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED **LATER MODELS**	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839
5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50 **5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30**		

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SUZUKI IMPELLER / REPAIR KITS			
H/P Model	**Year**	**Impeller**	**W/P Repair Kit**
DT30	UP TO 2014	17461-96301	17400-96351
DT30	2015 -UP	17461-94L00	
DF30	2000-07	17461-96301	17400-96351
DF30A	2015-UP	17461-94L00	
DT35	1980-82	17461-94700	
DT35	1987-89	17461-96301	17400-96351
DT40	1980-83	17461-94700	
DT40C	1986-98	17461-96301	17400-96351
DF40	1999-10	17461-96301	17400-96351
DF40	2010-UP	17461-96301	
PU40 (Jet)	1989-UP	17461-96301	
DT50		17461-94700	17400-94700
DF50	1999-2010	17461-96301	17400-96351
DF50	2010-UP	17461-96301	
DT55	1985-97	17461-94700	17400-94700
DT60	1984	17461-95300	
DF60	1998-06	17461-87E00	17400-87E03
DF60	2008-09	17461-87E00	
DF60	2010-UP	17461-96301	
DT65	UP TO 1982	17461-94700	17400-94700
DT65	1985-97	17461-94700	17400-94700
DF70	1998-06	17461-87E00	17400-87E03
DF70	2008	17461-87E00	
DF70A	2009-UP	17461-87E00	17400-87L01
DT75	1983-97	17461-95300	17400-95550
DF80	2009-10	17461-87E00	17400-87E03
DF80A	2009-UP	17461-87E00	17400-87L01
DT85	1985-00	17461-95300	17400-95550
PU85 (Jet)	1989-97	17461-95300	
DT90	1989-97	17461-87E00	17400-87E03
DF90	2001-05	17461-94511	17400-90J11
DF90	2009-10	17461-87E00	

****GENUINE IMPELLERS ALSO AVAILABLE FOR YOUR CONVENIENCE****

SUZUKI IMPELLER / REPAIR KITS			
H/P Model	**Year**	**Impeller**	**W/P Repair Kit**
DT30	UP TO 2014	17461-96301	17400-96351
DT30	2015 -UP	17461-94L00	
DF30	2000-07	17461-96301	17400-96351
DF30A	2015-UP	17461-94L00	
DT35	1980-82	17461-94700	
DT35	1987-89	17461-96301	17400-96351
DT40	1980-83	17461-94700	
DT40C	1986-98	17461-96301	17400-96351
DF40	1999-10	17461-96301	17400-96351
DF40	2010-UP	17461-96301	
PU40 (Jet)	1989-UP	17461-96301	
DT50		17461-94700	17400-94700
DF50	1999-2010	17461-96301	17400-96351
DF50	2010-UP	17461-96301	
DT55	1985-97	17461-94700	17400-94700
DT60	1984	17461-95300	
DF60	1998-06	17461-87E00	17400-87E03
DF60	2008-09	17461-87E00	
DF60	2010-UP	17461-96301	
DT65	UP TO 1982	17461-94700	17400-94700
DT65	1985-97	17461-94700	17400-94700
DF70	1998-06	17461-87E00	17400-87E03
DF70	2008	17461-87E00	
DF70A	2009-UP	17461-87E00	17400-87L01
DT75	1983-97	17461-95300	17400-95550
DF80	2009-10	17461-87E00	17400-87E03
DF80A	2009-UP	17461-87E00	17400-87L01
DT85	1985-00	17461-95300	17400-95550
PU85 (Jet)	1989-97	17461-95300	
DT90	1989-97	17461-87E00	17400-87E03
DF90	2001-05	17461-94511	17400-90J11
DF90	2009-10	17461-87E00	

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Fuel Filter
DF 25-140 HP
Replaces: 5035974
Part No: 15410-87J30



Fuel Filter
DF 40A/50A/60A
Top Hose off centre
Part No: 15410-88L00



Fuel Filter
DF 70A/80A/90A
2009-UP
Replaces: 15410-87LL0
Part No: 15410-87L00



Fuel Filter
DF 150-200 HP
Top hose 180 degree
Part No: 15410-96J00



Fuel Filter
DF 200-250HP
(WITHOUT SENSOR)
Part No: 68V-24563-00



Fuel Filter Element
DF 200-300 HP
Replaces: 15412-93J00
Part No: 35-888289T2



Fuel Filter
DF100A,115A,140A
2011-UP
Part No: 15412-92J00



Fuel Filter
DF200-300 HP
Replaces: 15412-93J10
Part No: 6P3-WS24A-01



Fuel Filter
40-50 HP 4-Stroke
Replaces: 5031400
Part No: 15410-87J00



Fuel Filter
Rotate Bracket 180 deg for
DF140 HP to DF200HP
DF140/DF200/DF300 HP 04-10
Part No: 15440-93J00

Tails



1/8” x 5/16”
Part No: P30502

1/4” x 5/16”
Part No: P30504

1/4" x
3/8 ”
Part No: P30604

Elbow Tail
1/4" x 5/16”
Part No: P3433



Inline Mini Fuel Filter
5mm 3/16
Part No: VP191



Standard Fuel Connector
Up to 75 HP
Part No: VP3031



Fuel Connector
Up to 75 HP
Part No: VP3031 Deluxe



Fuel Connector
75 HP and Above
Part No: VP3069

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Fuel Connector
Up to 75 HP
Part No: VP3068



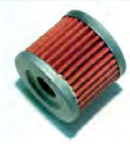
Fuel Connector
Female to
3/8" Hose Barb
75 HP and Above
Part No: VP3034



Fuel Connector
Female to
3/8" Barb **VP3032**
5/16" Barb **VP37260**
Up to 75 HP



4-Stroke Oil Filter
Fits 150-300 HP
Replaces: 16510-96J00,
16510-96J10
Part No: 16510-93J00



4-Stroke Oil Filter
Fits DF8A, DF9.9, DF9.9A, DF15,
DF20A
Replaces: 16510-45H10, 763364
Part No: 16510-05240



4-Stroke Oil Filter
Fits DF25, DF30, DF40,
DF50, DF60, DF70
GENUINE
Part No: 16510-87J00



4-Stroke Oil Filter
Fits up to 140HP
AFTERMARKET
Replaces: 16510-82703
Part No: 16510-92J00



High Pressure Fuel Pump
Replaces:
15200-87J00
15200-87J70
15200-90J00
1520-99E00
Part No: 6AW-13907-00



Thermostat 60
4 STROKE
70A,80A,90A 09-UP
90HP 01-08, 100HP 09-UP
115HP 01-UP 140HP 02-UP
150-175HP 06-10

200-250HP 04-UP, 300HP
07-10
Replaces: 17670-90J00,
17670-90J10, 17670-90J20
Part No: 67F-12411-00



Thermostat 60 °
4 STROKE
9.9-15HP 04-10,
25-30HP 00-07
35HP 87-89, 40HP 84-10
50HP 99-10, 60-70HP
98-09
2 STROKE
35C 87-89, 40C 86-97
Replaces:
17670-94403/94J00
Part No: 17670-94402



WITH AIR BLEED HOLE
Thermostat 60 °
4 STROKE
DF40A, DF50A, DF60A
2010-2014
Replaces: 17670-93954
Part No: 17670-93953



Sump Washer 12mm
Replaces 09168-12012
Part No: 90601-ZE2-000



Thermostat Gasket
25-30 HP 00-07
Part No: 17685-89J00



Thermostat Gasket
DT30
Part No: 17685-96300



Thermostat Gasket
60-70 HP 98-09
Part No: 17685-99E00



Thermostat Gasket
40-225 HP 87-2010
Part No: 17685-87D10

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SUZUKI IMPELLER / REPAIR KITS			
H/P Model	**Year**	**Impeller**	**W/P Repair Kit**
DT3.5	1983-84	17461-98501	
DT4	1985-98	17461-98501	17400-98652
DF4 / DF5 / DF6	ALL	17461-98501	17400-98661
DT5	1977-83	17461-98501	
DT5	1999-02	17461-98501	17400-98652
DT6	1984-02	17461-98501	17400-98551
DT8	1980-87	17461-98501	17400-98551
DT8C/9.9C	1988-97	17461-92D02	17400-92D01
DF8A/9.9A	2010-11	17461-93901	
DT9.9	1977-82	17461-93001	
DT9.9	1980-82	17461-93501	
DT9.9	1983-87	17461-93901	17400-93951
DF9.9, DF9.9TH	1997-06	17461-93901	17400-93951
DF9.9, DF9.9TH	2007-UP	17461-93901	
DF9.9A	2010-UP	17461-93901	
DF9.9B	2014	17461-93901	
DT14	1977-79	17461-93001	
DT15	1983-88	17461-93901	17400-93951
DT15C	1989-97	17461-93901	17400-93951
DF15	1997-06	17461-93901	17400-93951
DF15	2007-12	17461-93901	
DF15A	2013-14	17461-93901	
DT16	1977-82	17461-93001	
DT16	1980-82	17461-93501	
DT20	1977-79	17461-93001	
DT20	1986-88	17461-96301	17400-96351
DF20A	2013-17	17461-93901	
DT25	1977-82	17461-93001	
DT25	1980-82	17461-93001	
DT25	1983-88	17461-96301	17400-96351
DT25C	1989-00	17461-96301	17400-96351
DT25	2015-UP	17461-94L00	
DF25	2000-06	17461-96301	17400-96351
DF25A	2013-14	17461-96301	17400-96351
DF25A	2015 -UP	17461-94L00	

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SUZUKI IMPELLER / REPAIR KITS			
H/P Model	**Year**	**Impeller**	**W/P Repair Kit**
DT30	UP TO 2014	17461-96301	17400-96351
DT30	2015 -UP	17461-94L00	
DF30	2000-07	17461-96301	17400-96351
DF30A	2013-14	17461-96301	17400-96351
DF30A	2015-UP	17461-94L00	
DT35	1980-82	17461-94700	
DT35	1987-89	17461-96301	17400-96351
DT40	1980-83	17461-94700	
DT40C	1986-98	17461-96301	17400-96351
DF40	1999-10	17461-96301	17400-96351
DF40	2010-UP	17461-96301	
PU40 (Jet)	1989-UP	17461-96301	
DT50		17461-94700	17400-94700
DF50	1999-2010	17461-96301	17400-96351
DF50	2010-UP	17461-96301	
DT55	1985-97	17461-94700	17400-94700
DT60	1984	17461-95300	
DF60	1998-06	17461-87E00	17400-87E03
DF60	2008-09	17461-87E00	
DF60	2010-UP	17461-96301	
DT65	UP TO 1982	17461-94700	17400-94700
DT65	1985-97	17461-94700	17400-94700
DF70	1998-06	17461-87E00	17400-87E03
DF70	2008	17461-87E00	
DF70A	2009-UP	17461-87E00	17400-87L01
DT75	1983-97	17461-95300	17400-95550
DF80	2009-10	17461-87E00	17400-87E03
DF80A	2009-UP	17461-87E00	17400-87L01
DT85	1985-00	17461-95300	17400-95550
PU85 (Jet)	1989-97	17461-95300	
DT90	1989-97	17461-87E00	17400-87E03
DF90	2001-05	17461-94511	17400-90J11
DF90	2009-10	17461-87E00	

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SUZUKI IMPELLER / REPAIR KITS

H/P Model	Year	Impeller	W/P Repair Kit
DF90A	2009-UP	17461-87E00	17400-87L01
DF90	S/N 680686-889999	17461-94511	17400-92J00
DT100	1989-00	17461-87E00	17400-87E03
DF100	Up to S/N 981304	17461-94511	17400-92J00
DF100	S/N 981305 & UP	17461-94511	17400-92J21
DT115	1986-01	17461-94511	17400-94611
DF115	2001-05	17461-94511	17400-90J11
DF115A	2013 - UP	17461-94511	17400-92J21
DF115T	S/N 681518-983178	17461-94511	17400-92J00
DF115T	S/N 983179 & UP	17461-94511	17400-92J21
DF115Z	S/N 880001-980055	17461-94511	17400-92J00
DF115Z	S/N 980056 & UP	17461-94511	17400-92J21
DT140	1986-01	17461-94511	17400-94611
DF140	2001-10	17461-94511	17400-90J11
DF140A	2013 -UP	17461-94511	17400-92J21
DF140T	2002-05	17461-94511	17400-90J11
DF140T	S/N 682149-983645	17461-94511	17400-92J00
DF140T	S/N 983646 & UP	17461-94511	17400-92J21
DF140Z	2002-05	17461-94511	17400-90J11
DF140Z	S/N 680234-980353	17461-94511	17400-92J00
DF140Z	S/N 980354 & UP	17461-94511	17400-92J21
DT150	1986-03	17461-94511	17400-87D11
DF150	2006-UP	17461-94511	17400-96J00
DT175	1987-92	17461-94511	17400-87D11
DF175	2006-UP	17461-94511	17400-96J00
DT200	1986-00	17461-94511	17400-87D11
DT225	1990-03	17461-94511	17400-87D11
DF200	2004-UP	17461-93J00	17400-93J00
DF200AP	2015-2019	17461-9454	17400-96J00
DF225	2004-UP	17461-93J00	17400-93J00
DF250	2004-UP	17461-93J00	17400-93J00
DF250S	2008-UP	17461-93J00	17400-98J01
DF250AP	2013-UP	17461-93J00	17400-98J01
DF300	2007-UP	17461-93J00	17400-98J01
DF300AP	2012 -UP	17461-93J00	17400-98J01

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SUZUKI IMPELLER DIMENSIONS

Part Numbers and Replacements	Dimensions (mm)		
	Inside Diameter	Outside Diameter	Height
17461-98400, 17461-98401	10.00	41.00	13.50
17461-98402, 17461-98500	10.00	41.00	13.50
17461-98501,17461-98502	10.00	41.00	13.50
17461-98503, 17461-985L0,	10.00	41.00	13.50
17461-985M0, 5030188	10.00	41.00	13.50
17461-92D02	12.20	42.00	19.90
17461-93001,17461-93002	15.10	70.20	12.20
17461-93003, 17461-93004	15.10	70.20	12.20
17461-93900,**17461-93901**	13.20	40.00	22.00
17461-93902,17461-93903	13.20	40.00	22.00
17461-96903, 17461-939L0	13.20	40.00	22.00
17461-939M0	13.20	40.00	22.00
17461-96301,17461-96302	17.10	67.50	16.20
17461-96310, 17461-96311	17.10	67.50	16.20
17461-96312, 17461-964L0	17.10	67.50	16.20
17461-96400, 17461-96402	17.10	67.50	16.20
17461-94L00	17.10	60.20	14.00
17461-94700,17461-94701	17.30	67.50	19.00
17461-95200, 17461-95201	17.30	67.50	19.00
17461-95300,17461-95301	20.10	67.50	19.10
17461-95302, 17461-95500	20.10	67.50	19.10
17461-95501	20.10	67.50	19.10
17461-87E00,17461-87E10	22.20	78.50	26.00
17461-87E11, 17461-87E12	22.20	78.50	26.00
17461-94501, 17461-94502	24.20	89.00	31.80
17461-94503, 17461-94506	24.20	89.00	31.80
17461-94510,**17461-94511**	24.20	89.00	31.80
17461-94520, 17461-90J00	24.20	89.00	31.80
17461-90J01	24.20	89.00	31.80
17461-93J00	24.30	87.00	39.00
17461-93500, **17461-93501**	15.10	41.20	21.00

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 Impeller Replaces: 5030188 **Part No: 17461-98501**	 Impeller **Part No: 17461-92D02**	 Impeller **Part No: 17461-93001**	 Impeller **Part No: 17461-93901**
 Impeller **Part No: 17461-95300**	 Impeller Replaces: 5031417 **Part No: 17461-96301**	 Impeller **Part No: 17461-94700**	 Impeller **Part No: 17461-94L00**
 Impeller Replaces: 5035040 **Part No: 17461-93J00**	 Impeller Replaces: 5030722, 5030723 **Part No: 17461-87E00**	 Impeller Replaces: 5033542 **Part No: 17461-94511**	 Impeller **Part No: 17461-93501**
 Water Pump Cup DF70A/80A/90A 09-Up **Part No: 17413-99E11**	 Water Pump Cup VARIOUS DF90-DF140 **Part No: 17413-92J01**	 Water Pump Cup DF150-DF175 2006 - UP **Part No: 17413-96J01**	 Water Pump Cup DF200- DF250 04 –Up DF300 07- Up **Part No: 17413-93J02**
 Water Pump Housing DT 9.9 DT 15 **Part No: 17410-93910**		 Water Pump Housing DT20,25,30,DF40 **Part No: 17411-94421**	

SUZUKI

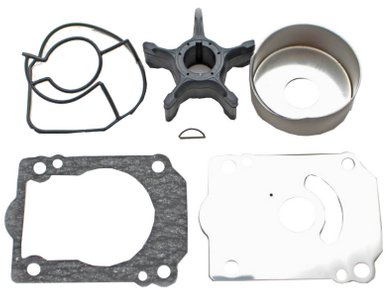
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 Impeller Repair Kit Replaces: 5035036 17400-93J02 **Part No: 17400-93J00**	 Impeller Repair Kit Replaces: 17400-986L0 **Part No: 17400-98661**	 Impeller Repair Kit **Part No: 17400-98551**
 Impeller Repair Kit **Part No: 17400-92D01**	 Impeller Repair Kit **Part No: 17400-93951**	 Impeller Repair Kit Replaces: 17400-96353, 17400-96403, 5031744 **Part No: 17400-96351**
 Impeller Repair Kit **Part No: 17400-98J01**	 Impeller Repair Kit Replaces: 17400-94701 **Part No: 17400-94700**	 Impeller Repair Kit Replaces: 17400-87E04 **Part No: 17400-87E03**

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Impeller Repair Kit
Replaces: 17400-95351
Part No: 17400-95550



Impeller Repair Kit
Replaces: 17400-96J02
Part No: 17400-96J00



Impeller Repair Kit
Part No: 17400-94611



Impeller Repair Kit
Part No: 17400-92J00



Impeller Repair Kit
Replaces: 17400-90J20, 5033541
Part No: 17400-90J11



Impeller Repair Kit
Part No: 17400-87D11



Impeller Repair Kit
Part No: 17400-98652



Impeller Repair Kit
Part No: 17400-92J21



Impeller Repair Kit
Part No: 17400-87L01



Wear Plate Gasket
Replaces: 17472-87E00, 17472-87E00-H17
Part No: 17472-87E10



Wear Plate
Replaces 17471-87E10
Part No: 17471-92J00



Water Pump Seal
Replaces; 17471-87E10
Part No: 17416-92J10



Water Pump Seal
Part No: 17416-92J00

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Suzuki Gear Case Seal Kits

HP/Model	Year	Part Number
DT25C, DT30C DF25, DF30	ALL	**25700-95D00**
DT40C,DF40,DF40A DF50,DF50A,DF60A	ALL	**25700-94400**
DT55, DT65	ALL	**25700-94700**
DF60, DF70	01-10	**25700-99E00**
DF60, DF70	98-00	**25700-87E00**
DT75, DT85	ALL	**25700-95500**
DT90	89-97	**25700-87E00**
DF70A,DF80A,DF90 A	08-UP	25700-87L00 **UNAVAIL**

HP/Model	Year	Part Number
DF90, DF100, DF115	UP TO 2008	**25700-90J01**
DT100	89-00	**25700-87E00**
DT115, DT140	ALL	**25700-94500**
DF140	ALL	**25700-92J00**
DT150	89-03	**25700-87D00**
DF150,DF175,DF200 DF225,DF250	ALL	**25700-93J00**
DT175	89-92	**25700-87D00**
DT200	89-00	**25700-87D00**
DT225	90-03	**25700-87D00**



Replaces: 25700-88L00, 5031456
Part No: 25700-94400



Part No: 25700-94700



Part No: 25700-99E00



Replaces: 25700-95501
Part No: 25700-95500



Part No: 25700-87E00



Part No: 25700-90J01



Part No: 25700-94500



Part No: 25700-92J00



Part No: 25700-87D00



Part No: 25700-93J00



Replaces: 25700-95D01
Part No: 25700-95D00



Suzuki Bung Washer 5 Pack
Replaces: 09168-10022
Part No: 5030071



Suzuki Crank Seal DT150/175/200 (UP TO 1994)
Part No: 09282-24004

GO TO MISCELLANEOUS SECTION AT THE BACK OF THE CATALOGUE FOR ALL ANODES

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Bar Anode
DF60-DF300 01-12
DT115-DT140 96-01
Part No: 55320-94900



Block Anode
4-Stroke
9.9-300HP 97-08
2-Stroke 4-200HP 83-03
Replaces: 55320-95310,
55320-95311, 5035786
Part No: CDZ9-49



Trim Tab Anode
DF25-30 00-10
DT20-DT35 86-00
Replaces: 55125-96310
Part No: CDZ9-50



Trim Tab Anode
DF 40/50 99-10
DF40A,50A,60A
DT40 83-98
DT55/65 85-97
DT75 86-97, DT85 91-00
Replaces: 55125-95301
Part No: 55125-95500



Trim Tab Anode
DT150 86-03, DT175 87-92
DT200 86-00, DT225 90-03
Replaces: 55125-87D00
Part No: CDZ9-51



Anode
Mounts inside water passage on
both intake and exhaust side
Replaces: 55321-87J01
Part No: 55321-87J00



Gear Case Anode
60-140HP 4 stroke
1998-UP
Replaces: 5032930
Part Number: 55321-90J01



Gasket
Part No:
11265-87E10



O-Ring
Part No:
09280-22019



Replaces OE: 335554
7/8” x 14 pitch Stainless Steel
Lock Nut
Part No: SLN-1



7/8” x 14 Pitch
Stainless Steel Jam Nut
Part No: SLN-3



7/8” O.D. x 12”
Part No: STT-1



1.0” O.D. x 12-1/16”
Part No: STT-2

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Gaskets/O Rings & Seals
Gearcase Seal Kits
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Water Pump Kits

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Primer Bulb and Hose
Hose 5/16” 8mm
Part No: 6Y1-24306-01

Primer Bulb



For 1/4” Hose
6mm
Part No:
6YL-24360-63

For 5/16” Hose
8mm
Part No:
6Y1-24360-02

For 3/8” Hose
10mm
Part No:
174511

Fuel Hose – Sold per Metre



4mm
Part No: VP1004

1/4 (6mm)
Part No: VP1006

5/16 (8mm)
Part No: 116-315-0560

3/8 (10mm)
Part No: 116-3154-1000

Inline Fuel Filter



(¼” Glass)
Part No: 35-16494G

5/16” Hose 8mm
Part No: 35-816296-1

1/4” Hose 6mm
Part No: 35-16494

3/8” Hose 10mm
Part No: 398319

Tails



1/8” x 5/16”
Part No: P30502

1/4” x 5/16”
Part No: P30504

1/4" x 3/8 ”
Part No: P30604

Elbow Tail
1/4"x 5/16”
Part No: P3433



Inline Mini Fuel Filter
5mm 3/16
Part No: VP191



Fuel Connector
Round Guide
3/8” Fuel Hose
Part No: VP3077



Fuel Connector
Square Guide
5/16” Fuel Hose
Part No: VP3076



Female Hose Connector, new style 3/8” hose. Will NOT interchange with OE 5/16” hose assemblies
Part No: VP37259

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	 VARIOUS MOTORS 9.9 –60HP UP TO 1997 8 – 30HP 1997-2007 8 – 90HP 2007- UP **Part No: 16910-ZV4-015**	 VARIOUS MOTORS 15-130HP 1999 - UP **Part No: 16900-SR3-004**
 VARIOUS MOTORS 40 –50HP UP TO 1997 35 – 90HP 1997-2006 40 – 50HP 2007- UP Replaces: 16900-SR5-004 **Part No: 16900-SA5-004**	 Fuel Filter VARIOUS 75-100HP 2007- UP 75-90 DKO (Fuel Injected) **Part No: 16910-ZY9-004**	 Complete Fuel Filter BF115, BF130, AX, AY, A1 **Part No: 16010-ST5-993**

 Fuel Filter VARIOUS MOTORS 115HP PRE 1997 200-225HP 2002-03 135-225HP 2004-06 115-225HP 2007- UP **Part No: 16901-ZY3-003**	 Fuel Filter 75 – 225 HP Fuel Injected Replaces: 16911-ZY3-003 **Part No: 16911-ZY3-010**	 Fuel Filter BF40/50D, BF60A, BFP60A **Part No: 16911-ZZ5-003**	 Sump Bung Washer 12mm **Part No: 90601-ZE2-000**

 Oil Filter 75-225HP 99-2017 Replaces: 15400-RTA-003, 15400-PR3-505, 15400-PLM-A01, 15400-ZJ4-999AH, 15400-POH-305PE, 15400-ZJ1-004 **Part No: 15400-RAF-T01**	 Oil Filter 75-225 HP Replaces: 15400-POH-30, 15400-PLC-004, 15400-PLM-A01 **Part No: 5GH-13440-00/70**	 Oil Filter Up to 75 HP **15400-PFB-004/5GH-13440-60**

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Thermostat **72 °**
Various 25-90 HP
Replaces: 19300-ZV5-023
Part No: 19300-ZV5-043



Thermostat **50 °**
Up to 150 HP
Replaces: 19300-ZY6-003 **Part No: 6E5-12411-20**



Thermostat **60 °**
Various 8-225 HP Replaces: 19300-ZY3-023,
19300-ZW9-003,
19300-881-761
Part No: 66M-12411-01

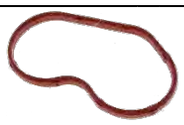


Thermostat Cover/Spacer
Various 115-150 HP
Replaces:
19313-ZY6-000ZA ,ZB
Part No: 06191-ZY6-000



HONDA GEN THERMO COVER GASKET

19318-ZY6-000



HONDA GEN THERMO COVER GASKET/SEAL

19318-ZY6-010

TRIM MOTORS



Trim Motor
2 Wire
BF35-50 1992-02
Replaces: 36120-ZV5-821
Part No: 437801



Trim Motor
4 Bolt, Round Plug-In Connector
Includes O-Ring
BF40, BF50 04-UP
Part No: 36120-ZW4-H12



Trim Motor
BF75-90 97-06
BF115 99-06, BF130 99-04
With Showa Trim Units
Includes adapter to replace hollow hex shafts
70.5mm Base
Replaces: 36120-ZW1-702, 36120-ZW1-703
Part No: 438529



Trim Motor
4 Bolt, Round Plug-In Connector
Includes O-Ring

BF75, BF90	07-UP
BF135A, BF150A	04-UP
BF115D	UP TO 97 & 07-UP
BF175A	07-UP
BF200A, BF225A	02-UP

Replaces: 36120-ZY6-013, 36120-ZY9-003
Part No: 36120-ZY3-013

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Universal T/T Switch
Dash Mounted
Part No: 174652



Trim & Tilt Switch Assy
Part No: 703-82563-02

STARTER MOTORS



Starter Motor
9 Tooth Drive
BF35, BF45 95-97
BF40, BF50 95-14
Replaces: S114-677, 31200-ZV5-003, 31200-ZV5A-0130
Part No: 31200-ZV5-0130



Starter Motor
13 Tooth Drive
BF75-90-100 97-06 **ONLY**
(**NOT** INC DKO OR DK2 MODELS)
Replaces: 31200-ZW1-004, 31200-ZW1A-0040, 31200-ZW5A-0032
Part No: 31200-ZW5-003



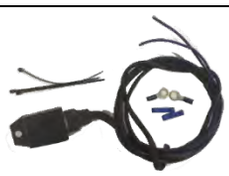
IMPORTANT
WILL NOT FIT 135 OR 150HP

Starter Motor 9 Tooth Drive
BF75-90 07-UP (DKO & DK2) , BF100 (DK1) 07-UP ,
UP Replaces: 31200-ZY9A-0031, 31200-ZY6-003, 31200-ZY9-H01
Part No: 31200-ZY9-003

REGULATOR / RECTIFIERS



Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White, Red, Black(Earth)
All approx. 150mm long
Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Universal Reg/Rect Kit12V
Regulated to 13.8V COL
For use onOutboards with under flywheel lighting coil
Instructions Included
Part No: RR007CK

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HONDA IMPELLER TABLE

H/P Model	Year	Impeller	MODELS	Repair Kit	Complete kit
BF5	1998-2007	19210-881-A01	AH,AK,AM,AW,AX,AY, A1-A6,DKO	06192-ZV1-C00	
BF7.5	Pre 1997	19210-881-A01	A-F		
BF8	1998-2007	19210-881-A01	AH,AK,AM,AW,AX,AY, A3-A6,AKO	06192-881-C00	
BF8 /BFP8		19210-ZW9-A32	B2, D2, D3	06192-ZW9-A30	
BFP8	CHECK MODEL	19210-ZW9-A32	D1-D6 (UL SIZE)		
BFP8	CHECK MODEL	19210-ZW9-003	D1, D2 (L, S SIZE)		
BF8	2001-UP	19210-ZW9-003	D1, D2		
BF8		19210-ZV4-651	C, CX	06192-ZV4-000	
BF9.9	PRE 1997	19210-ZV4-013	AH,AK, AM		
BF9.9	1997-2000	19210-ZV4-651	AM,AW,AX,AY		
BF9.9		19210-ZW9-A32	D3	06192-ZW9-A30	
BFP9.9	2001-UP	19210-ZW9-A32	D1-D6 (UL SIZE)		
BFP9.9		19210-ZW9-003	D1, D2 (L, S SIZE)		
BF9.9	2001-UP	19210-ZW9-003	D1, D2		
BF10	PRE 1997	19210-881-A01	A-F		
BF10		19210-ZW9-003	D		
BF10		19210-ZW9-A32	B2, D2, D4	06192-ZW9-A30	
BF15		19210-ZV4-013	AH, AK, AM		
BF15		19210-ZV4-651	AM,AW,AX,AY,A1,A2,B2	06192-ZV4-000	
BF15		19210-ZW9-A32	D3-D6, DK3		
BF15		19210-ZW9-A32	D3	06192-ZW9-A30	
BF15		19210-ZW9-A32	D3		06193-ZY1-010
BFP15		19210-ZW9-A32	D3-D6		
BF20		19210-ZV7-003	A2	06192-ZV7-000	
BF20		19210-ZW9-A32	D3-D6		
BF20		19210-ZW9-A32	D3	06192-ZW9-A30	
BF20		19210-ZW9-A32	D3		06193-ZY1-010
BFP20		19210-ZW9-A32	D3-D4		
BF25	ALL YEARS	19210-ZV7-003	A,AW,AX,AY,A1-A3,D4-D6,DK0		
BF25		19210-ZV7-003	A2, A3, D4	06192-ZV7-000	
BF30	ALL YEARS	19210-ZV7-003	A, AW,AX,AY, D4-D6, DK0		
BF30		19210-ZV7-003	A2, A3, D4	06192-ZV7-000	

REFER FOLLOWING PAGES FOR IMPELLER DIMENSIONS AND KIT IMAGES

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HONDA IMPELLER TABLE

H/P Model	Year	Impeller	MODELS	Repair Kit	Complete kit
BF35	1997	19210-ZV5-003	AM		
BF40	ALL YEARS	19210-ZV5-003	A, A1-A6, AK0, AW, AX, AY, D, DK2		06193-ZV5-020
BF45		19210-ZV5-003	AM		
BF50	ALL YEARS	19210-ZV5-003	A, A1-A6, AK0, AW,AX, AY,D, DK2		06193-ZV5-020
BF60	2010-UP	19210-ZV5-003	FUEL INJECTED		
BF60	2010-UP	19210-ZW1-B04	BIGFOOT		
BF75	1996-1998	47-43026	**MERCURY GEARBOX**	12040	
BF75		19210-ZW1-B04	AX,AY, A1-A6, DK0,DK2		
BF75	2003-UP	19210-ZW1-B04	A3-A6, DKO **HONDA GEARBOX**	06192-ZW1-000	
BF75		19210-ZW1-B04	A2, A3		06193-ZW1-B03
BF75		19210-ZY9-H01	DK3		
BF80	2014-UP	19210-ZY9-H01			
BF90	1996-1998	47-43026	**MERCURY GEARBOX**	12040	
BF90		19210-ZW1-B04	AX,AY,A1-A6, AT, DK0, DK2		
BF90	2003-UP	19210-ZW1-B04	A3-A6, DKO-DK2 **HONDA G/BOX**	06192-ZW1-000	
BF90		19210-ZW1-B04	A2, A3 **HONDA GEARBOX**		06193-ZW1-B03
BF90		19210-ZY9-H01	DK4		
BF100		19210-ZY9-H01	A		
BF115	1999-UP	19210-ZW1-B04	AX,AY,A1-A6, AK0, D, DK1		
BF115	2003-UP	19210-ZW1-B04	A3-A6, AKO	06192-ZW1-000	
BF115		19210-ZW1-B04	A2, A3		06193-ZW5-030
BF130	1999-2004	19210-ZW1-B04	AX,AY,A1-A4		
BF130	2003-2004	19210-ZW1-B04	A3-A4	06192-ZW1-000	
BF130		19210-ZW1-B04	A2, A3		06193-ZW5-030
BF135	2004-UP	19210-ZW1-B04	A4-A6, AK0, AK2		
BF135		19210-ZW1-B04	A4	06192-ZY6-000	
BF150	2004-UP	19210-ZW1-B04	A4-A6, AKO, AK2		
BF150		19210-ZW1-B04	A4	06192-ZY6-000	
BF175	2007-UP	19210-ZY3-003	AK1- AK2		
BF200	2002-UP	19210-ZY3-003	A2-A6, AK0-AK3		
BF225	2002-UP	19210-ZY3-003	A2-A6, AK0-AK3		
BF250		19210-ZY3-003	A		

REFER FOLLOWING PAGES FOR IMPELLER DIMENSIONS AND KIT IMAGES

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HONDA Impeller Dimensions

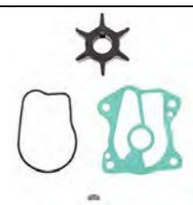
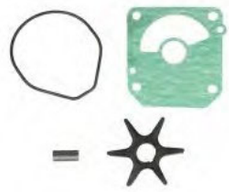
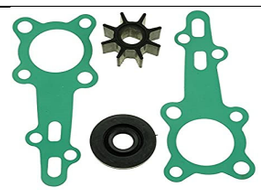
Part Number	Dimensions (mm)		
	Inside Diameter	Outside Diameter	Height
19210-881-A01 **FLAT DRIVE**	14.20	41.00	23.00
19210-ZV4-651 **WOODRUFF KEY**	14.10	41.00	27.55
19210-ZW9-003	13.00	45.70	15.00
19210-ZW9-013 **WOODRUFF KEY**	13.00	45.70	15.00
19210-ZV4-013 **FLAT DRIVE**	14.20	41.00	27.55
19210-ZW9-A32 **WOODRUFF KEY**	16.20	45.65	14.80
19210-ZV7-003 **WOODRUFF KEY 5.20mm**	17.20	55.75	20.20
19210-ZV5-003 **WODDRUFF KEY 4.20mm**	17.20	55.75	20.20
19210-ZW1-B04 **WOODRUFF KEY**	23.40	87.20	31.30
47-42036 **ROUND KEY**	22.50	89.00	32.50
19210-ZY3-003 **WOODRUFF KEY**	26.00	89.75	31.30
19210-ZY9-H01 **WOODRUFF KEY**	23.20	63.70	34.75

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 **Part No: 19210-881-A01**	 **Part No: 19210-ZV4-651**	 **Part No: 19210-ZY3-003**
 Replaces: 19210-ZW1-003 **Part No: 47-43026**	 **Part No: 19210-ZV4-013**	 Replaces: 19210-ZV7-013 **Part No: 19210-ZV7-003**
 Replaces: 19210-ZW9-013 **Part No: 19210-ZW9-003**	 **Part No: 19210-ZV5-003**	 **Part No: 19210-ZY9-H01**
 **KEY: 90752-ZW1-B02** **Part No: 19210-ZW1-B04**	 **Part No: 19210-ZW9-A32**	
 Water Pump **Repair** Kit 8HP, 9.9HP, 10HP, 15HP, 20HP **Part No: 06192-ZW9-A30**	 Water Pump **Repair** Kit 8HP, 15HP **Part No: 06192-ZV4-000**	

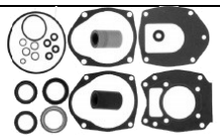
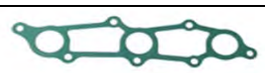
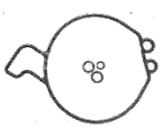
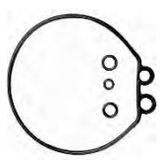
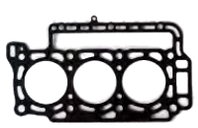
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 Water Pump **Repair** Kit 20HP, 25HP, 30HP **Part No: 06192-ZV7-000**	 Water Pump **Repair** Kit **Honda Gear Box** BF75, BF90, BF115, BF130 **Part No: 06192-ZW1-000**
 Water Pump **Repair** Kit **Mercury Gear Box** 75-90 HP Replaces: 19210-ZWL-303 **Part No: 12040**	 Water Pump **Repair** Kit 135HP, 150HP **Part No: 06192-ZY6-000**
 Water Pump **Complete** Kit 15HP, 20HP **Part No: 06193-ZY1-010**	 Water Pump **Complete** Kit BF35A, BF40A, BF40D, BF45A, BF50A, BF50D Replaces: 06193-ZV5-000, 06193-ZV5-010 **Part No: 06193-ZV5-020**
 Water Pump **Complete** Kit 75HP, 90HP **Part No: 06193-ZW1-B03**	 Water Pump **Complete** Kit 115HP, 130HP **Part No: 06193-ZW5-030**
 Water Pump Repair Kit 5HP **Part No: 06192-ZV1-C00**	 Water Pump Repair Kit 8HP **Part No: 06192-881-C00**

LOWER UNIT SEAL KIT TABLE

HP/MODEL	PART NUMBER
BF35,40,45,50	**VP188362**
BF75,90 early Mercury Gear Box	**26-4035A4**
BF75,90,1998 & Earlier	**VP188366**
BF75,90 1999 & Up	**VP188365**
BF115,130	**VP188365**

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 Lower Unit Seal Kit **Part No: 26-43035A4**	 Lower Unit Seal Kit **Part No: VP188366**		 Lower Unit Seal Kit **Part No: VP188365**
 Lower Unit Seal Kit **VP188362**	 Honda Gearcase Bung Washer (Nylon) Pack of 5 **90507-921-000**	 Honda Muffler Plate Gasket **17384-ZW1-000**	 Honda Muffler Plate Gasket **17384-ZV5-000**
 Honda Bung O'Ring Late Model Replaces: 307853 **91301-216-000**	 Thermostat Cover Gasket 25-130 HP **19351-ZV5-000**	 Thermostat Cover O'Ring **19317-ZW9-000**	 Water Pump Gasket 3 Cyl 20-50 HP **19242-ZV5-000**
 Water Pump Gasket 3 Cyl 20-50 HP **Part No: 19233-ZV5-000**	 Water Pump Gasket 75-130 HP 4 Cyl **Part No: 19234-ZW1-B00**	 Water Pump Gasket 75-130 HP 4 Cyl **Part No: 19242-ZW1-B00**	 Intake Manifold Gasket 35-50 HP 3-Cyl **Part No: 17151-ZV5-000**
 Honda Carby Gasket **Part No: 16010-ZW4-H01**	 Honda Carby Gasket Kit **Part No: 16010-ZV4-005**	 Intake Manifold Gasket 25-30 HP 3 Cyl **Part No: 17151-ZV7-000**	 Intake Manifold Gasket 75-90HP 4-Cyl **Part No: 17151-ZW1-000**
 Carby Gasket 25-30hp **Part No: 16221-ZW2-000**	 Head Gasket35-50 HP 3 Cyl Replaces: 12251-ZV5-000 **Part No: 12251-ZW4-H01**	 Carby Gasket 35-50hp **Part No: 16221-ZW4-000**	 Exhaust Gasket **Part No: 19371-ZV5-000**
HONDA O RINGS **16073-ZY9-003 16078-ZY3-000 91356-SD4-952**		HONDA DRIVE SHAFT SEAL VARIOUS MODELS BF75 TO BF150 **91251-ZW1-B04**	

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Bar Anode (small) 45-50HP Pre 97 35-50 HP 97-05 **Part No: 06411-ZV5-000**	Bar Anode (large) 75-225 HP 97-06 Replaces: 06411-ZW1-020 **Part No: 06411-ZW1-000**	Aluminium Anode Replaces: 41109-ZW1-003 75-90HP, 97-98 Only **Part No: CDZ9-53**
		
Aluminium Anode 2-100 HP Pre 1997 **Part No: 41106-935-812**	Trim Tab Anode BF75A & BF90A Replaces: 41107-ZW1-003-ZA **Part No: CDZ9-21**	Trim Tab Anode Replaces 41107-ZV5-000 20-50 HP 98-UP **CDZ9-44**

			
Plate Bar Anode Replaces: 41109-ZW1-B00 Honda 30,50,75, 130, 225 HP **Part No: 41109-2WT-B00**	Internal Engine Anode 8-20 HP **Part No: 41106-ZW-000**	Button Anode Internal Engine 25-Up 97-Up 25-50HP Pre 97 **Part No: 12155-ZV5-000**	Honda Anode **Part No: 12155-ZY3-000**

HONDA

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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRC/K 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16” Tails and 2 x Bungs
VPRC/KSS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16” Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring



Filter
Replaces: VPS3213, 35-809097
Part No: VPR35-60494



Filter Kit



Filter / Clear Bowl
Part No: VPRK35-60494

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4-STROKE OIL FILTER APPLICATIONS		
HP	**BRAND**	**PART NUMBER**
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B **2002 - CURRENT (CHECK MODEL)**	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A **2008- CURRENT (CHECK MODEL)**	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP **GEN 5GH-13440-60**	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP **GEN 5GH-13440-70**	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI **1B366823 – UP**	MERCURY	35-877761
75-115HP EFI **2B080987 & UP A/M**	MERCURY	5GH-13440-00/70
75-115HP EFI **2B080987 & UP GEN**	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED **LATER MODELS**	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839
5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50 **5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30**		



TILT TUBE

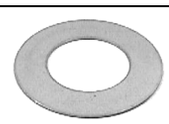
7/8” O.D. x 12”
Part No: STT-1



7/8” x 14 Pitch Stainless Steel Jam Nut
Part No: SLN-3



7/8” x 14 Pitch Stainless Steel Lock Nut
Part No: SLN-1



7/8” Tilt Tube Thrust Washer
Part No: VTT-WST



7/8” Tilt Tube Bushing
Part No: VTT-BST

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TOHATSU

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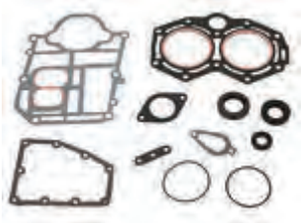
Anodes
Fuel Filters, Connectors & Hose
Fuel Pumps
Gaskets
Gasket Kits
Gearcase Seal Kits
Impellers
Rectifiers & Ignition Coils
Starter Motors
Thermostats
Tilt tubes
Trim Motors Trim Motors VP

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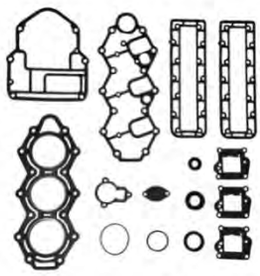
TOHATSU GASKET KITS				
Model	**Year**	**Cyl**	**Stroke**	**Gasket Set**
M2.5A, M3.5A	2003	1	2 Stroke	309-87121-3
MFS2A/B, MFS2.5A/B, MFS3.5A/B	2006-14	1	4 Stroke	3AB-87121-0
M3.5B2	2003-05	1	2 Stroke	3F0-87121-2
M4B, M4C,M5B.M5C.M5BS	2002-03	1	2 Stroke	369-87121-5
MFS4A/B, MFS5A/B, MFS6A/B	2002-05	1	4 Stroke	3R1-87121-0
MFS4B/C, MFS5B/C, MFS6B/C	2005-14	1	4 Stroke	3AS-87121-1
M8B	2002-3	2	2 Stroke	3B2-87121-0
MFS8A2/A3, MFS9.8A2/A3	2004-14	2	4 Stroke	3V1-87121-0
M9.8B	2003	2	2 Stroke	3K9-8721-4
M9.9C, M9.9D, M15C, M18D	2002	2	2 Stroke	3G4-87121-0
M9.9D2, M15D2	2002-03	2	2 Stroke	3G2-87121-7
MFS9.9B2, MFS15B2 MFS18B2	2006	2	4 Stroke	3H8-87121-2
M25, M30	2003	2	2 Stroke	3A1-87121-0
M35C, M40C	2002-04	2	2 Stroke	361-87121-5
M40D2, M50D2	2002-05	3	2 Stroke	10-7480
MD40B, MD50B, MD40B2,MD50B2	2006-14	3	2 Stroke	3T5-87121-6
M60C, M70C	2002-03	3	2 Stroke	10-7280
MD70B, MD90B	2006-10	3	2 Stroke	3T9-87121-6
M80A, M90A	Upto 2002	3	2 Stroke	10-7380
M115A2, M120A2	2003	4	2 Stroke	3C7-87121-0

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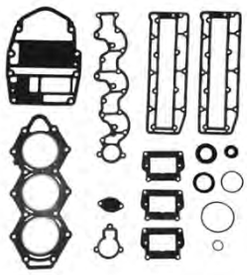
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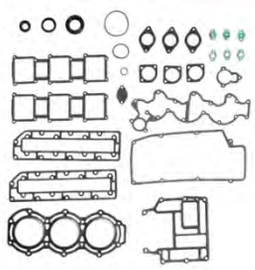
Gasket Set
Mercury/Tohatsu
25-30 HP 2-Cyl
Replaces: 27-812939A1
Part No: 3A1-87121-0



Gasket Kit
M40D2/50D2 2 St
Replaces: 3C8-87121-A
Complete with Seals
Part No: 10-7480



Gasket Kit
M60/70B/70C 2 Stroke
Replaces: 3F3-87121-0M
ALL SUPERCESSIONS TO -7
Part No: 10-7280



Gasket Kit
M80/90A 2 Stroke
Replaces: 3B7-87121-1
ALL SUPERCESSIONS TO -7
Part No: 10-7380



Trim Motor
4 Bolt 2 Wire
97-Up M60B-M140A2
Replaces: 3E0-77180-0
Part No: 438529





Trim Motor Relay UP & DOWN
Any Up / Down Application
2 WIRE ONLY
Part No: 6E5-81950-01 (UP) 6E5-8195A-01 (DOWN)



Universal T/T Switch
Dash Mounted
Part No: 174652



Starter Solenoid
VARIOUS 8-115HP
Replaces: 3H8-76040-0
Part No: 68N-81940-00

Starter Motor 10 Tooth Drive

2 Stroke 8-18HP 92-03 **4 Stroke** 8-9.8HP 02-14
Replaces: 3421,S106-07B/E/ F, S106-12 A/B,
350-76010-0, 350-76010-0M, 3AA-76010-0,
3AA-76010-0M
Part No: 6L2-81800-10





9 Tooth Drive

Starter Motor
2 STROKE:
25-40HP 2 CYL 1992-Up
MS25,MS30,M25C2,M25C3,M25H,M30A3,M30
Replaces: S108-98,50-853805A1
346-76010-0A0, 346-76010-0M
Part No: 346-76010-0



9 Tooth Drive
BENDIX PART NO: DV512
BRUSHES PART NO: SR412

Starter Motor
VARIOUS
2 STROKE: 40-70HP
4 STROKE: 9.9-30HP
TLDI: 40-90HP
Replaces: S108-112, S108-120,
S108-94, 3C8-76010-1,
3C8-76010-M, 50-853805A3
Part No: 3C8-76010-100



9 Tooth Drive

Starter Motor
2 STROKE:
45-140 HP
Replaces: S114-667, S114-415,
S114-571, 353-76010-300,
353-76010-04, 353-76010-4M
Part No: 353-76010-1A0

4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0

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INLINE FUEL FILTERS



5/16” Hose 8mm

Part No: 35-816296-1

(¼” Glass)
Part No: 35-16494G

1/4” Hose 6mm
Part No: 35-16494

3/8” Hose 10mm

Part No: 398319



Inline Mini Fuel Filter
5mm 3/16
Part No: VP191



VARIOUS 4-30HP
2 & 4 STROKE Replaces:
369-02230-0 & 35-16248
Part No: 68T-24251-00



Fuel Connector
TANK END
Part No: VP3037



Fuel Connector
MOTOR END
Part No: VP3040



Tank Fitting
Part No: VP3038



Oil Filter
Fits 9.9-50 HP
Part No: 3R0-07615-0



Fuel Hose
Tie Strap
(100pk)
Part No: 320107



Ignition Coil
9.9,15,18HP
2 Stroke

Part No: 3M3-06048-2



Ignition Coil Replaces
16064 2, 16064 3
Various 25-30hp
Part No: 3A0-06048-1



Universal 3 Wire Reg/Rect
Fits Various Motors 6-300hp
Wires: Green, Green/White,
Red, Black(Earth)
All approx. 150mm long
Unit approx. 40 x 35mm
1 Centre Mount Hole
Part No: 6F5-81970-62



Rectifier
Small Motors
Part No: 676-81970-00



Charge Coil
2 Cyl
35HP (1988-89)
40HP (1984-98)
32140-94400



Universal Reg/Rect Kit 12V
Regulated to 13.8VCOL
For use on
Outboards with under
flywheel lighting coil
Instructions Included
Part No: RR007CK

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Fuel Pump Kit 4 - 9.8 HP Various Motors
Part No:
6G1-63V F/PUMP KIT



Fuel Pump Mounting Gasket
Part No:
650-24431-00



25-115 HP External Pump Replaces:
356-04000-1
Part No:
692-24410-01



Fuel Pump Diaphragm Kit
25-115 HP External Pump
Part No:
648-24410-00



Primer Bulb and Hose
Hose 5/16” 8mm
Part No:
6Y1-24306-01



Primer Bulb
For 1/4” Hose
Part No:
6YL-24360-63
For 3/8” Hose
Part No: 174511
For 5/ 16” Hose
Part No:
6Y1-24360-02

TAILS



1/8” x 5/16”
Part No: P30502

1/4” x 5/16”
Part No: P30504

1/4" x 3/8 ”
Part No: P30604

Elbow Tail
1/4" x 5/16”
Part No: P3433



Thermostat
2 Cyl **2 Stroke**
6B, 9.9A, 15A Up to 2002
8B, 9.8B, 9.9D,
15D, 18E Up to 2003
Part No: 350-01030-1



MFS 20D
Thermostat 60 °
2 Cyl, 3 Cyl **4 Stroke**
8, 9.8A 03-14, 9.9B Up to 2006 9.9,
15, 20C 08-14
15, 18B Up to 2008
25,30A Up to 2005
25, 30B 05-14
Replaces: 35A-010300,
3R3-01030-0, 3NV-01030-0
Part No: 66M-12411-01



Thermostat
2-Cyl **2 Stroke**
9.9B, 9.9C, 15B, 15C, 18C, 18D,
35C Up to 02 30A, 40A, 50A Up to
03 40C Up to 04, 25C Up to 05
50B Up to 2014, 40B 03-2014
3 Cyl TLDI 40,50,70,90
Part No: 345-01030-0



Thermostat
3 Cyl 40-50HP **2 Stroke**
Part No: 353-01030-0



Thermostat **2 Stroke**
4 Cyl 120-140HP
3 Cyl 60,70,75,90,115HP
Part No: 3C7-01030-0



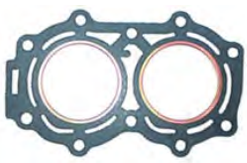
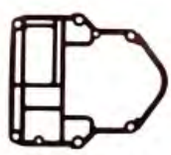
Thermostat Gasket
2-Cyl, 3 Cyl
Replaces: 346-01032-0
Part No: 27-853702005



Thermostat Gasket
3-Cyl
Replaces: 353-01032-0
Part No: 27-853702 4

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 Head Gasket Mercury/Tohatsu 4-5 HP 1 Cyl **Part No: 369-01005-1**	 Mercury/Tohatsu 6 - 9.8HP 2 Cyl Replaces: 27-803663 7 27-803663 021 **Part No: 3B2-01005-1**	 **CHECK BORE SIZE BEFORE ORDERING** Head Gasket Tohatsu 55mm Bore 9.9 - 15 HP Replaces: 27-803663 018 **Part No: 351-01005-0**
 **CHECK BORE SIZE BEFORE ORDERING** Head Gasket Tohatsu 60mm Bore 15 & 18 HP Replaces: 27-803663 019 **Part No: 350-01005-0**	 Head Gasket Mercury/Tohatsu 25-30 HP 2-Cyl Replaces: 346-01005-2 **Part No: 27-812939 1**	 Head Gasket Mercury/Tohatsu 40-50 3 Cyl Replaces: 3C8-01005-5 3T5-01005-0 **Part No: 27-812939 10 A/M PAPER** **Part No: 27-812939 10 METAL**
 Powerhead Gasket 2.5, 3.3 HP **Part No: 27-815076002**	 Base Gasket 6-9.8 HP 2 Cyl Up to 2003 Replaces: 3B2-01303-0, 27-803663 10 **Part No: 27-803663 023**	 Base Gasket 9.9-18 HP 2 Cyl Replaces: 350-01303-1, 3M3-01303-0M, 27-803663 6 **Part No: 27-803663 020**
 Base Gasket 25-30 HP 2 Cyl Replaces: 346-01303-0 **Part No: 27-853987001**	 Base Gasket 40-50 3 Cyl Replaces: 3C8-01303-0, 3C8-01303-4, 27-812939 7 **Part No: 27-812939024**	 Exhaust Gasket 40-50 3 Cyl Inner and Outer Replaces: 3C8-02305-0 **Part No: 27-812939020**
	Loctite 518 Gasket Sealant Red 50ml Tube **Part No: 518**	

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TOHATSU IMPELLERS				
H/P Model	**Stroke**	**Year**	**Impeller**	**Water Pump Kits**
2.5, 3.5	2	ALL	47-95289 2	
2 A/B, 2.5 A/B, 3.5A/B, 3.5B2,	2 & 4	ALL	47-16154	369-87322-1
4, 5, 6A2, 6C	2 & 4	ALL	47-16154	369-87322-1
6B	2 & 4	CHECK YEAR	47-16154	369-87322-1
6B	2 & 4	CHECK YEAR	3B2-65021-1	
8A, 9.8A CALL FOR MORE INFORMATION RE THIS IMPELLER			**337-65021-0**	
8, 9.8	2 & 4	ALL	3B2-65021-1	
9.9, 15, 18, 20	2 & 4	ALL	334-65021-0	
25, 30 , 40C (2/3 CYL)	2 & 4	ALL	345-65021-0	853792T01
40B2, 50B 50B2	2	TLDI	3C8-65021-2	
40, 50 (3 CYL)	2 & 4	ALL	3C8-65021-2	853792A3
45A, 50, 55A, 55B, 70A, 70A2	2	MID 80'S - LATE 90'S	353-65021-0	
60, 70, 80, 90	2	ALL	3B7-65021-2	
90A	2	UP TO 2002	3C7-65021-1	
70B, 90B	2	2003-2010	3C7-65021-1	
75C, 90C	2	2010-2015	3C7-65021-1	
115, 120, 140	2	ALL	3C7-65021-1	

****GENUINE IMPELLERS ALSO AVAILABLE FOR YOUR CONVENIENCE****

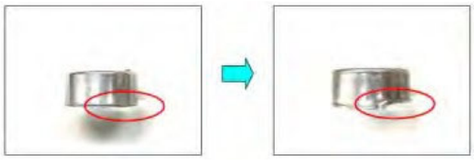
TOHATSU Impeller Dimensions			
Part Number	**Dimensions (mm)**		
	Inside Diameter	**Outside Diameter**	**Height**
309-65021-0	12.10	41.00	14.00
47-95289 2	12.10	41.00	14.00
334-65021-0	14.00	40.70	23.30
47-09217	14.00	40.70	23.30
345-65021-0	17.30	44.00	20.00
332-65021-0	10.20	33.80	14.20
369-65021-0	10.20	33.80	14.20
47-16154	10.20	33.80	14.20
3B2-65021-1	12.10	40.00	18.00
47-803748 1	12.10	40.00	18.00
3B7-65021-2	20.30	66.00	35.00
3C7-65021-1	20.30	66.00	35.00
3C8-65021-2	17.20	50.40	20.00
353-65021-0	17.20	60.50	23.80
337-65021-0	15.10	36.80	20.30

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 Water Pump Impeller Replaces: 309-65021-0 **Part No: 47-95289 2**	 Water Pump Impeller Replaces: 369-65021-0, 332-65021-0, 47-16154-3, 5040180 **Part No: 47-16154**	 Water Pump Impeller **Part No: 3B2-65021-1**	 Water Pump Impeller **Part No: 3C8-65021-2**
 Water Pump Impeller Replaces: 3B7-65021-2 **Part No: 3C7-65021-1**	 Water Pump Impeller **Part No: 334-65021-0**	 Water Pump Impeller **Part No: 353-65021-0**	 Water Pump Impeller **Part No: 345-65021-0**
 Water Pump Housing 25/30 HP 2 Cyl 2 Stroke Replaces: 46-16156 2 **Part No: 348-65016-1**	 Water Pump Cup 25/30 2 Stroke Replaces: 16157-2 **Part No: 348-65011-0**	 Water Pump Plate 25/30 HP 2 Stroke Replaces: 16159-2 **Part No: 348-65025-0**	 Water Pump Plate 40/50 HP 2 Stroke Replaces: 851857 **Part No: 3C8-65025-0**
 Impeller Key 25C2, 30A3, 40C/C2/D, 50D **Part No: 332-65022-0**	 Grommet Replaces: 26-16168 1 **Part No: 3B7-65014-0**	 Gearcase Drain Seal (PKT 5) Replaces: 27-95220 **Part No: 332-60006-0**	

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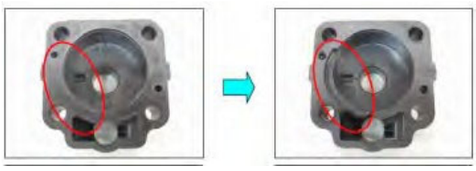
OLD 3C8 NEW 3T5



Water Pump Cup

3 CYL 40/50 2 Stroke
NOTE: IF REPLACING WITH UPDATED 3T5 CUP, YOU MUST ALSO REPLACE WITH UPDATED 3T5 HSG
Replaces: 3C8-65011-1, 16157-3
Part No: 3T5-65011-0

OLD 3C8 NEW 3T5



Water Pump Housing
3 CYL 40/50 HP 2 Stroke
NOTE: IF REPLACING WITH UPDATED 3T5 HSG, YOU MUST ALSO REPLACE WITH UPDATED 3T5 CUP
Replaces: 3C8-65016-1, 46-16156 3
Part No: 3T5-65016-0



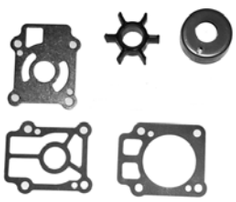
Water Pump Kit
2.5-6hp, 2&4 Stroke
Replaces 16159A1, 16159A03

Part No: 369-87322-1



Water Pump Housing
2&4 Stroke
4hp, 5hp, 6hp

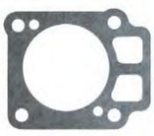
Part No: 369-65016-0



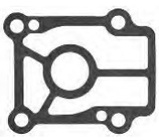
2 Cyl Water Pump Kit
M25C3/30A4/40C 2 Stroke
Replaces: 361-87322-0
Part No: 853792T01



3 Cyl Water Pump Kit
MD40/50A
(CAN BE USED ON M40/50D2 MOTORS IF HOUSING IS ALSO REPLACED- > 3T5-65016-0)
NOTE: CANNOT BE USED ON MD40/50B TLDI MOTORS
Replaces: 3T5-87322-3,3C8-87322-1
Part No: 853792A3



25-30 HP
Water Pump Gasket
Replaces: 27-16158-2
Part No: 348-65018-0



25-30 HP
Wear Plate Gasket
Replaces: 27-16160-2
Part No: 348-65029-1



40-50 HP
Wear Plate Gasket
Replaces: 27-16158-4
Part No: 3C8-65029-2

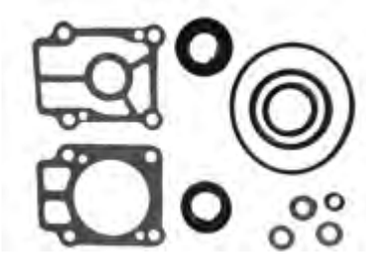


40-50 HP
Water Pump Gasket
Replaces: 27-16158-3
Part No: 3C8-65018-3

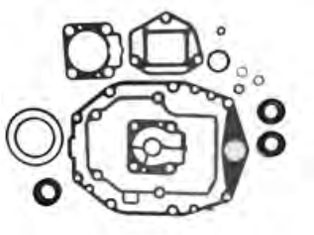
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TOHATSU GEAR CASE SEAL KITS		
Model	**Year**	**Kit Number**
M2.5A, M3.5A	2002-05	309-87321-0
M3.5B2, MFS2A, MFS2.5B, MFS3.5B	2003-14	3F0-87321-0
M4B, M4C, M5B, M5C. M5BS	2002-03	369-87321-0
MFS4B/C, MFS5B/C, MFS6B/C	2005-14	369-87321-0
M9.9D/D2, M15D2, M18E2	2002-05	398-87321-0
MFS9.9B2/C, MFS15C, MFS20C	2006-14	398-87321-0
M25C3, M30A4	2003	27-95220A1
MFS25A, MFS30A, MFS25B, MFS30B	2002-14	3R0-87321-0
M35C, M40C	2002-04	361-87321-0
M40D2, M50D2	2003	27-851887A07
MD40B, MD50B, MD40B2,MD50B2	2006-14	3T5-87321-0
MD70B, MD75C2, MD90B, MD90C2	2006-14	3T9-87321-2
M80A, M90A	2002	3B7-87321-2
M115A2,	2003	3C7-87321-2
MD115A2	2006-18	3C7-87321-2

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Gear Case Seal Kit
25-30 HP
Replaces: 346-87321-6,
27-804908A01, 27-8M0089639,
Part No: 27-95220A1



Gear Case Seal Kit
40 HP
Replaces: 3C8-87321-0
Part No: 27-851887A07



Internal Engine Anode
Tohatsu 6-40 HP Cavitation Plate
Replaces: 338-60218-2
Part No: 823913

GEAR BOX SEALS TO SUIT VARIOUS MOTORS

26-16130 1 (Replaces: 346-60111-0)
26-16130 2 (Replaces: 334-60223-0)
26-16162 2 (Replaces: 346-65013-0)
26-803752 (Replaces: 332-60223-0)
26-853707 9 (Replaces: 3C8-60223-0)

REVERSE BEARING CARRIER O'RINGS

25-16131 (Replaces: 345-65015-0)
25-16131 1 (Replaces: 332-60103-0)
93210-74M35 (Replaces: 345-60103-0, 25-16131 2)



Bar Anode
Replaces: 3C7-60218-2
40D, 50, 70, 90, 120-140 HP
Part No: 55320-94900



7/8" O.D. x 12"
Part No: STT-1



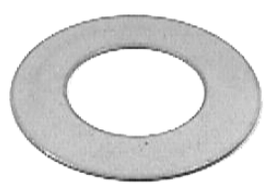
7/8" x 14 "
Pitch Stainless Steel Lock Nut
Part No: SLN-1



7/8" x 14 "
Stainless Steel Jam Nut
Part No: SLN-3



7/8" Tilt Tube Bushing
Part No: VTT-BST



7/8" Tilt Tube Thrust Washer **Part No: VTT-WST**

REFER TO MISCELLANEOUS SECTION FOR FULL RANGE OF ANODES

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INBOARD & MISCELLANEOUS

Adaptor Kits
Anodes & Anode Kits
Impellers
Pump Bases
Control Cables
Gauges & Meters
Gimbal Bearings & Bell Housing Kits
Helms
Control Box Cam / Lever
Propellers
Spark Plugs
Starter Motors
Steering Cables & Kits
Steering Components
Tools & Testers
Trim Motors
Bilge Pumps & Wash Down Pumps
Jet Ski Oil Filters

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INBOARD

STARTER MOTORS



HIGH PERFORMANCE
Permanent magnet gear
reduction starter
FITS Mercruiser, Cobra, Yamaha, Volvo Penta with CW Rotation
12 ¾ " flywheel
Replaces all CW Rotating 10MT starters 1 Long & 1 Short Bolt straight across pattern.
Replaces: 381781, 384198, 981074, 982107, 982121, 982200, 983248, 983444, 983790, 985966, 988217, 3850526, 3854750, 3855882, 3858463
Part No: 30460



HIGH PERFORMANCE
FITS Mercruiser, Crusader, Marine Power, Pleasurecraft & others
14MT, CW Rotation
Replaces: Arco 30120
Part No: 30456



HIGH PERFORMANCE
FITS Mercruiser, Crusader, Marine Power, Pleasurecraft & others
14MT, CCW Rotation
Part No: 30457



MBK450 Mounting Bolk Kit
May be required
if replacing 10MT style starters



Direct OE Replacement Gear Reduction Starter. FITS All GM Engines 14" Flywheel. Staggered Bolt Pattern. Recommended for late model 3.0L with 14" flywheel using tail bracket.
Replaces: 30470 (High Performance) FITS Volvo Penta, Mercruiser, Marine Power, CW Rotation. Will also replace 9T OE version
Replaces: 984456, 986505, 3850525, 3853982, 3854751, 3855177, 3857747, 3860566
Part No: 30433

ALTERNATORS



Late Model Mercruiser
12 Volt, 55 AMP, Internal Regulator
2-inch mounting foot,
single groove pulley included
Replaces: 12449, 78403A1, 78403A2, 817119A1, 817119A4, 92497A3, 98555, 98555A1

Part No: 60050

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TRIM MOTORS



Volvo Penta
Part No: 6223



Volvo Penta Up to 1999
W/Oildyne Pump
Part No: 6227



FITS Volvo Penta
Includes Hydraulic valve body Ring terminal ends
Part No: 6224



Motor Only
Mercruiser I/O's,
Mercury Outboards
W/Oildyne Pump
12 Volt Ring Terminal Ends REPLACES EARLY SQUARE-STYLE MOTOR
Replaces: 17649, 17649A02, 87828, 17649A1, 17649T, 891736T
Part No: 6218



Late Model Mercruiser W/Oildyne Pump
Ring terminal Ends
Replaces: 14336A6, 14336A8, 14336A9, 14336A15, 14336A17, 14336A20, 865380A13, 88183A5, 88183A6, 88183A11, 88183A12
Part No: 6275



NO LONGER AVAILABLE



Repair kit only
Part No: TR217

Part No: 6217
NO LONGER AVAILABLE



Mercruiser Pump Base
Part No: 46-57234A1



Mercruiser Control Box Lever
Part No: 34682



Mercruiser Control Box Cam
Part No: 59369



Universal T/T Switch
Dash Mounted **Part No: 174652**



Mercruiser Pump Base 1967-1969
Part No: 46-48748A1

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TRANSOM ASSEMBLY COMPONENTS APPLICATIONS

Model	Year	Serial No. Range	Gimbal Bearing	Bell Housing Gasket Set
120/ 140	1974-77	37870850-4893634	30-60794A2	
120/ 140	1978-82	4893635-6225576	30-60794A2	
470/ 485	1976-82	4238730-6225575	30-60794A2	
165	1974-77	3780850-4890459	30-60794A2	
165	1978-81	4890460 & UP	30-60794A2	
888	1974-77	3784375 & UP	30-60794A2	
225/ 233	1974-77	3856268 & UP	30-60794A2	
898/ 228	1977-82	4782330-6225576	30-60794A2	
250/ 260	1977-82	4791300-6225576	30-60794A2	
R/ MR / Alpha One	1983-90	6225577 & UP	30-60794A2	27-94996A2
R/ MR / Alpha One	1983-90	6225577 & UP	30-60794A2	27-94996A2
Alpha One SS	1986-89	0A545004 & UP	30-60794A2	27-94996A2
Alpha One SS	1986-89	0D469859 & UP	30-60794A2	27-94996A2
Alpha One Gen II	1991 & UP	0D469859 & UP	30-60794A2	27-94996A2



Gimbal Bearing
Replaces: 30-862540A3
Part No: 30-60794A2



Bell Housing
Gasket Set
Replaces: 27-64818A3
Part No: 27-94996A2



Gear Case Seal Kit
Mercruiser Alpha I
Gen II 1991 & Up
Part No: 26-816575A3



Height: 50.6mm
ID: 19mm Flat Drive
OD: 66.5mm
Replaces: JAB 17954-001
MC97 752094
Part No: 47-59362

Impeller Kit
Height: 50.20mm OD: 65.00mm ID: 16.00mm
Replaces: Johnson Pump 09-1028B / Detroit Diesel 5193602 / Yanmar 127610-42200 / Perkins 24880031/34711008 Solè Diesel / Volvo 3841697, 3841697, 875593-6, 877061-2 / Caterpillar 3N1906 / Mariner Mercury Mercruiser 47-801332602 / Cummins 650607 / Jabsco 920-0001 / Vetus IMP00301
Part No: 500106GT



Impeller Kit
Height: 31.60mm OD: 57.00mm ID: 14.40mm
Replaces: Jabsco 1210-0001, 3085-0001/Johnson 09-102BB / Sole 351.11.008 / Volvo Penta 3862567, 3862281, 375811-2, 877400 / Yanmar 129470-42530
Part No: 500107GT



OMC – COBRA LOWER DRIVE SHAFT
1986-1993 V6,V8 1990-1993 4 CYL 3.0L
Part No: 911693 UNTIL SOLD



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4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B **2002 – CURRENT (CHECK MODEL)**	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A **2008- CURRENT (CHECK MODEL)**	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP **GEN 5GH-13440-60**	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP **GEN 5GH-13440-70**	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI **1B366823 – UP**	MERCURY	35-877761
75-115HP EFI **2B080987 & UP A/M**	MERCURY	5GH-13440-00/70
75-115HP EFI **2B080987 & UP GEN**	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED **LATER MODELS**	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50
5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30



Mercruiser 4.3L
Oil Filter
Replaces: 35-883702Q, 835440, 841750, 35-16595T1, 173834, 502903
Part No: 35-802884Q



Mercruiser
Oil Filter
Replaces: 35-866340, 35-866340Q02, 35-866340Q03
Part No: 35-802885Q



Oil Filter
Replaces: 3FV-13440-00
15400-PFB-004/5GH-13440-60

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ALUMINIUM PROPELLERS

Motor Application : OMC	**Propeller Size**	**Part No**
9.9-15 HP	9 1/2 X 10”	778772
20- 35 HP	10 1/2 X 11”	386637
20- 35 HP	10 X 13”	386933
20- 35 HP	10 X 15”	763486
40-60 HP	12 1/2 X 13”	386909
40-60 HP	12 1/4 X 15”	386786
40-60 HP	11 3/4 X 17”	386841
60-140 HP	13 3/4 X 15”	391198
60-140 HP	13 1/4 X 17”	391199
130-300 HP	15 1/2 X 15”	391535
130-300 HP	15 X 17”	391200
130-300 HP	14 1/2 X 19”	391201
HOUSEBOAT/PONTOON PROP	14 X 13”	JJJ-13SP **(UNTIL SOLD)**
Motor Application : SUZUKI	**Propeller Size**	**Part No**
	7 7/8 X 5 7/8”	58111-99722-019 **(UNTIL SOLD)**
Thru hub exhaust, 13 tooth Spline		
35 -65HP	11 1/2 X 13”	58100-94313-019
75 -140HP, 60/70 (4 stroke)	13 3/4 X 15"	LS57-15SP
75 -140HP, 60/70 (4 stroke) 13 X 19"		LS59-19SP
Motor Application : TOHATSU	**Propeller Size**	**Part No**
25-30 HP TOHATSU	9 7/8 X 11”	3R0-64523-0
25-30 HP TOHATSU	9 7/8 X 13”	3R0-64527-0
Motor Application : HONDA	**Propeller Size**	**Part No**
35-50HP HONDA 11 1/8 X 13	10 3/8 X 12"	HLM77-12SP
35-50HP HONDA	11 1/8 X 13”	58130-ZV5-013

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ALUMINIUM PROPELLERS

Motor Application : YAMAHA	Propeller Size	Part No	
9.9-15 HP YAMAHA	9 1/4 X 10 1/2”	683-45943-00-EL	
9.9-15 HP	9 1/4 X 9 3/4”	683-45952-00-EL	
20-30 HP	9 7/8 X 10 1/2”	664-45945-00-EL	
20-30 HP	9 7/8 X 13”	664-45949-02-EL	
40-55 HP, 60 HP 4 Stroke	11 1/8 X 13”	663-45945-02-EL	
40-55 HP, 60 HP 4 Stroke	11 5/8 X 11”	663-45947-02-EL	
40-55 HP, 60 HP 4 Stroke	11 3/8 X 12”	663-45952-02-EL	
40-55 HP, 60 HP 4 Stroke	12 1/4 X 9”	663-45956-01-EL	
60-140 HP	13 1/4 X 17”	6E5-45945-01-EL	
60-140 HP	13 1/2 X 15”	6E5-45947-00-EL	
150-225 HP	15 3/4 X 15”	6G5-45941-00	
150-225 HP	14 X 19”	6G5-45945-01-98	
Motor Application : MERCURY	**Propeller Size**	**Part No**	
6-15 HP	9 X 9”	48-828156A12	
18-25 HP	10 3/8 X 11”	48-19638A40	
18-25 HP	10 3/8 X 13”	48-19640A40	
35-70 HP	10 3/8 X 13”	48-73136A40	
35-70 HP	10 1/4 X 14”	48-73138A40	
35-70 HP	10 1/8 X 15”	48-73140A45	
70-150 HP	13 3/4 X 15”	48-77342A45	
70-150 HP	13 1/4 X 17”	48-77344A45	
70-150 HP	13 X 19”	48-77346A45	
135-300 HP	15 3/4 X 15”	48-78116A4	
135-300 HP	14 1/2 X 19”	48-78120A4	
135-300 HP	14 X 21”	48-78122A4	

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NGK SPARK PLUGS

B6HS	BPZ8HS-10	DPR5EA-9
B6S	BPZ8HS-15	DPR6EA-9
B7HS	BR6FS	DPR6EB-9
B7HS-10	BR6HS	DPR8EA-9
B7S	BR6HS-10	
B8ES	BR7HS	DR5HS
B8HS-10	BR7HIX	DR6HS
B9HS-10	BR7HS-10	DR7EA
BKR5EYA-11	BR8ES	DR7EB
BKR6E	BR8ES-11	ILFR6G-E
BKR6EKU	BR8HS-10	IZFR5G
BKR6ES-11	BR9HS-10	IZFR5J
BKR7EKU	BU8H	IZFR6F11
BMR4A	BUHW	IZFR6K-11
BP7HS-10	BUHW-2	IZFR6K-11E
BP8HN-10	BUZHW-2	IZFR6N-E
BP8HS-10	BUZ8H	IZFR6Q
BP8HS-15	BZ7HS-10	LFR4A-E
BPR5ES	CPR6EA-9	LFR5A-11
BPR6EFS	CR4HSB	LFR6A-11
BPR6ES	CR5EH9	LKR6E
BPR6HS-10	CR6E	LKR7E
BPR7HS	CR6HSA	LMAR6C-9
BPR7HS-10	CR9EB	PZFR6H
BPR8HS	DCPR6E	ZFR5F
BPZ8H-N-10	DCPR7E	ZFR7F
	DCR7EIX	ZFR7F11

CHAMPION SPARK PLUGS

RA8HC Replaces 500476, 584918,765841,765865	**QL77JC4** Replaces 502180,507969, 509925,765838, 765903,765910,	**QL78YC** Replaces 437929,505448, 505449,765902, 765839,765906
QC10PEPB Replaces 5006308	**QC12PEP** Replaces 5000547	**QC8WEP**
QC10WEP Replaces 5007419	**QC12PEPB** Replaces 763689	**XC12PEPB**



Spark Plug Boot Kit
Part No: 663-82370-01



Spark Plug Wire
Sold Per Metre
Part No: 510883

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STANDARD C8 ENGINE (33c) CONTROL CABLES

Stroke: 87 mm
Suitable for outboard, inboard and stern drive engines. High efficiency for smooth operations. High flexibility for reduced bend radius.
Stainless steel cables end fittings



PART NO	LENGTH	PART NO	LENGTH
VP83007	7’	VP83016	16’
VP83008	8’	VP83017	17’
VP83009	9’	VP83018	18’
VP83010	10’	VP83019	19’
VP83011	11’	VP83020	20’
VP83012	12’	VP83022	22’
VP83013	13’	VP83023	23’
VP83014	14’	VP83024	24’
VP83015	15’		

PREMIUM C8 ENGINE CONTROL CABLES

Stroke: 87 mm
Suitable for outboard, inboard and stern drive engines. Extremely flexible ensuring minimum friction and maximum efficiency. Ideal for long and complex runs with tight radius bends.
Stainless steel cables end fittings

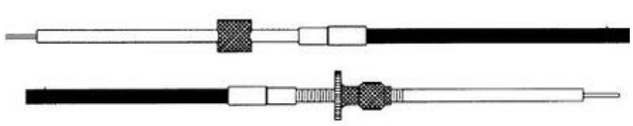


PART NO	LENGTH	PART NO	LENGTH
VPP83010	10’	VPP83018	18’
VPP83011	11’	VPP83019	19’
VPP83012	12’	VPP83020	20’
VPP83013	13’	VPP83022	22’
VPP83014	14’	VPP83024	24’
VPP83015	15’	VPP83026	26’
VPP83016	16’	VPP83028	28’
VPP83017	17’	VPP83030	30’

ENGINE CONTROL CABLES

Stroke: 75 mm
Suitable for Johnson, Evinrude& OMC Engines
Manufactured before 1979.

PART NO	LENGTH
VP82912	12’
VP82914	14’
VP82916	16’



C14 ENGINE CONTROL CABLES

Stroke: 75 mm
Suitable for Johnson, Evinrude& OMC Engines
Manufactured after 1979.

PART NO	LENGTH	PART NO	LENGTH
VP83210	10’	VP83216	16’
VP83211	11’	VP83217	17’
VP83212	12’	VP83218	18’
VP83213	13’	VP83220	20’
VP83214	14’	VP83222	22’
VP83215	15’		



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

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C5 ENGINE CONTROL CABLES

Stroke: 95 mm
Suitable for Mercury and Mercruiser Engines

PART NO	LENGTH	PART NO	LENGTH
VP83310	10’	VP83316	16’
VP83311	11’	VP83317	17’
VP83312	12’	VP83318	18’
VP83313	13’	VP83320	20’
VP83314	14’	VP83322	22’
VP83315	15’	VP83324	24’



C16 ENGINE CONTROL CABLES

Suit Mariner Engines and Tohatsu Engines **WITH** Mercury Control Box

PART NO	LENGTH
VP83252	12’
VP83254	14’
VP83256	16’



C36 ENGINE CONTROL CABLES

Stroke: 85 mm
Suitable for Mercury & Mercruiser
Mercury Generation II Series

PART NO	LENGTH	PART NO	LENGTH
VP83350	10’	VP83356	16’
VP83351	11’	VP83357	17’
VP83352	12’	VP83358	18’
VP83353	13’	VP83359	19’
VP83354	14’	VP83360	20’
VP83355	15’		



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

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STEERING CABLES

PART NO	LENGTH	PART NO	LENGTH
VP83410	10’	VP83416	16’
VP83411	11’	VP83417	17’
VP83412	12’	VP83418	18’
VP83413	13’	VP83419	19’
VP83414	14’	VP83420	20’
VP83415	15’	VP83422	22’

ROTARY HELM STEERING KITS

KIT INCLUDES: 1 x 3 SPOKE STEERING WHEEL (VP83720)
1 x T85 HELM ASSY/BEZEL 90 DEG (VP83525)
1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510K	10’ KIT with Rotary Helm
VP83511K	11’ KIT with Rotary Helm
VP83512K	12’ KIT with Rotary Helm
VP83513K	13’ KIT with Rotary Helm
VP83514K	14’ KIT with Rotary Helm
VP83515K	15’ KIT with Rotary Helm
VP83516K	16’ KIT with Rotary Helm
VP83517K	17’ KIT with Rotary Helm
VP83518K	18’ KIT with Rotary Helm
VP83519K	19’ KIT with Rotary Helm
VP83520K	20’ KIT with Rotary Helm
VP83522K	22’ KIT with Rotary Helm

1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

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PLANETARY HELM STEERING KIT

KIT INCLUDES: 1 x 4 SPOKE STEERING WHEEL (VP83730)
1 x T71FC PLANETARY GEAR HELM (VP83526)
1 x BEZEL MOUNT 90 DEG (VP83545)
1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510PK	10’ KIT with Planetary Helm
VP83511PK	11’ KIT with Planetary Helm
VP83512PK	12’ KIT with Planetary Helm
VP83513PK	13’ KIT with Planetary Helm
VP83514PK	14’ KIT with Planetary Helm
VP83515PK	15’ KIT with Planetary Helm
VP83516PK	16’ KIT with Planetary Helm
VP83517PK	17’ KIT with Planetary Helm
VP83518PK	18’ KIT with Planetary Helm
VP83519PK	19’ KIT with Planetary Helm
VP83520PK	20’ KIT with Planetary Helm
VP83522PK	22’ KIT with Planetary Helm



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

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NON FEED HELM STEERING KIT

KIT INCLUDES: 1 x 4 SPOKE STEERING WHEEL (VP83730)
1 x NON FEED S/HELM (VP83531)
1 x BEZEL MOUNT 90 DEG (VP83545)
1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510PNF	10’ KIT with Non Feed Helm
VP83511PNF	11’ KIT with Non Feed Helm
VP83512PNF	12’ KIT with Non Feed Helm
VP83513PNF	13’ KIT with Non Feed Helm
VP83514PNF	14’ KIT with Non Feed Helm
VP83515PNF	15’ KIT with Non Feed Helm
VP83516PNF	16’ KIT with Non Feed Helm
VP83517PNF	17’ KIT with Non Feed Helm
VP83518PNF	18’ KIT with Non Feed Helm
VP83519PNF	19’ KIT with Non Feed Helm
VP83520PNF	20’ KIT with Non Feed Helm
VP83522PNF	22’ KIT with Non Feed Helm



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

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Hydraulic Steering



TYPICAL KIT

Each kit includes the following: -

Model 501 Helm unit
2 litres Ultra-15 hydraulic fluid
15 metres high-pressure nylon hydraulic tubing
The cylinder type of your choice
All fittings to suit
Bleeding kit
All instructions



Bullhorn Kit Up to 150HP
Part No: HD512BH

Bullhorn Kit Up to 200HP
(REFER APPLICATION GUIDE BELOW)
Part No: HD511 STD
Part No: HD511 MERC

Side Mount Kit Up to 135HP
Part No: HD512

ALL PRODUCTS AVAILABLE FROM VICTORY PARTS UPON REQUEST

REFER APPLICATION CHART ON FOLLOWING PAGES

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BRAND	YEAR	MOTOR	HP	PART NO	NOTES
OMC	ALL YEARS	2 STROKE SINGLE	UP TO 200HP	**HD511 STD**	
		2 STROKE TWIN COUNT ROTATING	UP TO 400HP	**HD511 STD**	
HONDA	UP TO 2006	4 STROKE SINGLE	100-200HP	**HD511 STD**	NOT INC 130HP WHICH CAN BE ORDERED IN
		4 STROKE TWIN COUNT ROTATING	UP TO 400HP	**HD511 STD**	NOT INC 75, 90, 130HP WHICH CAN BE ORDERED IN
	2006 - UP	4 STROKE SINGLE	75-90HP	**HD511 STD**	
		4 STROKE SINGLE	135-200HP	**HD511 STD**	
		4 STROKE TWIN COUNT ROTATING	UP TO 400HP	**HD511 STD**	NOT INC 115HP WHICH CAN BE ORDERED IN
YAMAHA	ALL YEARS	4 STROKE SINGLE	30-40HP	**HD511 STD**	
		4 STROKE SINGLE	50-70HP	**HD511 STD**	THE TRANSOM CLAMPS ON THESE MOTORS MUST BE CUT OFF TO ALLOW FULL TILT OF THE STEERING SYSTEM WHICH WOULD OTHERWISE INTERFERE ON THE CLAMPS. THESE CLAMPS WILL INTERFERE ON ALL MAKES AND BRANDS OF BULLHORN OR FRONTMOUNT STEERING CYLINDERS
		4 STROKE SINGLE	100-200HP	**HD511 STD**	
		4 STROKE TWIN COUNT ROTATING	50-70HP	**HD511 STD**	THE TRANSOM CLAMPS ON THESE MOTORS MUST BE CUT OFF TO ALLOW FULL TILT OF THE STEERING SYSTEM WHICH WOULD OTHERWISE INTERFERE ON THE CLAMPS. THESE CLAMPS WILL INTERFERE ON ALL MAKES AND BRANDS OF BULLHORN OR FRONTMOUNT STEERING CYLINDERS
		4 STROKE TWIN COUNT ROTATING	100-200HP	**HD511 STD**	
		2 STROKE SINGLE	115-200HP	**HD511 STD**	
		2 STROKE SINGLE	50-90HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
MERCURY	ALL YEARS	VERADO SINGLE	135-175HP	**HD511 STD**	
		VERADO DUAL COUNT ROTATING	135-175HP	**HD511 STD**	

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BRAND	YEAR	MOTOR	HP	PART NO	NOTES
MERCURY	ALL YEARS	OPTIMAX SINGLE	75-115HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		OPTIMAX SINGLE	135-200HP	**HD511 STD**	
		OPTIMAX DUAL COUNT ROTATING	75-115HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		OPTIMAX DUAL COUNT ROTATING	135-200HP	**HD511 STD**	
		4 STROKE SINGLE	60-155HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		4 STROKE DUAL COUNT ROTATING	60-115HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		2 STROKE SINGLE	40-200HP	**HD511 STD**	
		2 STROKE SINGLE	40-90HP	**HD511 STD**	
		2 STROKE SINGLE	BIGFOOT 40-60HP	**HD511 STD**	
		2 STROKE DUAL COUNT ROTATING	40-200HP	**HD511 STD**	
		2 STROKE DUAL COUNT ROTATING	40-90HP	**HD511 STD**	
		2 STROKE DUAL COUNT ROTATING	BIGFOOT 40-60HP	**HD511 STD**	
SUZUKI	ALL YEARS	4 STROKE SINGLE	40-140HP	**HD511 STD**	SOME OLDER MODELS MAY REQUIRE A SPACER TO FIT INTO THE RECESS UNDER THE TILLER ARM. THESE ARE AVAIL ON REQUEST
		4 STROKE SINGLE	150-200HP	**HD511 STD**	
		4 STROKE DUAL COUNT ROTATING	40-140HP	**HD511 STD**	SOME OLDER MODELS MAY REQUIRE A SPACER TO FIT INTO THE RECESS UNDER THE TILLER ARM. THESE ARE AVAIL ON REQUEST
		4 STROKE DUAL COUNT ROTATING	150-200HP	**HD511 STD**	
TOHATSU	ALL YEARS	SINGLE	60-90HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		SINGLE	100-200HP	**HD511 STD**	
		DUAL COUNT ROTATING	60-90HP	**HD511 MERC**	MERC VERSION REQ ON BULLHORN STEERING FOR THESE MOTORS
		DUAL COUNT ROTATING	100-200HP	**HD511 STD**	

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Alloy Terminal Eye
Replaces standard plastic eye terminal in kits
Part No: VP83598



Swivel Assembly
Swivel assembly to suit transom mounted and splash well installation, to allow the motor to be tilted without damage to the cable
Part No: VP83580



L12x Cable End Fitting
Part No: VP83600



Steering Cable Supports
S39 Clamp block in marine aluminium & S/S
Part No: VP83561



Steering Cable Supports
S40 Splashwell mounting Corrosion resistant
Part No: VP83835



Steering Cable Supports
S61 Clamp block in corrosion resistant painted steel
Part No: VP83566



Control Cable Clamp and shim
Stainless Steel
Part No: VP83610



Clamp Cap O'Ring and Nut
Part No: 6E5-43145-01



Tiller Arm for Mercury Engines
This draglink has an adjustable end to accommodate the centering of the motor
Part No: VP83570

Tiller Arm for OMC Engines
This draglink has an adjustable end to accommodate the centering of the motor
Part No: VP83575



Starter Rope 5mm (per metre)
Part No: 316705



Starter Rope 4mm (per metre)
Part No: 322236

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Fuel Gauge
0-180 OHMS
12 volts
Hole size 52mm
Part No: VP86130



Fuel Gauge
30-240 OHMS
12/24 volts
Hole size 52mm
Part No: VP40110 (Black)
Part No: VP40110W (White)



Speedometer
Dial Range 50 Knot
Hole Size 85mm
(Requires Pitot Tube Kit)→
Part No: VP86100



Pitot Tube Kit
Includes Transom mount,
mounting hardware &
20ft of tubing
Part No: VP86106



Voltmeter
10-16 Volt
Hole size 52mm
Part No: VP86120



Hourmeter
Elapse in hours/tenths
12-32 Volts
Hole size 52mm
Part No: VP86124



Tacho/Hour Meter
Part No: VP4002



Dielectric Grease
5 oz / 148mm
Part No: 991-9706

HEAT SINK COMPOUND
TYPE 29 WILL NOT HARDEN OR DRY OUT.
RECOMMENDED FOR
USE WHEN MOUNTING RECTIFIERS AND
REGULATORS ON CHRYSLER, FORCE,
MARINER, MERCURY, NISSAN, SUZUKI,
TOHATSU AND YAMAHA ENGINES
Part No: 989-8109



Universal Emergency
Cut out Switch
Part No: VP50530



Battery
Isolator Switch

4 POSITION
Part No: VP23122



8 Foot Battery Lead
(Black)
Part No: 941-0608B
8 Foot Battery Lead (Red)
Part No: 941-0608R



Battery Isolator Switch
Part No: VP53087

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T85 ROTARY STEERING SINGLE CABLE HELM

Features:
Corrosion resistant materials
Particularly suitable where clearance is limited
Lock to lock steering wheel turns approx. 3
Includes black 90-degree Bezel mounting kit
Maximum allowable steering wheel diameter: 406mm (16”)
Minimal Feedback
Compact for Mounting
Uses M66 Ultraflex Cable or a Seastar SSC62 style cable
Exceeds EN 28848 safety standards
Max operation load of 340KG at the tiller, which is about a 7metre boat with a 200 HP outboard



Part No: VP83525

T71FC PLANETARY STEERING HELM



Features:
Fast connect, simple installation. All stainless-steel cable output ends.
Corrosion resistant materials. Particularly suitable where clearance is limited.
Use with optional 90deg or 20deg mounting bezel
Standard 3/4" tapered shaft
Lock-to-lock steering wheel turn approx. 3.8
Stroke 228mm (9”)
Maximum allowable steering wheel diameter 406mm (16”)
Minimum steering cable bend radius 200mm (7.9”)
Minimal feedback, compact for mounting.
Not to be equipped to boats that exceeds the max HP rating.
Boats faster than 50mph should use the twin cable steering system
T72FC is recommended

Part No: VP83526

T73 NON-FEED BACK PLANETARY GEAR FAST CONNECT HELM

These helms operate with a 3.8 turn lock to lock & a stroke of 228mm. Their outstanding features are the no feedback design that incorporates a patented non-reversible mechanism, which eliminates continuous load on the operator caused by propeller torque. These helms are suitable for larger outboards & sports boats. They use the M66 Ultraflex cable or a seastar SSC62 style cable. There are two mounting options available, a 90deg & a 20deg bezel kit to allow for angled & vertical dashboards.



Part No: VP83531

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3 Spoke Steering Wheel
Part No: VP83720



4 Spoke Steering Wheel
Part No: VP83730



OMC Control Adaptor Kit
Sold in Pairs
Part No: VP83640



Slop Stopper and Trim Rings
Black round slop stopper
Part No: VP295088
Black Round Trim Ring
Part No: VP295086
Black Oval Panel Trim Stopper
Part No: VP295090



130mm x 130mm x 45mm
90 deg Mounting Kit Black
Part No: VP83545

130mm x 130mm x 45mm
20 deg Mounting Kit Black
Part No: VP83540



K57 Kit to Adapt C2, C8
& Mach Zero Cable.
Cable for use with
OMC Engines
Part No VP83638



Steering Cable Adaptor
K66 adaptor converts our
fast connect steering cable
into a nut to nut cable.
Part No: VP83535



K56 Kit to Adapt C2,
C8 & Mach Zero
Cables for use
Mercury Engines
Part No: VP83636



Mercury & Mercruiser
Control Adaptor kit
Sold in Pairs
Part No: VP83639



Ultraflex K46 Steering Cable adaptor
Part No: VP83536



Bullet Connectors
10 Male, 10 Female with Shields
Part No: 911-9783

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Gear Case Filler
Fill or Flush Gear Case
Part No: 551-33-1



Gear Case Filler
Hose Replacement
Part No: 551-33HB



Gearcase Filler Adapter
Suzuki
Part No: 551-334S



Metric Gearcase
Filler Adaptor
Yamaha / Honda
Part No: 551-334M



Threaded Nozzle
Mercury / OMC
Part No: 551-33TN



Gearcase Filler
Adaptor Kit
Part No: 551-334K



Gearcase Filler
Replacement Valve
Part No: 551-33VA



Digital Multi Metre with
DVA and Temp
Part No: 511-60A



Digital Multi Meter with DVA
Part No: 511-33A



Fluid Extractor 7.5L
Part No: VP3-334



Gear Case Pressure Tester
Part No: 995-103



4 Cylinder Carburettor
Synchronizer kit with case
Part No: 999-250



Gear Case Vacuum Tester
Part No: 995-102

295090



Prop and Bearing Carrier Puller
Capacity: 5 Tons (min)
For all Models
Part No: 90095

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Australia's most reliable after market outboard motor parts

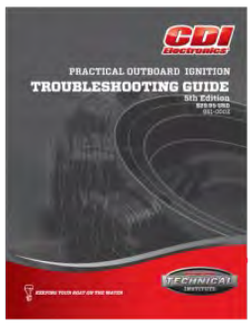
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CDI Troubleshooting Guide

This resource has a wealth of information that will help you accurately diagnose some of the most common issues.

Ask for one to be sent with your next order

Complimentary from Victory Parts Australia





20 x Yamaha, 20 x OMC
20 x Mercury, 5 x Suzuki
5 x Honda, 5 x Tohatsu

Bung Washer Pack

Part No: VP12345

Replacement Pins **Part No: VP7463P**



Trim & Tilt Cap Tool
Universal Gland Nut Wrench
Removes and installs gland nuts on hydraulic cylinders. Adjusts from 1" to 3-3/4" (25-95mm) in diameter. Reverses to fit ¼" or 7/32" pinholes.
Use with ½" square drive ratchet
Part No: VP70566



Compression
Test Kit
Designed for dry and wet cylinder compression testing to detect ring or cylinder head problems, sticking valves, blown head gaskets and more.
*Not for use on diesel engines.

Part No: 511-9778



Mercury Shift
Bushing Tool
Part No: 91-31107T



Tilt Tube Reamer
3/8 Shank 5/8 Teeth
Part No: 986-600



Compression Tester
Part No: 995-210



Drive Shaft Retainer
Nut Wrench
Part No: 91-43506



Pin Tool Set
Part No: 553-2700



Adjustable
Neon Indicator
Spark Plug Tester
Part No: 511-9766



Trigger Tester
Part No: 511-9710



Merc Remote
Starter Switch
Part No: 511-7900

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Infrared Temperature Meter
Part No: 511-0300



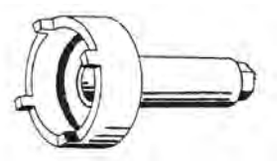
Starter Brush Loading Tool
Part No: SR107



OMC Flywheel Puller **Part No: 378103**



Measuring Jug
100:1, 50:1, 24:1, 16:1 **Part No: 173965**



Bearing Carrier Retainer Wrench
Removes and installs bearing carrier retainer nuts on MC-1/R/MR/Alpha One/Gen II, Bravo I, TRS drive units & assorted V6 Outboards
Part No: 90190



Peak Reading DVA Adapter Without Leads
Part No: 511-9773NL



Mercury Flywheel Puller
Fits 2-Cyl. 35 & 40 HP, 4 Cyl, 45 & 50 HP, 3-Cyl, 50-75 HP, 4-Cyl, 75-125 HP, all 6-Cyl inline Engines and all V-6 Engines
Part No: VP201



OMC Lifting Eye
1988 & Up
Part No: 985-155



Mercury Lifting Eye
Fits 2-Cyl, 35 & 40 HP, 4-Cyl, 45 & 50 HP, 3-Cyl, 50-70 HP, 4-Cyl, 75-80 HP. All 6-Cyl inline and all V6 engines
Part No: VP904



Yamaha / Mercury
4 Stroke Lifting Eye
Replaces: 90890-06820-00, YB-06820
Part No: 985-180



Pressure/ Vacuum Tester
Part No: 551-34PV



Timing Light
Part No: 996-175



Spark Plug Tester
Part No: 511-9764



HD Battery Terminal Crimper
Part No: 996-200

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 Anode OMC 4-8 HP 88-05 Cavitation Plate Replaces: 334451 **Part No: 432397**	 Block Anode OMC 8-15HP 93-01 4 Stroke **Part No: 338635**	 Cavitation Plate Anode OMC 20-35 HP 91-Up **Part No: 434029**	 OMC 40-70 HP 83-05 **Part No: 392462**
 Block Anode OMC 90-225HP 91-Up Some 50-70HP 96-01 OMC Cobra 84-96 (NOT 460) Replaces: 393023, 436745 **Part No: CDZ9-19**	 Bar Anode VARIOUS OMC 60-225HP 4 Stroke Replaces: 5030907 **Part No: 55320-94900**	 Bar Anode OMC 50-225HP 91-Up V4-V6 **Part No: 433580**	 Cavitation Plate Anode OMC 90-235HP 82-90 Replaces: 392123 **Part No: CDZ9-18**
 Waffle Bar Anode OMC Replaces: 367, 976669 **Part No: CDZ9-17**	 Cavitation Plate Anode OMC Cobra 87-93 Replaces: 984513, 3853818 **Part No: CDZ9-27**	 Gimbal Plate Anode OMC 1986 Replaces: 983952 **Part No: CDZ9-56**	 OMC BNG Carrier Anode COBRA 84-96 KING COBRA 90-95 Replaces: 431708 **Part No: CDZ9-57**
 Anode Merc 6-15 HP Cavitation Plate **Part No: 42121A2**	 Block Anode Honda BF75A & BF90A 97&98 Only Mercury Leg **Part No: 41109-ZW1-003**	 Cav Plate Anode OMC Variety 81-11, 2hp 83-90 Replaces: 123009, 173029, 327606 Honda 2-15HP 97-07 Replaces: 41106-ZV4-650 **Part No: CDZ9-08**	 Bar Anode Merc 30-50 HP 4 Stroke 25, 40, 50hp **Part No: 825271**

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 Trim Tab Anode Merc/Tohatsu 6-30 HP Replaces: 853762T01 **Part No: 3V1-60217-0**	 Trim Tab Anode Merc 25-50 HP 88-Up Replaces: 822157, 822157T2 **Part No: CDZ9-91**	 Trim Tab Anode Force 25HP Merc/Mar 9.9-15 HP, Bigfoot 4 St, 2 cyl 15-25 HP Replaces: 98432T5, 94286 **Part No: VP6092**	 Trim Tab Anode Merc/Tohatsu 25-50 HP Replaces: 853762 **Part No: 3C8-60217-1**
 Trim Tab Anode Merc/Mar 50-60 HP 91-Up Force 70 & 75 HP **Part No: 17264T2**	 Waffel Plate Anode Mercury 30-300 HP Replaces: 43396 **Part No: CDZ9-26**	 Trim Tab Anode Merc Old Style 2, 4, 6 Cyl Most Merc/Mar 35hp-Up Mercruiser, Alpha One outdrives Honda BF75A, BF90A Replaces: 31640, 41107-ZW1-003-ZA **Part No: CDZ9-21**	 Bar Anode Merc 30-300 HP Replaces: 818298 **Part No: CDZ9-58**
 Wedge Anode **2 Required** Merc/Mar 35-300 HP 90 & 120 HP Force 95-UP Replaces: 826134 **Part No: CDZ9-53**	 Cavitation Plate Anode Alpha One Gen II Outdrives Replaces: 821629 **Part No: CDZ9-59**	 Trim Ram Anode Mercruiser Bravo I, II, III, X, XR, XZ & Blackhawk Drives Replaces: 806190 **Part No: CDZ9-60**	 BNG Carrier Anode Mercruiser Alpha One Gen II Outdrives Replaces: 806105 **Part No: CDZ9-66**
 Drive Shaft Housing Anode Mercruiser Bravo I, II, III, X, XR & XZ Outdrives Replaces: 821630 **Part No: CDZ9-65**	 Trim Tab Anode Mercruiser Alpha One 83- 90 Replaces: 34127 **Part No: CDZ9-20**	 Anode Gimble Housing Mercruiser Plate TR & TRS Outdrives Replaces: 34762 **Part No: CDZ9-22**	 Anode Gimble Housing Mercruiser Alpha One Keypower KP08-KP10 Replaces: 55989 **Part No: CDZ9-23**

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Racing Trim Tab Anode
Mercury/ Mercruiser
Replaces: 46399
Part No: CDZ9-24



Trim Tab Anode
High Performance
Mercury
All Bravo Outdrives Merc
Alpha 1 Gen II
Replaces: 76214
Part No: CDZ9-25



Cooling Cover Anode
Mercruiser
Alpha One 1983-90
Replaces: 43994
Part No: CDZ9-52



Trim Ram Anode
Alpha One Gen II Drive
Mercruiser
Replaces: 806189
Part No: CDZ9-54



Cavitation Plate Anode
1988-00
Mariner & Yam 2-5 HP
Part No: 6L5-45251-02



Cavitation Plate Anode
Yamaha 6-8 HP 1989
Part No: 6G1-45251-02



Cavitation Plate Anode
Yamaha 6-8 HP 90-98
Replaces: 6NO-WG525-00
Part No: 6G1-45251-03



Cavitation Plate Anode
Yamaha 6-9.9 HP
4 Stroke 06-Up
2 Stroke 01-05
Part No: 68T-45251-00



Internal Engine Anode Yamaha
2 Stroke 6-9.9 HP 85-05
4 Stroke 8-70 HP 06 -Up
Part No: 6G8-11325-00



Round Plate Anode Yam 9.9 HP
Merc/Mar 88-91
XR4 Magnum II
(OB242885-OD081999)
Replaces: 15300
Part No: 6E8-45251-00



Anode
Yamaha 9.9hp
2 Stroke 94-05
4 Stroke 06-Up
Part No: 6G8-45251-01



Plate Anode
Yamaha 9.9-15 HP 84-97
Replaces: 811990M,
6E8-45251-02
Part No: 6E8-45251-01



Cavitation Plate Anode
Yamaha 8-30 HP
2 Stroke 93-05
4 Stroke 06-Up
Part No: 61N-45251-01



Bracket Anode
Yamaha 4-15 HP 88-89
8-225HP 98-Up
Replaces: 6EO-45251-11A
Part No: 65W-45251-00



Bar Anode
Yamaha
40-100 HP
Replaces: 6H1-45251-02
6H1-45251-03
Part No: CDZ9-48

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 Trim Tab Anode Yamaha 20-50 HP 84-Up Replaces: 664-45371-01 Honda 25-50HP 98-Up Replaces 41107-ZV5-000 **Part No: CDZ9-44**	 Trim Tab Anode Yamaha 25-60 HP 2 Stroke 00-05 4 Stroke 06-Up **Part No: 67C-45371-00**	 Block Anode Yamaha 25-60 HP 2 Stroke 00-05 4 Stroke 06-UP Replaces: 63D-45251-00 **Part No: 67C-45251-00**	 Trim Tab Anode Yamaha 40-90 HP 84-UP Replaces: 688-45371-02 **Part No: CDZ9-42**
 Internal Engine Anode Yamaha 40-90 HP 84-UP **Part No: 688-11325-00**	 Cavitation Plate Anode Yamaha 40-90 HP 84-87 Replaces: 688-45251-01 **Part No: CDZ9-46**	 Trim Tab Anode Yamaha 2 & 4 Stroke 50-100HP 99-Up **Part No: 67F-45371-00**	 Trim Tab Anode Yamaha 90-200 HP 84-UP Replaces: 6E5-45371-01, 191304 **Part No: CDZ9-41**
 Powerhead Anode Yamaha 4 Stroke 80-250 HP 04-06 Replaces: 68V-11325-00, 804079001 **Part No: 68V-11325-01**	 Powerhead Anode Yamaha 4 Stroke 80-250HP 07-09 **Part No: 68V-11325-02**	 Trim Tab Anode Yamaha L/H Rotation 150-200 HP Replaces: 6K1-45371-00 **Part No: CDZ9-40**	 Trim Tab Anode Yamaha 150-200 86-UP Replaces: 6J9-45371-00 **Part No: CDZ9-43**
 Bracket Anode Yamaha 115-200 HP 84-87 Replaces: 6E5-45251-00 **Part No: CDZ9-45**	 Bracket Anode Yamaha 115-300HP 87-UP Replaces: 6G5-45251-01 **Part No: CDZ9-47**	 Trim Tab Anode Yamaha 300HP 06-UP 200-250HP 1990-Up Replaces: 69L-45371-00 **Part No: 61A-45371-00**	 Internal Engine Anode Yamaha Crankcase & Oil Cooler **Part No: 6E5-11325-00**

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 Internal Engine Anode Yamaha Replaces: 826887M **Part No: 6J8-11325-00**	 Internal Engine Anode Yamaha **Part No: 62Y-11325-00**	 Internal Engine Anode Yamaha **Part No: 66M-11325-00**	 Pencil Anode Grommet **Part No: 66M-11328-00**	 Internal Engine Anode Yamaha VARIOUS 80-225HP 99-04 **Part No: 67F-11325-00**
 Internal Engine Anode Yamaha VARIOUS 80-350HP 2010-UP **Part No: 67F-11325-01**	 Block Anode Suzuki 4 Stroke 97-08 9.9-300 HP 2 Stroke 83-03 4-200 HP Replaces: 55320-95310, 55320-95311, 5035786 **Part No: CDZ9-49**	 Trim Tab Anode Suzuki 150-225HP 1986-03 Replaces: 55125-87D00, 55120-87801 **Part No: CDZ9-51**	 Bar Anode OMC 60-225HP 03-06 Suzuki DF60-300 01-10 DT115-DT140 96-01 Tohatsu 40D,50,70,90, 120-140HP Replaces: 5030907, 3C7-60218-2 **Part No: 55320-94900**	
 Trim Tab Anode Suzuki DF25-30HP 00-10 DT20-DT35 86-00 Replaces: 55125-96310 **Part No: CDZ9-50**	 Gear Case Anode Suzuki 60-140HP 4 stroke 1998-UP Replaces: OMC 5032930 **Part No: 55321-90J01**	 Internal Engine Anode Suzuki Replaces OMC 5031705, 5034351 Suzuki 11130-94600 **Part No: 55321-87J00**	 Internal Engine Anode Honda 8-20HP **Part No: 41106-ZW-000**	 Honda Anode **Part No: 12155-ZY3-000**
 Honda Button Anode Internal Engine 25HP-Up 97-Up 25-50HP PRE 97 **Part No: 12155-ZV5-000**	 Bar Anode (Small) VARIOUS Honda 35-60hp Replaces: 06411-ZV5-020 **Part No: 06411-ZV5-000**	 Bar Anode (Large) Honda 75-225HP 97-06 Replaces: 06411-ZW1-020 **Part No: 06411-ZW1-000**	 Plate Bar Anode Honda 75, 130, 225 HP **Part No: 41109-2WT-B00**	 Bracket Anode Honda Pre 1997 2-100 HP Replaces: 6E0-45251-11 **Part No: 41106-935-812**

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Plate Bar Anode
Honda 75-90HP 97-98 ONLY
Replaces 41109-ZW1-003
Part No: CDZ9-53



Internal Engine Anode
Tohatsu 6-40HP
Merc/Mar 2.5-50HP
Replaces: 338-60218-2
Part No: 823913



Trim Tab Anode
Merc/Tohatsu 25-50HP
Replaces: 853762
Part No: 3C8-60217-1



Outdrive Bar Anode
Volvo Penta 200-280
Replaces: 832598
Part No: CDZ9-16



OutDrive Anode
V17 Volvo Penta 250-270 HP
Replaces: 875805-4, 875806-4
Part No: CDZ9-31



Outdrive Ring Anode
V18 Volvo Penta 280-290
Replaces: 839388, 875815-3
Part No: CDZ9-12



Bar Anode
Volvo Penta 290
Replaces: 852835
Part No: CDZ9-14



Outdrive Ring Anode
Volvo Penta DP Replaces:
875821-1
Part No: CDZ9-15



Prop Nut Anode
Bravo III
Replaces: 865182
Part No: CDAPN



Anode Grommet
Replaces: 25-804086
Part No: 67F-11328-00



To Suit Alpha 1 Generation II
1991 and Later
Stern Drive – Bolts Included
Part No CDZK9-501



To suit Alpha 1 1983-1990
Stern Drive Bolts Included
Serial No 6225577
through to OD469828
Part No CDZK9-502



To suit Bravo Outdrives
Bolts included
Part No CDZK9-504



To suit Bravo II and III Stern Drive up to 2003
Through to serial number OM179451
Bolts Included
Part No CDAK9-507



To suit Bravo III Design 2 Outdrives 2004 & Up
Serial number OM100001 & Up
Bolts Included
Part No CDAK9-508

M.E.D.S.

MARINE ENGINE DIAGNOSTIC SYSTEM

WHAT IS M.E.D.S.?

M.E.D.S. is an easy-to-use, yet sophisticated software program specifically designed for troubleshooting multiple marine engines.



Using M.E.D.S. you can easily collect engine data, determine active faults, run engine tests and efficiently diagnose problems.

- **Reduce Debug Time**
- **Improve Diagnostic Accuracy**
- **Print Pre-Packaged Diagnostic Reports**
- **Make More Money for Your Shop**

Portable, Simple-to-Use Interface

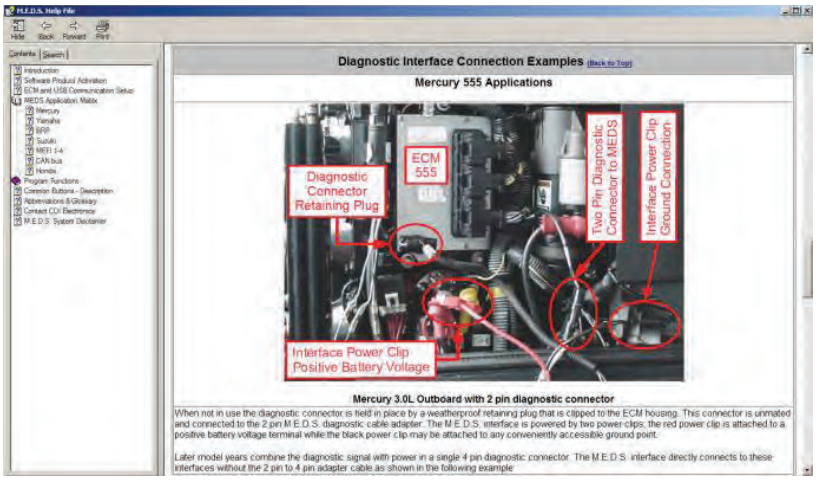
M.E.D.S. works on any PC, Laptop or Tablet running Windows 7, 8.1 or 10. Choose the device(s) that work best for you!

M.E.D.S. can be loaded on multiple machines. Use a laptop in the shop and a tablet at the dock!

Navigate Anywhere in M.E.D.S. with a Single Click

The Menu Tree is always on the screen, allowing you to get the information you need quickly and easily.

M.E.D.S. automatically recognizes the engine you are connecting to and instantly accesses all the history data stored in the ECU and diagnostic programs available for that engine model.



Integrated, Easy-to-Use Help Menu

M.E.D.S. Help is available with a single click, showing the ECM location, how to connect, explaining diagnostic hints, a glossary of terms, and much more!

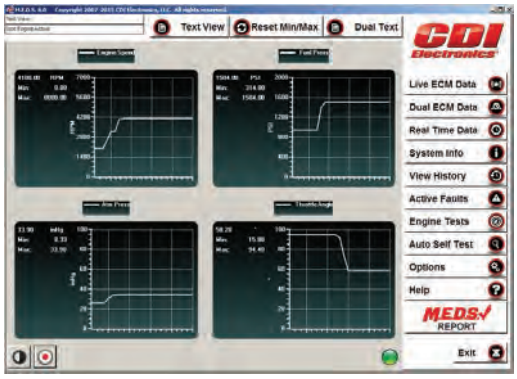
There is no need to set up a second app for your help files ***M.E.D.S. Help is Fully Integrated!***

Collect and Save Real-Time Data

The M.E.D.S. Dashboard is configurable to view parameters that are important for your needs. You can view, record and save real-time data to files for comparative analyses.



Configure the gauges you want to see on your Dashboard with a simple "right click"



Track data on multiple parameters in real time and record them to a data file for viewing later.

USE THE M.E.D.S. Check Report to Generate Revenue

The M.E.D.S. Check Report is a customizable and comprehensive diagnostic and engine history report.

In just a few seconds, you can download all the information stored in an ECU and present the data in a customized, professional manner for your customer.

Charge a Diagnostic Fee to Run a M.E.D.S. Check Report. Use M.E.D.S. Check at:

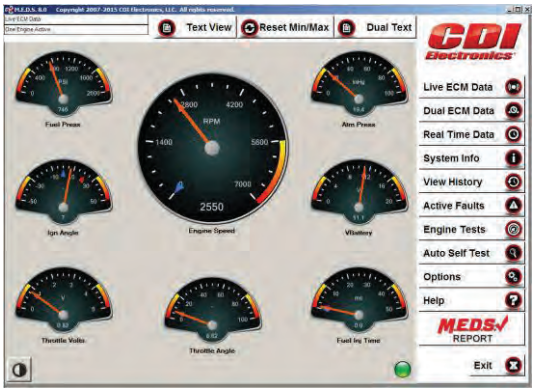
- All Service Inspections
- Rentals, Trade-Ins & Used Boat Sales

M.E.D.S. Check allows you to generate revenue even when nothing is wrong with an engine.

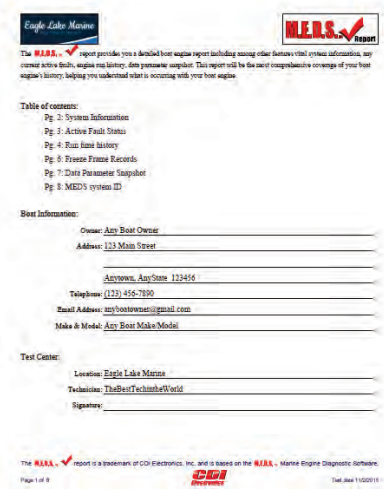
Use M.E.D.S. Check to identify problems before your customer experiences an emergency on the water.

The M.E.D.S. Check Report includes:

- Engine ECU System Information
- Active Fault Codes
- Fault History
- Run Time History (by RPM Range)
- Freeze Frame Records
- M.E.D.S. System Information



M.E.D.S. Check Runs with a Single Click from the Main Menu


Eagle Lake Marine

M.E.D.S. Report

Table of contents:
Pg. 2: System Information
Pg. 3: Active Fault Status
Pg. 4: Run time history
Pg. 6: Freeze Frame Records
Pg. 7: Data Parameter Snapshot
Pg. 8: MEDS system ID

Boat Information:
Owner: Any Boat Owner
Address: 123 Main Street
Anytown, AnyState 123456
Telephone: (123) 456-7890
Email Address: myboatowner@gmail.com
Make & Model: Any Boat Make/Model

Test Center:
Location: Eagle Lake Marine
Technician: TheBestTechintheWorld
Signature:

In about 20-30 seconds a multi-page, customized report is produced that you can sign, print, save and email as required.

MAKE MONEY WITH M.E.D.S.



Customize your M.E.D.S. Check Report by placing your Company Logo on Each Report:

These features add professionalism to your operation and provides your customers with confidence to know their mechanic is using up-to-date, industry standard tools.

Mechanics are Using M.E.D.S.
Check to Make Money!

M.E.D.S. BUYING GUIDE

CDI Electronics® Provides Several Buying Options to Acquire M.E.D.S. for Your Shop:

Option 1: Buy an Individual Platform then add on as required.

Option 2: Buy a M.E.D.S. Bundle and Save

Option 3: Mix and Match Platforms for Your Specific Needs (1)

Option 1: M.E.D.S. Individual Platforms:

Engine Platform	Purchased Individually	Purchased as an Add-On
Mercury (w/o G3)	531-0118M	531-0119M
Mercury (Including G3)	531-0118M2	531-0119M2
Yamaha	531-0118Y	531-0119Y
Johnson / Evinrude	531-0118B	531-0119B
Suzuki	531-0118S	531-0119S
Honda / Tohatsu	531-0118H	531-0119H
MEFI 1-4 Gas Inboards	531-0118I4	531-0119I4
CANBus Engines	531-0118I5	531-0119I5
Volvo Penta Diesel	531-0118V	531-0119V
SeaDoo	531-0118SD	531-0119SD



The M.E.D.S. Tactisling Carry Bag is provided ***Free*** with the Purchase of a T Bundle Platform..

(1) An Engine Platform Add-On can only be purchased if you already own a Bundle Platform or an Individual Platform

Option 2: M.E.D.S. Bundle Platforms:

Name	Part Number	Includes
Basic Bundle	531-0200T1	Mercury, Yamaha, Johnson / Evinrude
Standard Bundle	531-0500T	Mercury, Yamaha, J/E, Suzuki, Honda, MEFI 1-4
Professional Bundle	531-0500T3	Mercury, Yamaha, J/E, Suzuki, Honda, SeaDoo, MEFI 1-4, CANbus

Option 3: Mix and Match Custom Packages EXAMPLES	
Package Description	**Package Includes:**
Older Mercury & BRP Only:	
Mercury Individual + Johnson/Evinrude	531-0118M + 531-0119B
Foreign Outboards Package:	
Yamaha Individual + Suzuki + Honda	531-0118Y + 531-0119S + 531-0119H
Inboard Only Package:	
CANbus Individual + MEFI 1-4 + Volvo Diesel	531-0118I5 + 531-0119I4 + 531-0119V

Additional M.E.D.S. Purchase Options	
Part Number	**Includes:**
511-0001	M.E.D.S. Tactisling Carry Bag & Adapter Cable Management System
531-0119L1	French Language Add-on
531-0119L2	Spanish Language Add-on
531-0119L3	French and Spanish Language Add-on
531-0119U	Software Only Upgrade for Existing M.E.D.S. Users Prior to Version 6.0. Upgrade to the Latest Version of M.E.D.S. to Receive an Improved Graphical Presentation and M.E.D.S. Check Report.

Each M.E.D.S Bundle or Individual Platform comes with:

1) M.E.D.S. System Cable(s) which plug into your Windows PC, Laptop or Tablet computer via the USB Port.

2) Diagnostic Port Adapter Cables for the engine types you have purchased.

3) Three installations of the M.E.D.S. Software on Flash Drive. Help files are onboard and inline with M.E.D.S. (You can request a direct internet download by providing proof of purchase).

4) A hard carrying case or the M.E.D.S. Tactisling Bag, depending on the number of platforms you purchase.



System Cables



Adapter Cables

M.E.D.S.✓

MARINE ENGINE DIAGNOSTIC SYSTEM

MERCURY / MERCRUISER

Purchased Alone: 531-0118M **As an Add-on/Upgrade: 531-0119M**

Mercury Optimax	**Years**
Optimax V6 135, 150, 175, 200, 225, 250, 2.5L, 3.0L	1997 – 16
Optimax I3 1.5L, 75, 90, 115 HP	2002 – 16
Optimax V6 EFI and Sport Jet	2002 – 16
2.5L EFI, 150, 175, 200, 225 HP (Using 824003 Series ECU)	1994 – 01
2.5L EFI, 150, 175, 200.HP (Using 555 Series ECU)	2002 – 06
Mercury Verado	**Years**
Verado I-4 135, 150, 175, 200 HP	2001 – 16
Verado I-6, 200, 225, 250, 275, 300, 350 HP	2001 – 16
Mercury 4-Stroke EFI (pre-G3)	**Years**
40, 50, 60, 75, 90, 115 HP	2002 – 14
Mercruiser (w/ 555 Controller & w/o Catalytic Converters)	**Years**
4.3L MPI, 5.0L MPI, 350 Mag MPI, MX 6.2L MPI, Black Scorpion	2002 – 14
496 MAG, 496 HO MAG, 8.1L, 8.1L HO	2001 – 10
Mercruiser Racing	**Years**
1075 Sci, 414 EFI, 600 Sci, 8.1L SHO	2001 – 10
Mercury Racing	**Years**
225X, 250XS, 300X, 300XS	2001 – 10
2.5L (250) EFI	1998 – 05

MERCURY G3

Purchased Alone: 531-0118M2 (includes pre-G3) **As an Add-on/Upgrade: 531-0119M2**

Mercury 4-Stroke G3 & SeaPro 4-Stroke G3	**Years**
40,50,60,75,90,115,150 HP	2011 – 16
Mercruiser G3	**Years**
3.0L, 4.3L, 4.5L, 6.2L, 8.2L	2012-2016

YAMAHA

Purchased Alone: 531-0118Y **As an Add-on/Upgrade: 531-0119Y**

Yamaha Outboards	**Years**
4 Stroke EFI: F115, F150, F200, F225 HP	2000 – 12
4 Stroke EFI: F40, F50, F60, F90, F250, F275, F300, F350 HP	2007 – 12
HPDI: 150, 175, 200, 225, 250, 300 HP	1998 – 12
Mercury Manufactured by Yamaha (4-Stroke EFI)	**Years**
30, 40, 50, 75 HP, 90 HP EFI, 115 HP EFI	2001 – 06
Yamaha Snowmobiles	**Years**
Apex GT, Mountain, ER, RTX, GTX, MTX, LTX	2006 – 09
Attak GT, Base	2006 – 07
Nytro Base, MTX, RTX, RTX-SE, FX Series	2008 – 09
Phazer Base, GT, Mountain Lite, FX, RTX, MTX, Venture Lite, RX Venture GT	2007 – 09
Yamaha Personal Watercraft (PWC)	**Years**
FX: All Models	2002 – 09
GP 1300	2004 – 08
VX All Models, VX Deluxe	2004 – 08
FZR, XLT1200, XA1204	2009

BRP (Johnson/Evinrude)

Purchased Alone: 531-0118B **As an Add-on/Upgrade: 531-0119B**

Johnson/Evinrude Ficht & ETEC	**Years**
Ficht Air cooled EMM	1997-98
Ficht Water Cooled EMM	1999-07
ETEC Water Cooled EMM	2004-18

SeaDoo – Rotax Engines

Purchased Alone: 531-0118SD **As an Add-on/Upgrade: 531-0119SD**

SeaDoo	Years
XP All Models	1996-2004
GTX All Models	1996-2016
GSX All Models	1996-2001
GTI All Models	1997-2016
GSI	1997
GTS All Models, GS	1997-2001
SP	1997
SPX	1997-1999
LRV All Models	2000-2003
RX All Models	2000-2004
3D All Models	2004-2007
RXP All Models	2004-2016
RXT All Models	2005-2016
WAKE All Models	2007-2016
GTR	2012-2016
SAR, Spark All Models	2014-2016

SUZUKI

Purchased Alone: 531-0118S **As an Add-on/Upgrade: 531-0119S**

Johnson/Evinrude 4-Strokes by Suzuki	Years
40, 50, 60, 70, 90, 115, 140, 200, 225 HP	1999 – 06
Suzuki 4-Strokes	**Years**
DF40, DF50, DF60, DF70, DF90, DF140, DF150, DF175	1997 – 12
DF70A, 80A, 90A, 100	2009 – 12
DF90, DF140	2001 – 12
DF150, DF175, DF200, DF225, DF250	2004 – 12
DF300	2007 – 12

HONDA & TOHATSU

Purchased Alone: 531-0118H **As an Add-on/Upgrade: 531-0119H**

Honda	Years
BF40D, BF50D	2008 – 16
BF60A, BFP60A	2009 – 16
BF75D, BF90D, BF175A	2007 – 16
BF115A, BF135A, BF150A	2005 – 16
BF115D	2010 – 16
BF200A, BF225A	2002 – 16
BF250A	2012 – 16
Tohatsu	**Years**
BFT60A, 75A, 90A, 115A, 150A, 200A, 225A, 250A	2014 – 16
BFTW60A	2014 – 16

GM MEFI Versions 1-4

Purchased Alone: 531-0118I4 **As an Add-on/Upgrade: 531-0119I4**

MEFI 1-4 Equipped	Years
Crusader / Pleasurecraft Marine	1992 – 06
Flagship Marine	1992 – 06
GM RamJet 350	1992 – Up
Indmar	1992 – 07
Kodiak Marine	1992 – 08
Marine Power	1992 – 08
Mercury / Mercruiser	1992 – 00
Mercury / Mercruiser Racing HP500	1992 – 10
Panther Air Boats	1992 – Up
TurnKey Engines	2001 – 07
Volvo Penta Gas	1992 – 05

CANbus Controlled Gas Engines

Purchased Alone: 531-0118I5 **As an Add-on/Upgrade: 531-0119I5**

MEFI 4b, 5, 6 Equipped	Years
Flagship Marine	2008 – Up
Ilmor Marine	2008 – Up
Indmar (MEFI 5-6 Only)	2007 – Up
Kodiak Marine	2008 – Up
Marine Power	2008 – Up
Panther Air Boats	2008 – Up
Seven Marine	2012 – Up
TurnKey Engines	2008 – Up
Volvo Penta EGC Controllers – Coming Soon	2007 – Up

Volvo Penta Diesel Engines

Purchased Alone: 531-0118V **As an Add-on/Upgrade: 531-0119V**

Volvo Penta	Years
D6	2004 – 14

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rule® JABSCO®



Rule 12V Bilge Pumps

Part No: VP800 (360-12V)
Part No: VP801 (500-12V)
Part No: VP803 (800-124V
Part No: VP805 (1100-12V)



Rule Electronic Sensing Automatic Bilge Pumps

Part No: VP807 (Auto 500)
Part No: VP809 (Auto 800)
Part No: VP810 (Auto 1100)



Rule-A-Matic Plus Bilge Pump Super Float Switch

Part No: VP98



Rule-A-Matic Bilge Pump Float Switch

Part No: VP22



Rule Duel Port Livewell Pumps

Part No: VP27 (Straight 500)
Part No: VP28 (Angled 500)
Part No: VP52 (Straight 800)
Part No: VP53 (Angled 800)



Rule LoPro Bilge Pump 900GPH

Part No: VP5158 (Lo Pro Standard)
Part No: VP5159 (LoPro Automatic)

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Stainless Steel Debris Strainer

Part No: VP37



Bilge Base Strainer

Part No: VP140



Rule Bilge Pump Plumbing Kits
Includes cuffed hose, nylon skin fitting. 2 x SS hose claps.

Part No: VP4500 (20mm)
Part No: VP4501 (28mm)



Rule Mate Pump Auto

Part No: VP1388 (Auto 500)
Part No: VP1389 (Auto 750)
Part No: VP1390 (Auto 1100)



Jabsco Hotshot Automatic Deck Wash Pump 12V

Part No: J20-138 (4.0 12V)
Part No: J20-148 (5.0 12V)
Part No: J20-152 (6.0 12V)



Jabsco HP Washdown Hosecoil 4.5M

Part No: J27-113



Jabsco Macerator Pump
Discharges 1000 litres in one operation

Part No: J11-110

JET SKI SERVICE PARTS		
OIL FILTER APPLICATION GUIDE		
MAKE	MODEL	PART NO
Honda	All	5GH-13440-70
Kawasaki	All	5GH-13440-70
Sea Doo	Spark	420956123
Sea Doo	Wake, Wake Pro, RXT260	420956741
Sea Doo	GTI, GTR, GTR X, GTS	420956741
Sea Doo	RXP/RXT300	420956744
Yamaha 1100	FX140/160, FX/VX110	5GH-13440-70
Yamaha 1800	FX1800/SHO, VX18R, FZS/FZR	69J-13440-00
SPARK PLUGS AVAILABLE ON REQUEST TO SUIT MOST MODELS		



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TOLL PRIORITY	4:00PM
FRIDAY	
ALL ORDERS IN BY 2PM	
TRADING HOURS	
MONDAY TO FRIDAY 9AM TO 4PM	



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