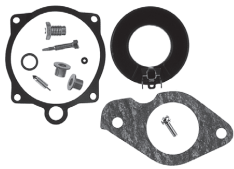




YAMAHA CARBURETTOR KITS

HP	YEAR	PART NO.
2	All	6A1-W0093-01
3	All	6G1-W0093-00
6 - 8	84-Current	6G1-W0093-00
9.9-15	1985-95	6E7-W0093-04
9.9-15	96-Current	63V-W0093-00
20-25 (2 Carby)	88-Current	6L2-W0093-00*
25	1984-1987	689-W0093-02
25C	1990-1997	689-W0093-02
25-30 (1 Carby)	93-Current	61N-W0093-00
30	1984-1986	689-W0093-02
30C	1989-1992	689-W0093-02
30D	89-2007	6J8-W0093-00 #
40-55 CV	90-Current	696-W0093-02*
40-50 3 Cyl	1984-1988	6H4-W0093-01
40-50 3 Cyl	89-Current	6H4-W0093-01
F40	1999	6H4-W0093-03
40- 50 3-Cyl	95-97,99-00	62Y-W0093-00
40- 50 3-Cyl	84-Current	62Y-W0093-00
F40	1992-Current	6H3-W0093-02**
F50	81-83, 93-97 , 01-06	6H1-W0093-10**
60- 70	1989-1991	6H1-W0093-01
60 -70	1992-1996	6H1-W0093-01
75- 85	93-97 , 01-06	6H1-W0093-10
80- 90	1989-1991	6H1-W0093-10
80	1992-1996	67F-W0093-00
90	1992-97 - 2000-12	6G5-W0093-10 #
F80- F100	1999-2002	6E5-W0093-06
V4-V6	All 1 Float	61A-W0093-01
V4-V6	All 2 Float	6E5-W0093-06
225- 250 V6	90-03, 76 °	61A-W0093-01

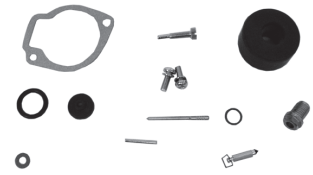
* Enough to rebuild 2 Carburettors # Enough to rebuild 3 Carburettors ** Check model for correct app



Carb Kit
25-30 HP 84-97
Part No: 689-W0093-02



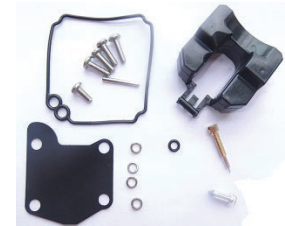
Carb Kit
20-25HP 88-Current
2 Carby
Part No: 6L2-W0093-00



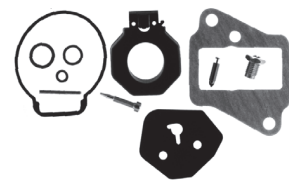
Carb Kit
All 2 HP
Part No: 6A1-W0093-01



Carb Kit
All 3 HP
6-8 HP 84-Current
Replaces: 6NO-W0093-00
Part No: 6G1-W0093-00



Carb Kit
9.9-15 HP 96-Up
Part No: 63V-W0093-00



Carb Kit
9.9-15 HP 85-95
Part No: 6E7-W0093-04



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HP	Year	St	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
4 & 5	84-01	2		1	6E0-85540-70	N/A	676-81970-00	N/A
6	84-99	2		2	696-85540-10	N/A	676-81970-00	N/A
8	84-04	2		2	696-85540-10	N/A	676-81970-00	N/A
9.9	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
9.9	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
9.9	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
15	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	1996	2	MHV	2	695-85540-10	N/A	N/A	6E7-85570-19
20	93-94	2	CM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
20	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
25	88-93	2	EL,ES,LD,LF,LG,ML,MS,SD,SF,SG	2	N/A	N/A	676-81970-00	N/A
25	89-90	2	D	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	90	2	CV25,EL,EM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	91-97	2	C25,EL,ES,ML,MS, VM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	96-98	2	C25 MHU, VM	2	N/A	N/A	N/A	N/A
25	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	98-09	4	EH,ER,TH	2	N/A	N/A	815279T	N/A
25	98-09	4	F25,MH	2	N/A	N/A	815279T	N/A
30	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
30	89-90	2	CV30,EL	2	689-85540-21	N/A	676-81970-00	N/A
30	91-97	2	C30,EL	2	N/A	N/A	676-81970-00	N/A
30	03-05	4	F30	2	N/A	N/A	815279T	N/A
40	84-88	2	ALL	3	6H4-85540-21	N/A	676-81970-00	N/A
40	89-94	2		3	N/A	N/A	676-81970-00	N/A
40	90	2	CV40	2	689-85540-21	N/A	676-81970-00	N/A
40	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
40	Up to 95	2	Electrical Start	3	N/A	N/A	N/A	N/A
40	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
40	95-12	2	Start	3	63D-85540-00	N/A	N/A	N/A
40	99	4	AE,EH,ER,TR	4	N/A	N/A	N/A	6E7-85570-19
40	98-2017	2	Enduro	2	66T-85540-01-00	n/A	N/A	N/A
48	95-00	2	E48	2	696-85540-10	N/A	676-81970-00	N/A
50	84-88	2	ALL	2	6H4-85540-21	N/A	676-81970-00	N/A
50	89-94	2		3	N/A	N/A	676-81970-00	N/A
50	95-06	4	AE,BE,TH,TR, CE	4	N/A	N/A	N/A	6E7-85570-19
50	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
50	Up to 95	2	Electric Start	3	N/A	N/A	N/A	N/A
50	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
50	95-12	2	Start	3	63D-85540-00	N/A	N/A	N/A
50		4	FT, FE, HE, FT50	4	N/A	N/A	68V-81960-00	N/A
55	89	2	CV55	2	663-85540-15	N/A	676-81970-00	N/A
55	91-94	2	C60	2	663-85540-15	N/A	676-81970-00	N/A
60	99	2	E60	3	N/A	N/A	676-81970-00	N/A



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HP	Year	st	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
60	02-07	4	AE,BE	4	N/A	N/A	N/A	6E7-85570-19
60		4	FT, CE, FE, FT60	4	N/A	N/A	68V-81960-00	N/A
70	84-91	2	ET,TLN	3	N/A	N/A	676-81970-00	N/A
70		4	AE	4	N/A	N/A	68V-81960-00	N/A
75	88-96	2	E75	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
75	97-00	2	E75	3	688-85540-12	688-85510-11	N/A	N/A
80	00-07	4	AET	4	N/A	N/A	67F-81960-12	N/A
80		4	BE	4	N/A	N/A	68V-81960-00	N/A
85	89-90	2	CV85	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
85	91-96	2	C85	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
90	84-89	2	ET	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
90	90-91	2	ET	3	688-85540-12	N/A	6G5-81960-A0	N/A
100	01-06	4	AET	4	N/A	N/A	67F-81960-12	N/A
100	02-04	4	BET	4	N/A	N/A	67F-81960-12	N/A
100	05-06	4	DE	4	N/A	N/A	68V-81960-00	N/A
115	84-89	2	ET	4	6E5-85540-12	6E5-85510-10	N/A	6E5-85570-10
115	90-03	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
115		4	AE, FL115	4	N/A	N/A	68V-81960-00	N/A
115	04-05	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
115	91-96	2	C115	4	6E5-85540-12	6E5-85510-10	6G5-81960-A0	6E5-85570-10
115	97-98	2	C115	4	6E5-85540-12	6E5-85510-10	N/A	6E5-85570-10
115	98-99	2	B115,S115	4	N/A	N/A	N/A	6R3-85570-01
130	88-89	2	ET	4	6E5-85540-12	6E5-85510-10	6G5-81960-A0	6E5-85570-10
130	90-03	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
150	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
150	90-99	2		6	N/A	N/A	N/A	6R3-85570-01
150	97	2		6	N/A	N/A	6G5-81960-A0	6R3-85570-01
150	98-05	2		6	N/A	N/A	N/A	6R3-85570-01
175	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
175	90-05	2		6	N/A	N/A	N/A	6R3-85570-01
200	84-89	2	ET	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
200	90-01	2		6	N/A	N/A	N/A	6R3-85570-01
225	84-89	2	EXCELL	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	N/A



Enduro Lightning Coil
Yamaha 40hp 2 cyl
Enduro 1998-2017
Part No: 66T-85533-00



Enduro Charge Coil
Yamaha 40hp 2 Cyl
Enduro 1998-2017
Part No: 66T-85520-00



Enduro Pulser Coil
Yamaha 40hp 2 Cyl
Enduro 1998-2017
Part No: 66T-85580-00



Voltage Regulator
3- 4 Cyl
75,80,90,115HP
1994-2001
Check Application
Part No: 6H0-81960-00



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YAMAHA GASKET SET

Year	Cyl	Stroke	Model	G / Set	Head / G
1984 - 1996	2	2 Stroke	6 / 8	6G1-W0001-A2	6G1-11181-A1
1984 - 1997	2	2 Stroke	9.9 / 15	682-W0001-03	682-11181-00
97 - Current	2	2 Stroke	9.9 / 15	63V-W0001-00	63V-11181-A0
1989 - 2002	2	4 Stroke	9.9	6G8-W0001-A3	27-825482-1
2002 - Current	2	4 Stroke	9.9 / 15	66M-W0001-01	66M-11181-10
1979 - 1984 (67mm Bore)	2	2 Stroke	20 / 25	6G0-W0001-00	N/A
1980 - 1987	2	2 Stroke	20 / 25 / 30	695-W0001-00	695-11181-A0
1984 - 1992	2	2 Stroke	20 / 25 / 30	689-W0001-02	689-11181-00
1984 - Current (2 Carby)	2	2 Stroke	20 / 25	6L2-W0001-00	6L2-11181-A1
1993 - Current (1 Carby)	2	2 Stroke	25 / 30	61N-W0001-02	61N-11181-A0
1998 - Current	2	4 Stroke	25	65W-W0001-00	N/A
1993 - 1998	2	2 Stroke	40CV	6R6-W0001-00	676-11181-03
2000 - Current	3	4 Stroke	30 / 40	67C-W0001-00	N/A
1989 - Current	3	2 Stroke	30	6J8-W0001-00	6J8-11181-00
40D (1981) 40A 40B (1978)	2	2 Stroke	40D / 40A / 40B	6A0-W0001-01	676-11181-03
1989 - 1997	2	2 Stroke	E40	6F6-W0001-02	6F5-11181-00
1998 - Current	2	2 Stroke	40	66T-W0001-01	66T-11181-A2
1984 - 1994	3	2 Stroke	40 / 50	6H4-W0001-02	6H4-11181-00
1994 - Current	3	2 Stroke	40 / 50	63D-W0001-02	6H4-11181-00
1984 - 1994	2	2 Stroke	48 / 55 / 60	697-W0001-02	697-11181-00
F40 1999 F50 95-97, 99, 00-06	4	4 Stroke	40 / 50	CHECK FOR AVAILABILITY	62Y-11181-00
F50/60 05-16 FT50 05-07 FT60 05-12	4	4 Stroke	50 / 60	CHECK FOR AVAILABILITY	6C5-11181-01
F60 02-06, FT60 03-07	4	4 stroke	60		69W-11181-01
1984 - Current	3	2 Stroke	60 / 70	6H3-W0001-02	6H3-11181-01
1984 - Current	3	2 Stroke	75 / 80 / 90	688-W0001-02	688-11181-01
1984 - Current	4	2 Stroke	115 / 130 / 140	6E5-W0001-A2	6E5-11181-A1
1999-2007 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 / 100 (A, AET)	67F-W0001-03	67F-11181-02
2005-2013 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 BET / 100 (DET)	67F-W0001-03	67F-11181-02
2000 - Current	4	4 Stroke	75 / 80 / 90 / 100 / 115	68V-W0001-03	67F-11181-02
1984 - UP (Vertical Reeds)	6	2 Stroke	150 / 175 / 200 / 225	6G5-W0001-02	6G5-11181-A1
1995 - UP (Horizontal Reeds) 90°	6	2 Stroke	150 / 175 / 200	500-347	6G5-11181-A1
2002 - Current (HPDI) 2.6L	6	2 Stroke	150 / 175 / 200	68F-W0001-01	N/A
1997 - Current (Carby)	6	2 Stroke	225 / 250	61A-W0001-00	61A-11181-00
1998 - Current (EFI)	6	2 Stroke	225 / 250	65L-W0001-00	61A-11181-00



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YAMAHA GEAR CASE SEAL KITS

HP	Year	Part Number
6-8	1984 - Current	6G1-W0001-21
9.9 / 15	1983 - 95	682-W0001-21
9.9 / 15	1995 - Current	63V-W0001-21
25	1997 - 02	6J8-W0001-21
20 / 30 1 Carby	1981 - 94	689-W0001-21
20 / 25 2 Carby	1988 - Current	6L2-W0001-21
25 / 30	2001 - Current	61N-W0001-21
30 3 Cyl	1987 - Current	6J8-W0001-21
40/ 50 3 Carb	1984 - 89	6H4-W0001-21
40 2 Cylinder	1982 - 95	676-W0001-21
40 / 50 / 60	1995 - Current	63D-W0001-21
FT25/F30/F40	2003-2009	67C-W0001-22
50	1985 - 91	6H4-W0001-21
60 / 70	1984 - Current	6H3-W0001-21
F60	2002-2006	63D-W0001-21
C, P75	1994 - 99	688-W0001-21
E75	1995 - 00	688-W0001-21
F75	2003-Current	67F-W0001-21
C80	1997	688-W0001-21
F80	1999-2013	67F-W0001-21
C85	1992 - 96	688-W0001-21
CV85E	1989 - 91	688-W0001-21
90	1992 - 02	688-W0001-21
B90	1998 - 99	688-W0001-21
C90	1997 - 01	688-W0001-21
F90	2003 - Current	67F-W0001-21
F100	1999-03	67F-W0001-21
F100	2002-04	68V-W0001-21
115	1986 - Current	6E5-W0001-21
F115	2000-13	68V-W0001-21
130 TRP	1986 - Current	6E5-W0001-21
150	1984-97, 2000-13	6G5-W0001-21
175, 200	1984-95, 2000-13	6G5-W0001-21
225	1984 - 96	6G5-W0001-21
225	96-98, 00-06	61A-W0001-21
250	90-95, 01-03	61A-W0001-21



Gear Case Seal Kit
Replaces: 6N0-W0001-21
Part No: 6G1-W0001-21



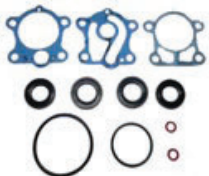
Gear Case Seal Kit
Part No: 682-W0001-21



Gear Case Seal Kit
Part No: 63V-W0001-21



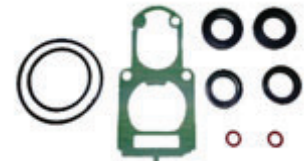
Gear Case Seal Kit
Part No: 67F-W0001-21



Gear Case Seal Kit
Part No: 6J8-W0001-21



Gear Case Seal Kit
Part No: 689-W0001-21



Gear Case Seal Kit
Part No: 6L2-W0001-21



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Yamaha Identification Letter

Letter	Year
Q	1982
P	1983
L	1984
K	1985
J	1986
H	1987
G	1988
F	1989
D	1990
C	1991
B	1992
A	1993
Z	1994
Y	1995
X	1996
W	1997
V	1998
U	1999
T	2000
S	2001
R	2002
Q	2003
P	2004
N	2005
K	2006
J	2007
H	2008
G	2009
F	2010
D	2011
C	2012
B	2013
A	2014
Z	2015
Y	2016
X	2017
W	2018

To identify the correct year, refer to the letter found in the bottom right hand corner of the ID Tag on the motor. **Note: This table is for AUSTRALIAN motors only**



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YAMAHA

YAMAHA MOTOR SEAL KITS

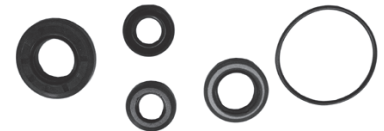
HP	Year	Part Number
9.9 - 15 HP 2 Stroke		682 Motor Seal Kit
25-30 HP 2 Stroke	Some Variations	Phone for correct seals
30HP 2 Stroke 3 Cyl		6J8 Motor Seal Kit
40-50HP 2 Stroke 3 Cyl	1984 - Current	6H4 Motor Seal Kit
60-70HP 2 Stroke 3 Cyl	1984 - Current	6H3 Motor Seal Kit
75, 80, 85, 90HP 2 Stroke 3 Cyl	1984 - Current	688 Motor Seal Kit
V4 & V6	1984 - Current	6E5-6G5 Seal Kit
225-250HP 76°	1992 - Current	1778



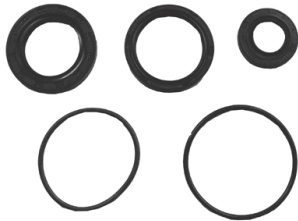
Seal Kit
9.9-15 HP 2 Cyl 2 Stroke
Part No: 682 Motor Seal Kit



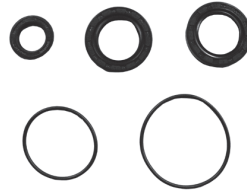
Seal Kit
30 HP 3 Cyl 2 Stroke
Part No: 6J8 Motor Seal Kit



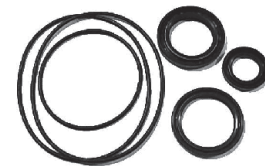
Seal Kit
40-50 HP 3 Cyl 2 Stroke
Part No: 6H4 Motor Seal Kit



Seal Kit
60-70 HP 3 Cyl 2 Stroke
Part No: 6H3 Motor Seal Kit



Seal Kit
75-90 HP 3 Cyl
Part No: 688 Motor Seal Kit



Seal Kit
90° V4/V6
Part No: 6E5-6G5 Seal Kit



Seal Kit
225-250 HP 76° V6
Part No: Part No: 1778



Crank Seal Ring
V4, V6
Part No: 6E5-11447-00



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RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRC/K 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRC/KSS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring

4-Stroke Oil Filter Applications

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B 2002 – CURRENT (CHECK MODEL)	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A 2008- CURRENT (CHECK MODEL)	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP GEN 5GH-13440-60	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP GEN 5GH-13440-70	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI 1B366823-UP	MERCURY	35-877761
75-115HP EFI 2B080987 & UP A/M	MERCURY	5GH-13440-00/70
75-115HP EFI 2B080987 & UP GEN	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED LATER MODELS	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50
5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30



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YAMAHA

YAMAHA PISTON KITS

1MM = 40 Thou .75MM = 30 Thou
.50MM = 20 Thou .25MM = 10 Thou

Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
6-8B HP 80-82 1985	2	STD 0.25MM 0.50MM	N/A N/A N/A	677-11631-00 677-11635-00 677-11636-00	N/A N/A N/A
9.9 - 15HP 84-97	2	STD 0.50MM	56MM 56.5MM	6E7-11631-00 6E7-11636-00	6E7-11610-00 6E7-11610-20
25 HP 84-86	2	STD	72MM	689-11631-00	689-11610-21
30 HP 84-86		0.50MM	72.5 MM	689-11636-00	689-11610-60
C Series 89-92					
C30 89, 91-97					
E25F 88-90	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
20C 81-86 20CM 93-94 25A 1978 25D 81-90 28A 78-79	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00 (REPLACES 664 PISTONS)	N/A (6G0 RINGS WILL NOT FIT THESE MOTORS)
25HP A-Series	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
40 HP	2	STD 0.50MM	75MM 75.5MM	676-11631-00 676-11636-60	676-11610-60 N/A
20 - 25 HP 88 - 11	2	STD 0.25MM 0.50MM 0.75MM 1MM	67MM 67.25MM 67.25MM 67.5MM 67.75MM 68MM	6L2-11631-00 6L2-11675-00 6L2-11635-00 6L2-11636-00 ORDER IN ONLY ORDER IN ONLY	N/A N/A
20 – 30 HP CV	2	STD 0.50MM	72MM 72.5MM	61N-11631-00 61N-11636-00	61N-11603-00 N/A
40 HP ENDURO (Some 78mm, CHECK)	2	STD 0.50MM	80MM 80.5MM	66T-11631-01 66T-11636-01	N/A N/A
40 – 50 HP 3 Ring	3	STD 0.25MM 0.50MM	67MM 67.25MM 67.5MM	6H4-11631-00 6H4-11635-00 6H4-11636-00	6H4-11610-02 6H4-11610-10 6H4-11610-22
40- 50 HP 2 Ring 89 – 11	3	STD 0.25MM 0.50MM 0.75MM 1MM	67MM 67.25MM 67.5MM 67.75MM 68MM	63D-11631-00 63D-11635-00 63D-11636-00 100-252-06K 100-252-07K	63D-11610-00 63D-11604-00 63D-11605-00 63D-11606-00 N/A
48 – 60 HP	2	STD 0.25MM 0.50MM 0.75MM 1MM	82MM 82.25MM 82.5MM 82.75MM 83MM	6H1-11631-03 6H1-11635-03 6H1-11636-03 100-265-06K 100-265-07K	See Box Next Pg N/A See Box Next Pg N/A N/A
60 – 70 HP 2 RING	3	STD 0.25MM 0.50MM 0.75MM 1MM	72MM 72.25MM 72.5MM 72.75MM 73MM	6H3-11631-00 6H3-11635-00 6H3-11636-00 N/A 6H3 PISTON	6K5-11601-02 6K5-11601-12 6K5-11601-22 N/A N/A



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YAMAHA

YAMAHA PISTON KITS			1MM = 40 Thou .75MM = 30 Thou .50MM = 20 Thou .25MM = 10 Thou		
Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
60-70 HP 3 RING (RINGS ONLY) CHECK MEASUREMENTS	3	STD .50MM	72MM 72.5MM	N/A N/A	6H3-11610-00 6H3-11610-30
75 - 90 HP	3	STD 0.25MM 0.50MM 0.75MM 1MM	82MM 82.25MM 82.5MM 82.75MM 83MM	6H1-11631-03 6H1-11635-03 6H1-11636-03 100-265-06K 100-265-07K	See Box Below N/A See Box Below N/A N/A
115-225HP 90° V4 - V6 21mm Pin (Star) 6E5 CONROD	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6G5-11631-00 6G5-11635-00 6G5-11636-00 6G5 STAR	6E5-11610-02 N/A 6E5-11610-22 N/A
115-225HP 90° V4 - V6 21mm Pin (Port) 6E5 CONROD	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6G5-11642-00 6G5-11645-00 6G5-11646-00 6G5 PORT	6E5-11610-02 N/A 6E5-11610-22 N/A
115-225HP 90° V4 - V6 23mm Pin (Star) 6R5 CONROD	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6R5-11631-11 6R5-11635-11 6R5-11636-11 6R5 STAR	6R5-11603-00 6R5-11610-10 6R5-11605-00 N/A
115-225HP 90° V4 - V6 23mm Pin (Port) 6R5 CONROD	V-4 V-6	STD 0.25MM 0.50MM 1MM	90MM 90.25MM 90.50MM 91MM	6R5-11642-11 6R5-11645-11 6R5-11646-11 6R5 PORT	6R5-11603-00 6R5-11610-10 6R5-11605-00 N/A
225-250HP V6 76° EFI 2002-UP (Star) 6 IND.CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	62J/69L-11631-00 62J/69L-11635-00 62J/K69L-11636-00	N/A N/A N/A
225-250HP V6 76° EFI 2002-UP (Port) 6 IND. CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	62J/69L-11642-00 62J/69L-11645-00 62J/69L-11646-00	`

ALL PISTON KITS COME WITH	1 X PISTON 1 X SET OF RINGS 1 X WRIST PIN 2 X CIRCLIPS	688-11603-A0 STD	2 Tapered
		688-11610-22 .50MM	
		688-11610-02 STD	1 Tapered 1 Square
		688-11610-VP .50MM	

AVAILABLE SEPARATELY

PISTON/WRIST/GUDGEON PINS/WASHERS	634-11633-00, 648-11633-00, 663-11633-00, 676-11633-00, 689-11633-00, 6E5-11633-00, 6F5-11633-00, 6H3-11633-00, 6R5-11633-00, 6H4-11641-00
PISTON CIRCLIPS	688-11634-00, 6E5-11634-00, 6E7-11634-00, 6G0-11634-00, 6R5-11634-00



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YAMAHA

RACOR FILTERS

Part No.	Filter Head Type	Replaces
VPR35-60494	Mercury, Yamaha	Racor S3213, 35-809097
VPS3214	OMC	Racor S3214
VPS3227	Honda/Suzuki	Racor S3227
VP3350	Mini Racor Kit	

MERCURY / YAMAHA FILTER KITS

Part Number	Contents
VPRC/K 35-60494	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRC/KSS 35-60494	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
VPRK35-60494	Filter / Clear Bowl
VPR1000	Clear Bowl and O-ring

4-Stroke Oil Filter Applications

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004/5GH-13440-60
80-115 HP	YAMAHA	5GH-13440-00/70
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B 2002 – CURRENT (CHECK MODEL)	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A 2008- CURRENT (CHECK MODEL)	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004/5GH-13440-60
75-250 HP	HONDA	5GH-13440-00/70
UP TO 60 HP GEN 5GH-13440-60	MERC/YAMAHA	15400-PFB-004/5GH-13440-60
75-115 HP GEN 5GH-13440-70	MERC/YAMAHA	5GH-13440-00/70
75-150HP EFI 1B366823-UP	MERCURY	35-877761
75-115HP EFI 2B080987 & UP A/M	MERCURY	5GH-13440-00/70
75-115HP EFI 2B080987 & UP GEN	MERCURY	35-8M0065103
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED LATER MODELS	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

5GH-13440-60 (UP TO 70HP) = 5GH-13440-20, 5GH-13440-50
5G4-13440-70 (75-115HP) = 5GH-13440-00, 5GH-13440-10, 5GH-13440-30



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YAMAHA

YAMAHA STARTER MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
20, 25 6, 8, 9.9, 15	1989-13 1984-99	3421, 6L2-81800-11, 6L2-81800-20, 682-81800-11, 682-81800-12, S106-07B/E/ F, S106-12 A/B, 350-76010-0	10 Tooth drive gear	6L2-81800-10	N/A
F8 F9.9 FT8 FT9.9 25 30, 40, 50	2001-10 1989-12 2001-05 2001-13 1999 1989-13	3423, 6F5-81800-10, 6J4-81800-00, 6J4-81800-01, 68T-81800-00, 6G8-81800-11, S108-87A, S108-123	11 Tooth drive gear	6F5-81800-11	DV523
25 30 40	1989-98 1996-13 1993-98	3420, 689-81800-11, 689-81800-12	11 Tooth drive gear	689-81800-13	DV520
F25	1998-09	5364, 65W-81800-00, 65W-81800-01, 65W-81800-02, 65W-81800-03	9 Tooth drive gear	5364	DV364
F30 F40	2001-09 2000-09	5365, 67C-81800-00, 67C-81800-01, 67C-81800-02	9 Tooth drive gear	5365	DV365 SR365
40, 50	1984-88	3425, 6H4-81800-10, 6H4-81800-12, S108-99A, S108-99B	9 Tooth drive gear	6H4-81800-11	DV525 SR425
60, 70	1989-13	3422, 6H3-81800-11, S108-97A	9 Tooth drive gear	6H3-81800-10	DV522 SR422
55	1995-00	3424, 676-81800-10, 697-81800-11, 697-81800-12, 697-81800-13, 99999-03249, S114-221, S114-221E, S114-221F, S114-221G	9 Tooth drive gear	697-81800-10	SR427



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YAMAHA

YAMAHA STARTER MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
F50, F60, F80, F100 FT50 FT60 F70 F115, FL115	2005-13 2005-07 2005-10 2011-13 2000-13	3432, 6CJ-81800-00, 6C5-81800-00, 68V-81800-00, 68V-81800-02, S114-838A S114-838B	13 Tooth drive gear	68V-81800-01	N/A
75 85 80 90	1995-06 1993-06 1989-96 1989-13	3427, 688-81800-10, 688-81800-11	9 Tooth drive gear	688-81800-12	DV527 SR427
F100 F80	1999-06 1999-07	3430, 67F-81800-00, 67F-81800-02, 67F-81800-03, S114-828B, S114-828C	13 Tooth drive gear	67F-81800-01	N/A
115, 140 150, 175, 200 F40 F50 FT50	1989-96 1989-96 1999 1995-02 2001-02	3426, 6E5-81800-11, S114-323	9 Tooth drive gear	6E5-81800-12	DV526 SR426
115, 150 130, 175, 200	1997-13 2000-13	3428, 6K7-81800-10, 6N7-81800-00, 6N7-81800-01, 6N7-W5818-01, 61H-81800-00, 61H-81800-01, 61H-81800-10, 99999-03938	9 Tooth drive gear	6N7-81800-10	DV528 SR428
F150, FL150 F200, FL200 F250, FL250	2004-13 2012-13 2006-11	3433, 6BR-81800-00, 6BR-81800-01, S114-867, S114-867A, S114-867B	13 Tooth drive gear	63P-81800-00	N/A
LZ150 LZ200 Z150, Z175, Z200	2003-07 2002-10 2002-13	3431, 68F-81800-01, 68F-81800-03	13 Tooth drive gear	68F-81800-00	N/A
225 250 F50, FT50, FT60 F60	1996-06 1990-03 2003-06 2002-06	3429, 61A-81800-01, 69L-81800-00, 69W-81800-01	9 Tooth drive gear	61A-81800-00	DV529 SR428



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YAMAHA

YAMAHA THROTTLE CABLES

PART NO:	APPLICATION
6L2-26301-00	9.9-25 HP
676-26311-00	40A HP 2 Cylinder
689-26311-03	6-8 HP, (20CM, MHU) 25D, (30A 3 Cyl)
61N-26311-00	25-30 CV 2 Cyl
Joint Link Part No: 6H1-41237-00 (Replaces: 662-41237-01) 	

PROP NUTS

PART NO:	APPLICATION
90171-10M01	6-15 HP
90171-14013	25 HP
90171-16011	40-50 HP
90171-18M04	V4-V6

THRUST WASHER (SPACER)

66T-45997-00
663-45987-00
670-45997-00
688-45987-01
688-45997-01
689-45997-00



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YAMAHA

YAMAHA TRIM MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
30, 40, F25 F30, F40, FT25	1998-13 2001-13	65W-43880-01, 67C-43880-00, 67C-43880-01	65W-43880-00
40, 50	1985-98	6264, 6H5-43880-09	6H5-43880-02
40, 50 F50, FT50 F60 F70 FT60	2001-13 2001-06 2002-06 2011-13 2003-07	6259, 62Y-43880-01, 62Y-43880-02, CS3-43880-00, 69W-43880-09	62Y-43880-00
50, 60, 70	1989-91	6267, 6E5-43880-01, 6E5-43880-02, 688-43880-10	6H1-43800-00
40, 50 55 60, 70, 90 75 80 85	1992-94 1995-00 1992-13 1995-06 1992-96 1993-06	6260	6H1-43880-02
40, 50 F40, F50 FT50	1995-01 1995-00 1999	6266, 62X-43880-01, 62X-43880-09	62X-43880-00
F50, F60, FT60 FT50	2005-15 2005-07	6C5-43880-01	6C5-43880-00
F80, F100	2005-13	6258, 6D8-43880-00, 6D8-43880-09	6D8-43880-01
F100, F80	1999-06	6261	67F-43880-00
115, 140, 150, 175, 200, 225	1989-96	6265, 6G5-43880-00, 6G5-43880-01	6G5-43880-02
225 250	1996-06 1990-03	61A-43880-01	NO LONGER AVAILABLE
115, 130, 150, 175, 200 F100 F115, FL115 F150, FL150 F175 F200, F225, F250 LZ150 LZ200 Z150, Z175, Z200 Z250, Z300	1997-13 2002-04 2000-13 2004-11 2014 2012-13 2002-07 2002-10 2002-13 2004-07	6240, 64E-43880-00, 64E-43880-03, 64E-43880-04, 67H-43880-00, 67H-43880-01, 67H-43880-04 68V-43880-00, 68V-43880-01, 68V-43880-03	64E-43880-01
F200, F225, FL200, FL225 F250, FL250 F300, FL300 LZ250, LZ300, Z250, Z300	2002-13 2007-13 2011-13 2003-07	6263, 69J-43880-01	69J-43880-00



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MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
30, 40, F25 F30, F40, FT25	1998-13 2001-13	65W-43880-01, 67C-43880-00, 67C-43880-01	VE65W-43880-00
40, 50 F50, FT50 F60 F70 FT60	2001-13 2001-06 2002-06 2011-13 2003-07	6259, 62Y-43880-01, 62Y-43880-02, CS3-43880-00, 69W-43880-09	VE62Y-43880-00
40, 50 55 60, 70, 90 75 80 85	1992-94 1995-00 1992-13 1995-06 1992-96 1993-06	6260	VE6H1-43880-02
40, 50 F40, F50 FT50	1995-01 1995-00 1999	6266, 62X-43880-01, 62X-43880-09	VE62X-43880-00
F50, F60, FT60 FT50	2005-15 2005-07	6C5-43880-01	VE6C5-43880-00
115, 130, 150, 175, 200 F100 F115, FL115 F150, FL150 F175 F200, F225, F250 LZ150 LZ200 Z150, Z175, Z200 Z250, Z300	1997-13 2002-04 2000-13 2004-11 2014 2012-13 2002-07 2002-10 2002-13 2004-07	6240, 64E-43880-00, 64E-43880-03, 64E-43880-04, 67H-43880-00, 67H-43880-01, 67H-43880-04 68V-43880-00, 68V-43880-01, 68V-43880-03	VE64E-43880-01
F200, F225, FL200, FL225 F250, FL250 F300, FL300 LZ250, LZ300, Z250, Z300	2002-13 2007-13 2011-13 2003-07	6263, 69J-43880-01	VE69J-43880-00

YAMAHA TRIM MOTORS

			
Trim Motor 4 Bolt 2 Wire Part No: VE65W-43880-00	Trim Motor 3 Bolt 2 Wire (37mm Shaft) Part No: VE62Y-43880-00	Trim Motor 3 Bolt 2 Wire Part No: VE6H1-43880-02	Trim Motor 3 Bolt 2 Wire (7mm Shaft) Part No: VE62X-43880-00
			
Trim Motor 3 Bolt 2 Wire (30mm Shaft) Part No: VE6C5-43880-00	Trim Motor 4 Bolt 2 Wire Part No: VE64E-43880-01	Trim Motor 3 Bolt 2 Wire Part No: VE69J-43880-00	